

JUMP COMICS 

ワンピース

ONE PIECE

卷三十九 "トムさん"



尾田栄一郎

ETICHURO ODA

JUMP COMICS 

かん
巻三十七 “トムさん”

お だ え い い ち ろ う
尾田栄一郎



フランクシー家

船の解体屋。副業に"賞金稼ぎ"を営む。

一家の棟梁で、伝説の船大工・トムの弟子の一人。



フランクシー
【カティ・フラム】

"スクエアシスターズ"

キウイ&モズ



麦わらの一味

夢は海賊王！そしてシャンクスとの再会！驚異のゴム人間。

モンキー・D・ルフィ【船長】



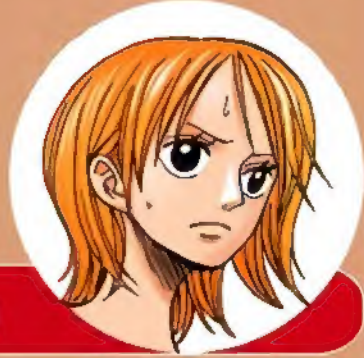
目指すは世界一の剣豪！"海賊狩りのゾロ"の異名を持つ。

ロロノア・ゾロ【戦闘員】



自称"海賊専門の泥棒"。世界で一番嫌いなものは、海賊！

ナミ【航海士】



伝説の海"オールブルー"を目指す心優しい料理人。でも女好き。

サンジ【コック】



Dr.ヒルルクの遺志を継ぎ、医術を学んだ青っ鼻のトナカイ。

トニートニー・チョッパー【船医】



真の歴史を語る石"真の歴史の本文"を探す謎多き女性。

ニコ・ロビン【考古学者】



自称"ホコリのウソップ"。シャンクスの部下ヤソップを父に持つ。

ウソップ【狙撃手】



サイファーポールNo.9

世界政府直下暗躍諜報機関。非協力的な市民への「殺し」を許可されている"特権"を持つ。

ロブ・ルッチ
&ハットリ



カク



カリファ



ブルーノ



時は大海賊時代。いまや伝説の海賊王G・ロジャーが遺した『ひとつなぎの大秘宝』をめぐって、幾人もの海賊達が旗をかげ戦っていた。そんな海賊に憧れるルフィは、海賊王を目指して航海に出る!!

“偉大なる航路、突入を果たしたルフィ達は、G・M号修繕の為、世界最高の船大工が集まる「水の都」に到着。彼等はこの島一番の船大工集団「ガレーラカンパニー」に船の修理を依頼する。だが、損傷は激しく、苦渋の末、ルフィはG・M号と別れ、新しい船を手に入れたと宣言。それに激怒したウソップは、ルフィと対立し、船を降りてしまう。激震走る麦わら一味の行く末は…。

ロビンの一味離脱宣言を伝え聞いたルフィ達は、その真意を確かめるべく、市長の屋敷へ向かう。が、そこでは再度市長暗殺事件が起きていた。そして、事件の首謀者は世界政府直下暗躍諜報機関「CP9」と判明! 彼等は市長が持つ古代兵器「プルトン」の設計図を狙い、ガレーラに潜伏し、市長を監視していたのだ! さらにロビンがこの組織と行動を共にしていた理由が明らかに。彼女は世界で唯一「古代兵器」を復活させられる女だった! ——設計図を奪うべく市長を問い詰めるCP9。だが、それはすでに彼の手にはなく、かつてトムズ・ワークスで働いていたカティ・フラムこと、フランキーが所持している事が分かったのだ!

ガレーラカンパニー

世界政府御用達の造船会社。



W7市長 & G・C社長。
伝説の船大工・トムの弟子の一人。

アイスバーグ



“艦装・マスト職”
【職長】

パウリー



“ビッチ・鍛冶・滑車職”
【職長】

ピープリー・ルル



“さしもの・コーカー・縫帆職”
【職長】

タイルストン



海列車『シフト駅』
【駅長】

ココロ



【ココロの孫】

チムニー



【猫(本当はウサギ)】

ゴンベ



ルフィ憧れの海賊。大切な
“麦わら帽”をルフィに託す。

赤髪のシャンクス

—ワンピース—
ONE PIECE
vol.37

“トムさん”

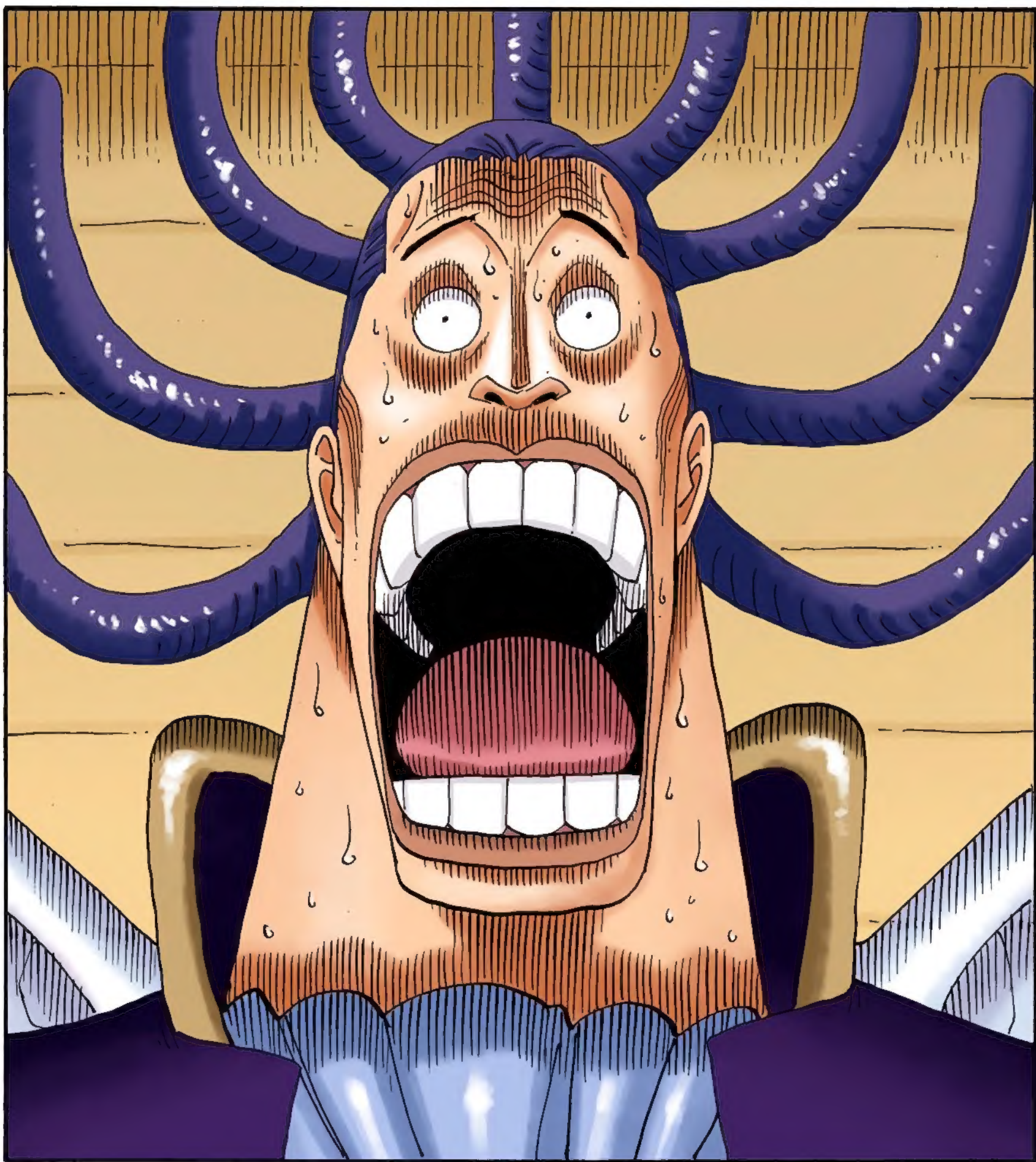
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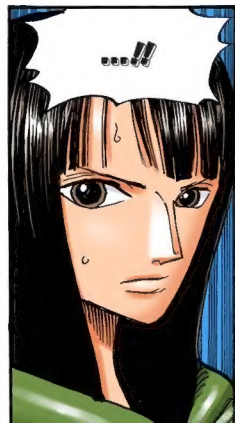


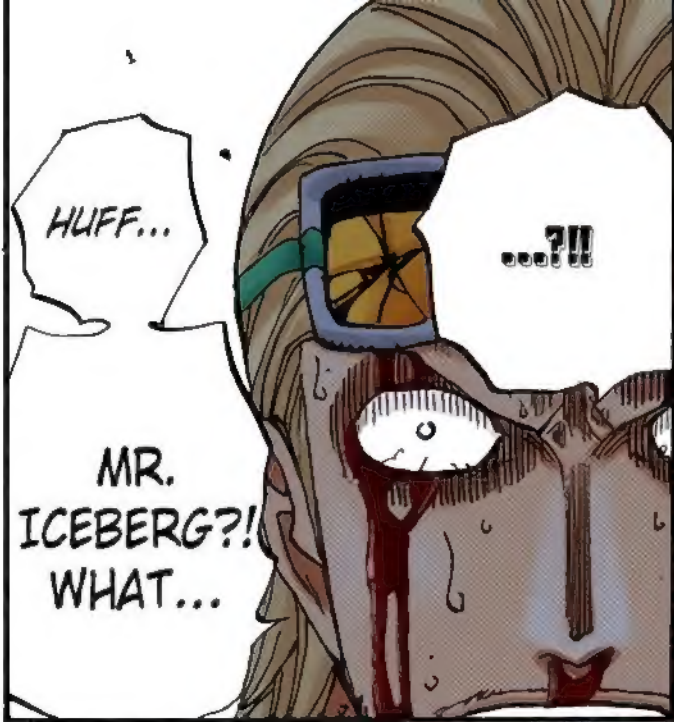
Chapter 347:

SIX POWERS

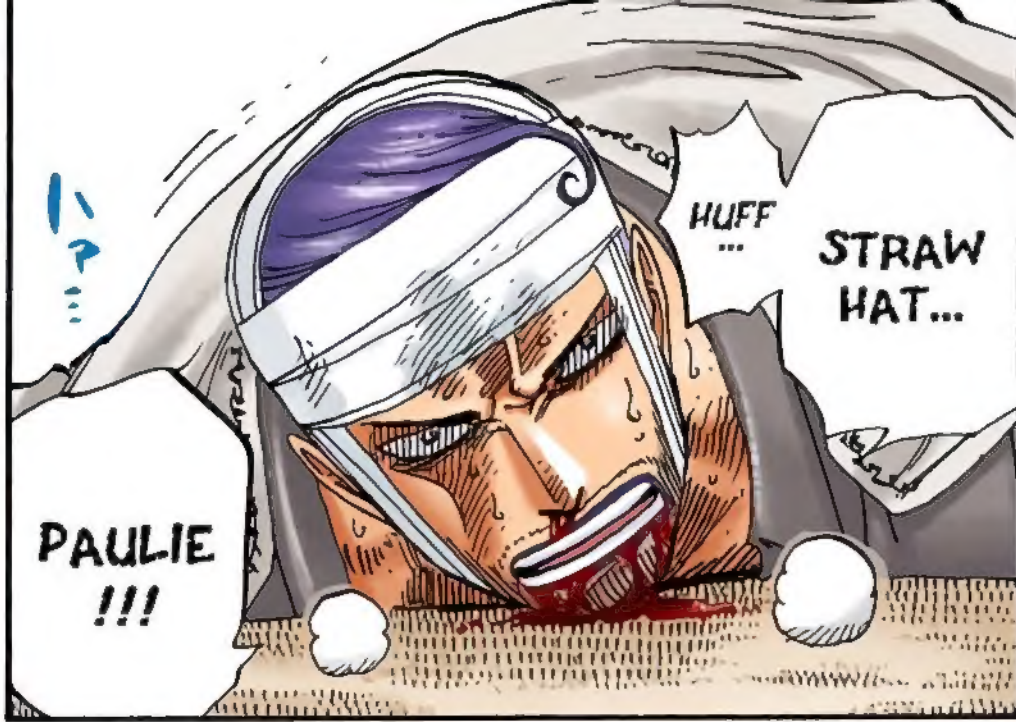


**GEDATSU'S UNEXPECTED LIFE ON THE BLUE SEA, VOL. 31:
"THAT'S THE BATH ATTENDANT, MASTER GEDATSU"**



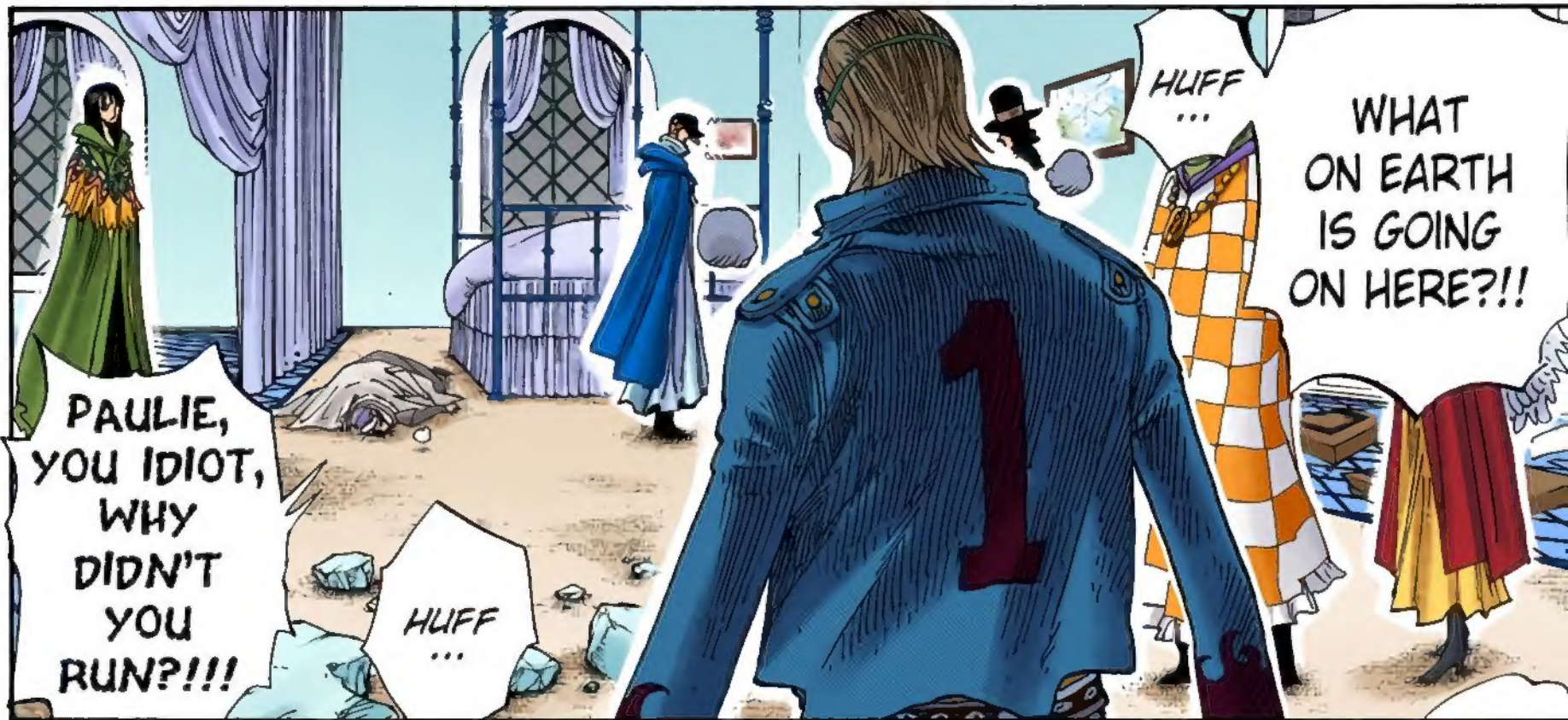


MR. ICEBERG?!
WHAT...



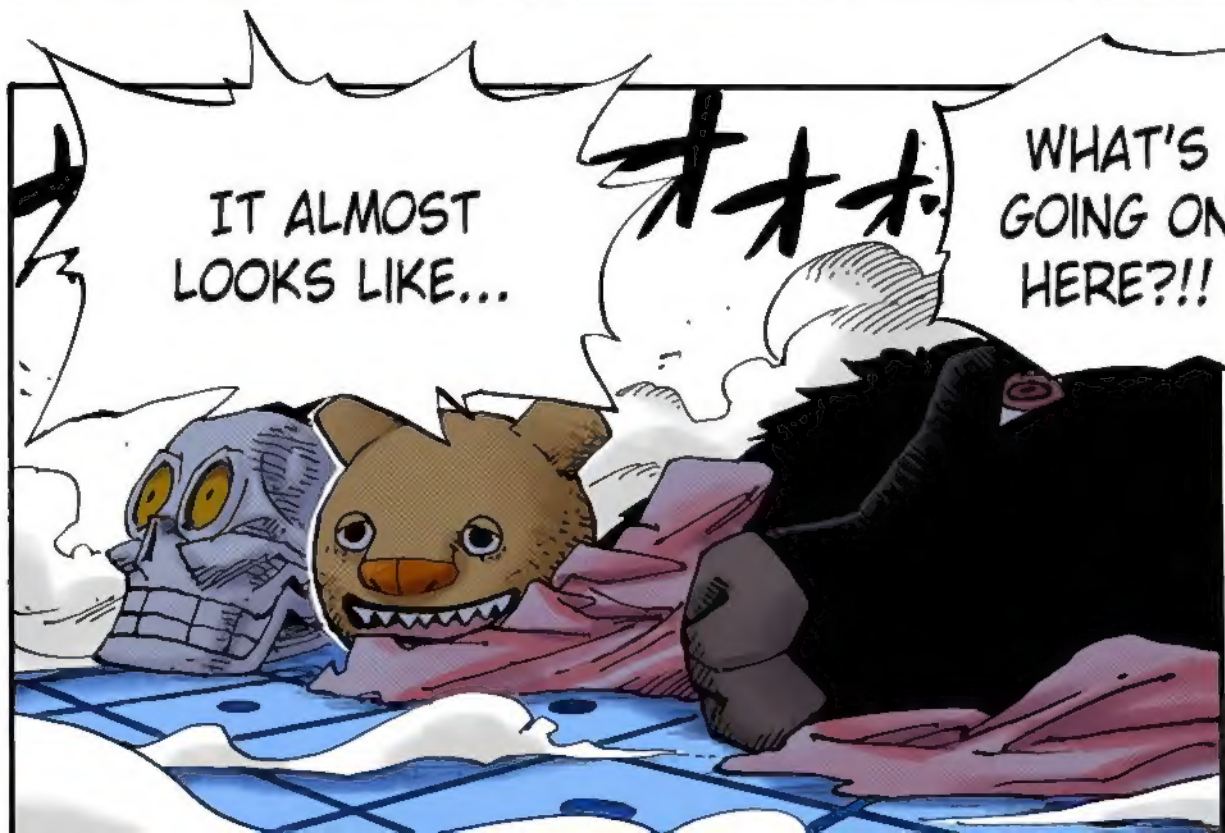
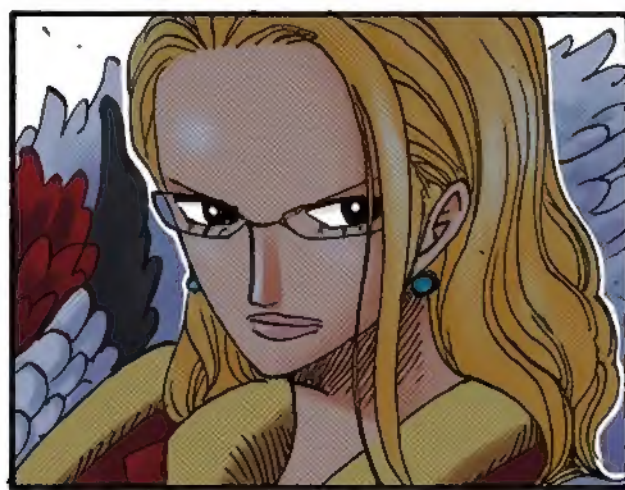
PAULIE
!!!

STRAW
HAT...



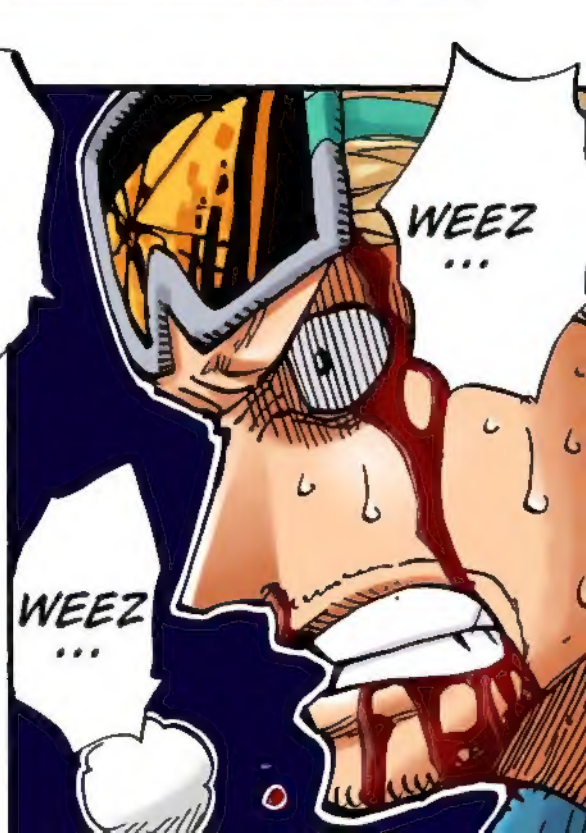
PAULIE,
YOU IDIOT,
WHY
DIDN'T
YOU
RUN?!!!

WHAT
ON EARTH
IS GOING
ON HERE?!!



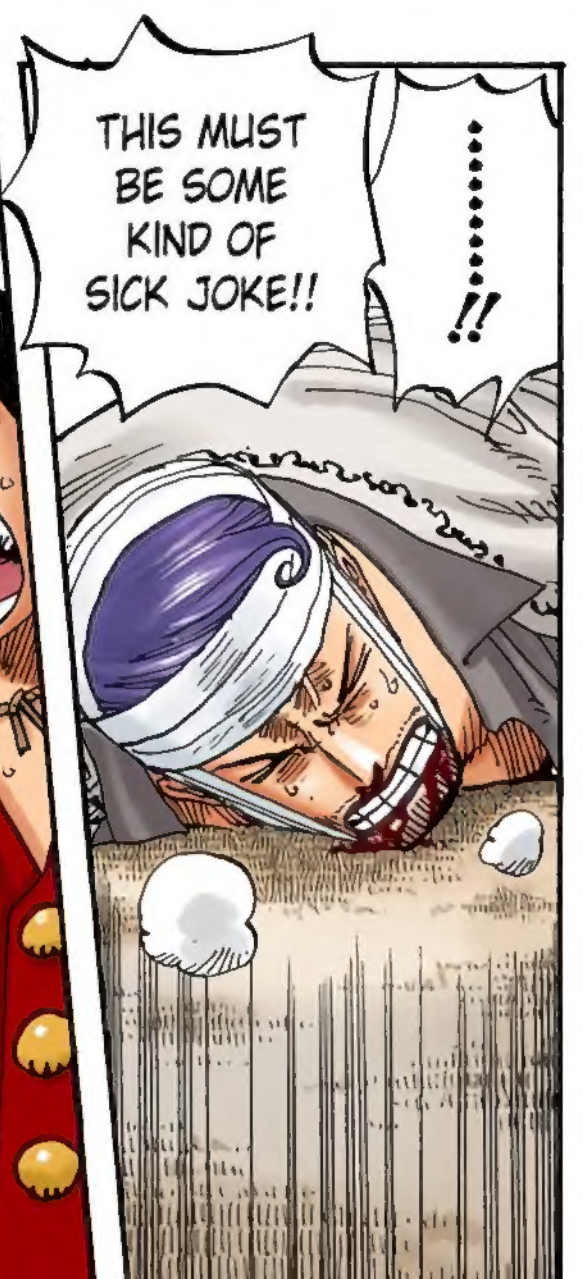
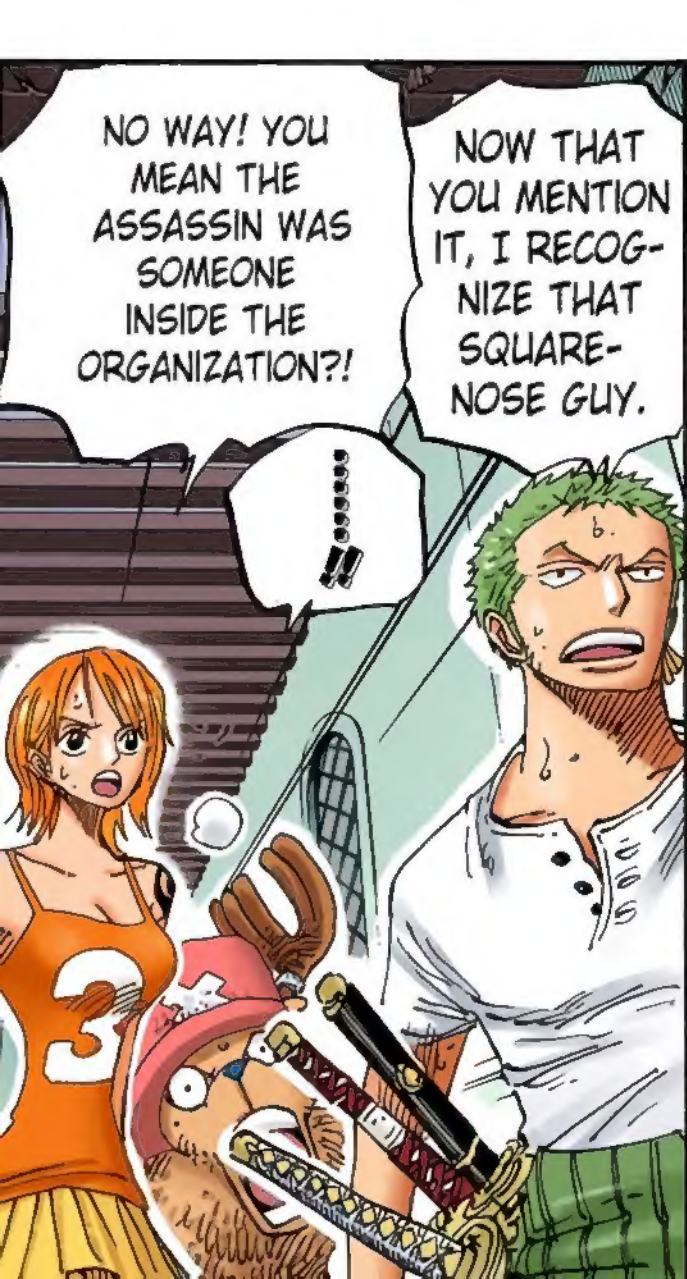
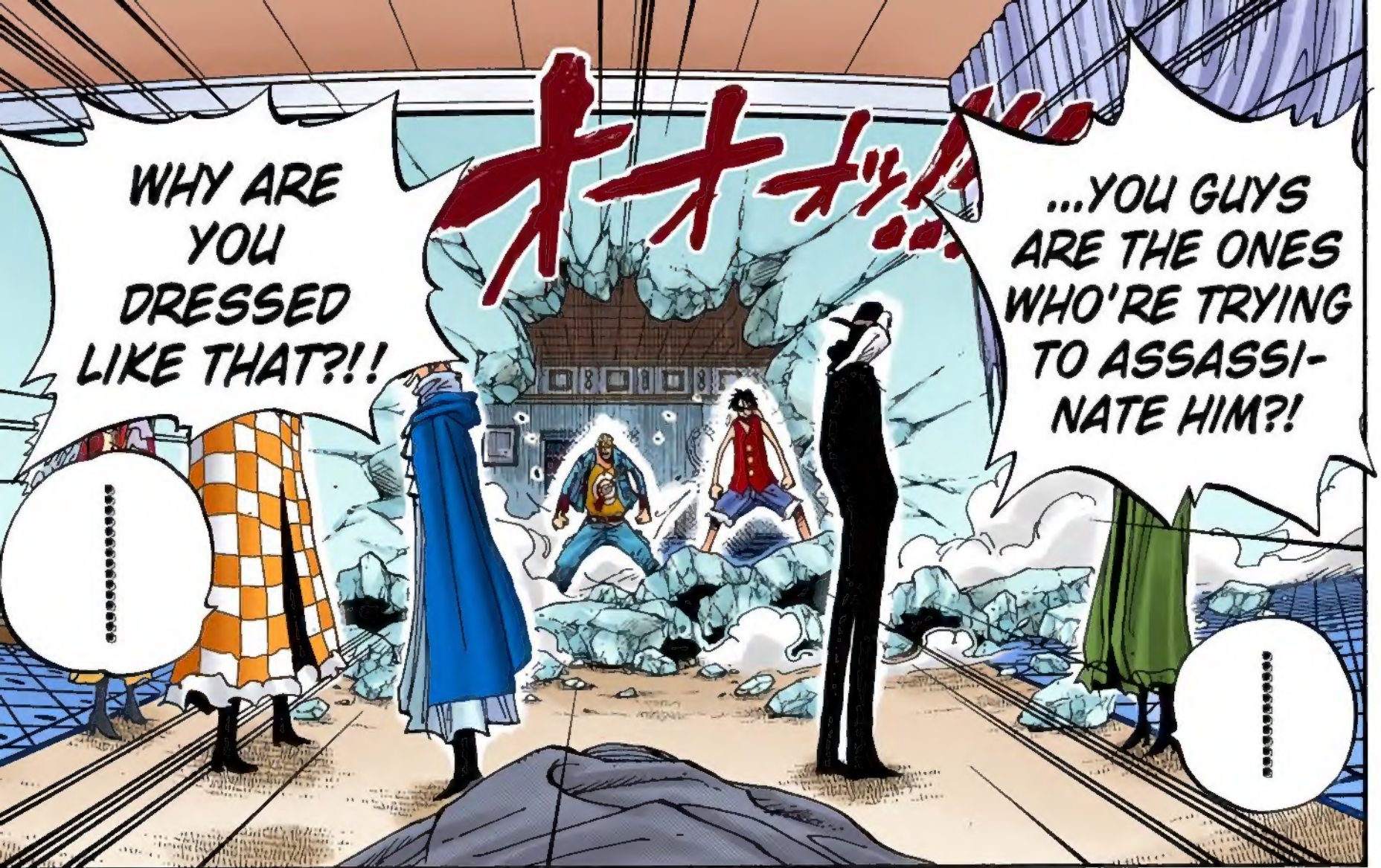
IT ALMOST
LOOKS LIKE...

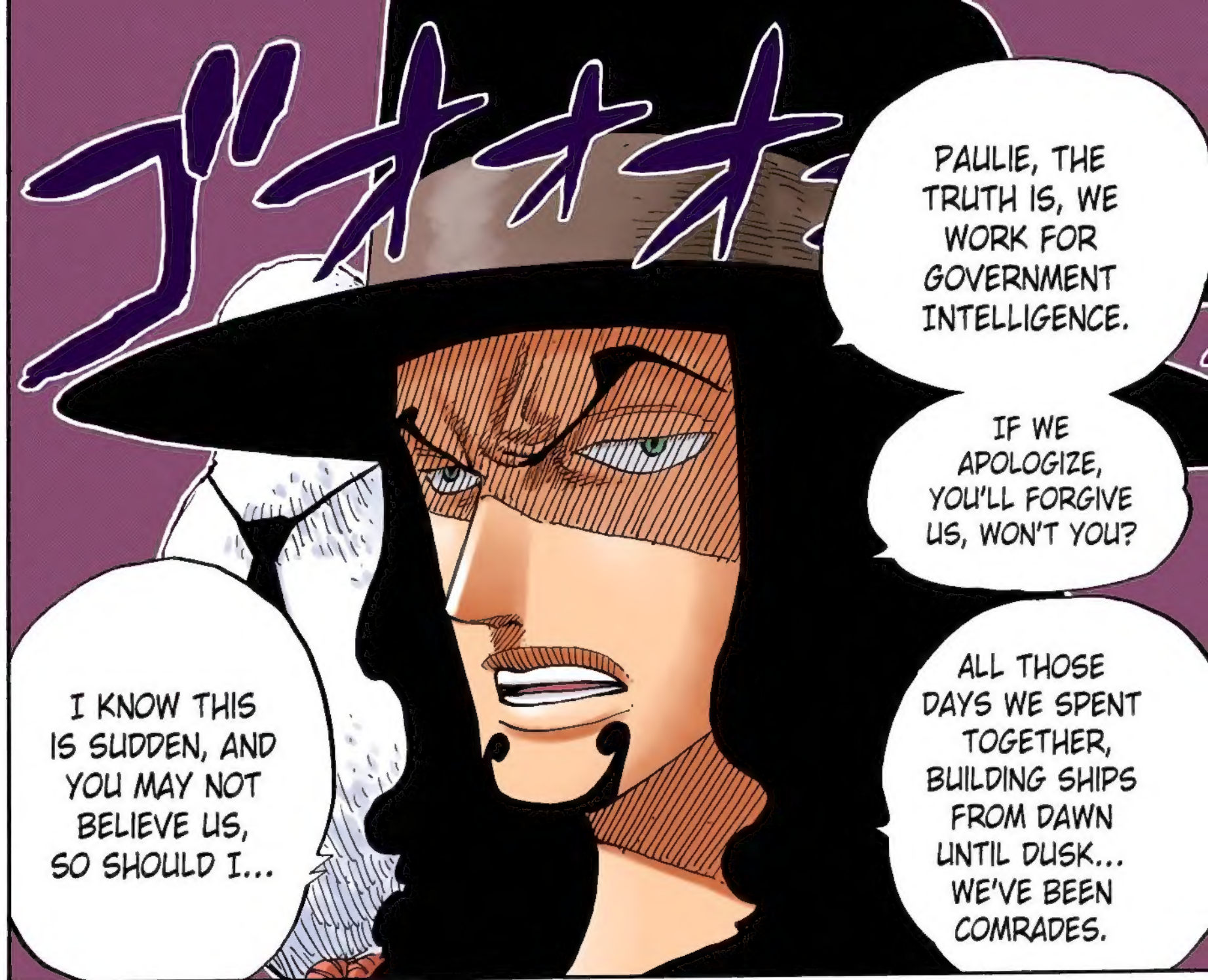
WHAT'S
GOING ON
HERE?!!



WEEZ
...

WEEZ
...





PAULIE, THE TRUTH IS, WE WORK FOR GOVERNMENT INTELLIGENCE.

IF WE APOLOGIZE, YOU'LL FORGIVE US, WON'T YOU?

ALL THOSE DAYS WE SPENT TOGETHER, BUILDING SHIPS FROM DAWN UNTIL DUSK... WE'VE BEEN COMRADES.

I KNOW THIS IS SUDDEN, AND YOU MAY NOT BELIEVE US, SO SHOULD I...

THE VOICE I JUST HEARD, COMING FROM THE GUY WITH THE BULL MASK... IT WAS YOUR VOICE.

WHY, YOU...!

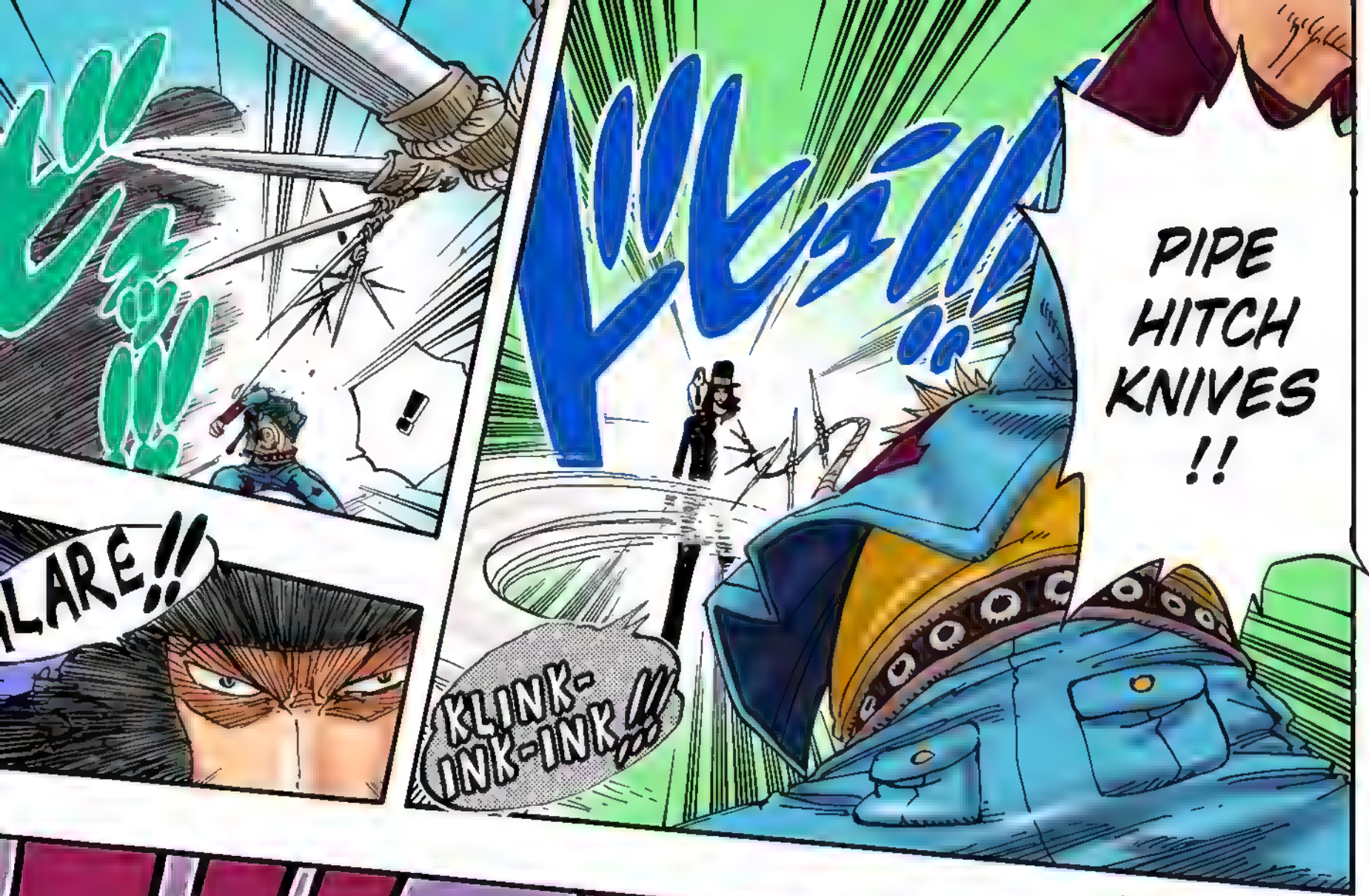
QUIT MESSING WITH ME! THAT'S ENOUGH!! HUFF...

...SMASH IN ICEBERG'S FACE TO PROVE IT?!

PAULIE, STOP!!

I'LL TEACH YOU TO MAKE FUN OF ME!

ALL THIS TIME YOU COULD TALK JUST FINE!!

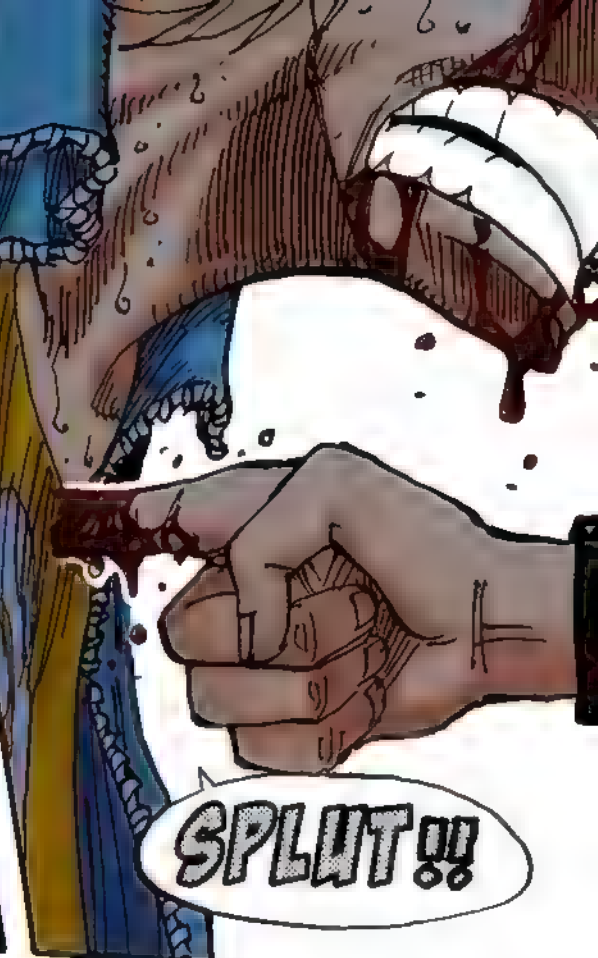




PAULIE
!!!



HAVEN'T YOU
LEARNED YOUR
LESSON YET?!



SPLUT!!

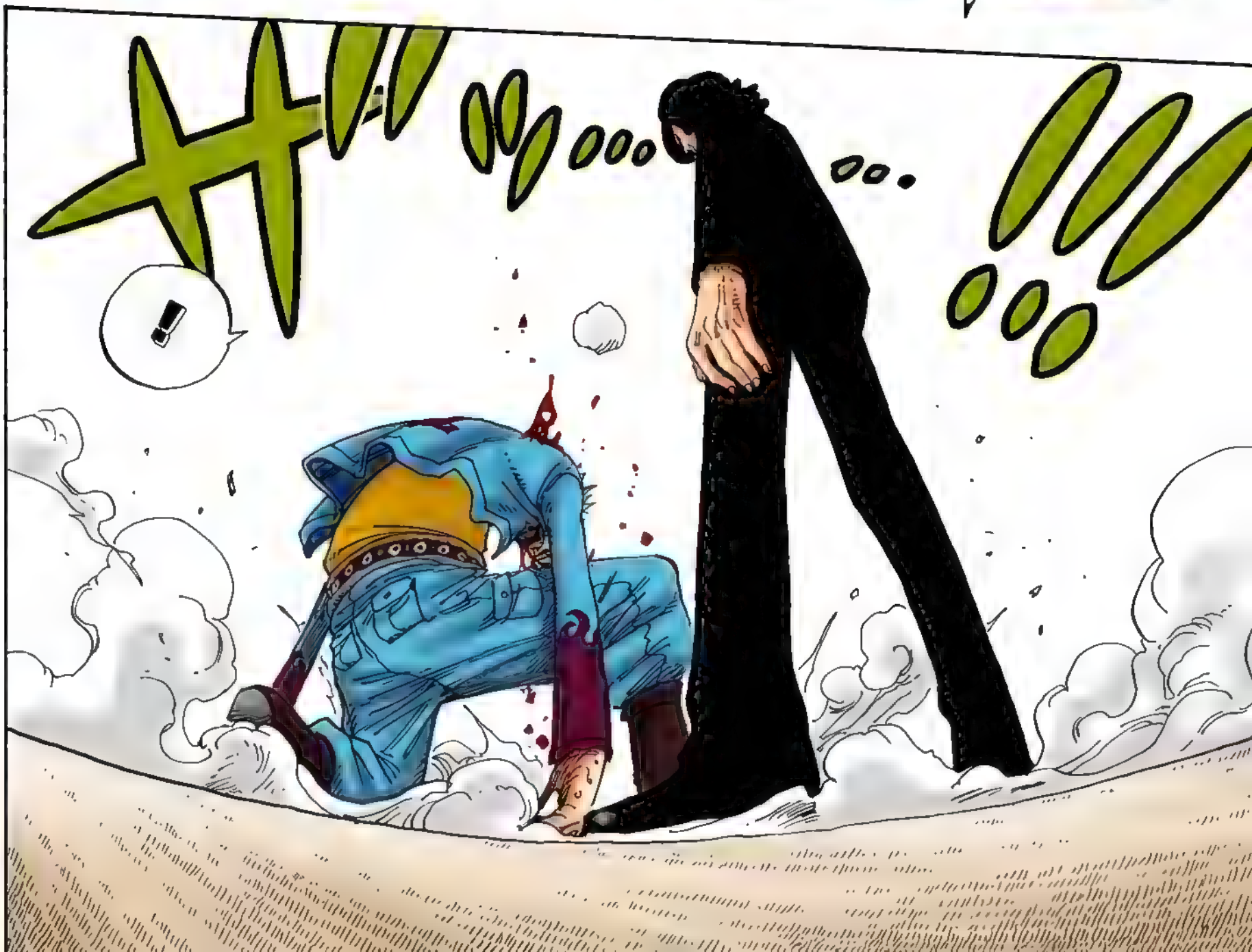


WHY
WOULD
YOU
GUYS
...?!!

WHY
...?!



HEY!
ROPE
GUY!!!



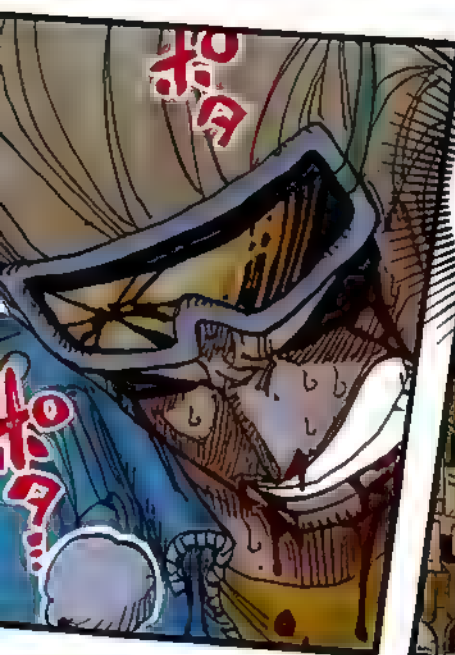


SIX
POWERS.

A MASTER OF
THIS ART IS
AS STRONG
AS 100 MEN.

DON'T TRY TO
TOUGH IT OUT.
IT'S POINTLESS
TO RESIST...
WE'RE TRAINED
IN AN ART THAT
GOES BEYOND
ANYTHING YOU
CAN IMAGINE!

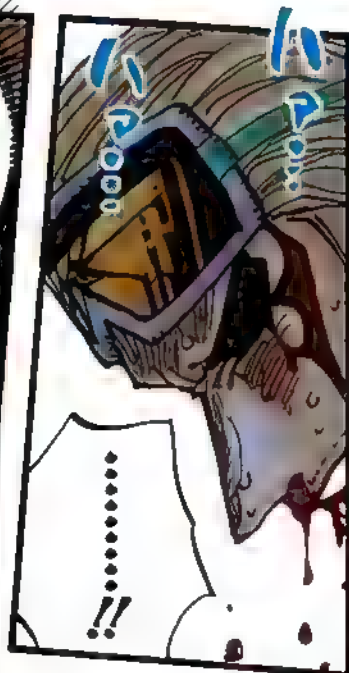
A MARTIAL ART
WHICH, AT THE
CULMINATION OF
TRAINING, MAKES
THE HUMAN BODY
EQUAL TO
A WEAPON.



BLUENO,
BOOZE!! GIMME
BOOZE!!

IDIOT! I WAS
LUCKY TODAY!!
THAT'S WHY I'M
BUYING YOU DRINKS,
REMEMBER?!

KOO! KOO!
BETTER STOP
THAT. ALL
YOU DO IS
GAMBLE.



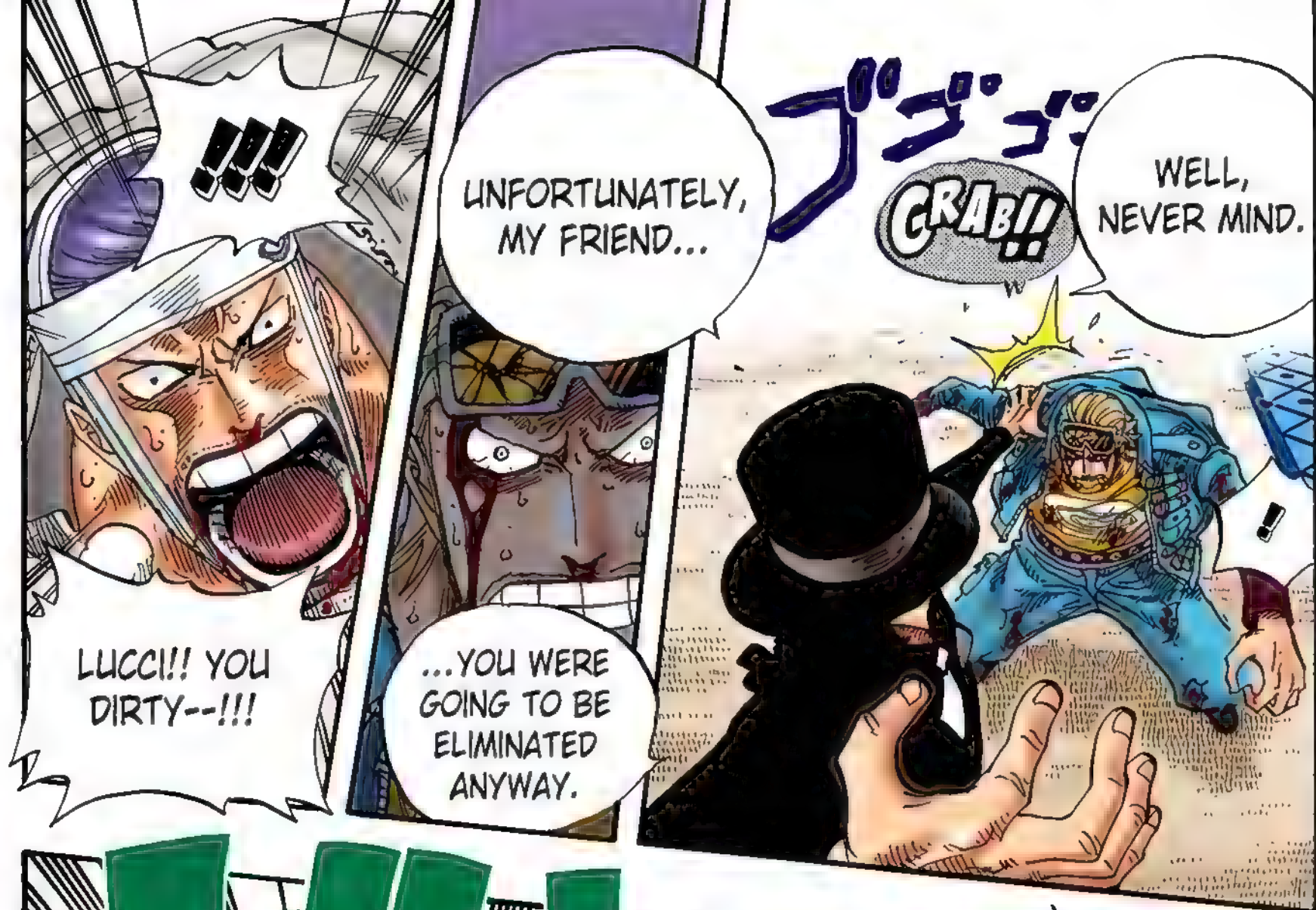
WHY
ARE YOU
PEOPLE
...?!!

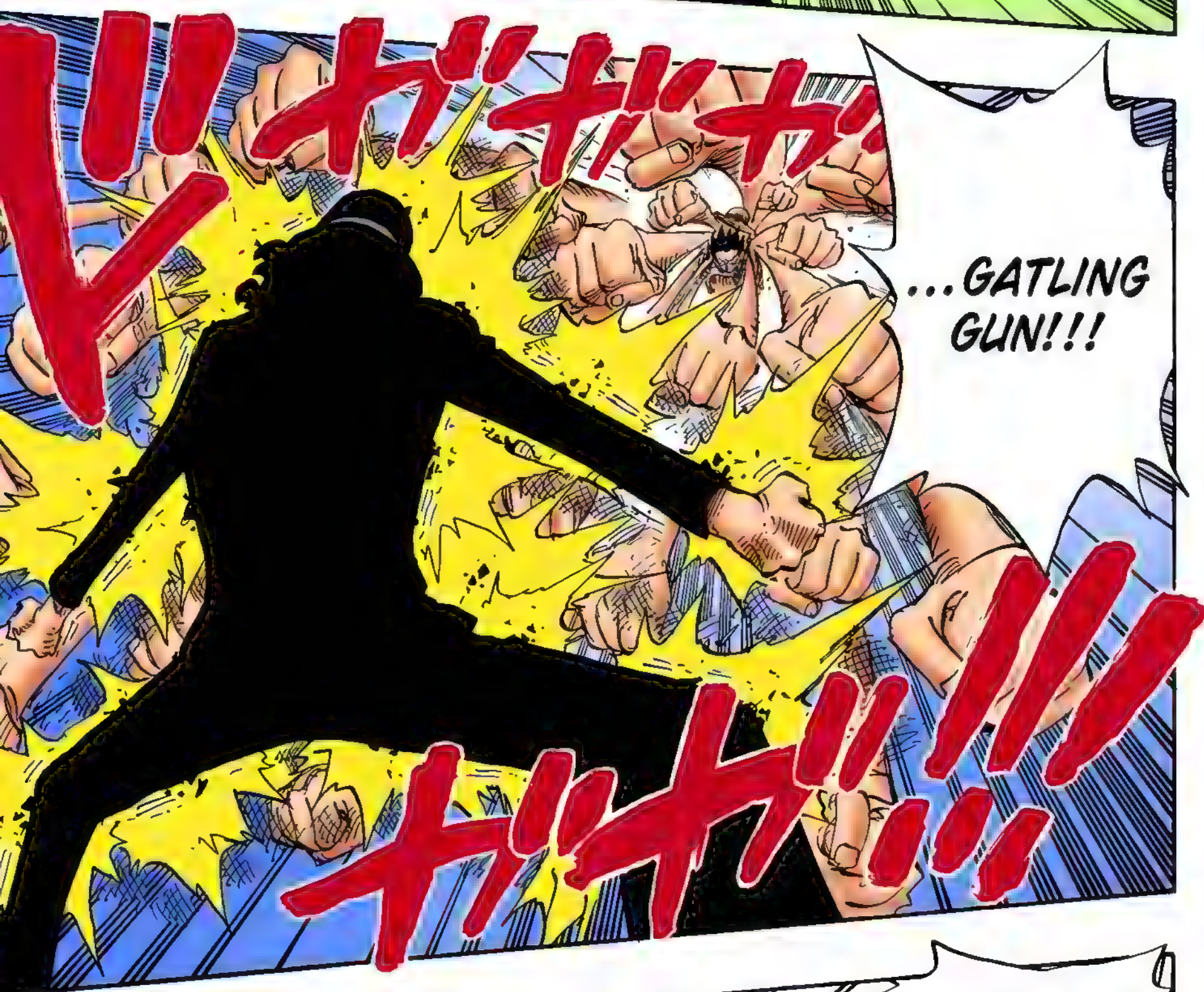
!!!



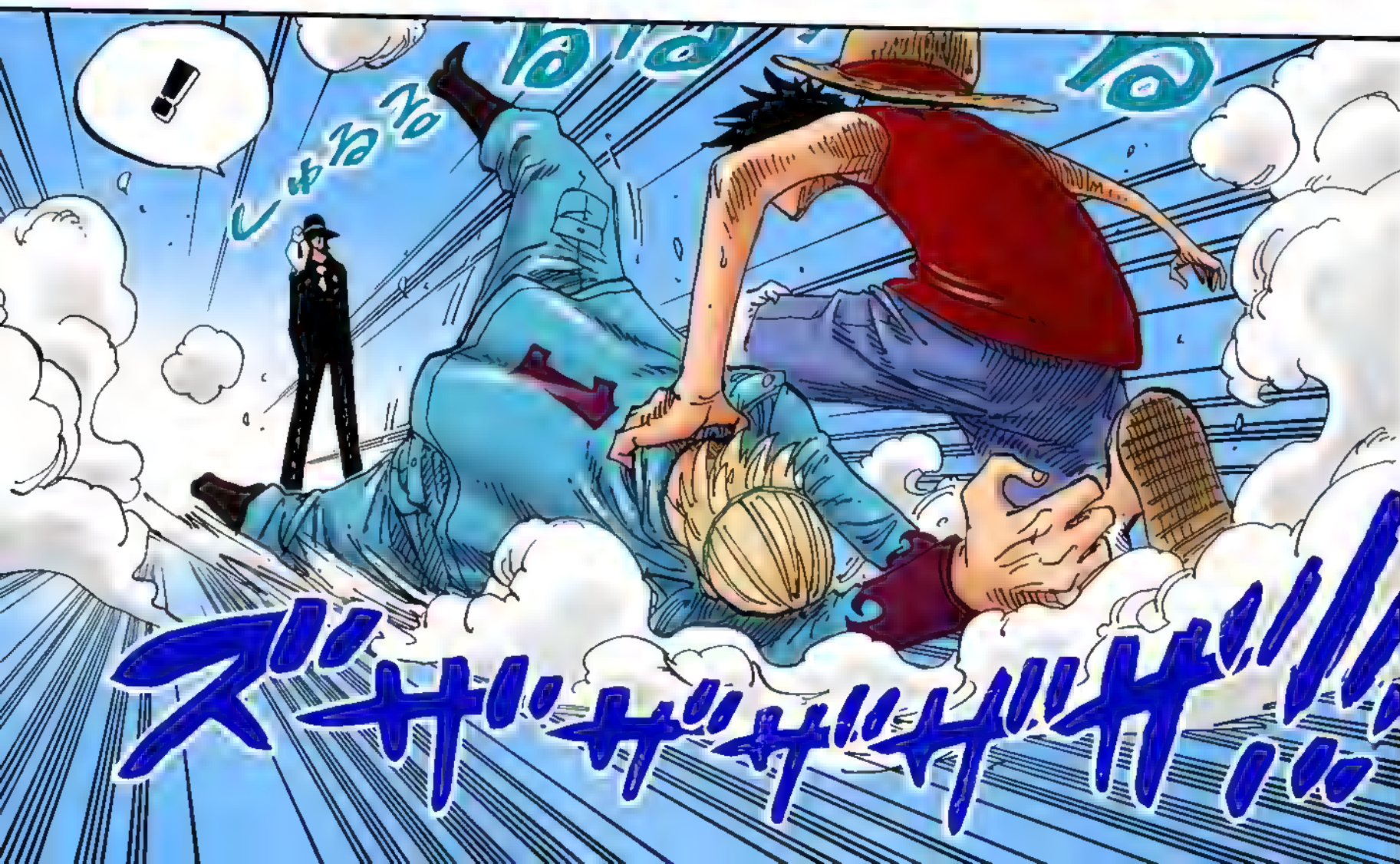
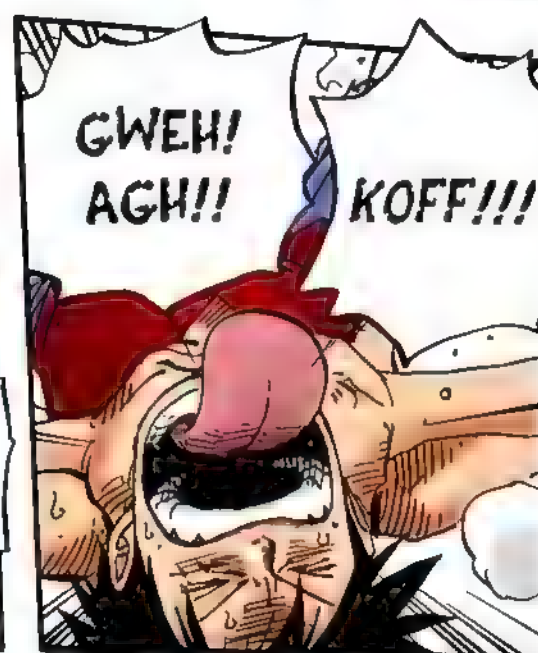
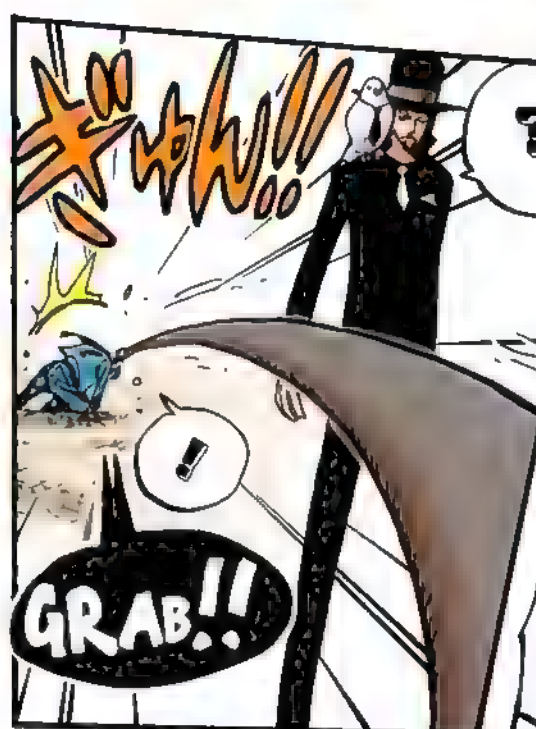
STOP IT,
PAULIE!! IF IT
BOTHERS YOU,
JUST DON'T
LOOK!!

KALIFA, YOU
HUSSY!!
WEARING
CLOTHES LIKE
THAT AGAIN!!



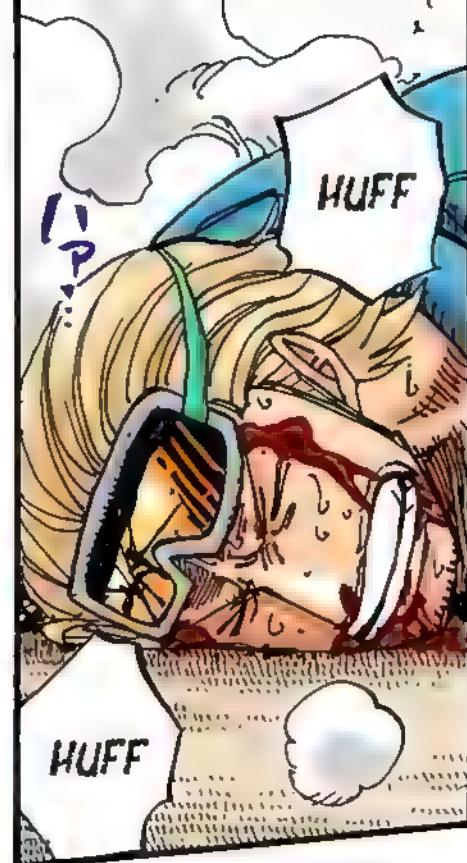
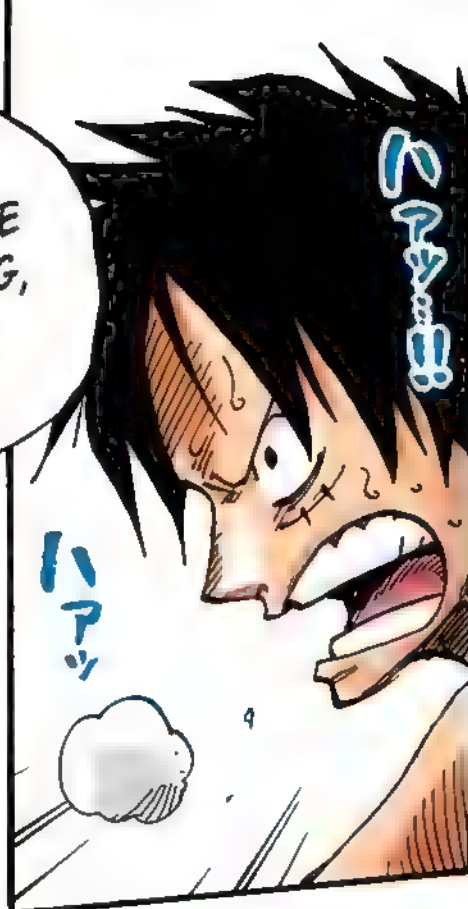




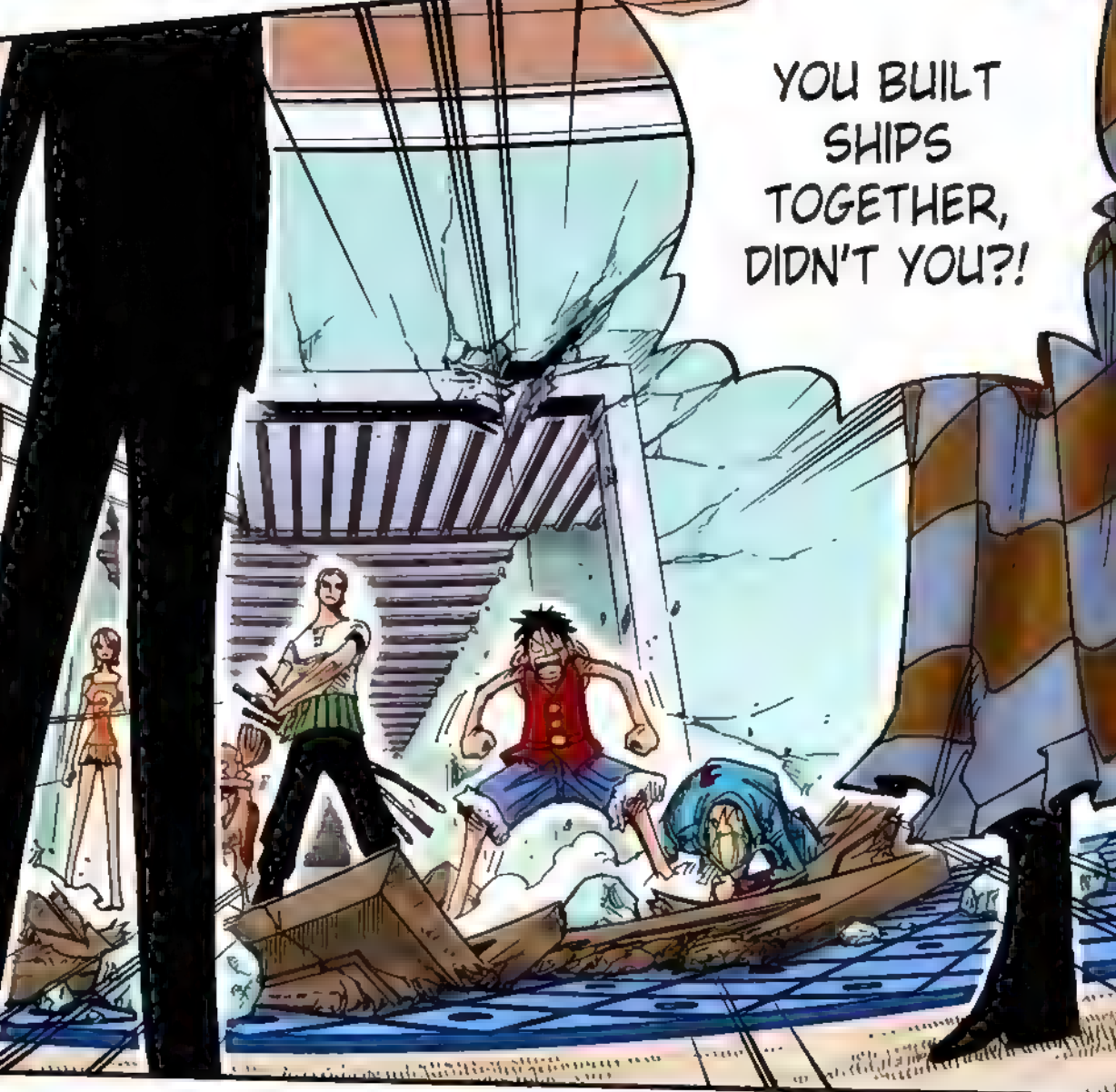




WHAT ARE YOU DOING, STRAW HAT?



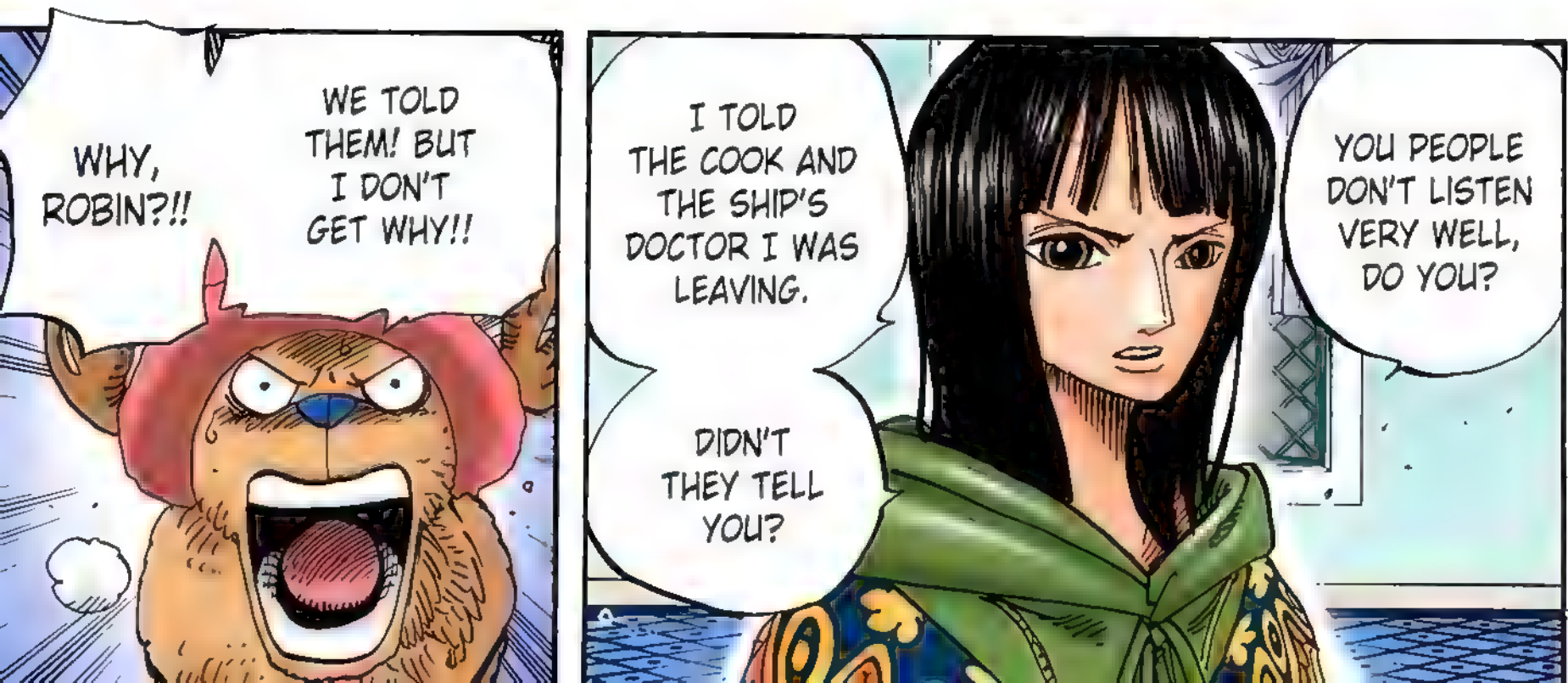
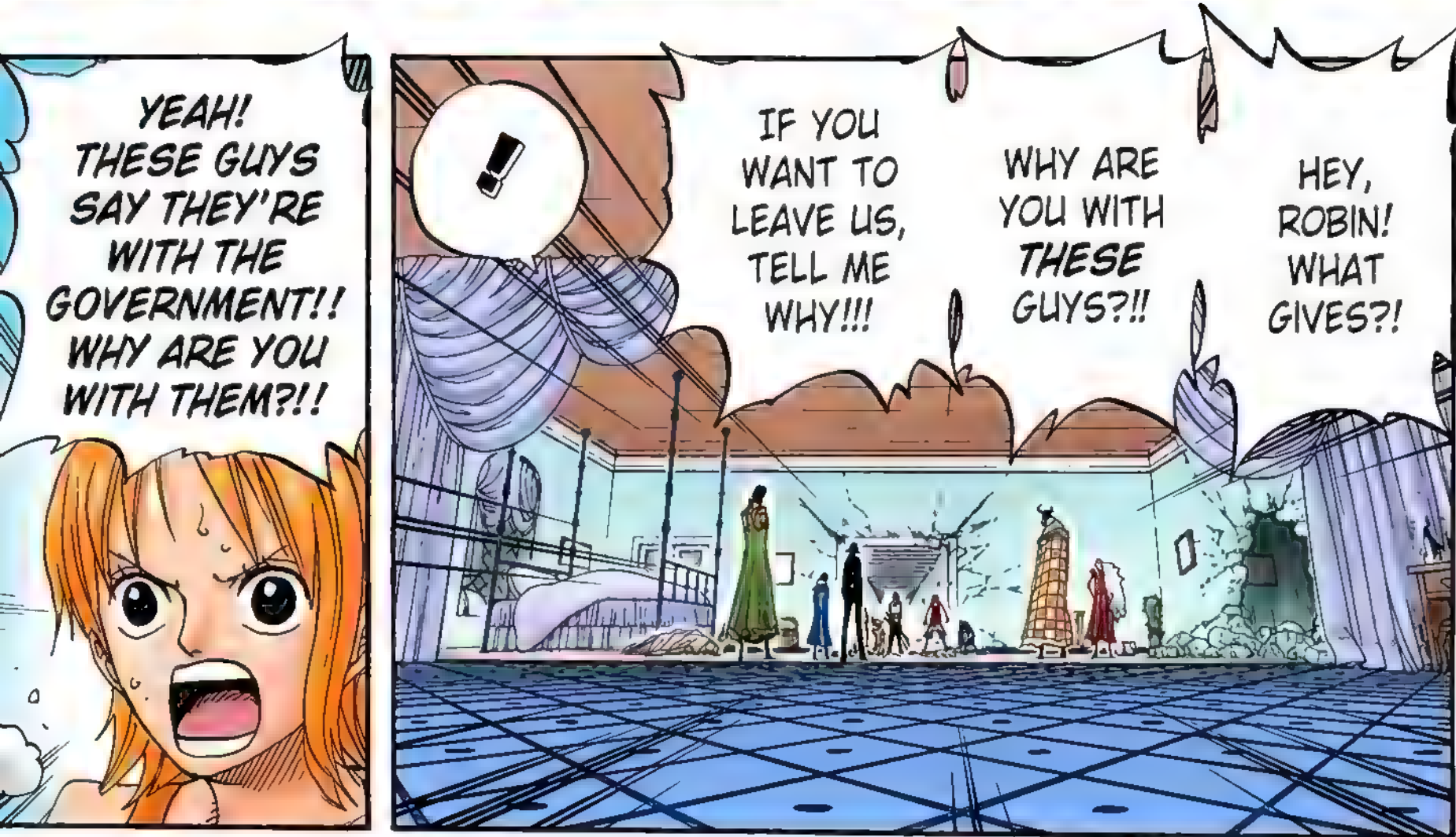
UNTIL A WHILE AGO, YES.

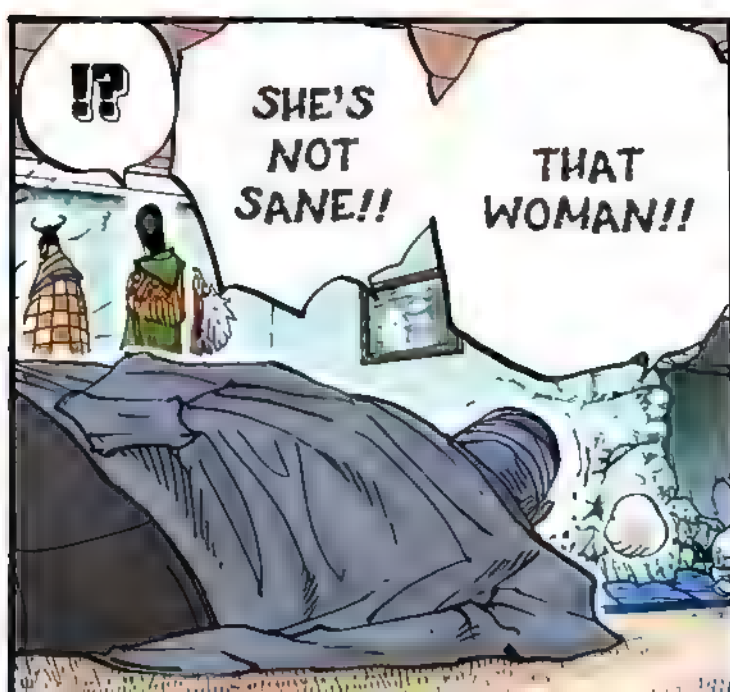
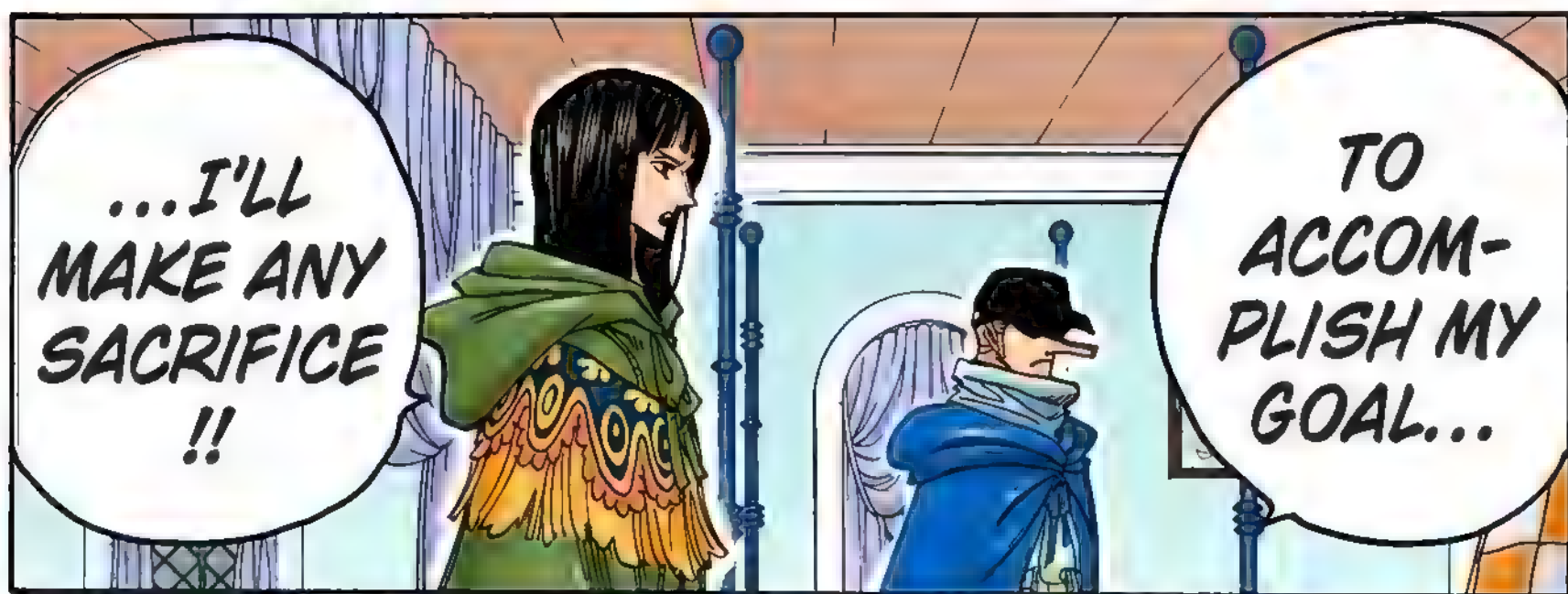
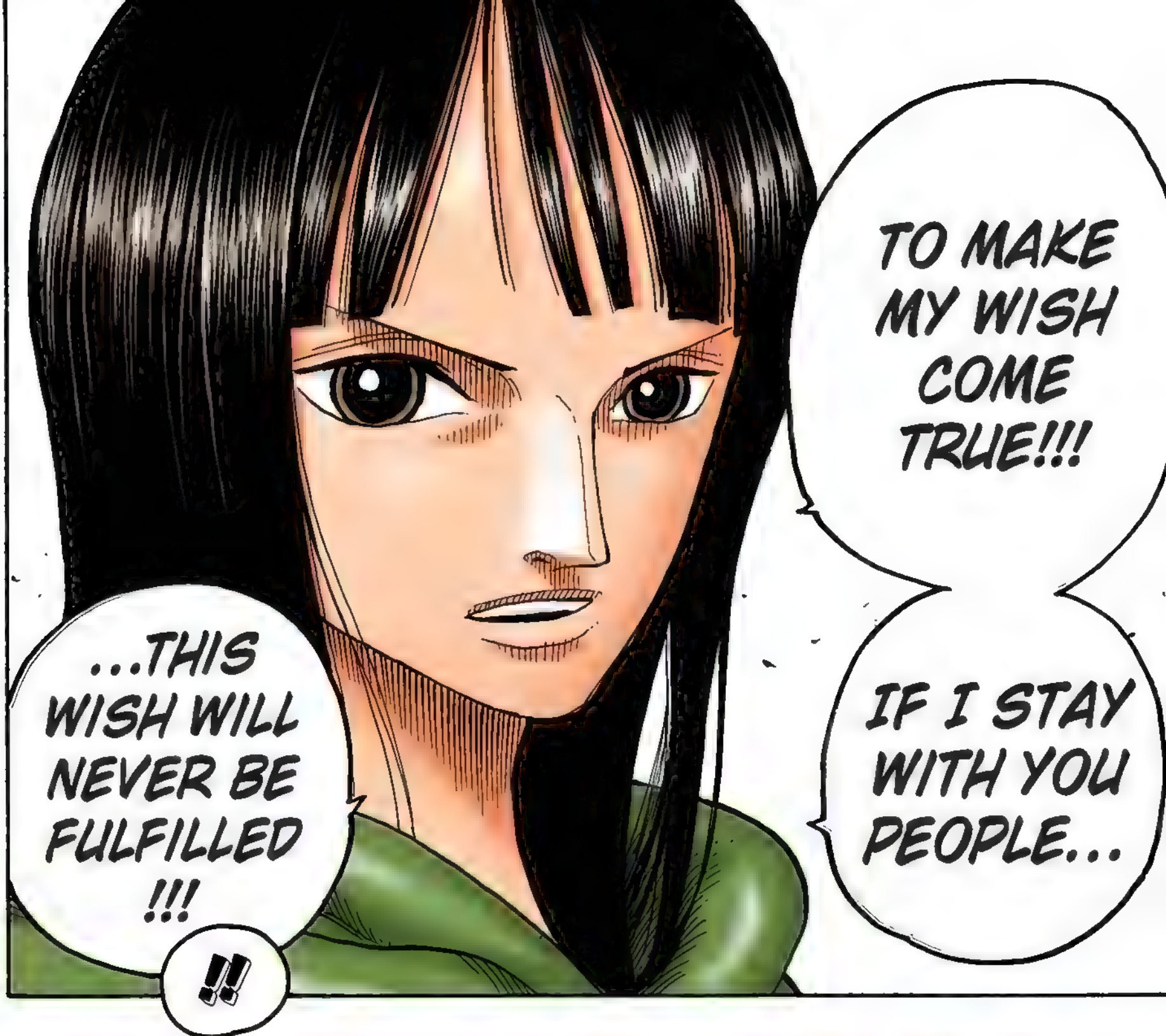


I PROMISED THIS GUY WE'D THRASH WHOEVER WAS TRYING TO KILL THE ICE GUY!!!

SO YOU'RE REALLY A TRAITOR?! FINE, THEN!

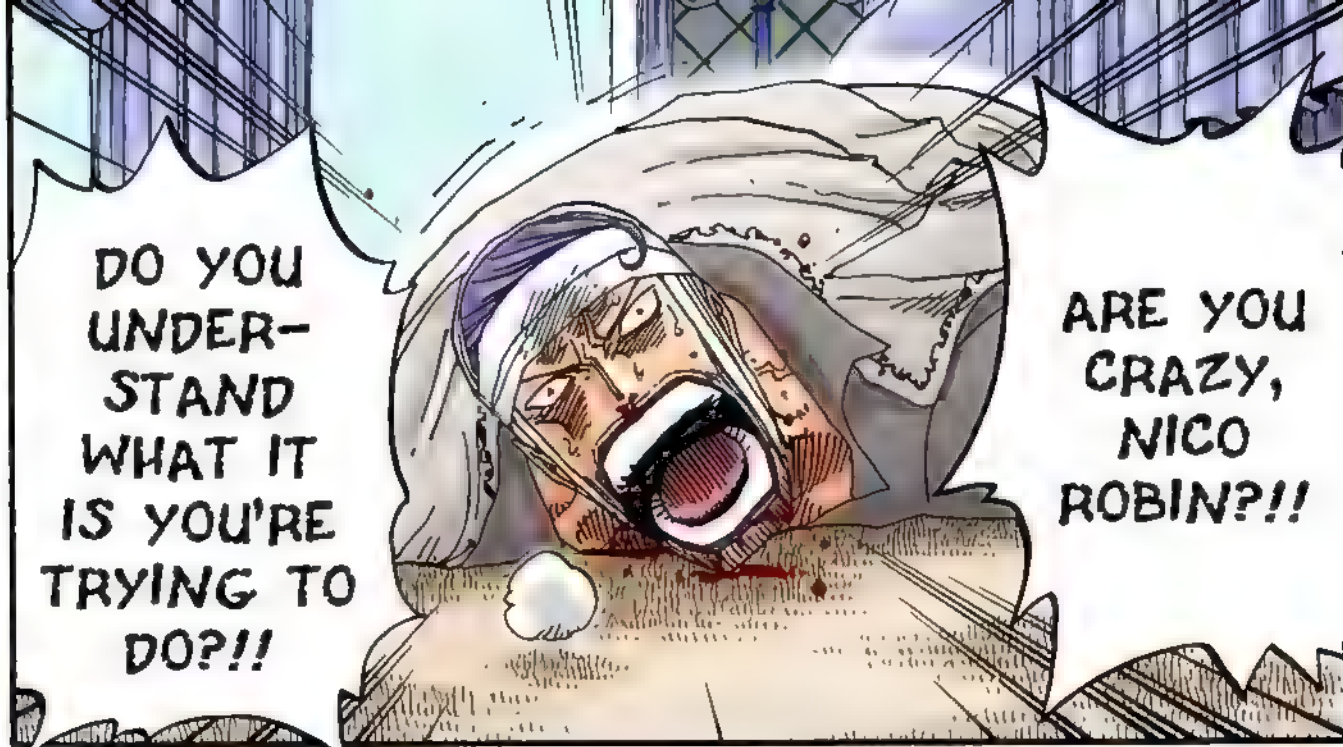
ALL I KNOW IS, I MADE A PROMISE!!





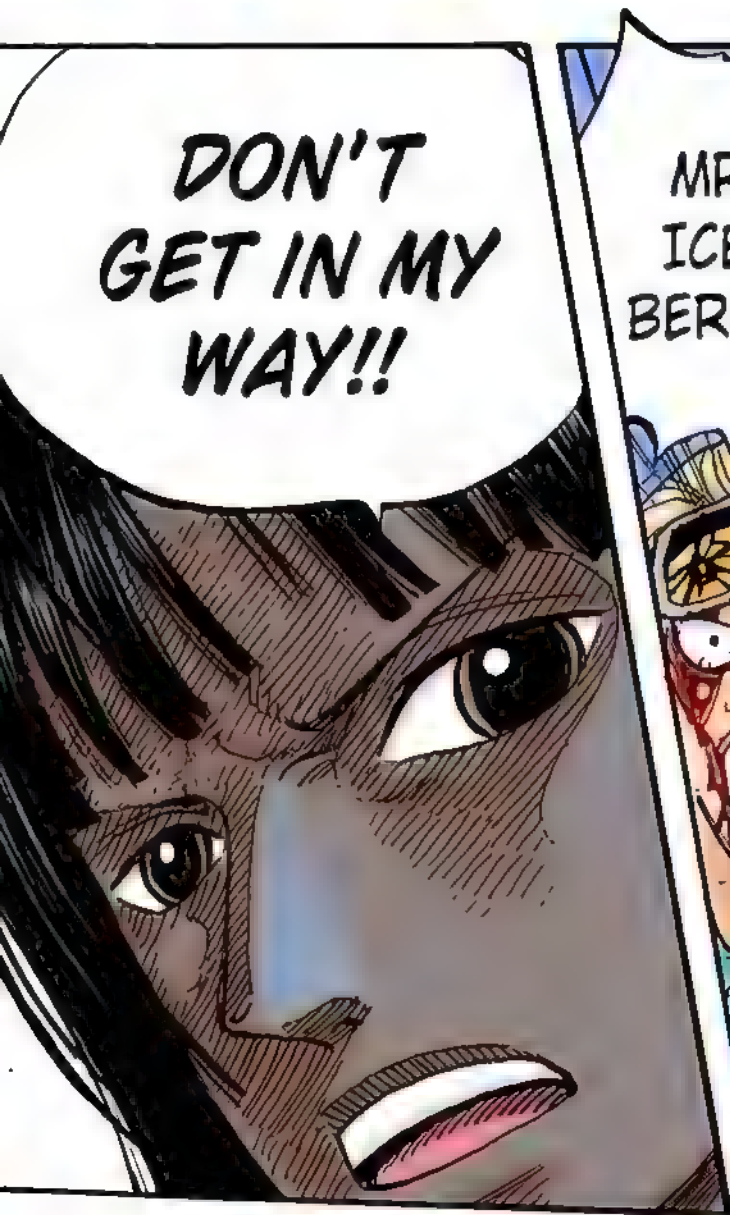


I DIDN'T
ASK FOR
YOUR
OPINION,
ICEBERG.

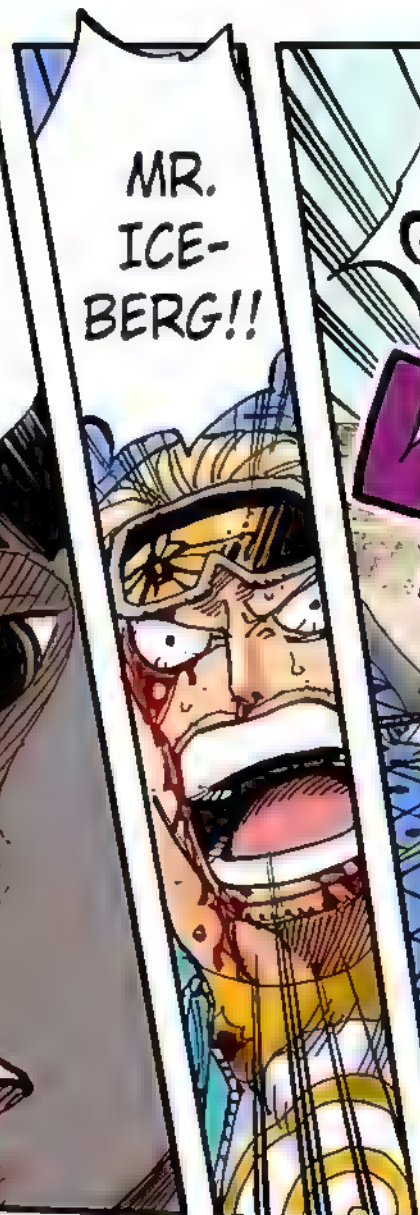


DO YOU
UNDER-
STAND
WHAT IT
IS YOU'RE
TRYING TO
DO?!!

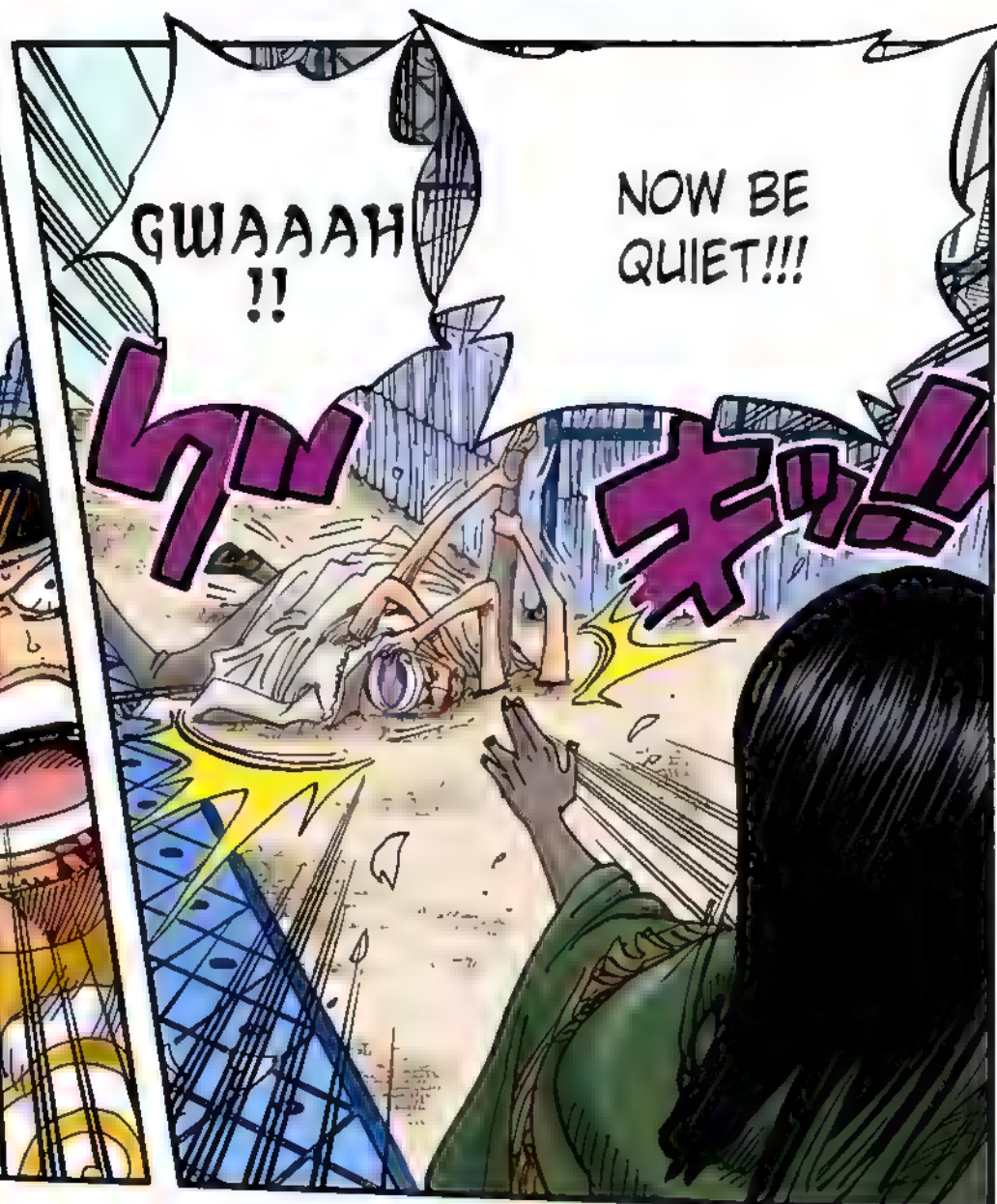
ARE YOU
CRAZY,
NICO
ROBIN?!!



DON'T
GET IN MY
WAY!!

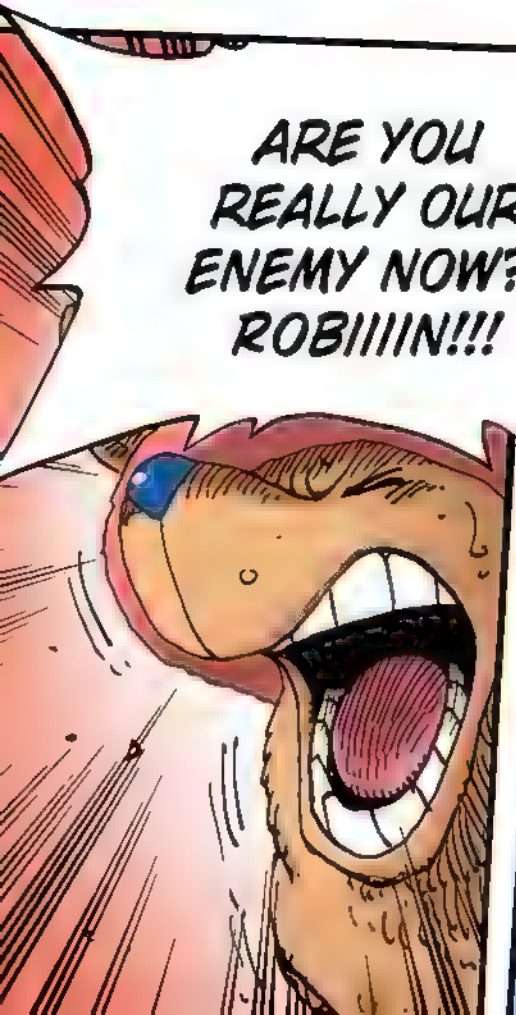


MR.
ICE-
BERG!!

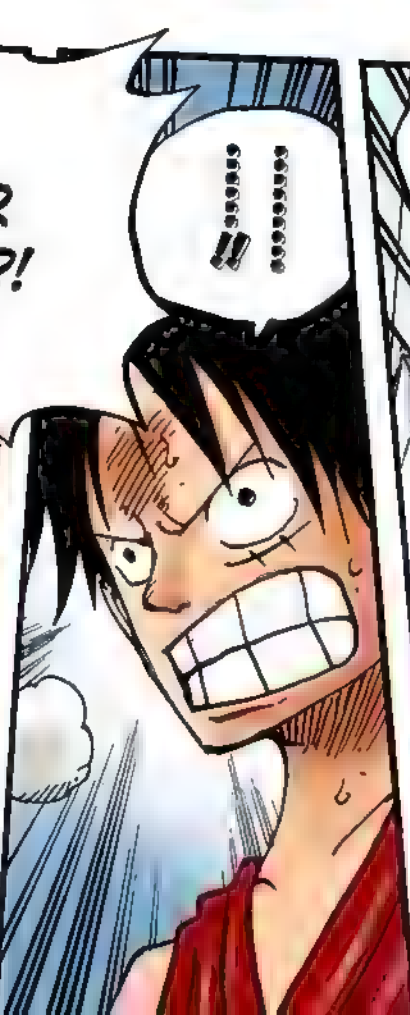


GWAAAH
!!

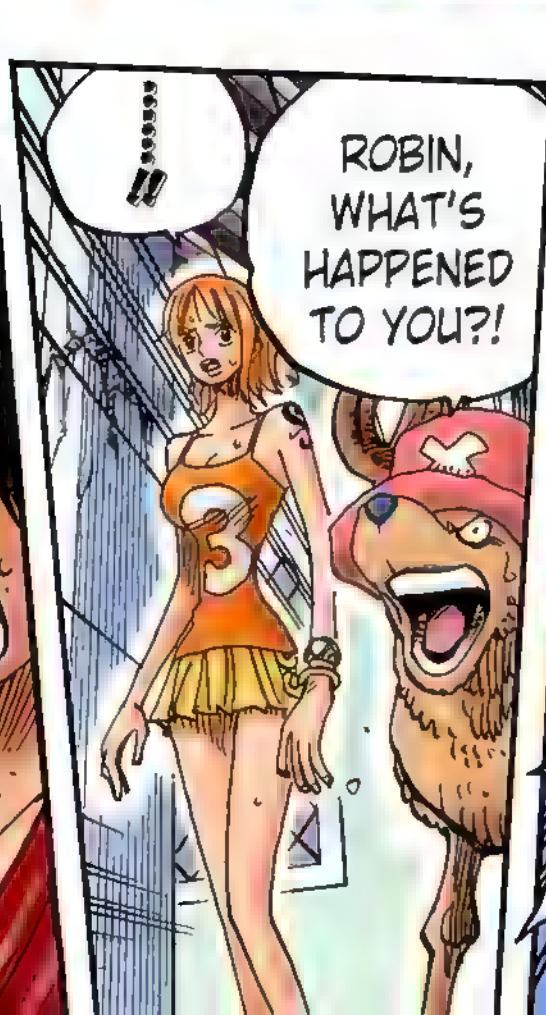
NOW BE
QUIET!!!



ARE YOU
REALLY OUR
ENEMY NOW?!
ROBIIIN!!!



!!

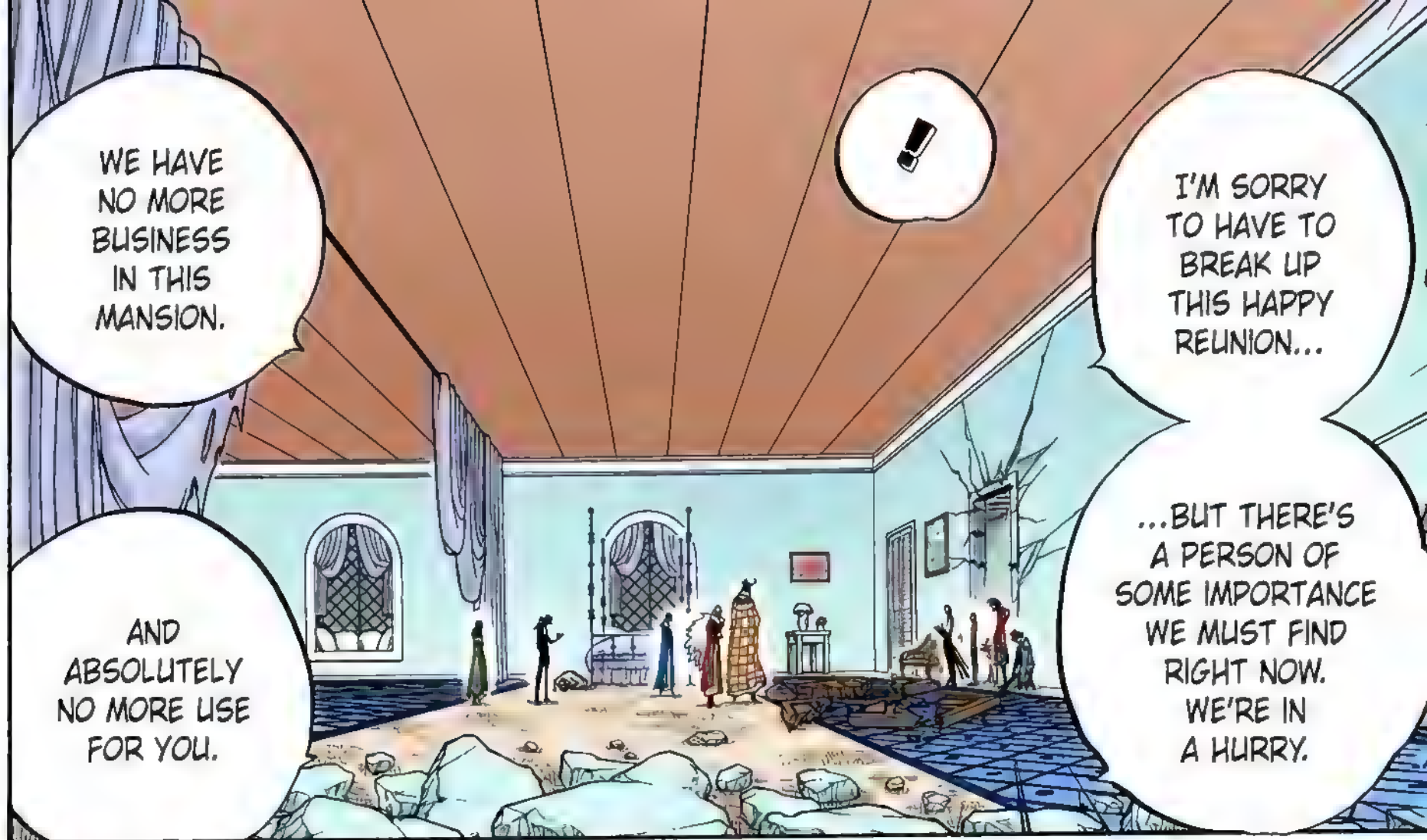


ROBIN,
WHAT'S
HAPPENED
TO YOU?!



HEY, ROBIN!
WHAT
ARE YOU
DOING?!!

ARE YOU
SERIOUS?!!



WE HAVE
NO MORE
BUSINESS
IN THIS
MANSION.

I'M SORRY
TO HAVE TO
BREAK UP
THIS HAPPY
REUNION...

AND
ABSOLUTELY
NO MORE USE
FOR YOU.

...BUT THERE'S
A PERSON OF
SOME IMPORTANCE
WE MUST FIND
RIGHT NOW.
WE'RE IN
A HURRY.

...THIS MANSION
WILL GO UP IN A
BALL OF FLAMES.

THIS IS
A BIT SUDDEN,
BUT IN TWO
MINUTES...

TWO
MINUTES.

KALIFA,
HOW LONG
DO WE
HAVE
LEFT?

!!!?



...I'D
HURRY AND
LEAVE THE
MANSION.

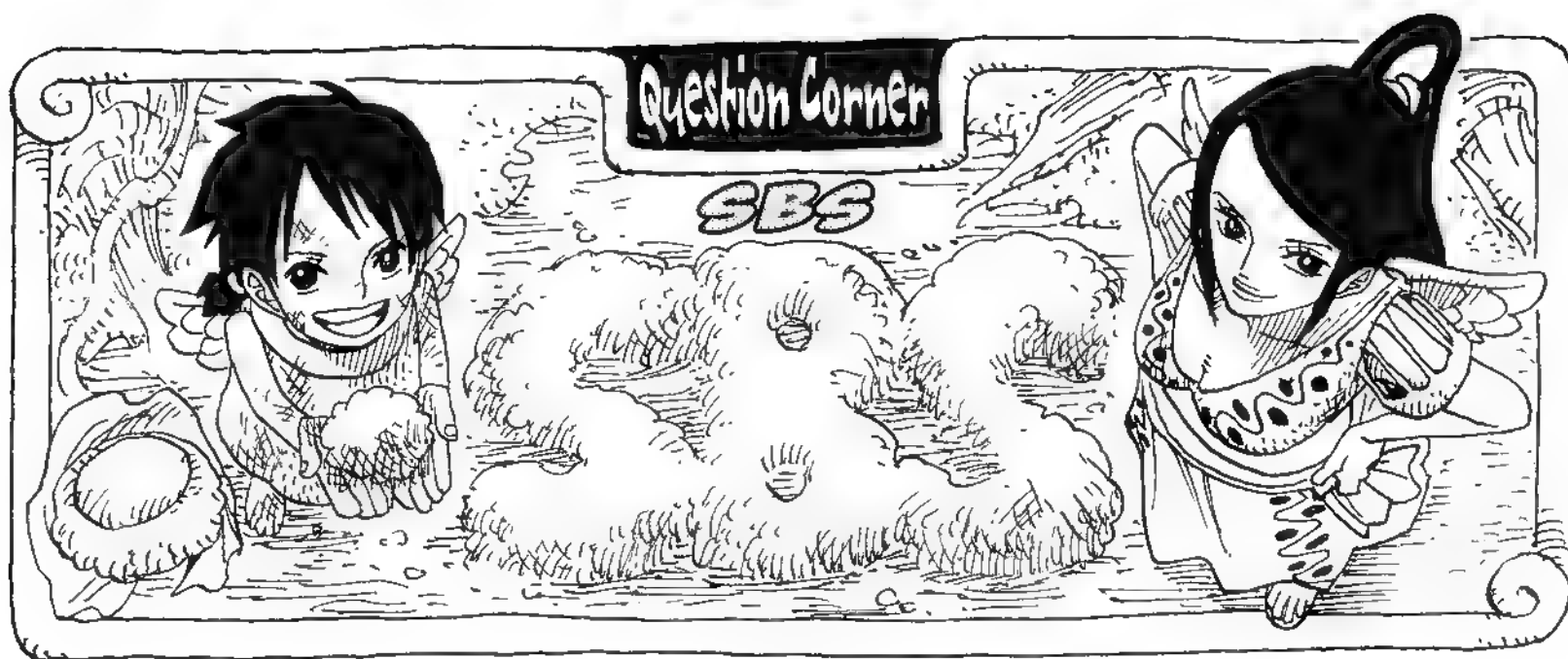
IF YOU'D
RATHER NOT
BURN TO
DEATH...

FIRE IS SUCH AN
EFFECTIVE METHOD
FOR ERASING ALL
SORTS OF EVIDENCE.

WHAT
?!!

THAT
IS...





Reader: Just a minute, just a minute, Oda Sensei!! I didn't know you'd gotten married!! Why didn't you announce that earlier, huh?! And you told us you'd turned 30, but you said it late, and... Agh!! I don't have any presents ready—nothing at all. So just let me say a few words to you.

“The Question Corner is starting ♡!”

Yaaay! Congratulations to you! Ah, I feel better now.

--Saitou

Oda: Thank you very much! Hey...

It started already! (Gasp!)

Well, all right, never mind, I'll forgive you just this once. I got a mountain of congratulatory messages from everybody, and it's put me in a good mood (Grin, grin). It's so great to have such nice readers. Thank you. That said, not a single thing about my lifestyle has changed, so I'll keep running straight down the road of manga, the way I've always done!

Reader: Oda Sensei, I've got a question. Midway through the Skypiea arc (chapter 244), Luffy starts wearing a wristband and bracelet. Why is that? Is it just to look cool? When they come down from the sky, he isn't wearing them anymore.



--Gakkuri

Oda: You're right. There's no meaning behind them. They're just there to look cool. Or rather, in that situation, Usopp and Sanji are there with him, remember? It seems as though when they changed into their adventure gear, Luffy spaced out while watching them and thought, "Hey! That looks adventure-ish, huh?" and borrowed a wristband from Usopp, and then Sanji said, "Okay, put this on too," and put a bracelet on him. Fundamentally speaking, Luffy, Zolo and Chopper are all incapable of dressing snappily. The only times they manage it are when Nami, Usopp, Sanji or Robin are around to help.

Chapter 348:

FIGHTING POWER



GEDATSU'S UNEXPECTED LIFE ON THE BLUE SEA, FINAL VOLUME:
"DROP BY ACCIDENTAL BATHS ON HOT SPRINGS ISLAND"



!!

...AND
INCINERATE
EVERYONE IN
THE BUILDING.

VERY SOON,
THE FLAMES
WILL RISE UP
FROM THE
FIRST FLOOR...

THESE
THINGS DO
HAPPEN.

WELL, THE
CULPRITS ARE
PIRATES,
AFTER ALL.

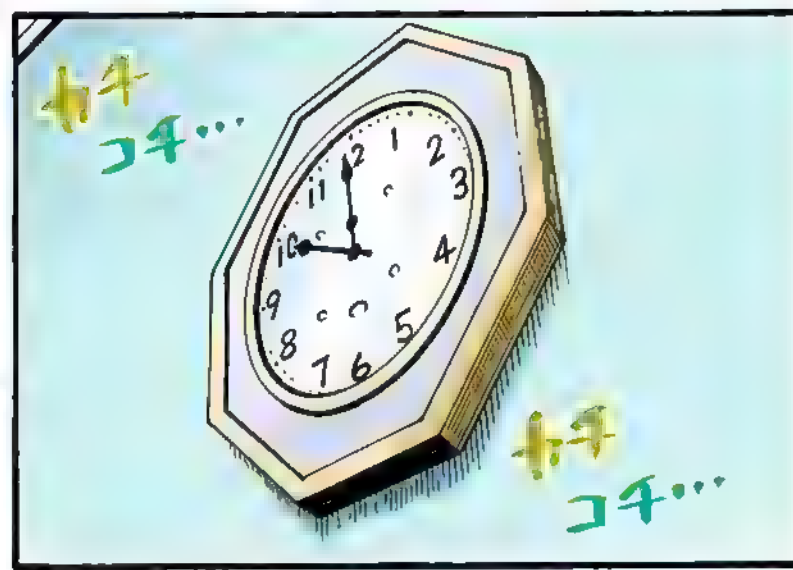
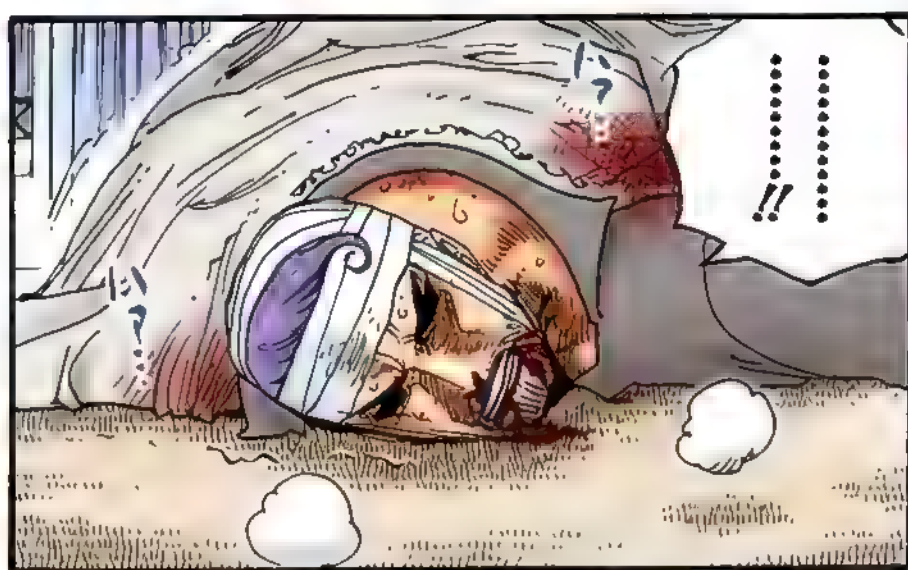


ASSUMING FALSE
IDENTITIES TO
GET WHATEVER
YOU WANT...

THAT'S IN
SERIOUSLY
POOR
TASTE!!

!!

YOU
MON-
STERS!!!





DON'T
LET
NICO
ROBIN...!!

HUFF
...

DON'T
LET
HER
GO!!



ROBIN!!

KLAK...



GOOD-
BYE.



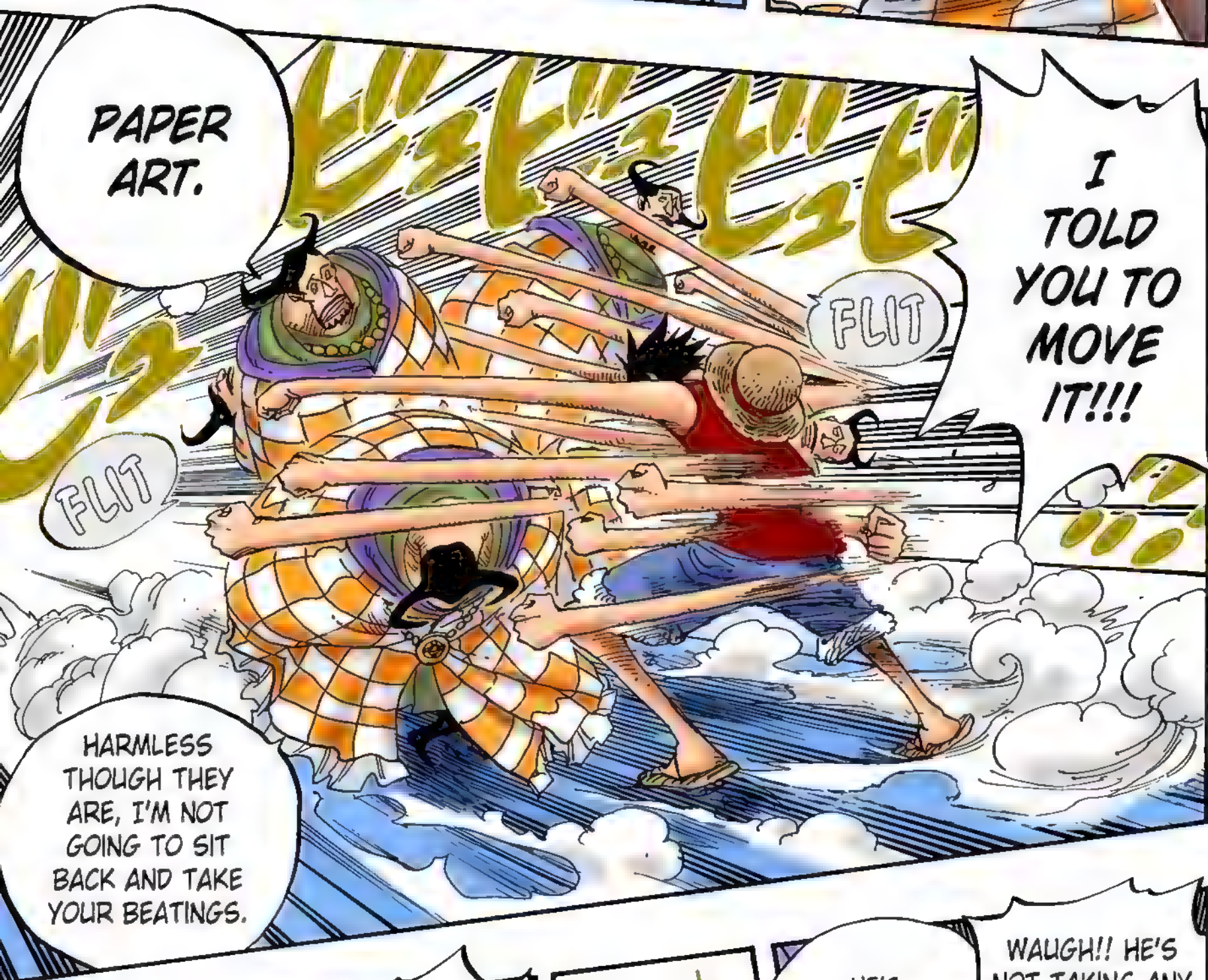
WE FINALLY
FOUND YOU,
AND NOW
YOU'RE JUST
GONNA...!!

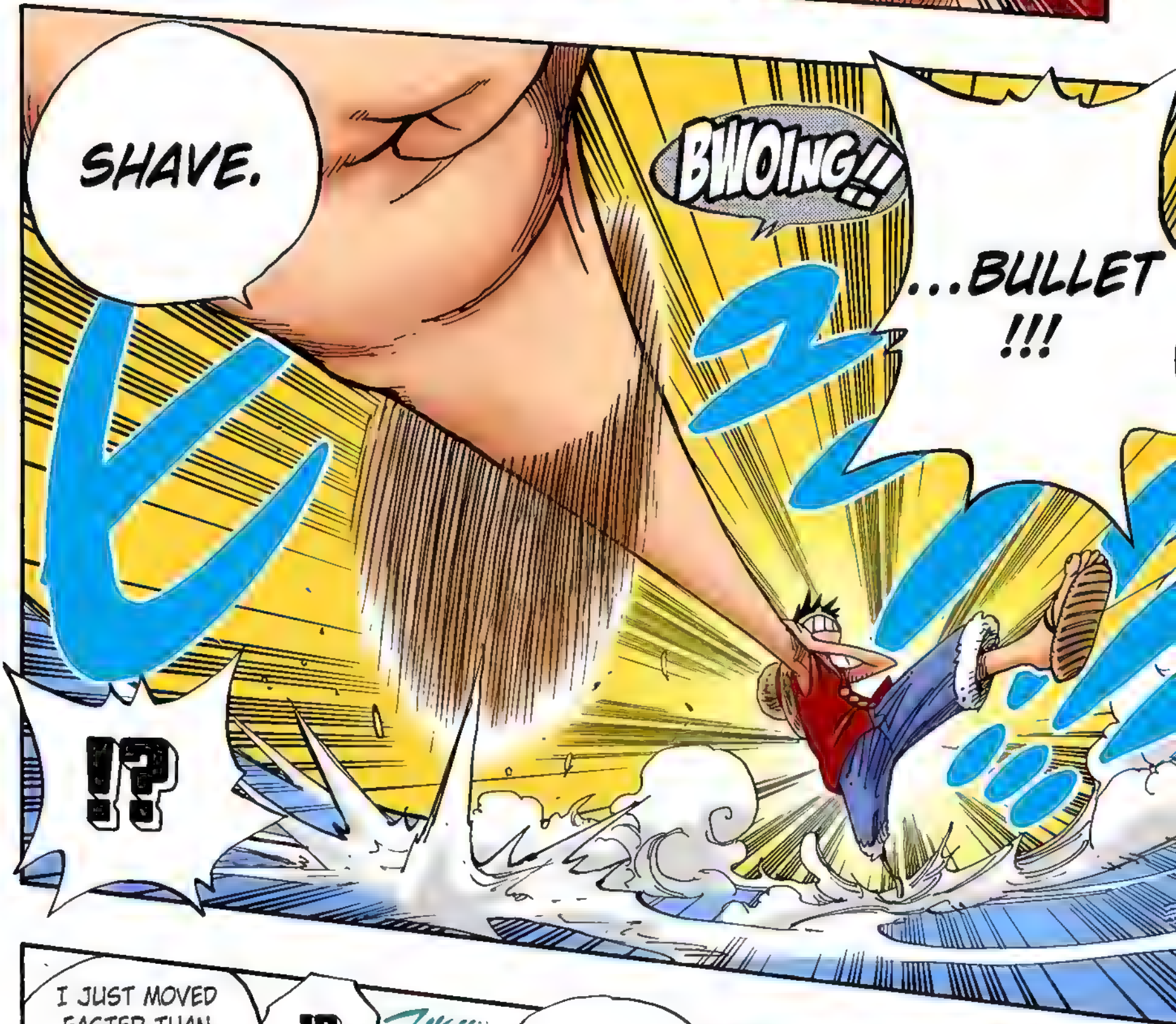
WHERE
ARE YOU
GOING
NOW?!

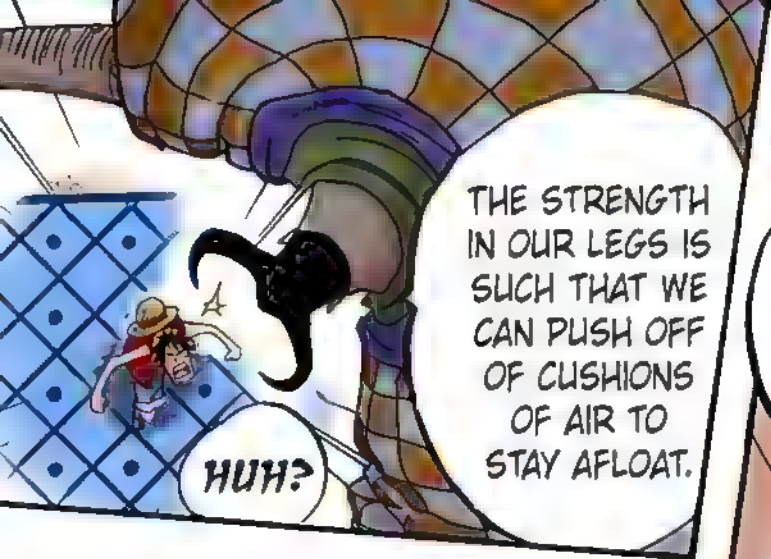


**IRON
BODY.**

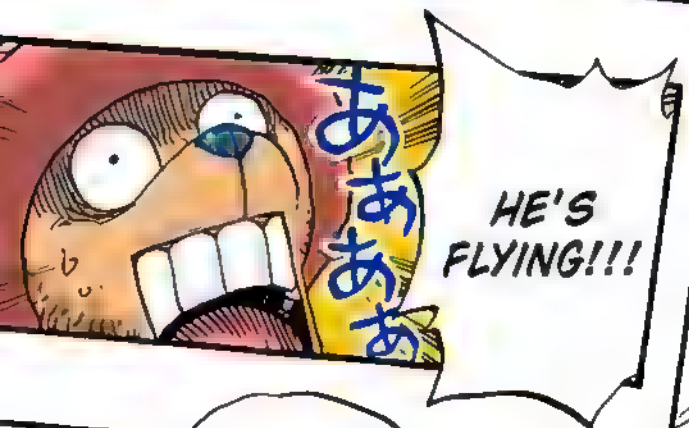
**MOVE IT,
YOU!!**







THE STRENGTH
IN OUR LEGS IS
SUCH THAT WE
CAN PUSH OFF
OF CUSHIONS
OF AIR TO
STAY AFLOAT.



あああああ

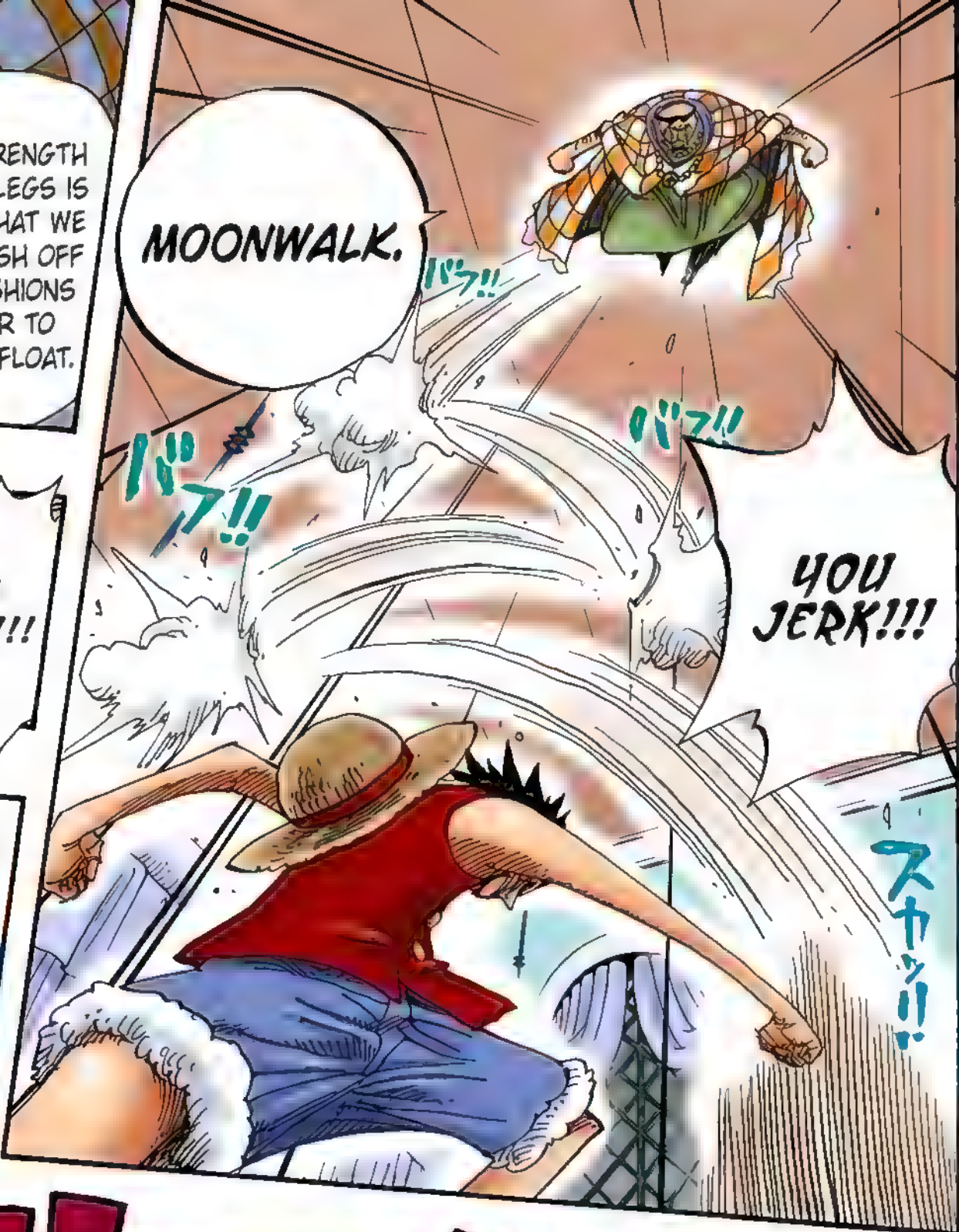
HE'S
FLYING!!!



AND
ALSO...

はっ!!

はっ!!



MOONWALK.

バツ!!

バツ!!

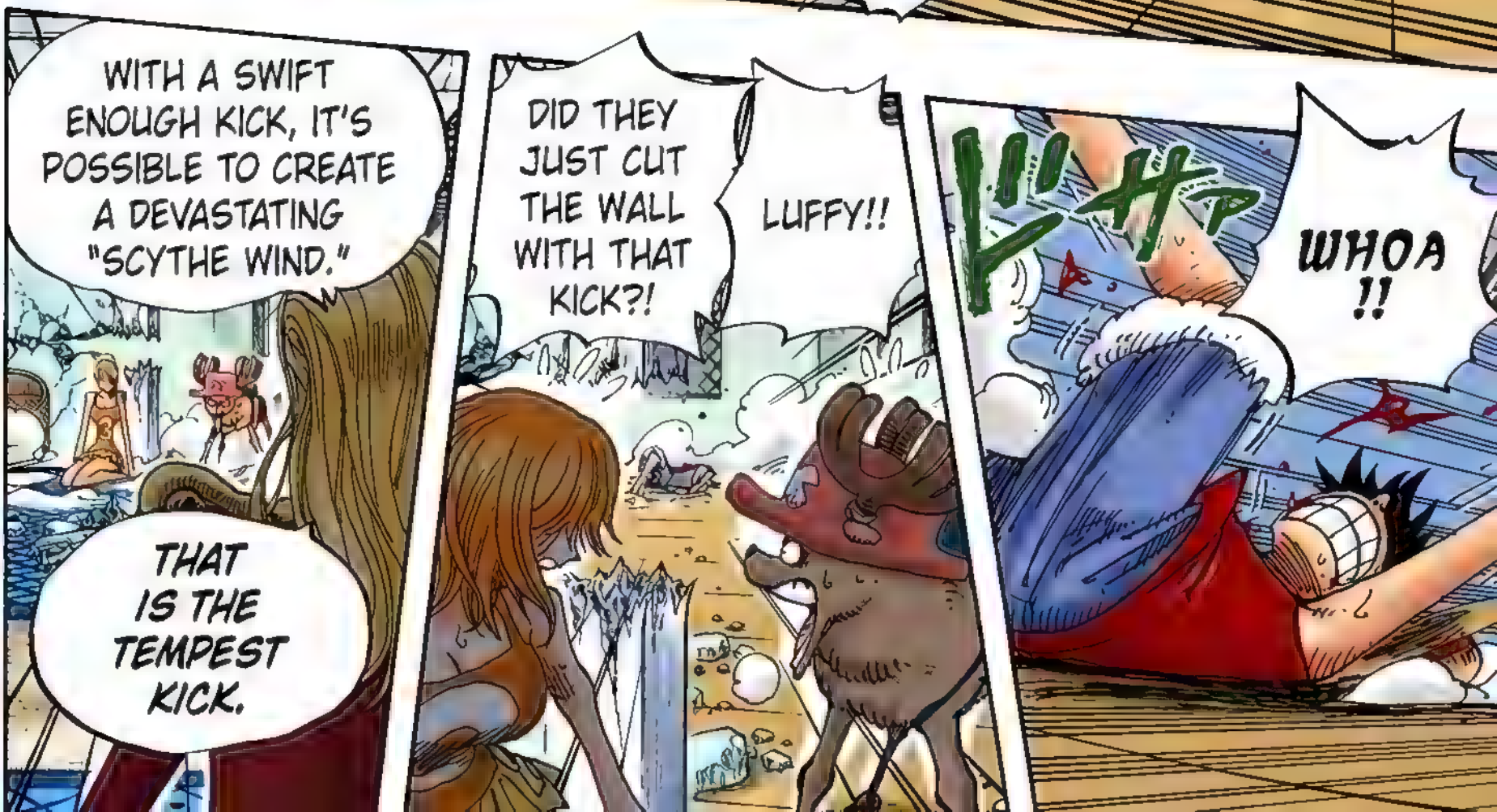
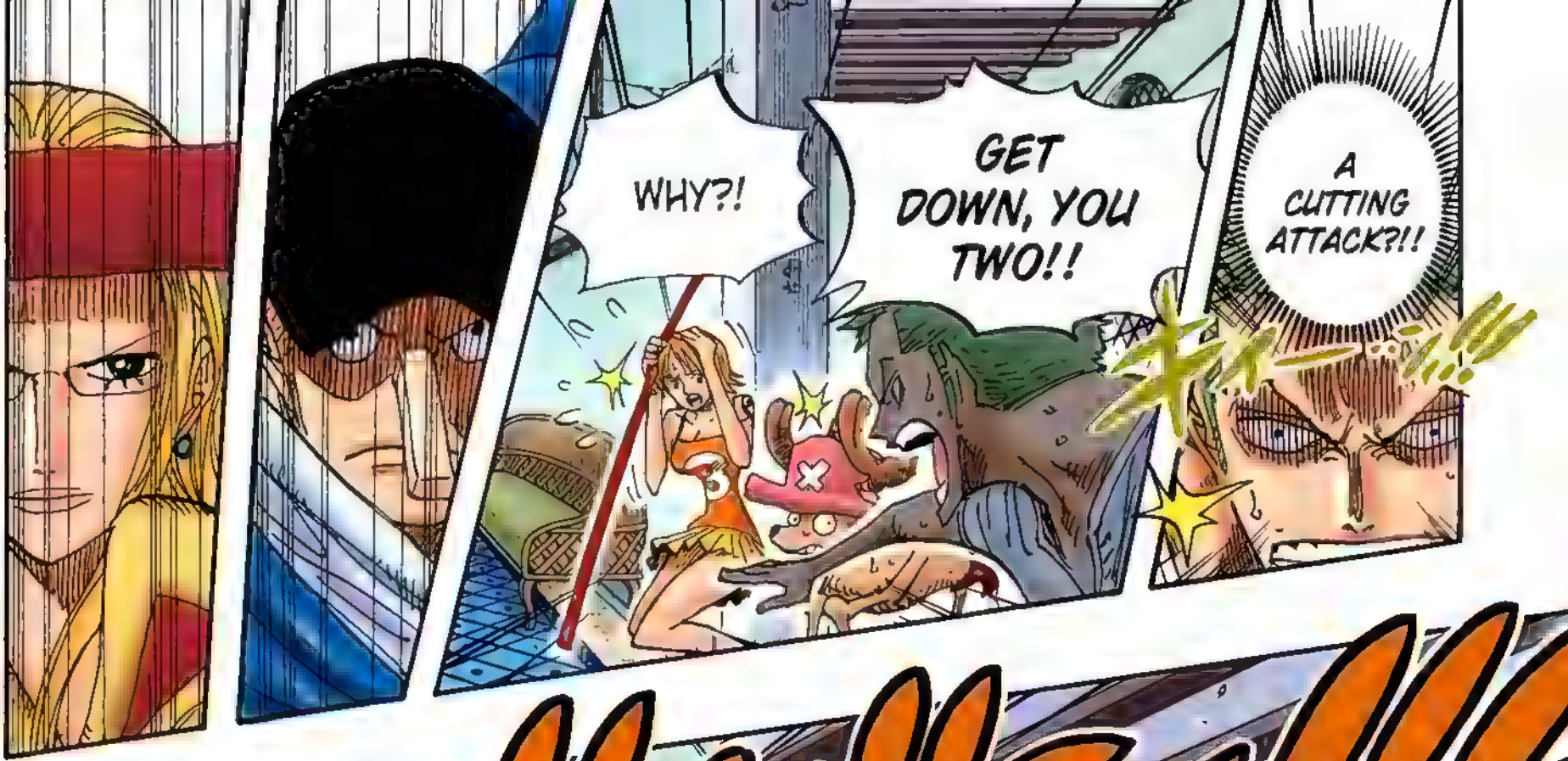
YOU
JERK!!!

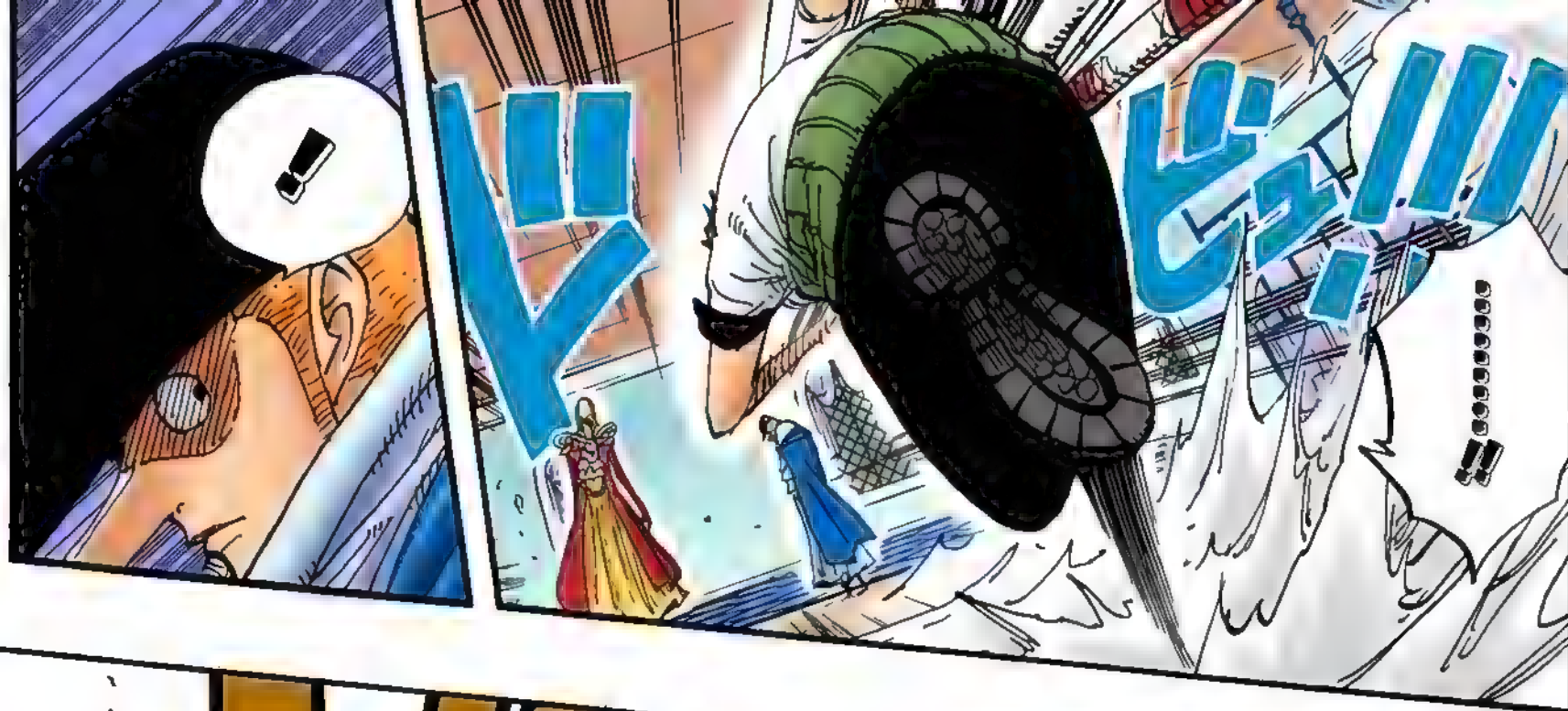
スキャン!!

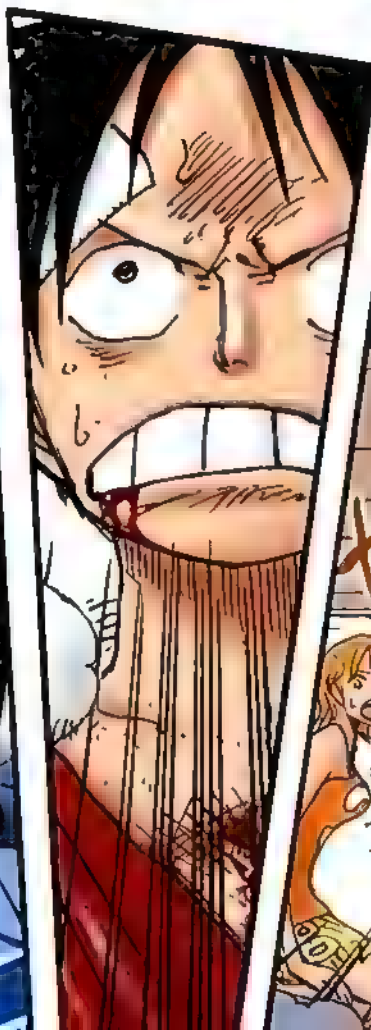
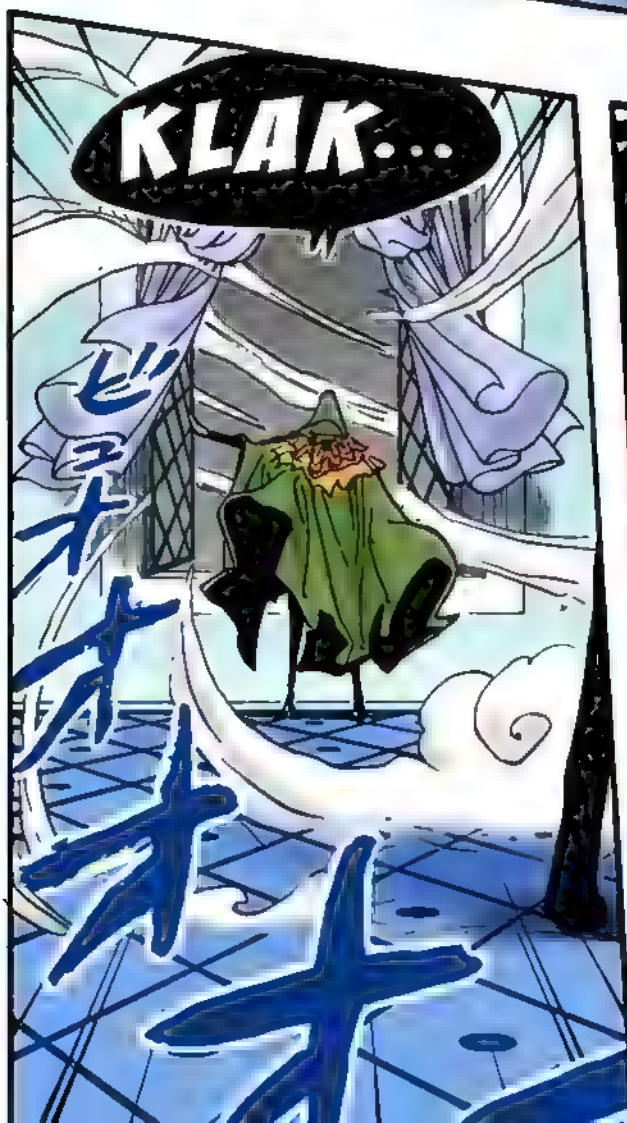


TEMPEST
KICK.

BWA?!!







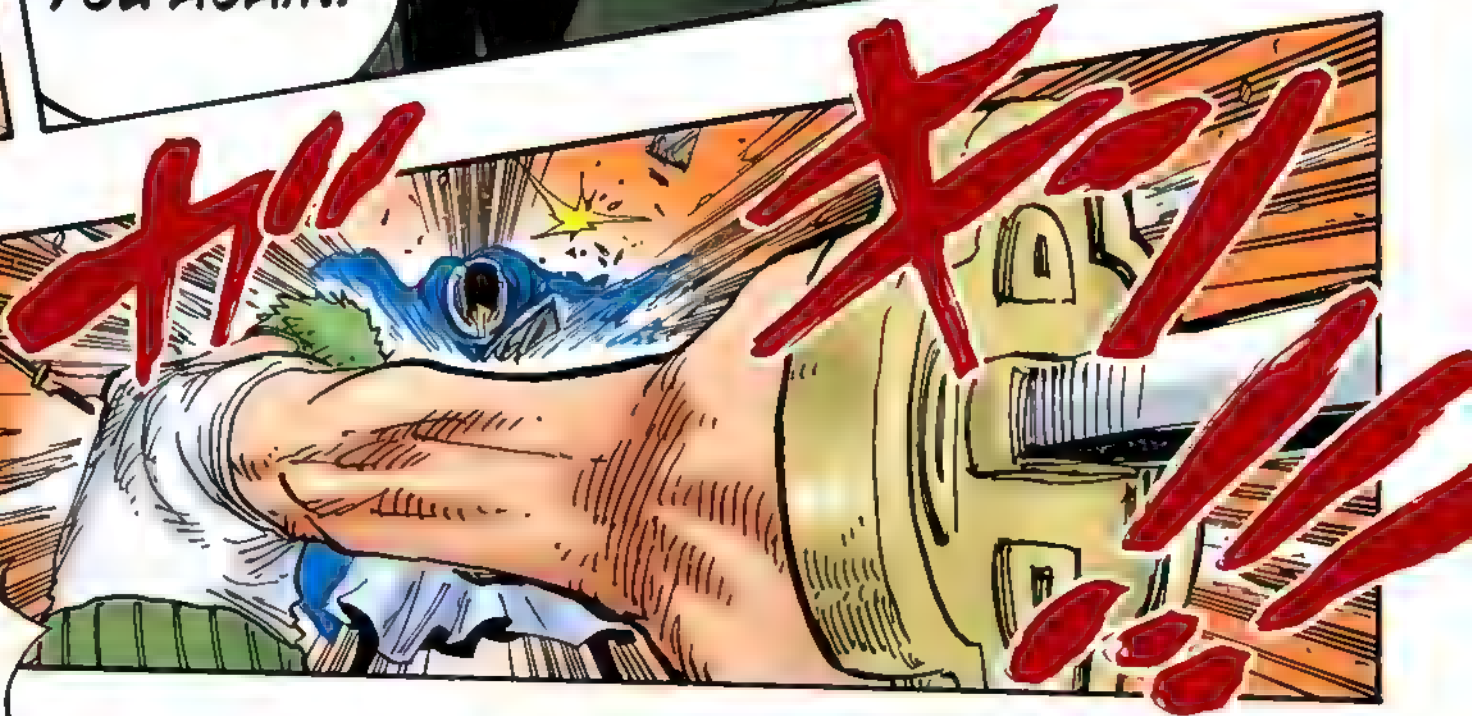
ROBIN
!!!

NO, IT'S OVER.

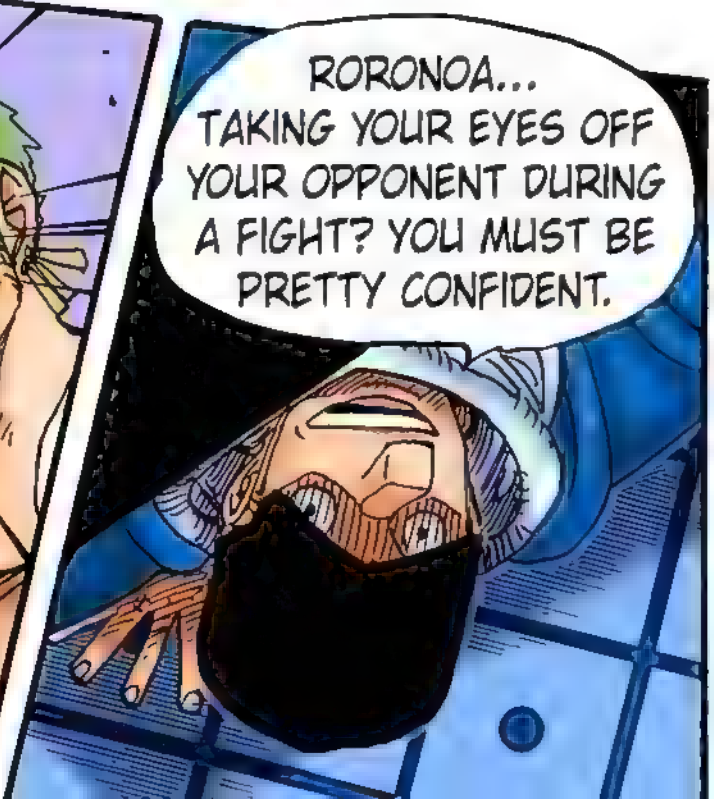
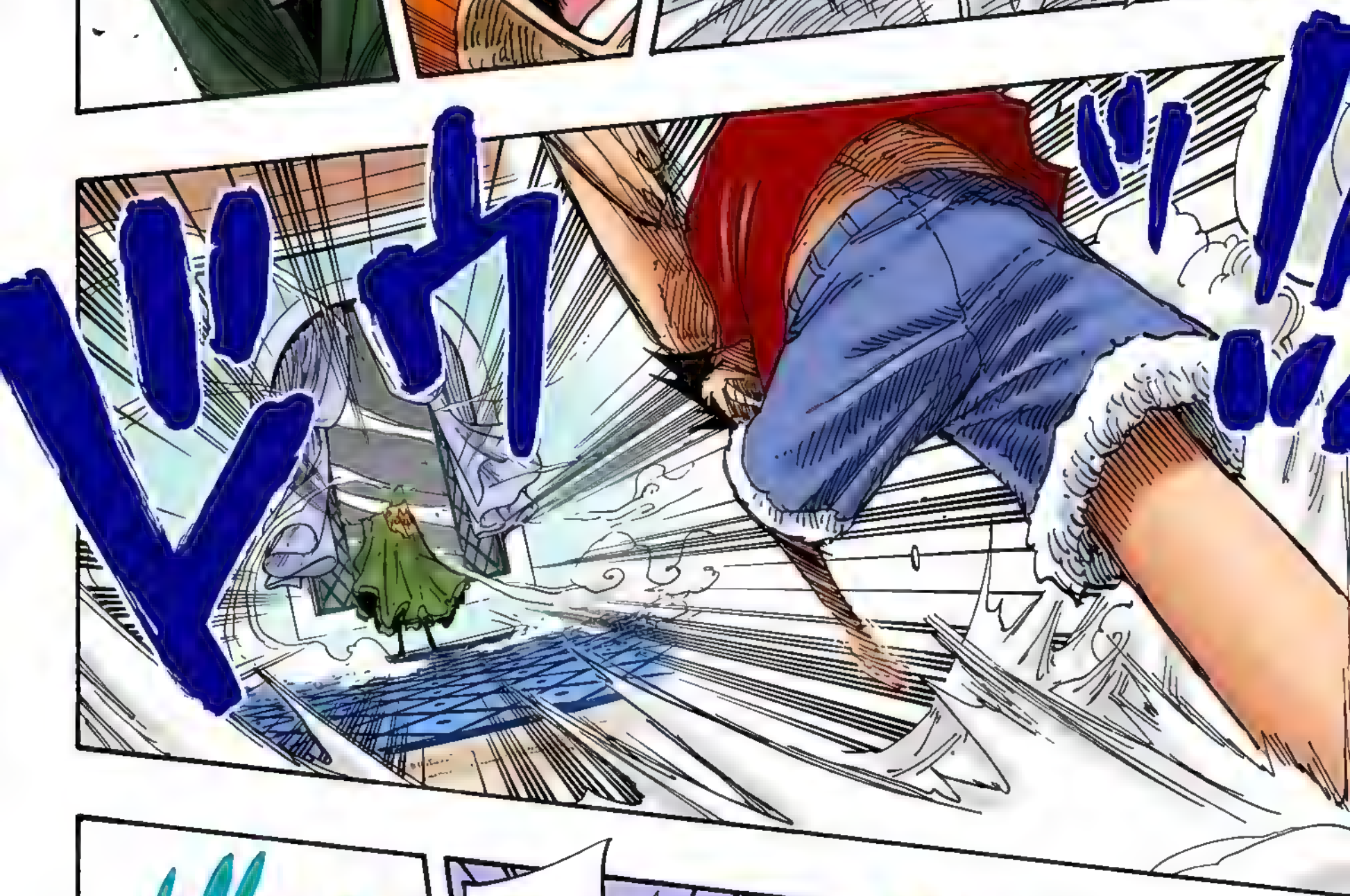
DON'T GO,
ROBIN!!! OUR
CONVERSATION
ISN'T OVER!!!

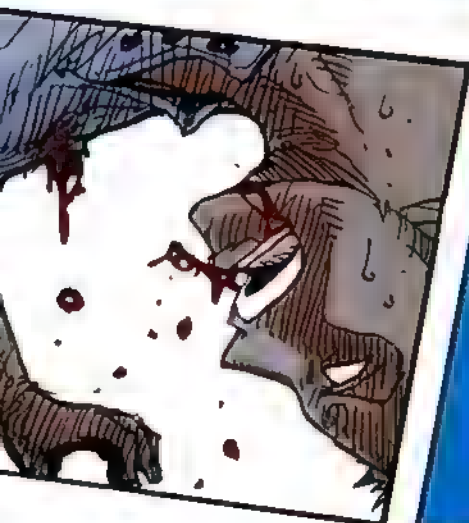
I WON'T
BE SEEING
YOU AGAIN.

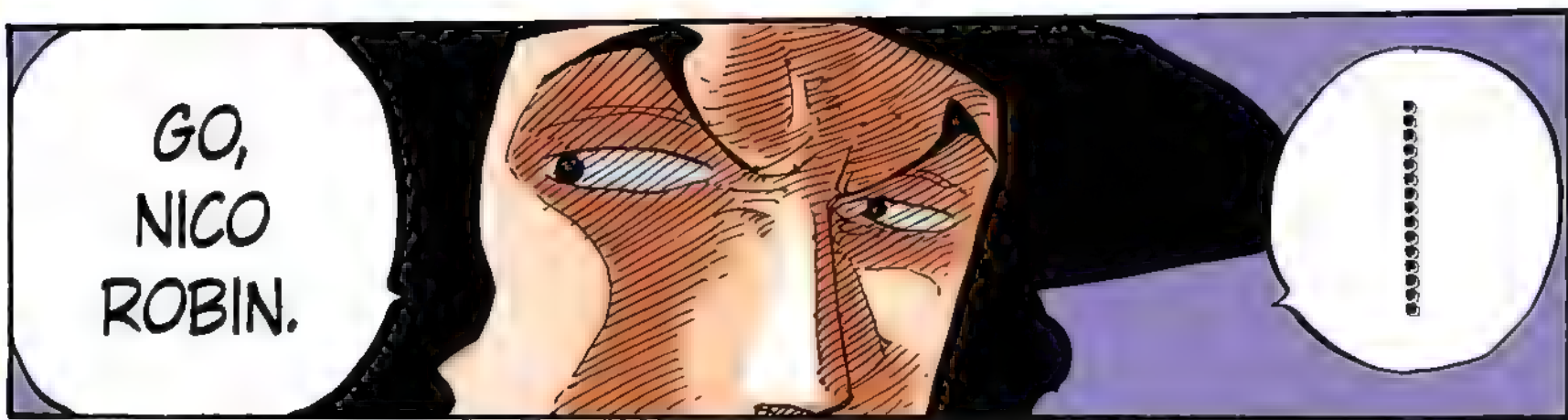
.....



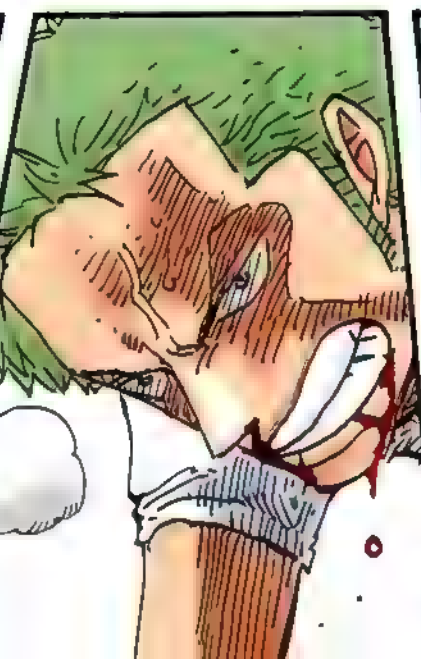
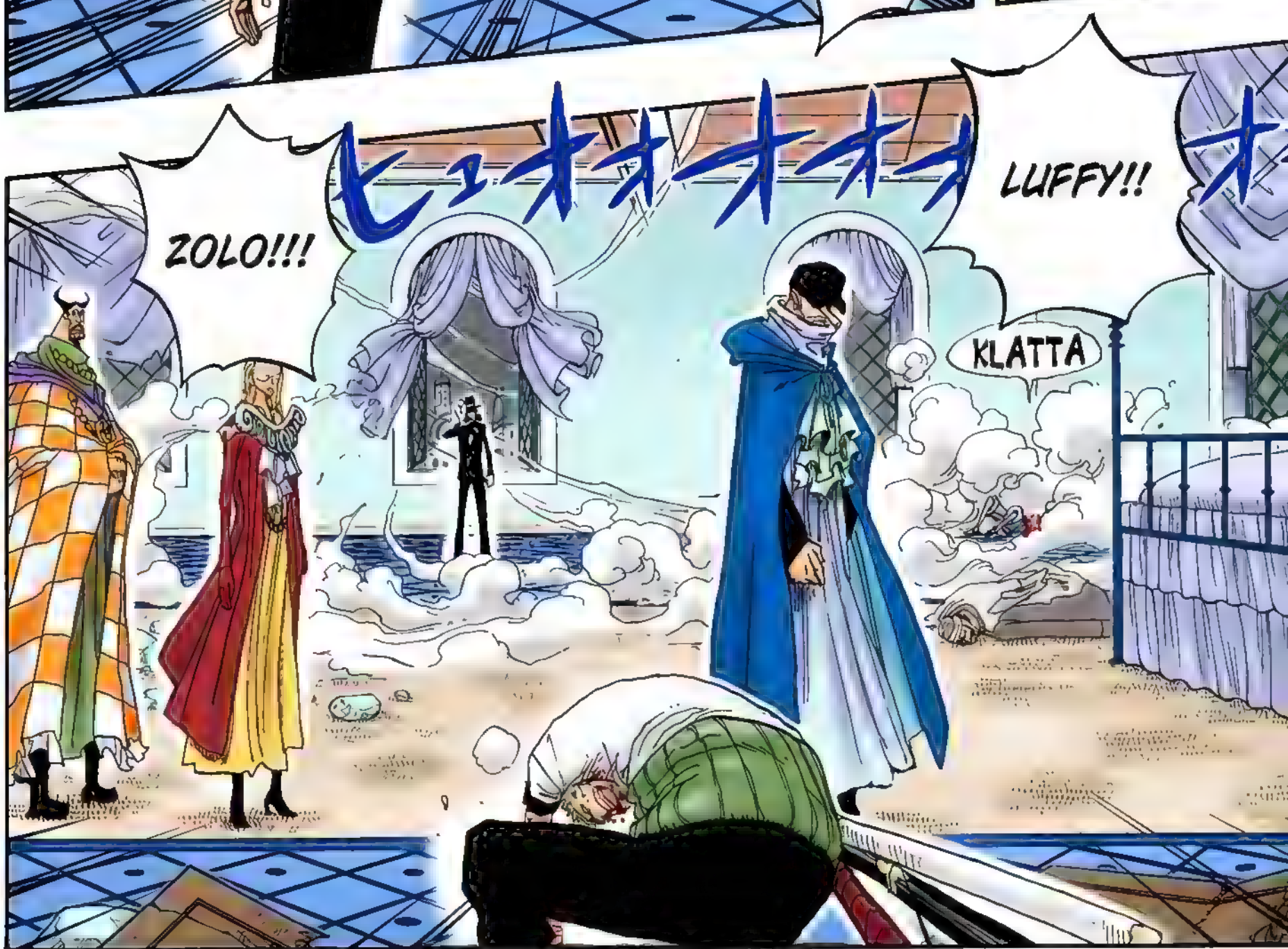
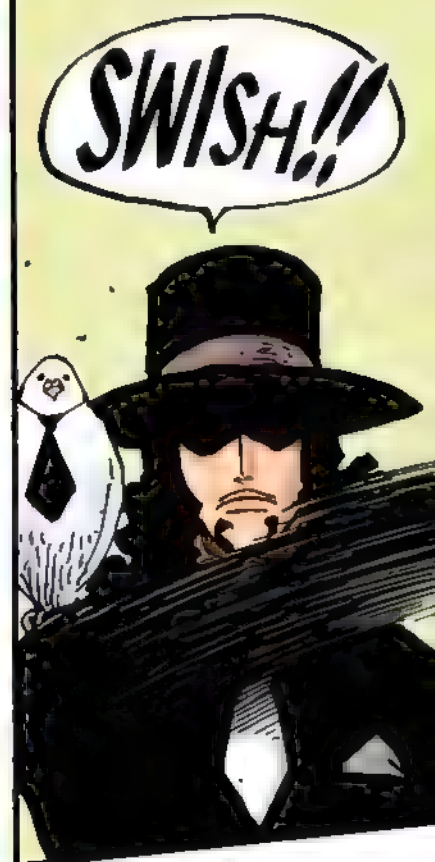
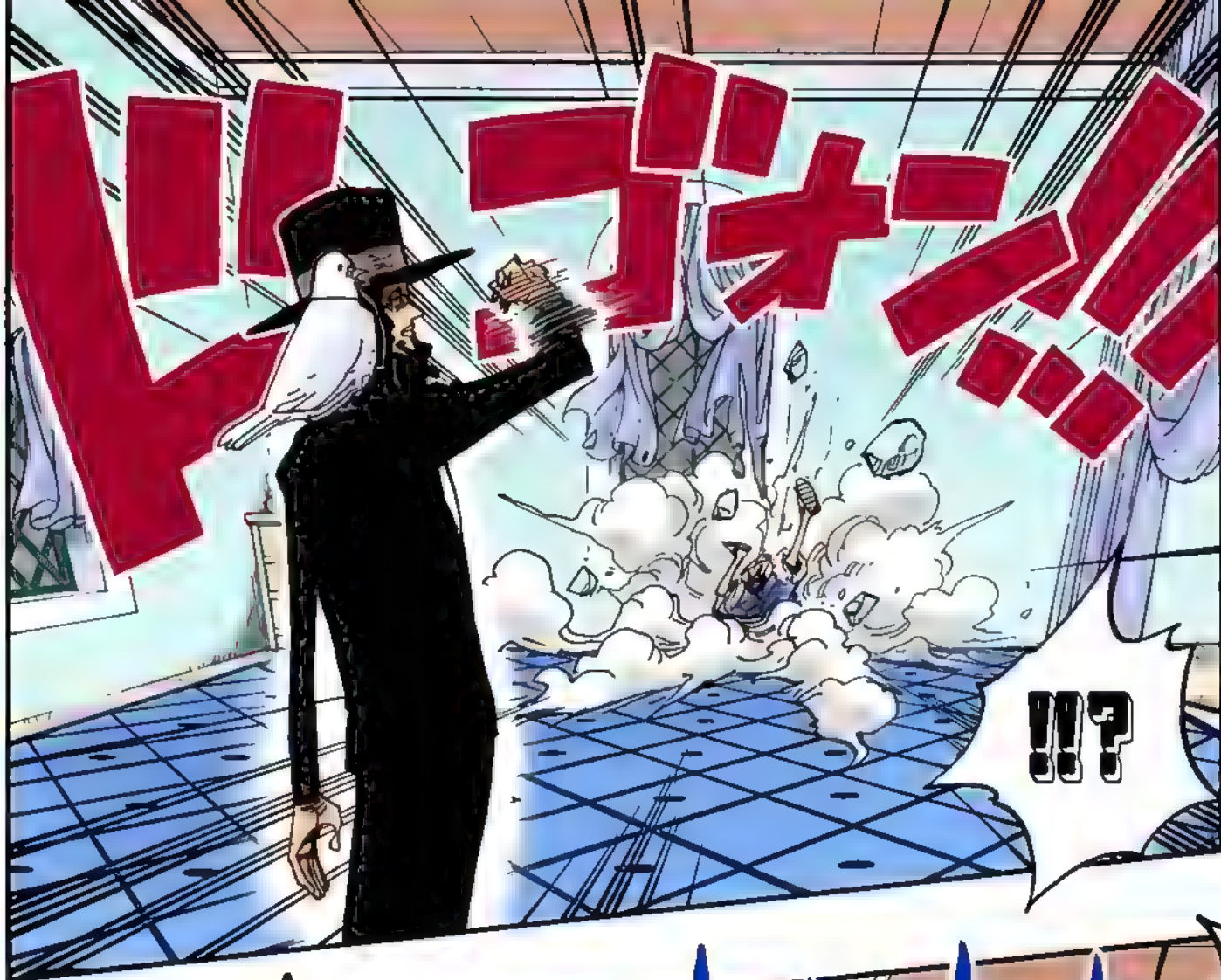
TUP!!

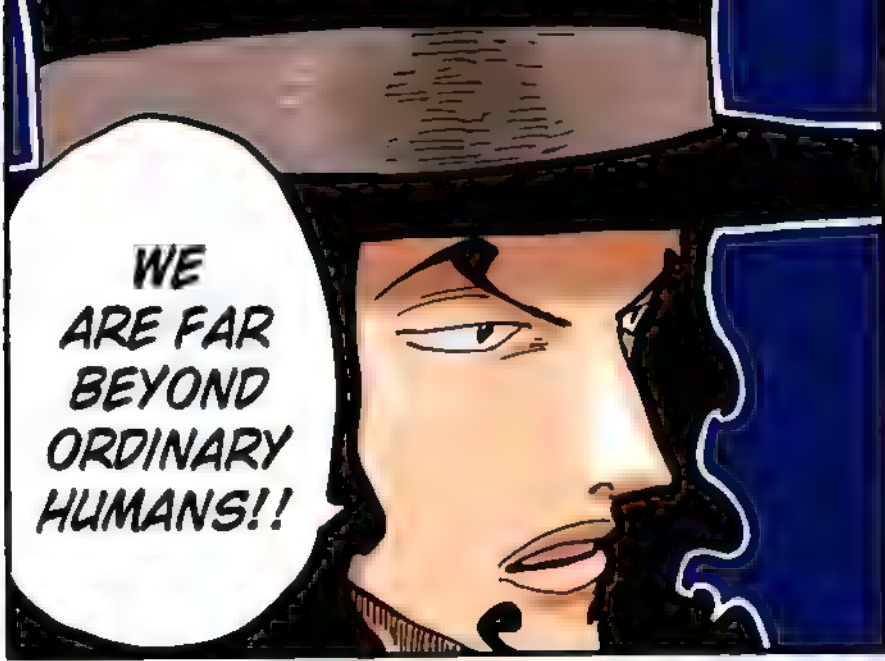












WE
ARE FAR
BEYOND
ORDINARY
HUMANS!!

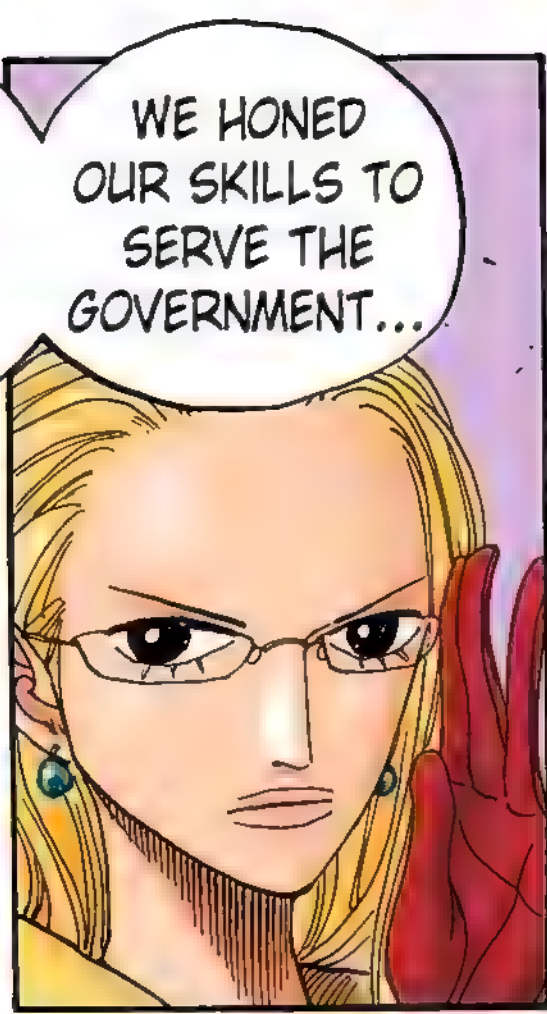


...YOU
PEOPLE?

WHAT
ARE...



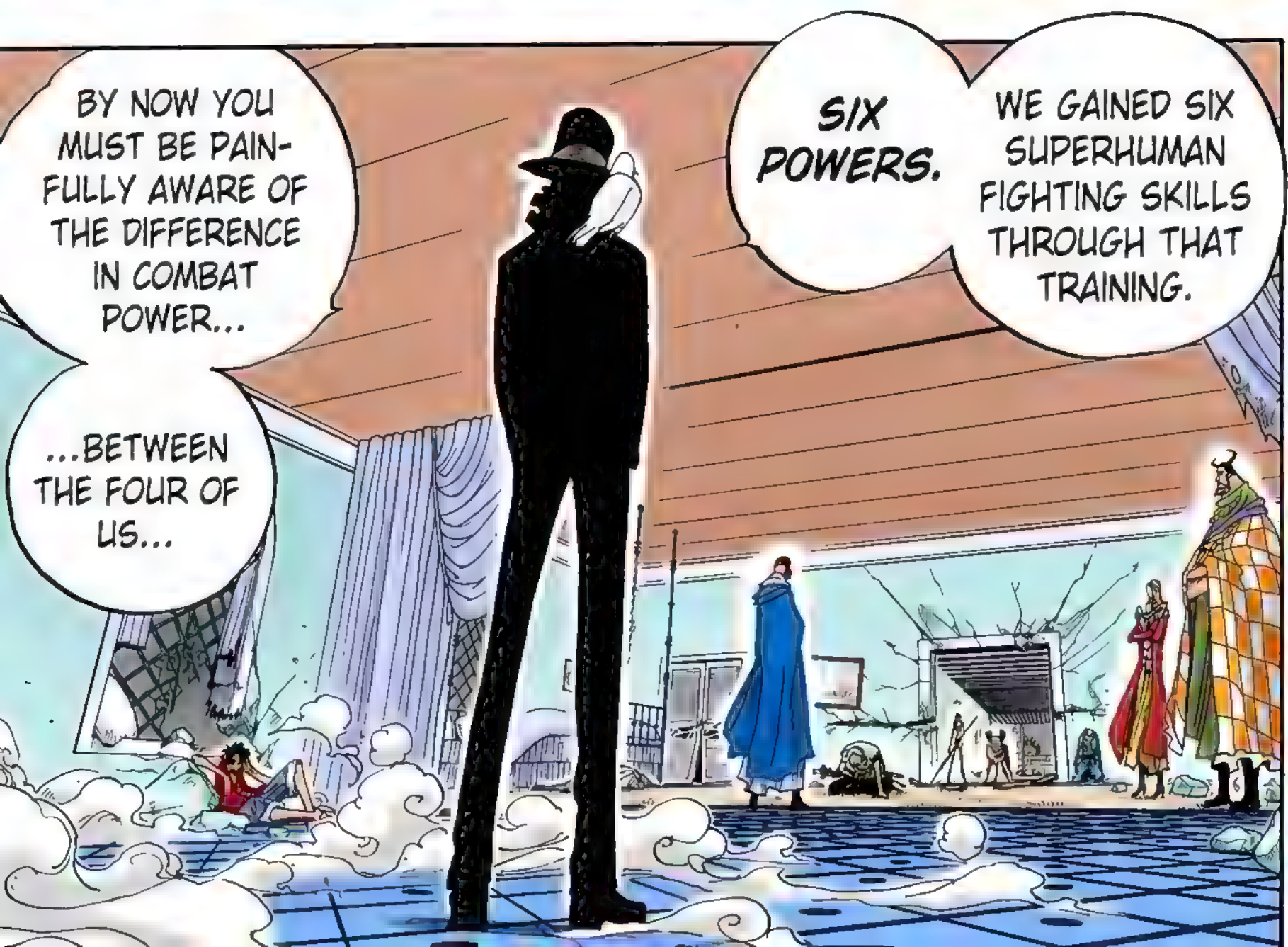
...AND TO
OVERCOME THE
LIMITS OF THE
HUMAN BODY.



WE HONED
OUR SKILLS TO
SERVE THE
GOVERNMENT...



THOSE OF US IN
CP9 HAVE BEEN IN
TRAINING FOR AS
LONG AS WE CAN
REMEMBER.



BY NOW YOU
MUST BE PAIN-
FULLY AWARE OF
THE DIFFERENCE
IN COMBAT
POWER...

...BETWEEN
THE FOUR OF
US...

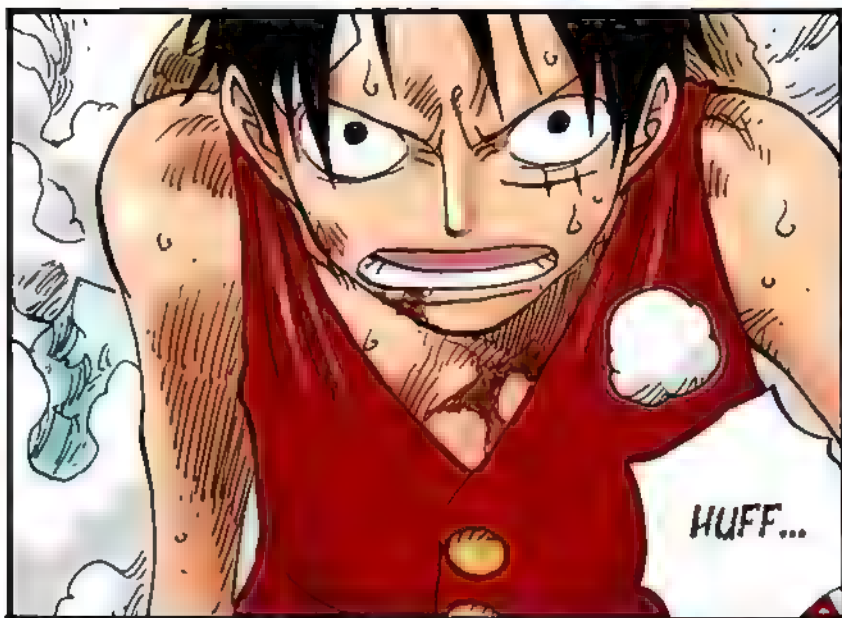
SIX
POWERS.

WE GAINED SIX
SUPERHUMAN
FIGHTING SKILLS
THROUGH THAT
TRAINING.

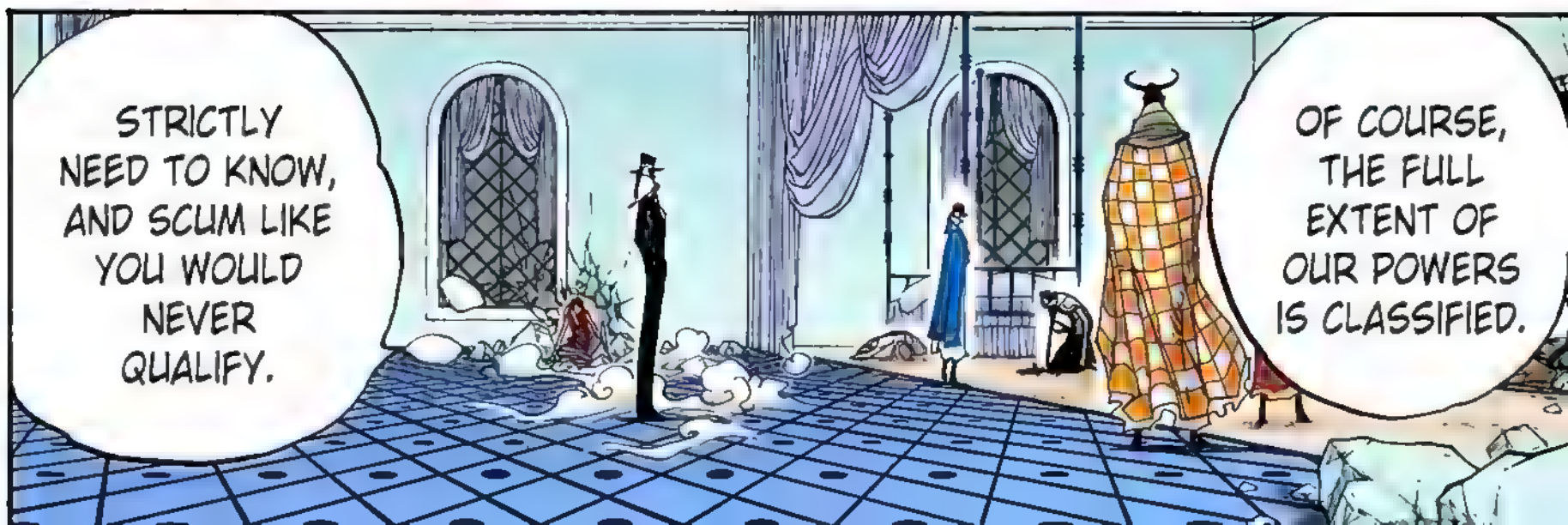


...AND YOU,
A MERE
BAND OF
PIRATES.

...THE WORLD
GOVERNMENT'S
MOST ELITE
FIGHTING
FORCE...

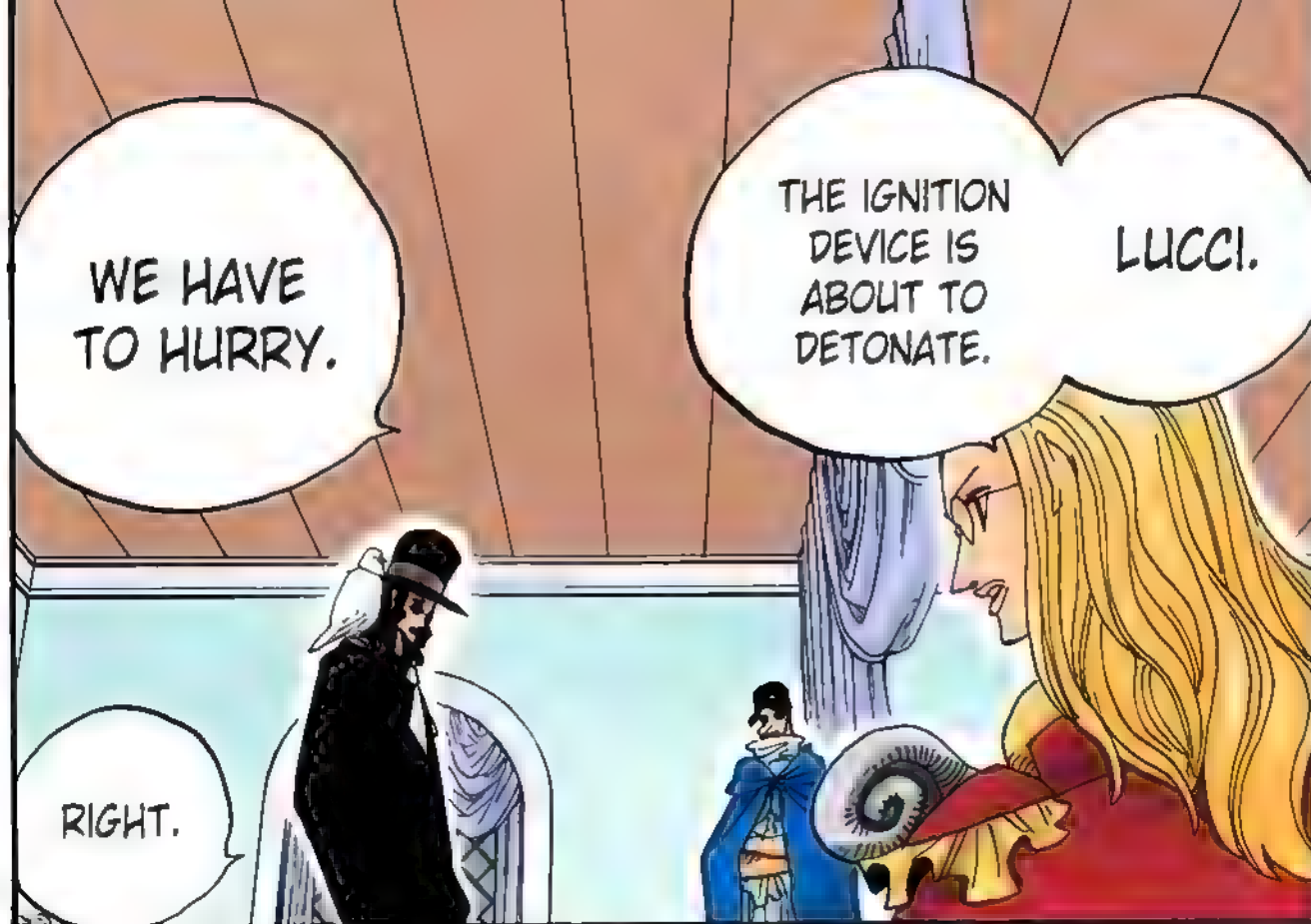


HUFF...



STRICTLY
NEED TO KNOW,
AND SCUM LIKE
YOU WOULD
NEVER
QUALIFY.

OF COURSE,
THE FULL
EXTENT OF
OUR POWERS
IS CLASSIFIED.

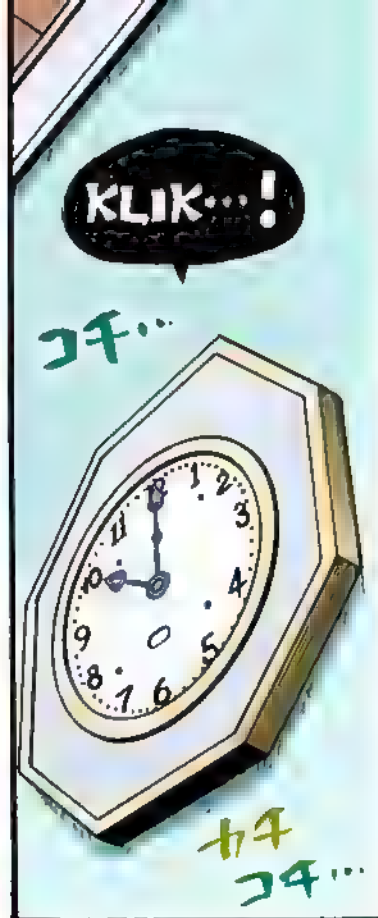


WE HAVE
TO HURRY.

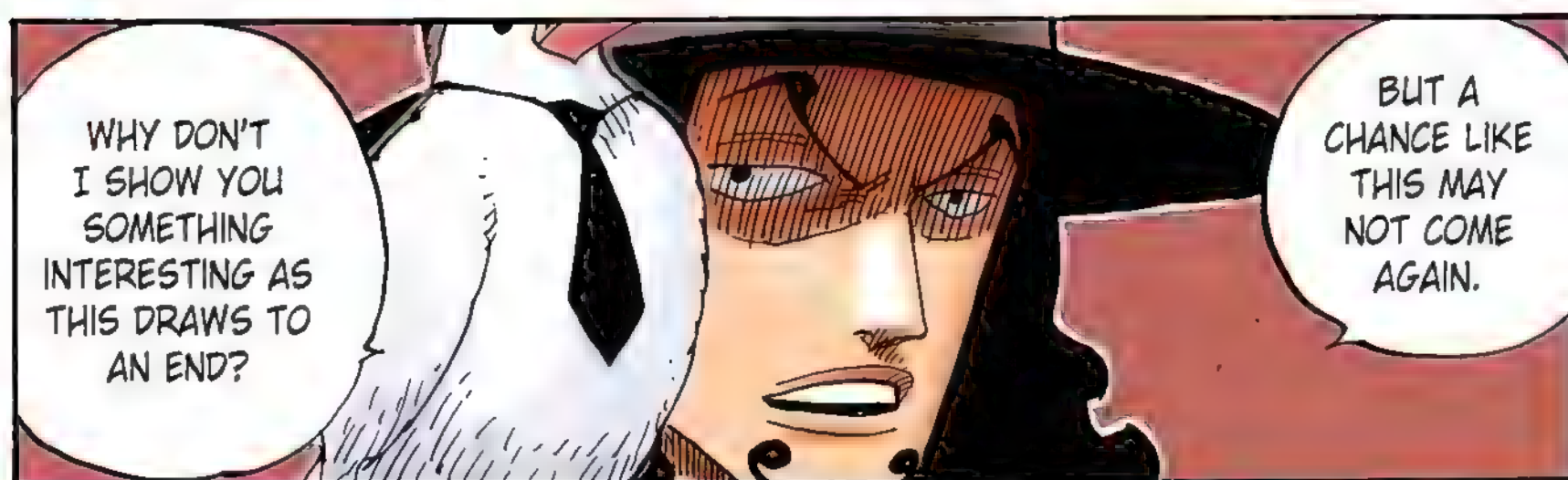
THE IGNITION
DEVICE IS
ABOUT TO
DETONATE.

LUCCI.

RIGHT.



KLIK...!



WHY DON'T
I SHOW YOU
SOMETHING
INTERESTING AS
THIS DRAWS TO
AN END?

BUT A
CHANCE LIKE
THIS MAY
NOT COME
AGAIN.



!!!?

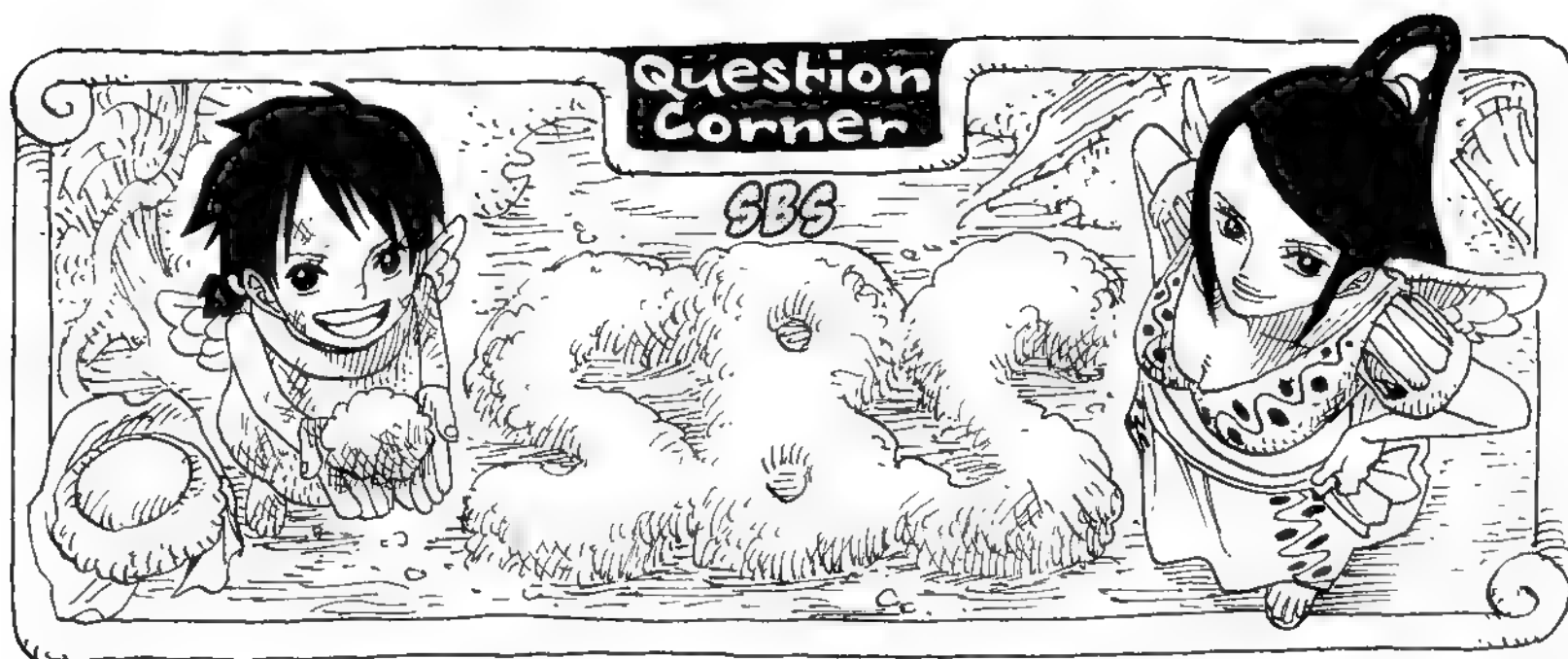
WAAAAUGH
!!!



HUH?!

...?!!





Reader: I just randomly thought of this. When Chopper's small (meaning, when he's his usual size), how does he carry things? Does he just pinch them up cleverly between his hooves? For some reason, this has really been bugging me.

--Midoringo



Oda: Let me show you with a picture.



It's like this! He GRABBED it!! (Persuasion By force.)

Reader: Oda! Question: Do you decide all the abilities provided by the Devil Fruits that appear in the anime and the movies? Please tell me.

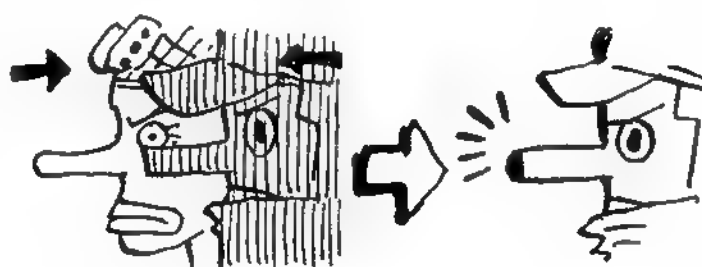
--Matsutake

Oda: There are scriptwriters who create the original stories for the anime and movies, and whoever's writing the script at the time proposes the sort of fruit they want to use. My only role is granting or denying permission, telling them, "Oh, sure, that's fine" or "Oh, wait, I'm going to use that one later." That's all I do.

Reader: Oda Sensei, there's something that really, really bugs me right now. It's about Usopp's nose and the shipwright foreman Kaku's nose. Which one's longer? And, Oda Sensei, you're mean! You shouldn't mess with Kaku's nose. Still, it's real long.

--A Crew Member

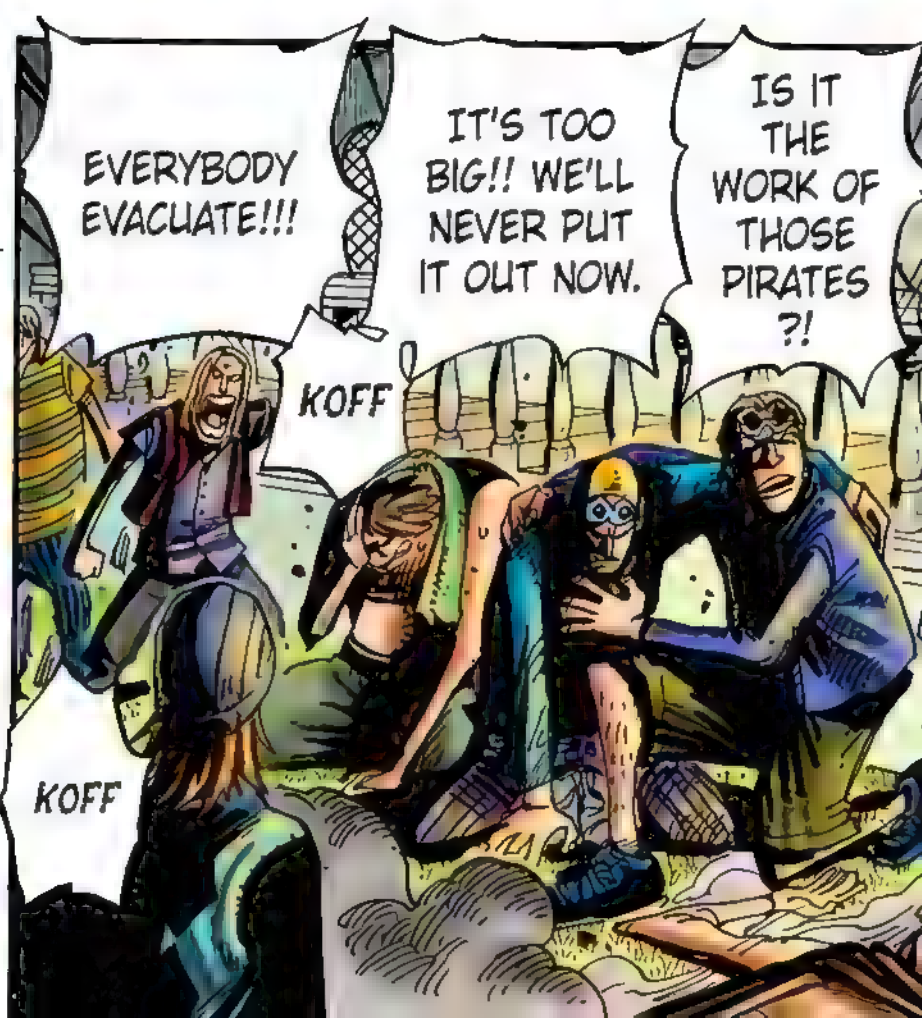
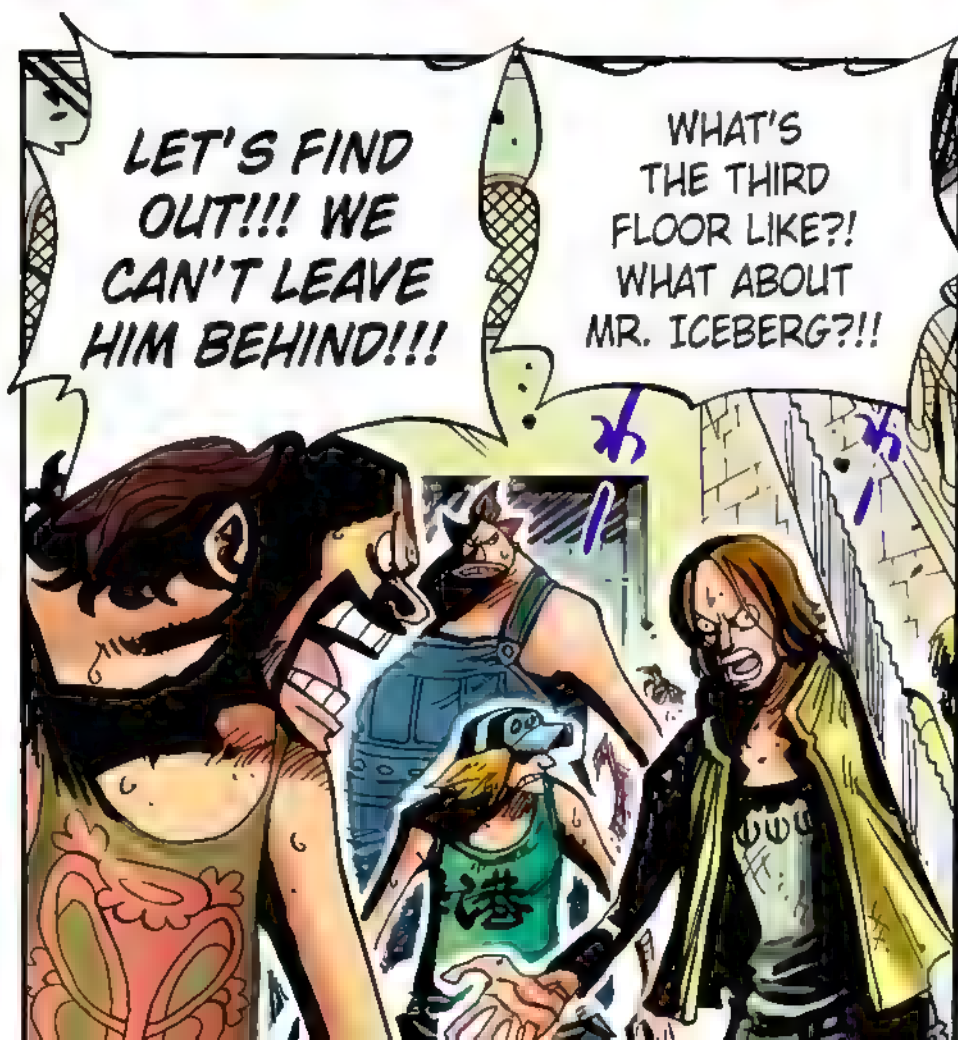
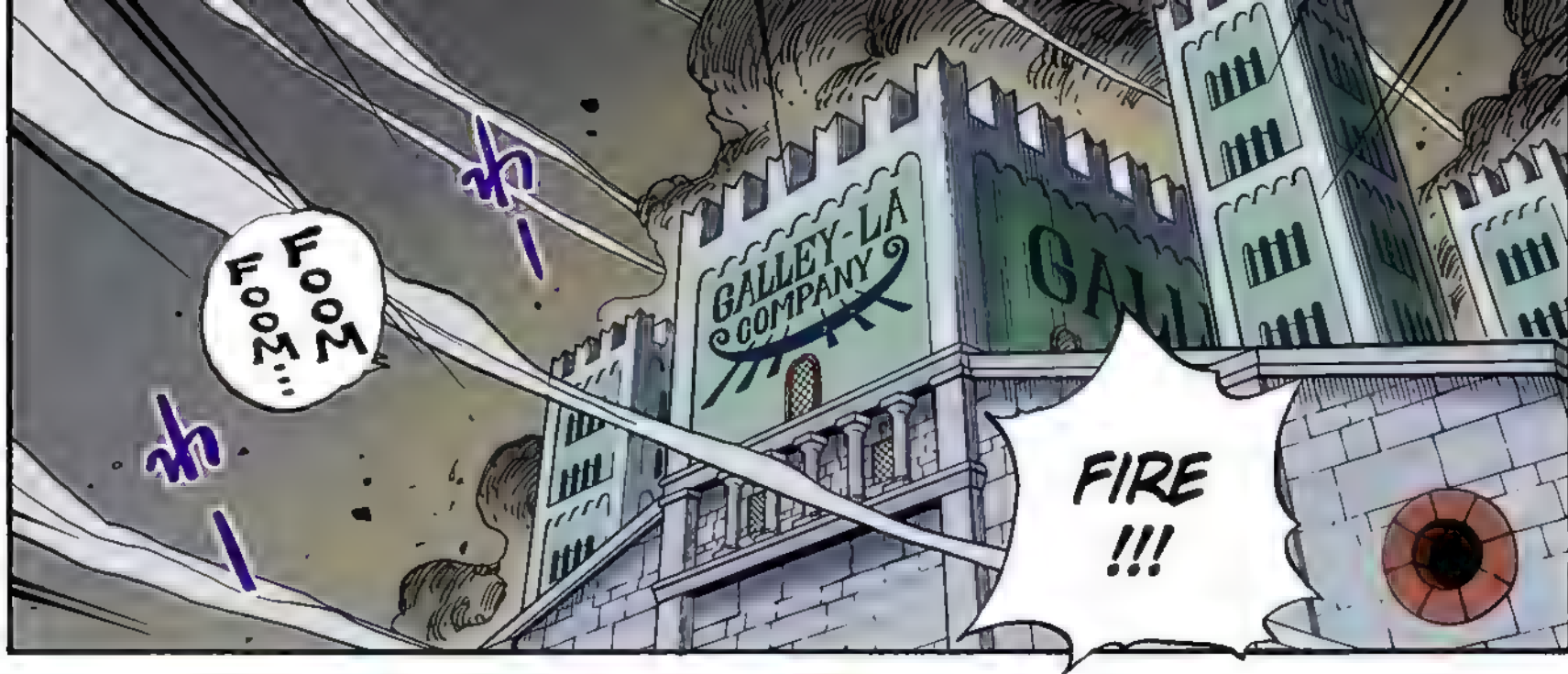
Oda: Let's compare.

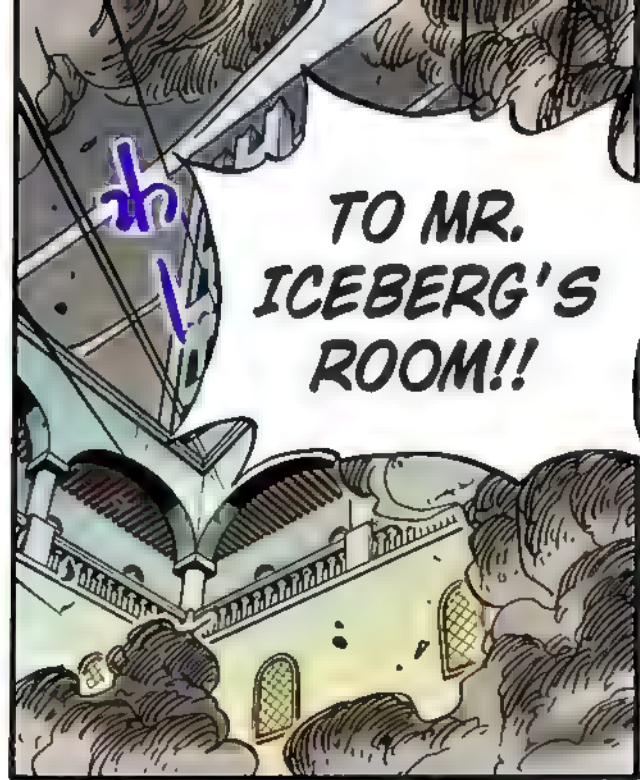
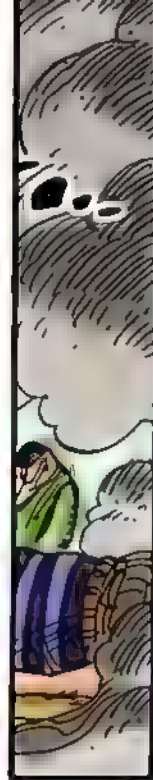
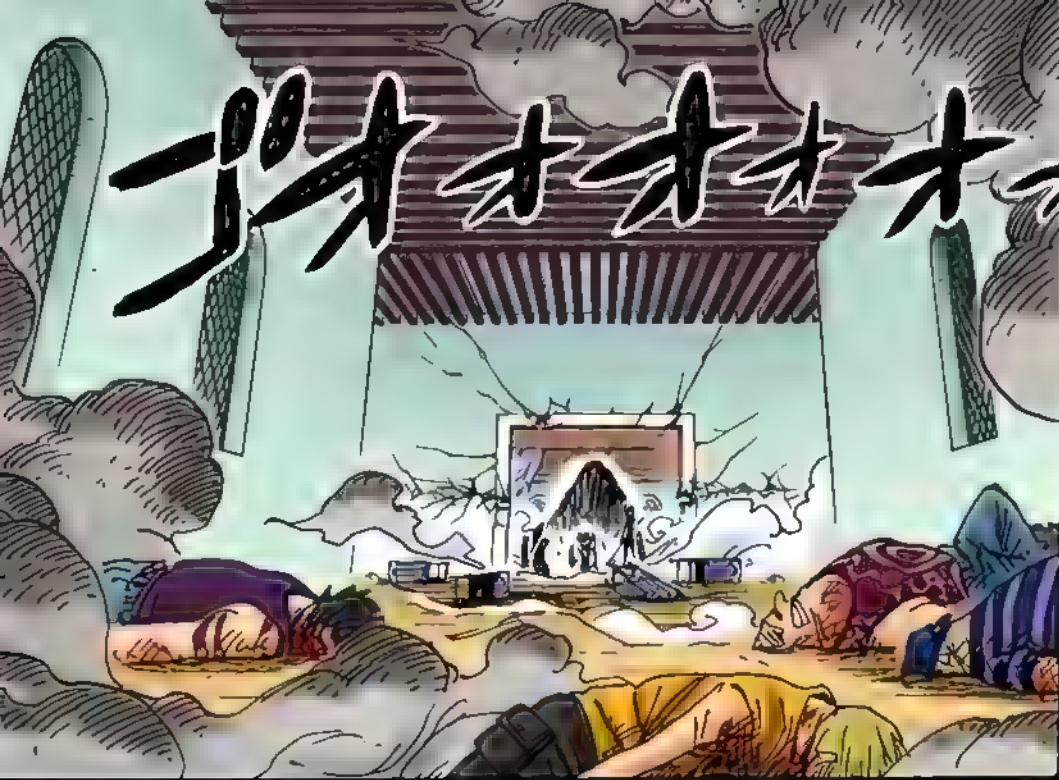


Ah! Thanks to the rounded bit at the end, Usopp's is longer!

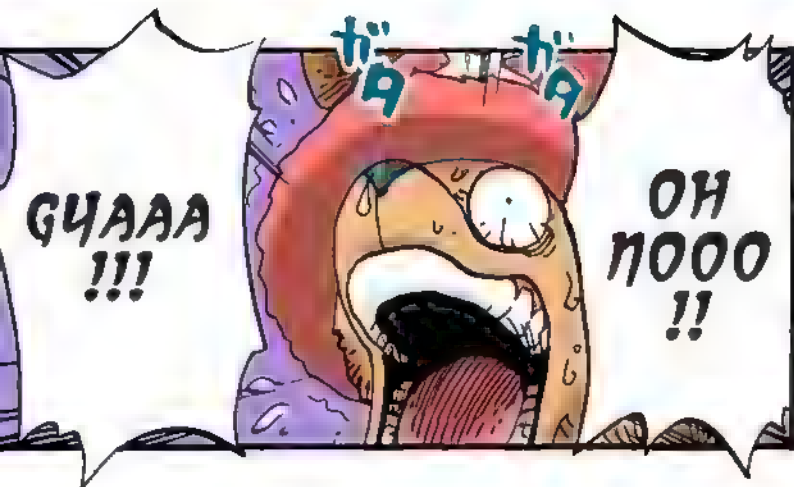
Chapter 349: ORDINARY CITIZENS







TO MR.
ICEBERG'S
ROOM!!

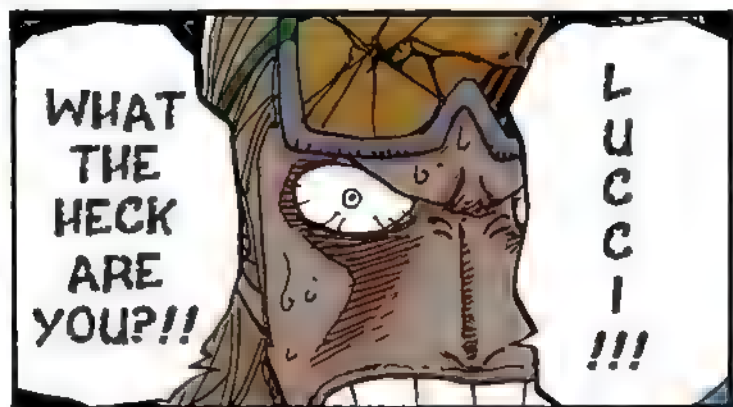


GYAAA
!!!

OH
NOOO
!!

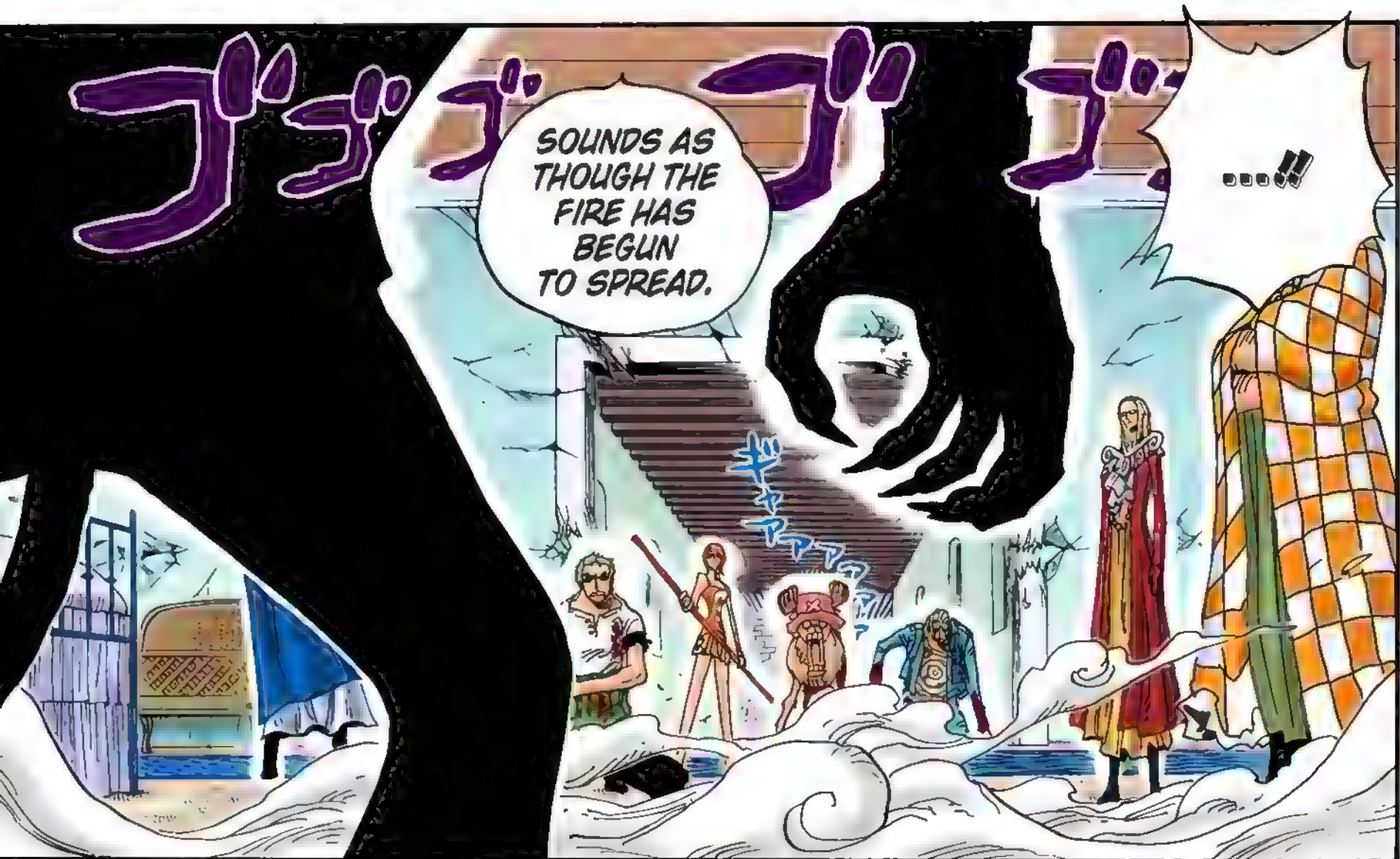


ゴゴゴ



WHAT
THE
HECK
ARE
YOU?!!

LUCCI
!!!

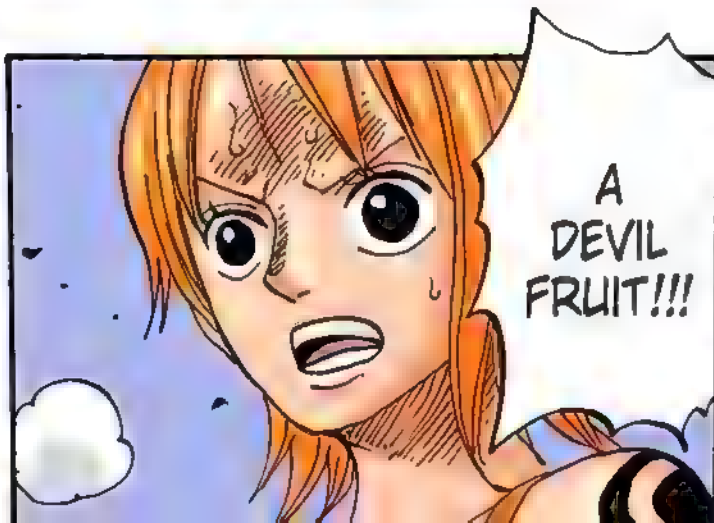


SOUNDS AS
THOUGH THE
FIRE HAS
BEGUN
TO SPREAD.

...!!



WHAT
KIND
OF
DEVIL
FRUIT
?!!



A
DEVIL
FRUIT!!!





110#

110#
110#

LEOPARD...

...MODEL.

HE'S
HUGE!!

A
LEOPARD-
MAN, HUH?

...!!

Koo Koo...

THE
CAT-
CAT
FRUIT.



WHILE THERE ARE
MANY UNIQUE
ABILITIES,
A CHARACTERISTIC
OF ZOAN-TYPES IS...

LOGIA. ZOAN.
PARAMYTHIA.

...THE ABILITY
TO STRENGTHEN
YOUR OWN
PHYSICAL
ABILITIES!!



CARNIVOROUS
ZOAN-TYPES
GROW MORE
FEROCIOUS,
TOO!!

NOT
GOOD!!!

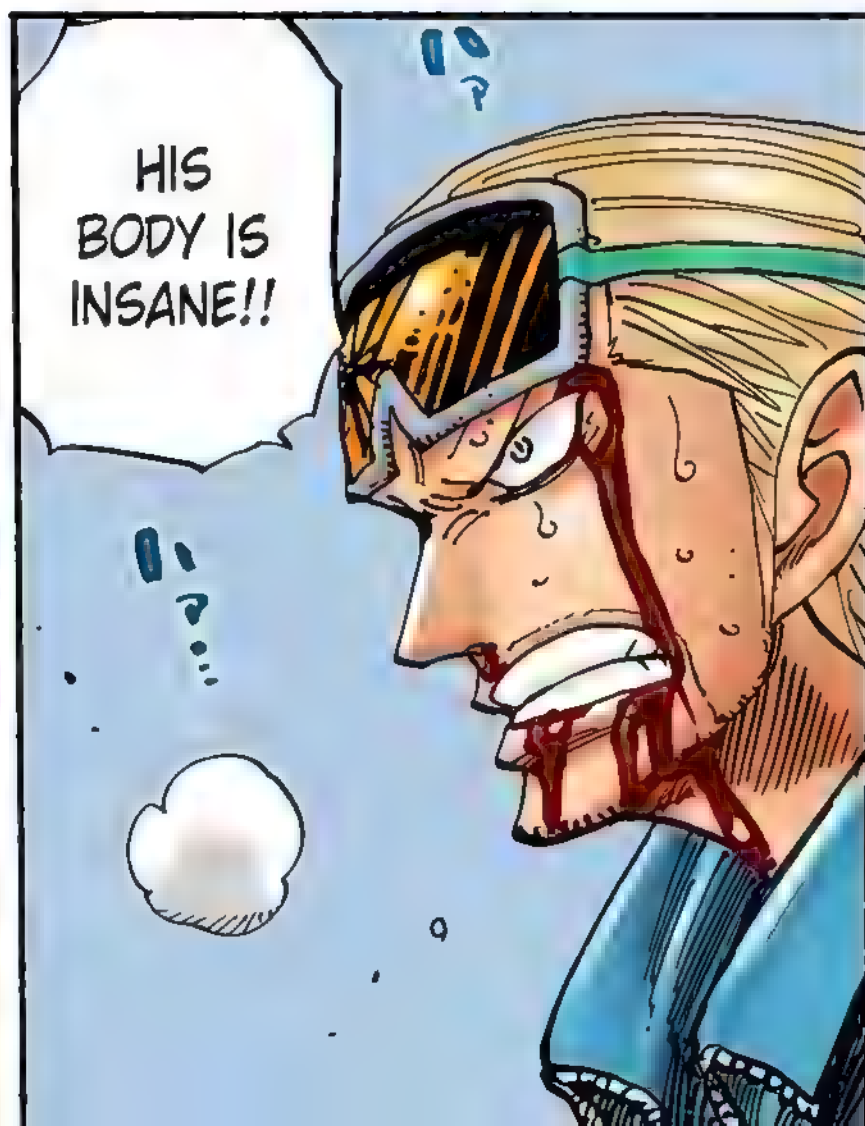


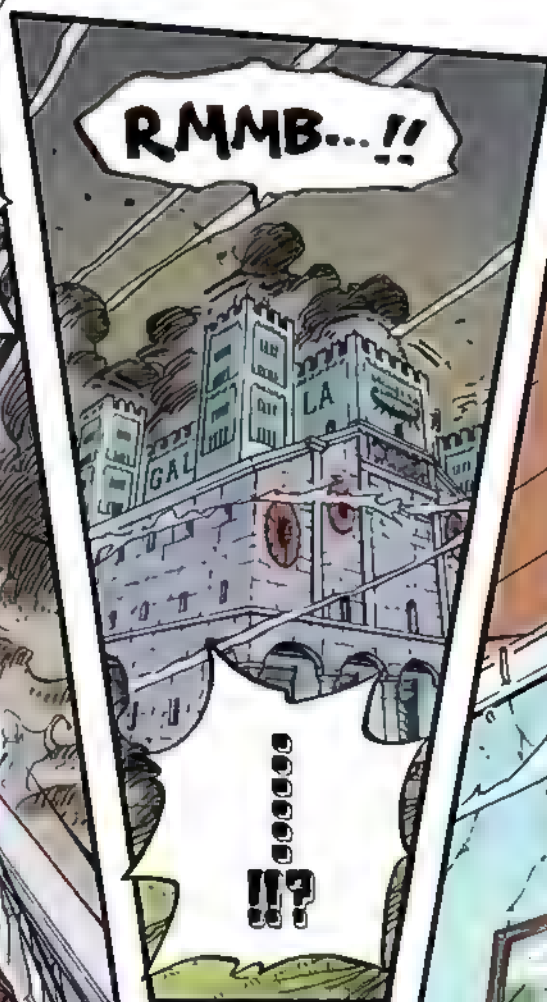
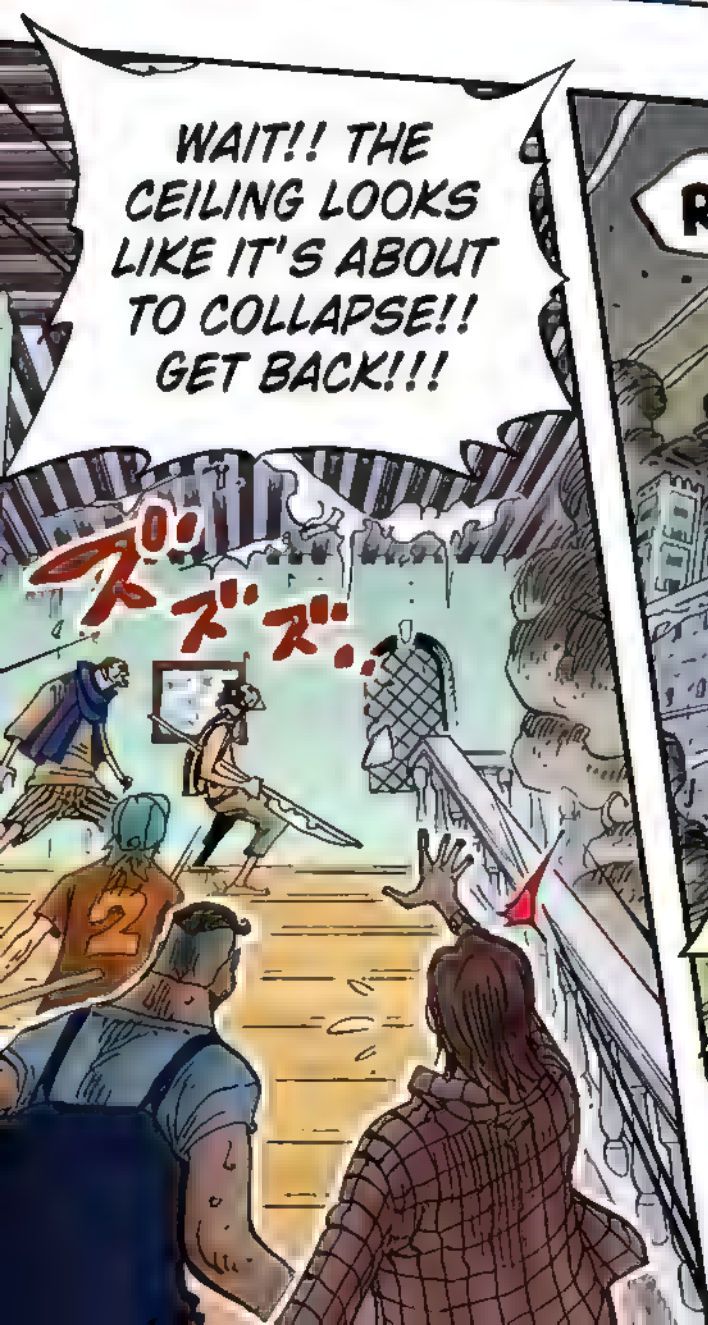
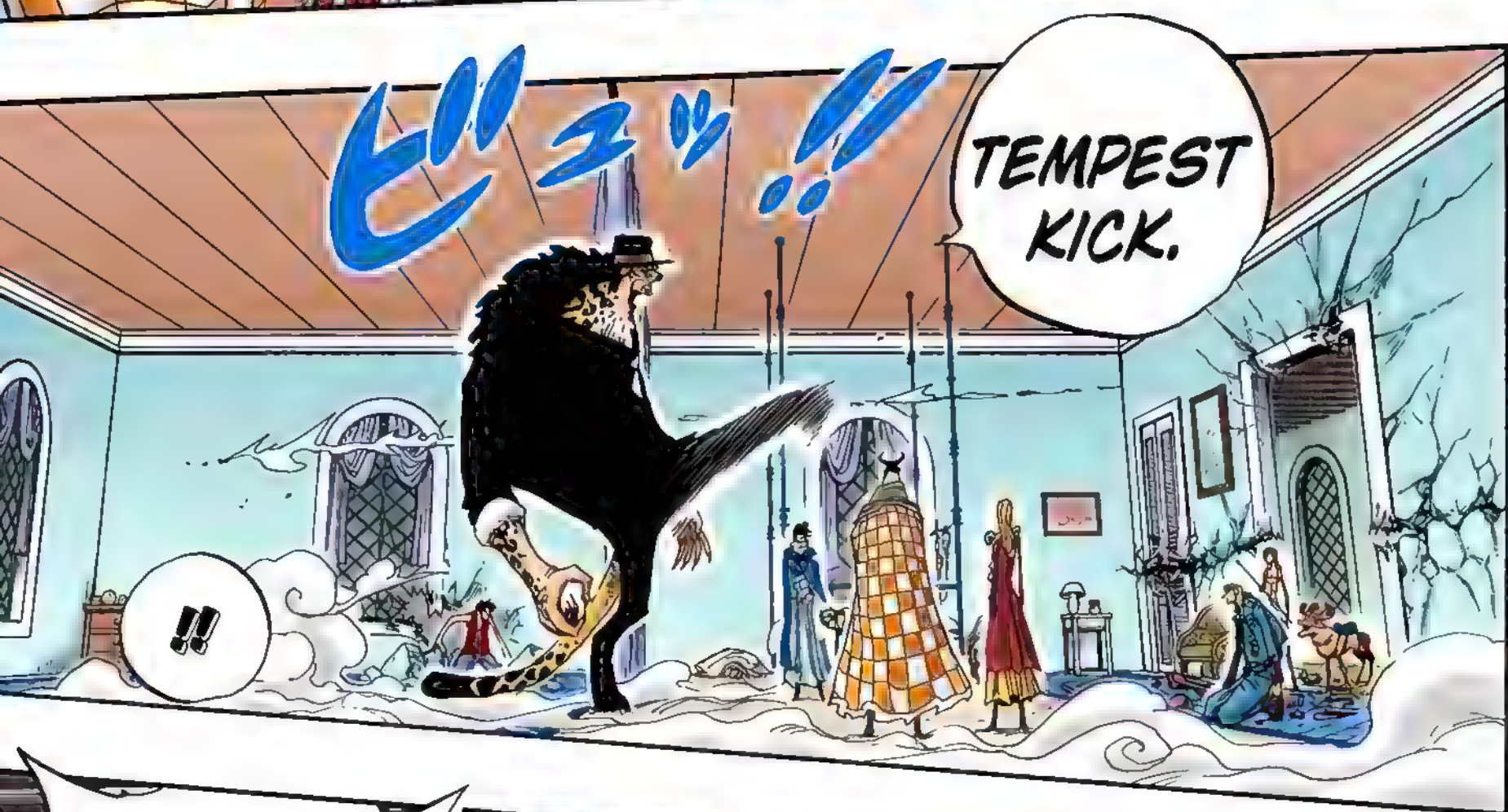
FOR
AGGRESSIVE
ATTACKS,
THE ZOAN-
TYPE IS THE
STRONGEST!!

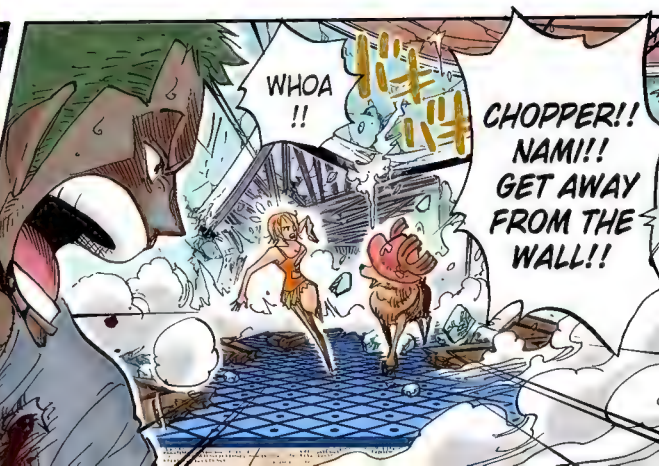
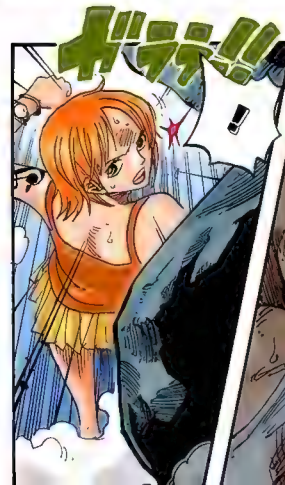
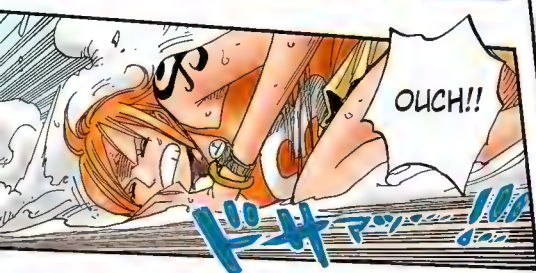
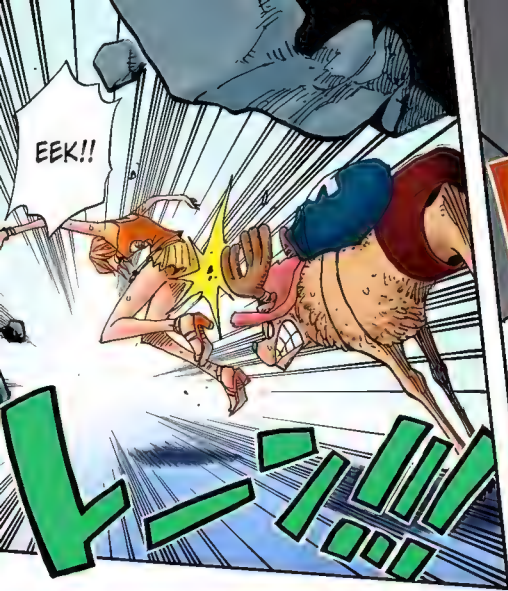
THE MORE
YOU TRAIN,
THE MORE
YOUR POWER
IS AMPLIFIED.



HIS
BODY IS
INSANE!!

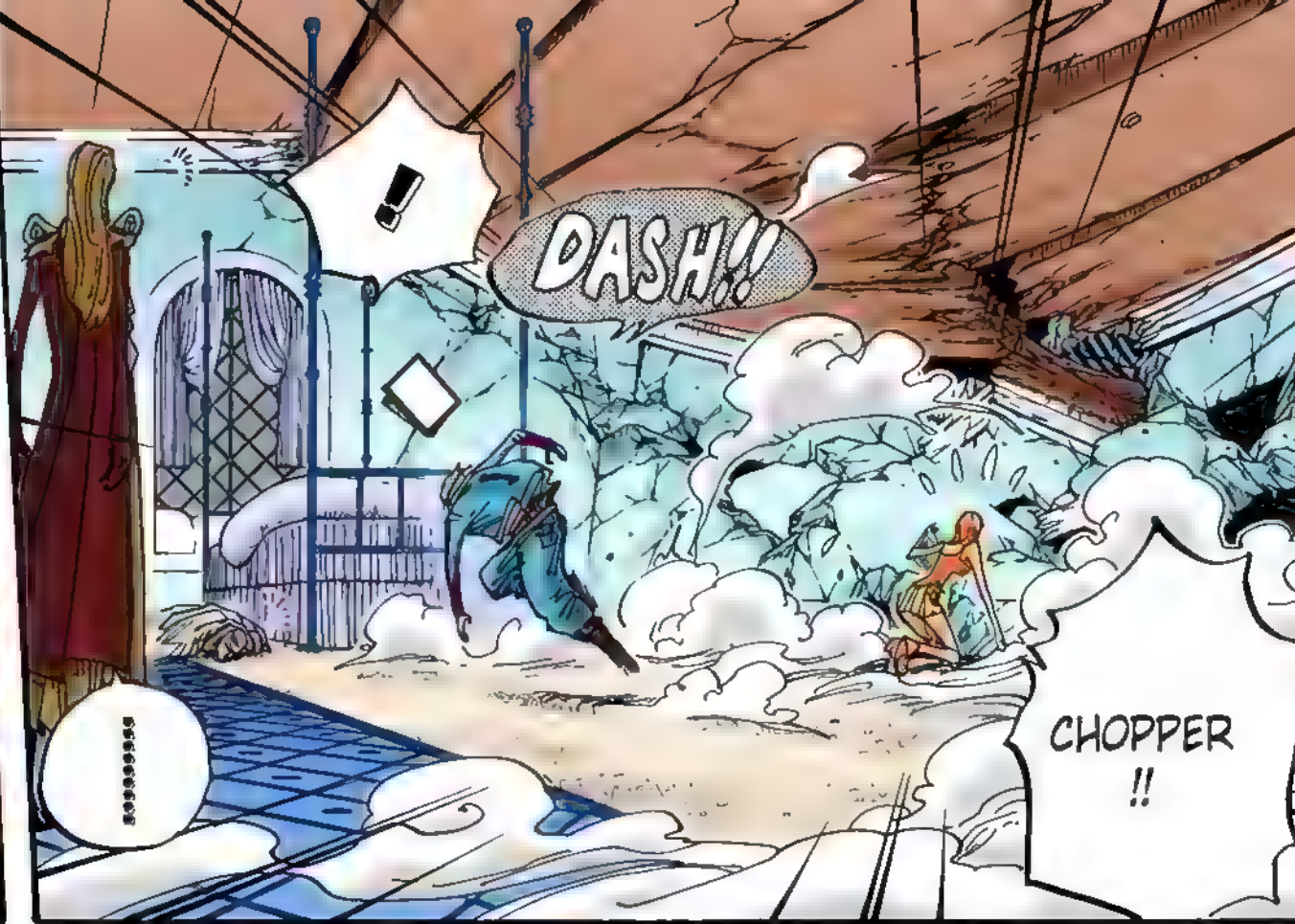






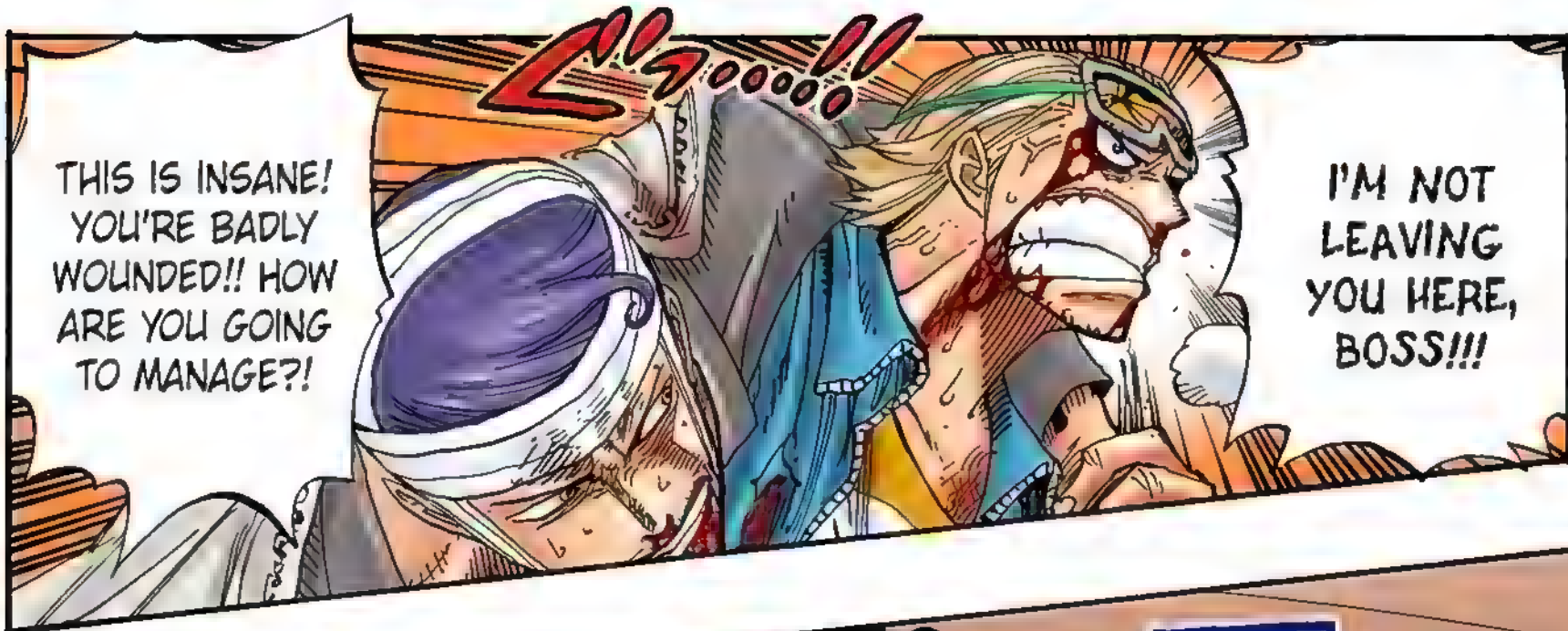


PAULIE!
WHAT ARE
YOU DOING?!!



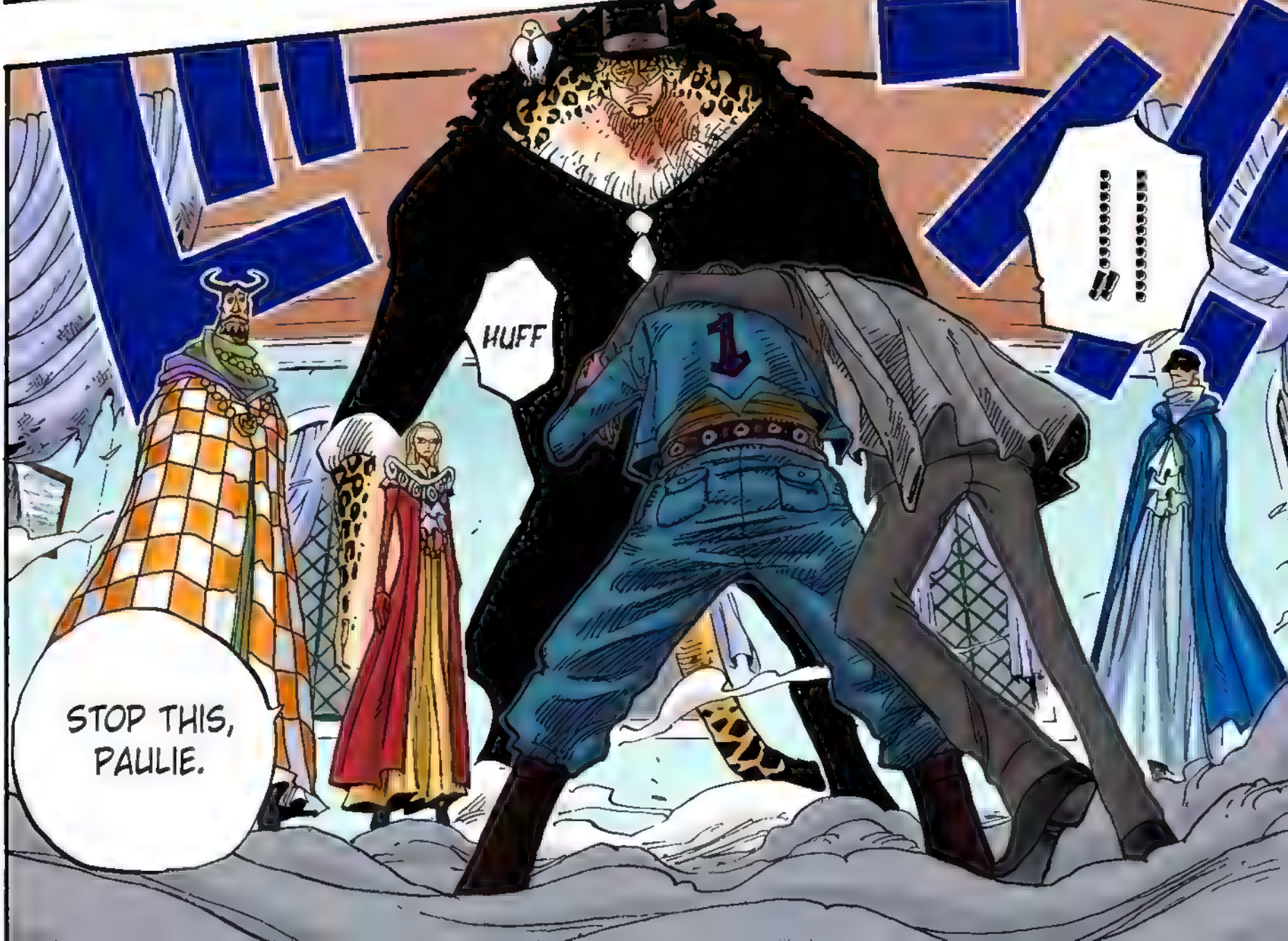
DASH!!

CHOPPER
!!



THIS IS INSANE!
YOU'RE BADLY
WOUNDED!! HOW
ARE YOU GOING
TO MANAGE?!

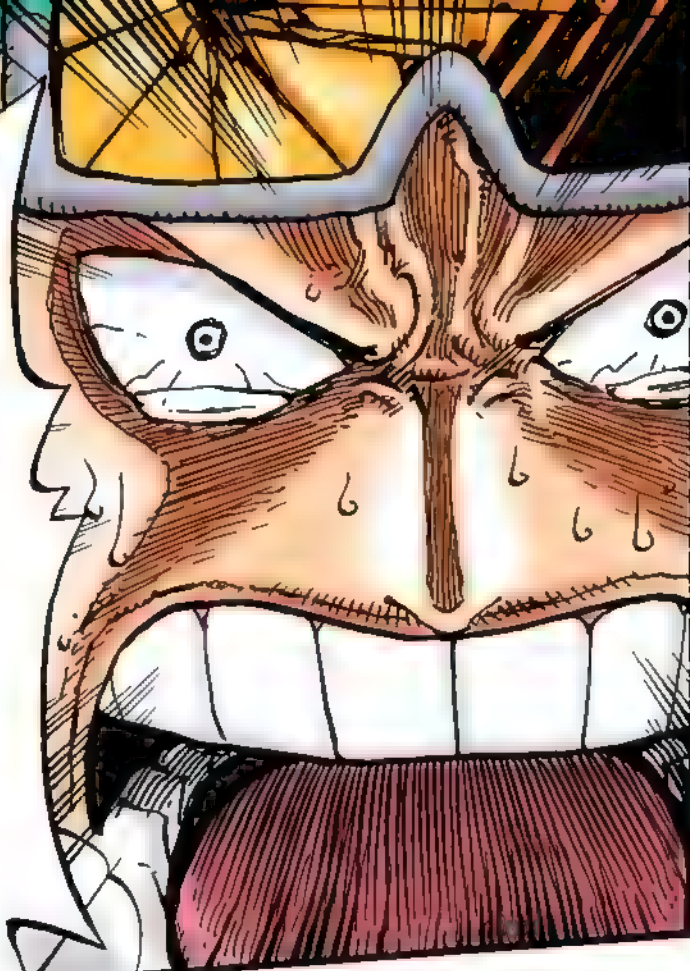
I'M NOT
LEAVING
YOU HERE,
BOSS!!!



HUFF

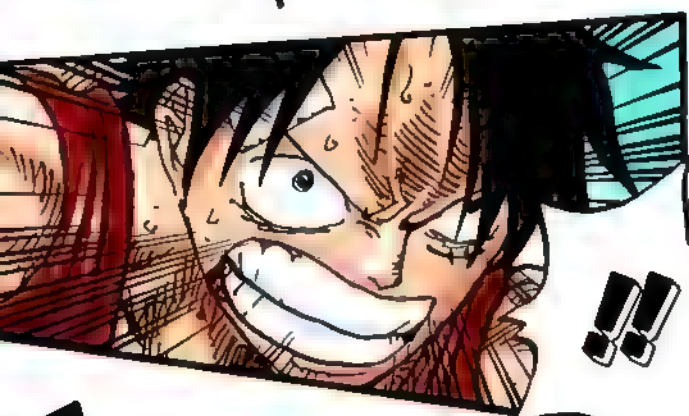
STOP THIS,
PAULIE.

...DEEP
DOWN
INSIDE,
I FEEL
LIKE WE'RE
STILL
COMRADES!!!



EVEN...
EVEN AFTER
ALL YOU'VE
DONE...

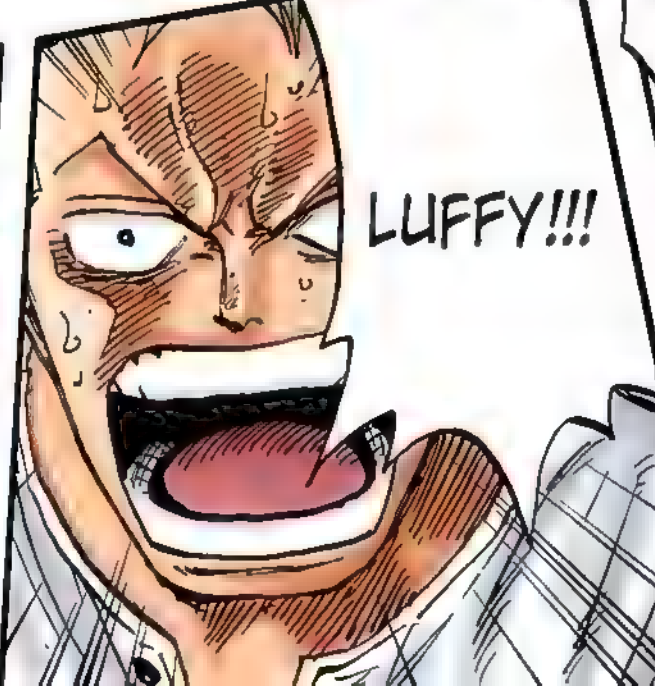
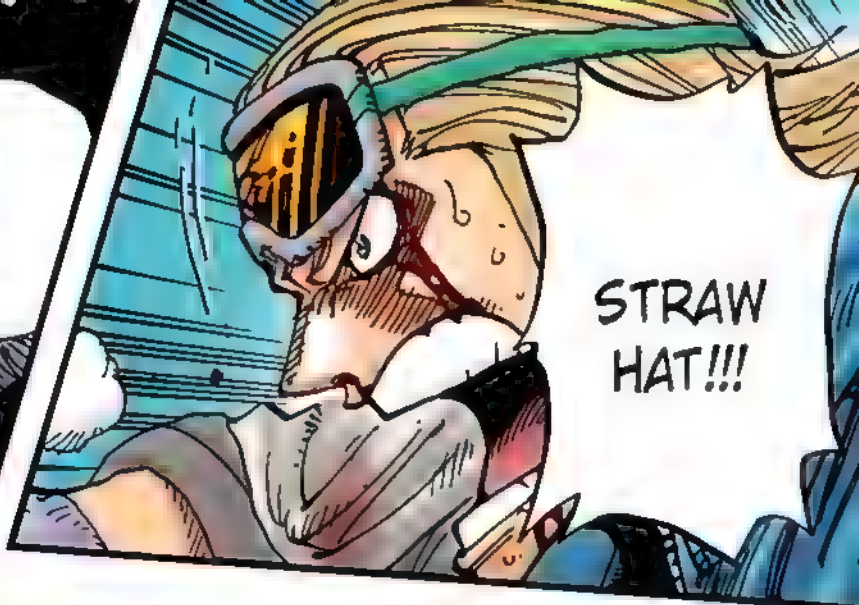
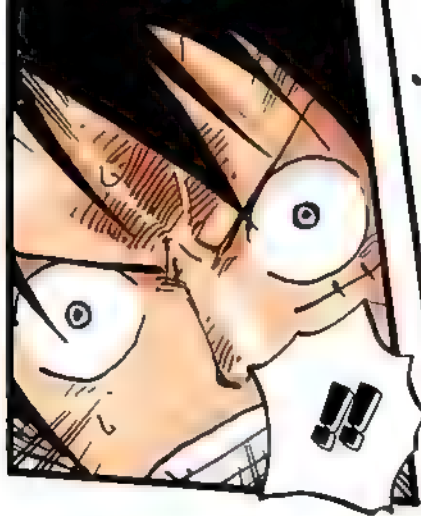
HUFF...

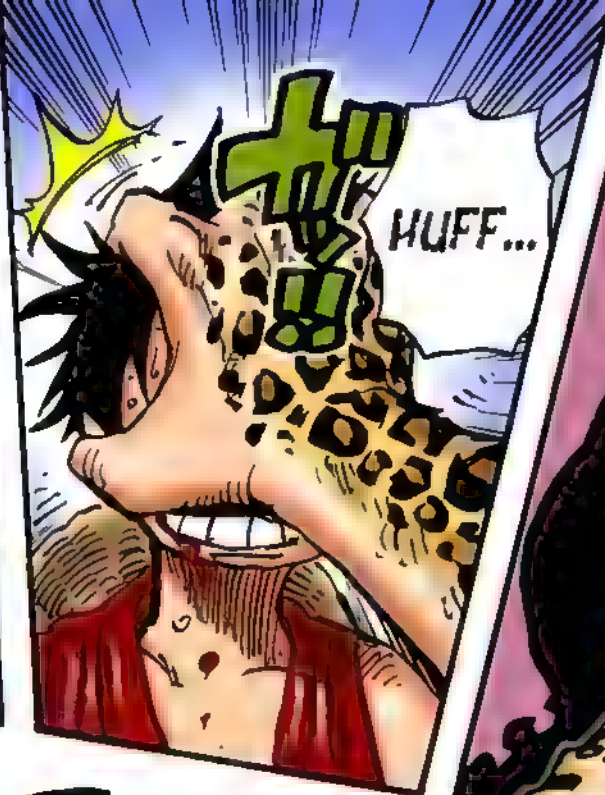
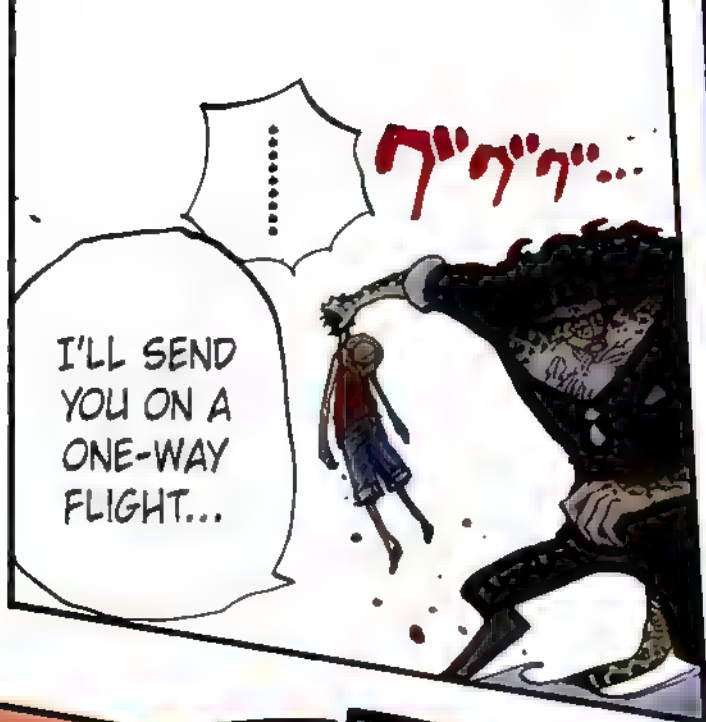


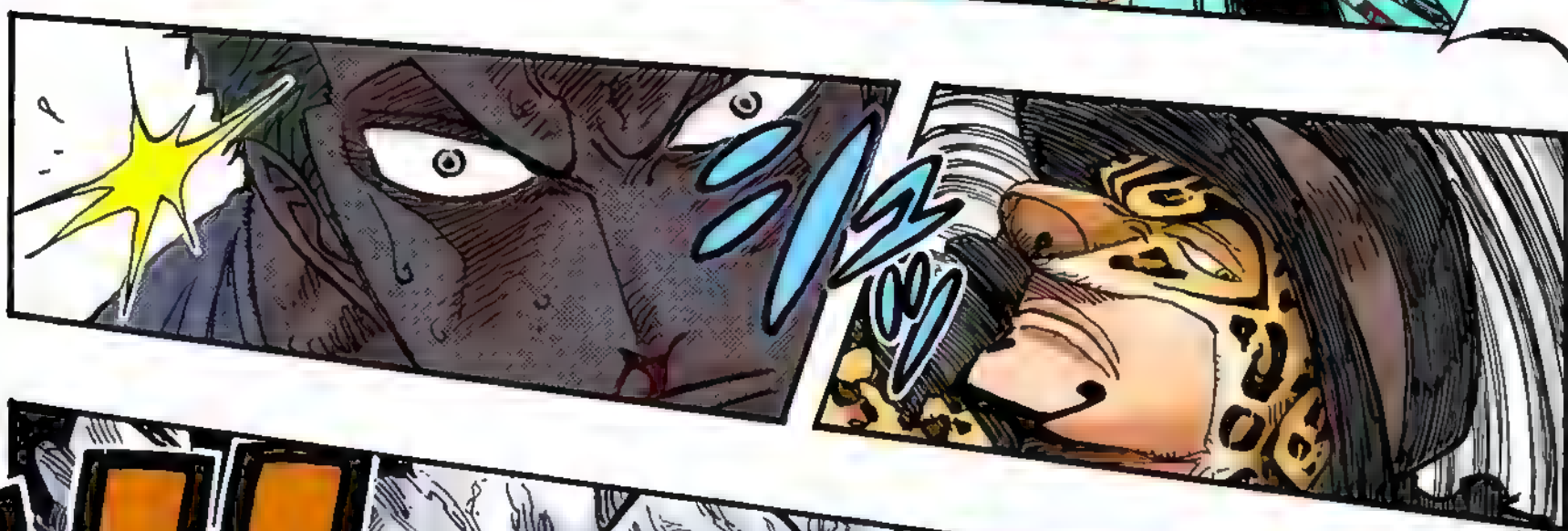
THE
FEELING'S
NOT
MUTUAL.

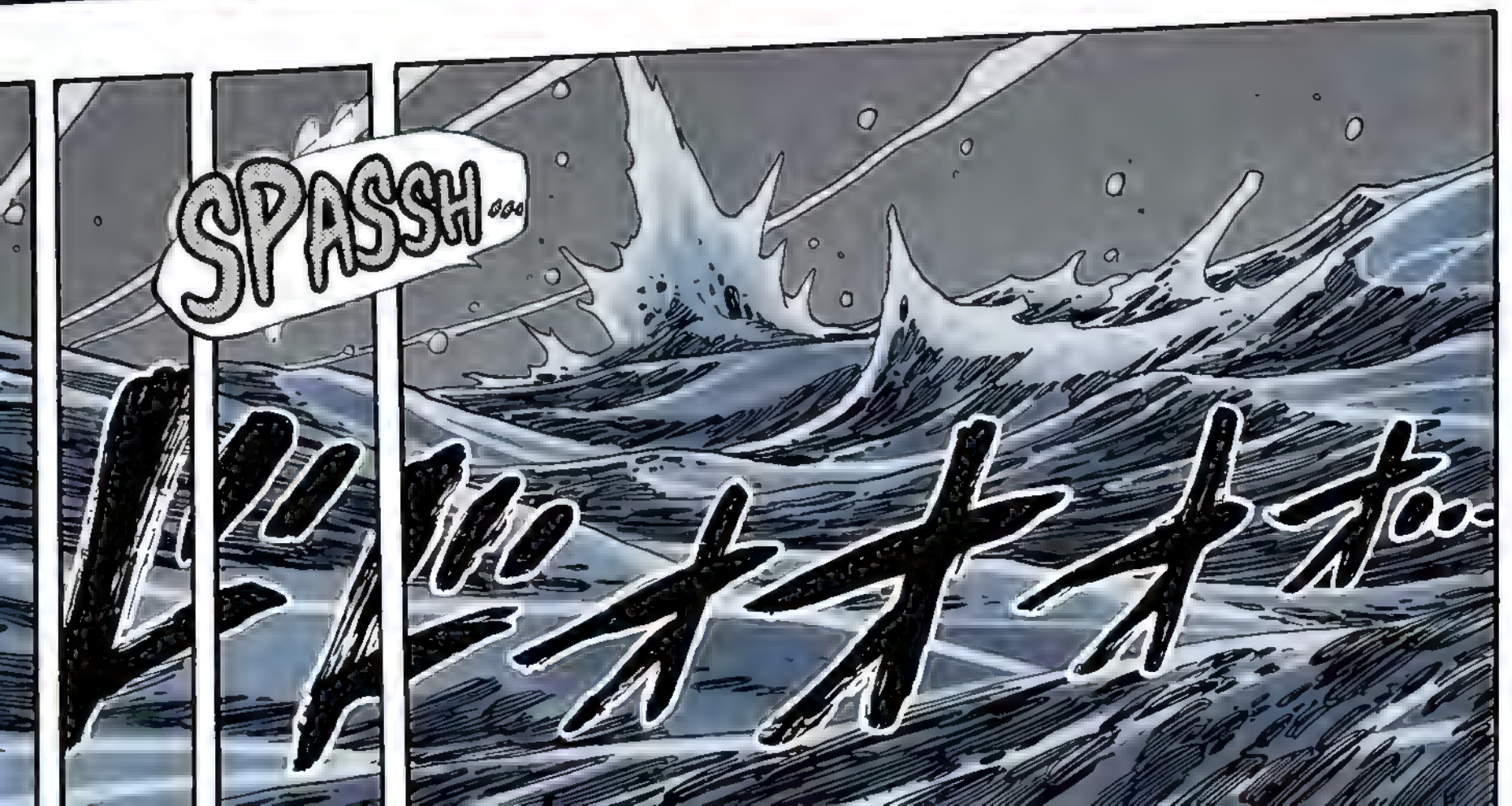
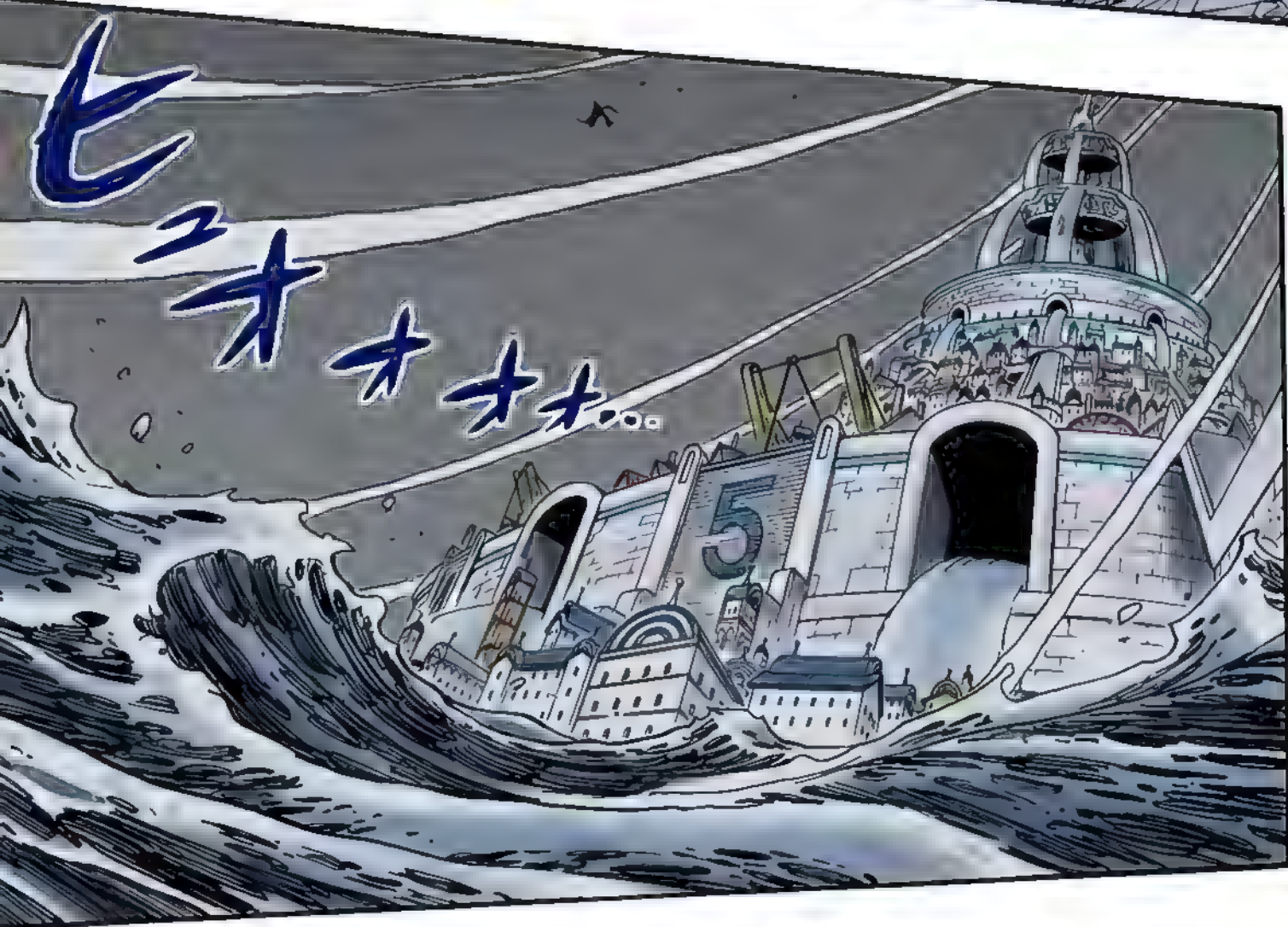
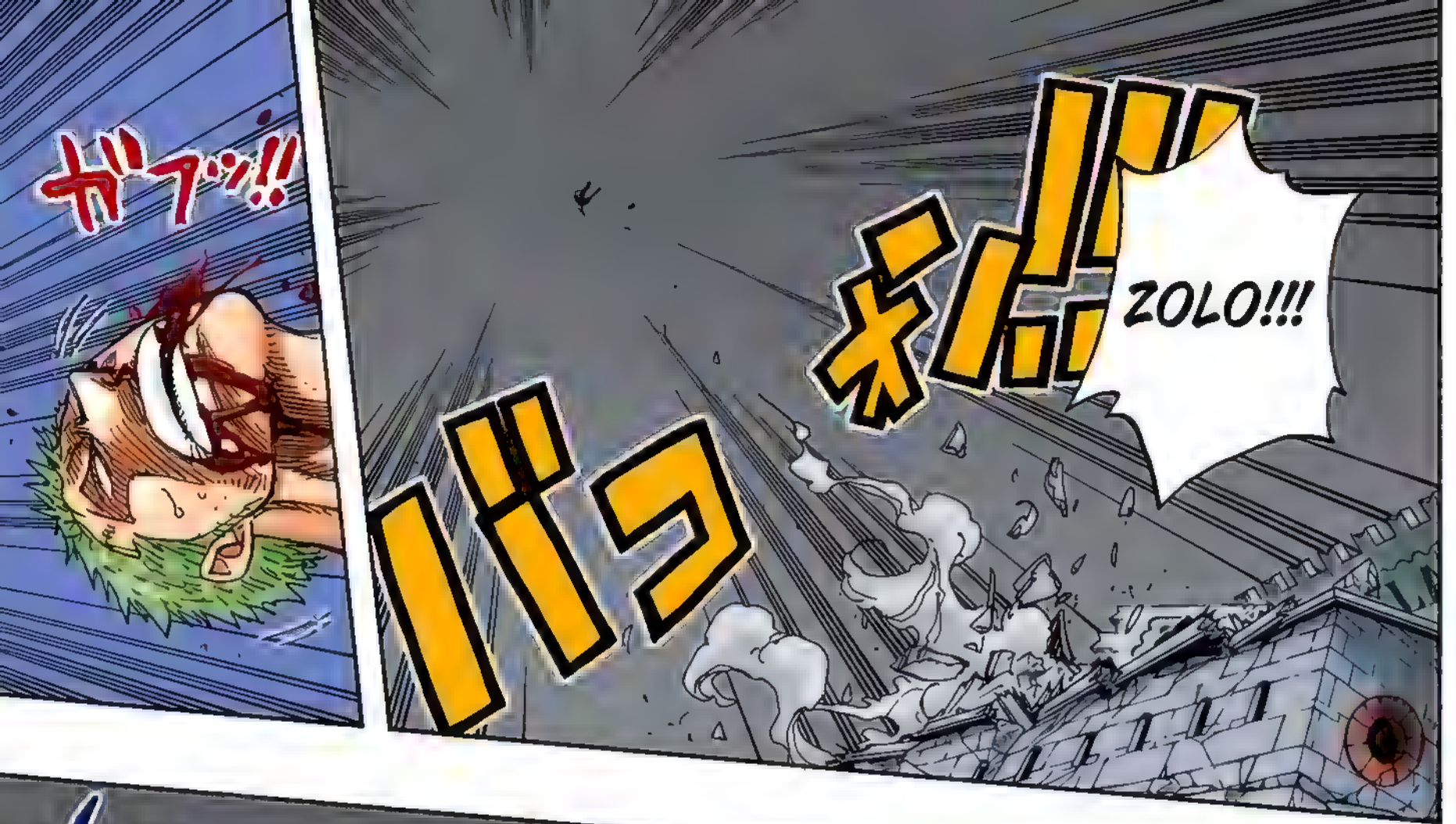


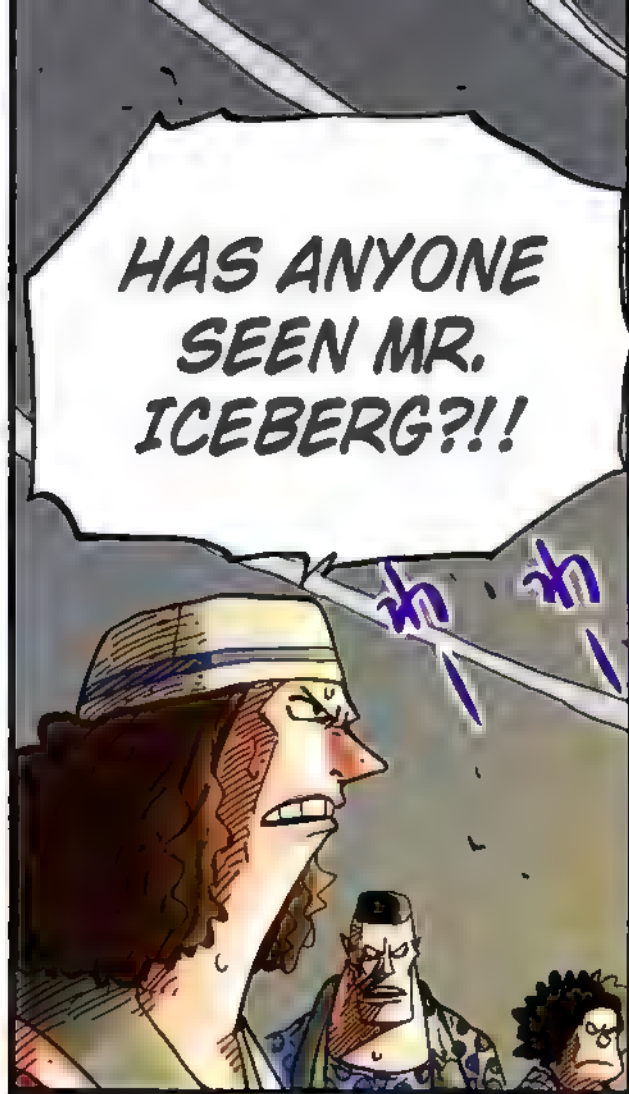
PIGEON
GUY!!!











HAS ANYONE
SEEN MR.
ICEBERG?!!



I DON'T
KNOW, BUT
IT'S TOO HOT
TO GO BACK!!

DID YOU GET
EVERYBODY
OUT?!!

IT'S
COMPLETELY
ENGULFED IN
FLAMES!!



CRIPES!
THIS
CAN'T BE!



HEY!! A GIRL
FELL FROM ONE
OF THE UPPER
STORIES!!

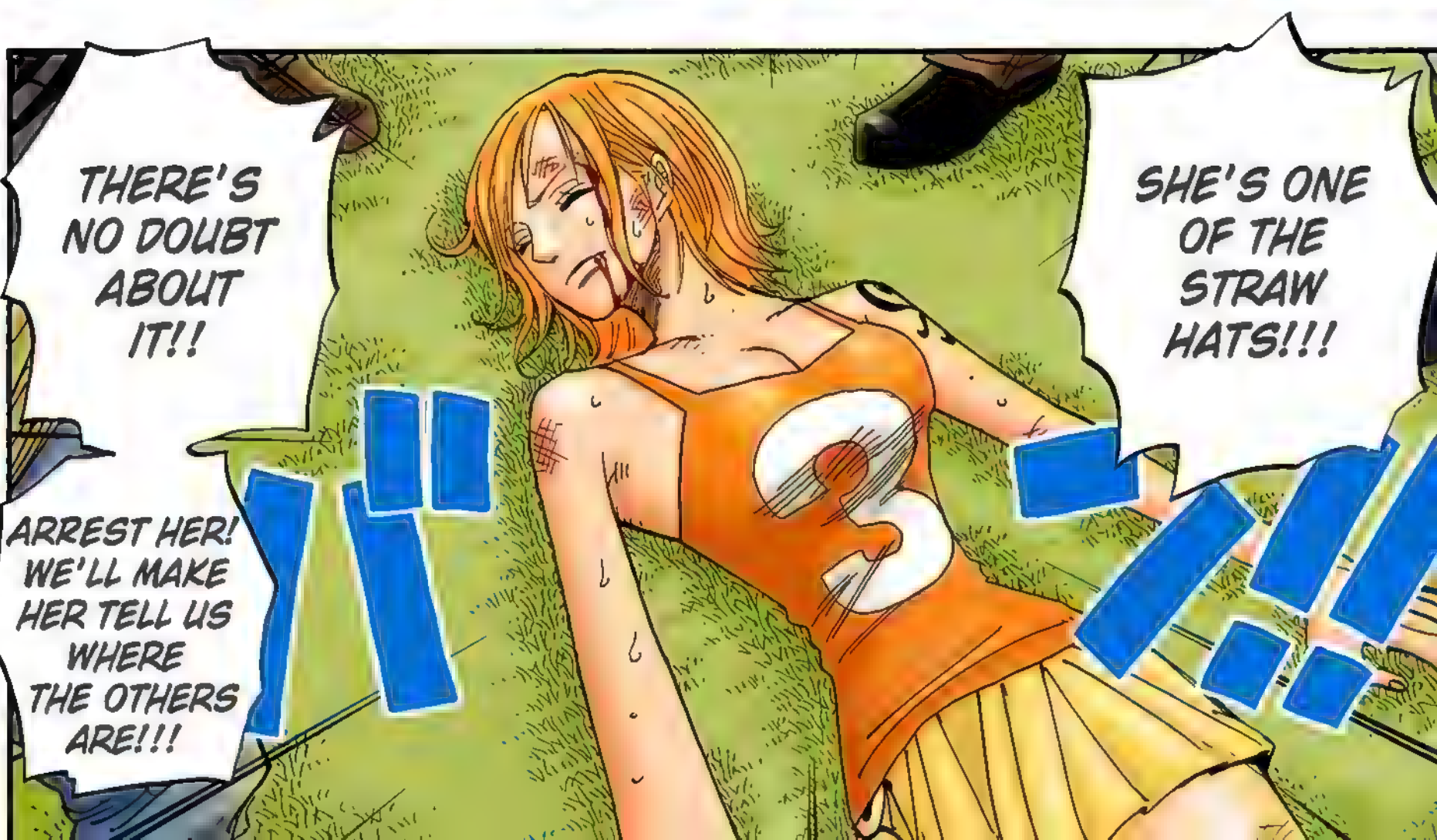


I REFUSE TO
BELIEVE THREE
BRAVE MEN LIKE
THAT WOULD LET
HIM DIE IN THIS FIRE.

EVEN
SO...

THERE ARE THREE
FOREMEN WITH
HIM--PAULIE,
KAKU AND LUCCI.

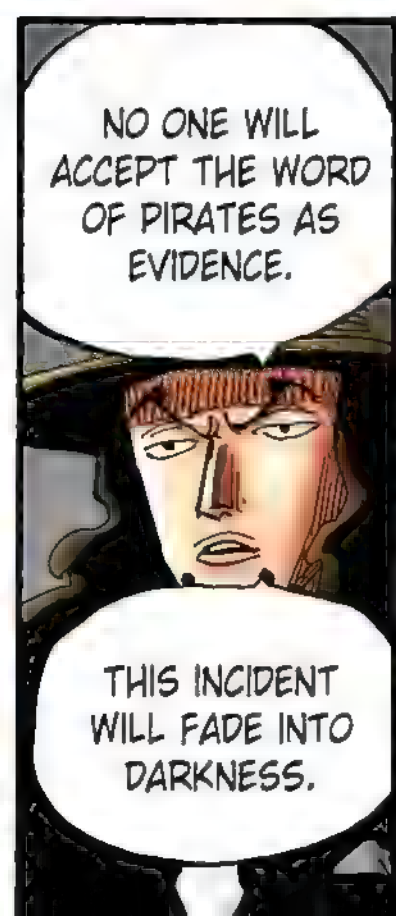
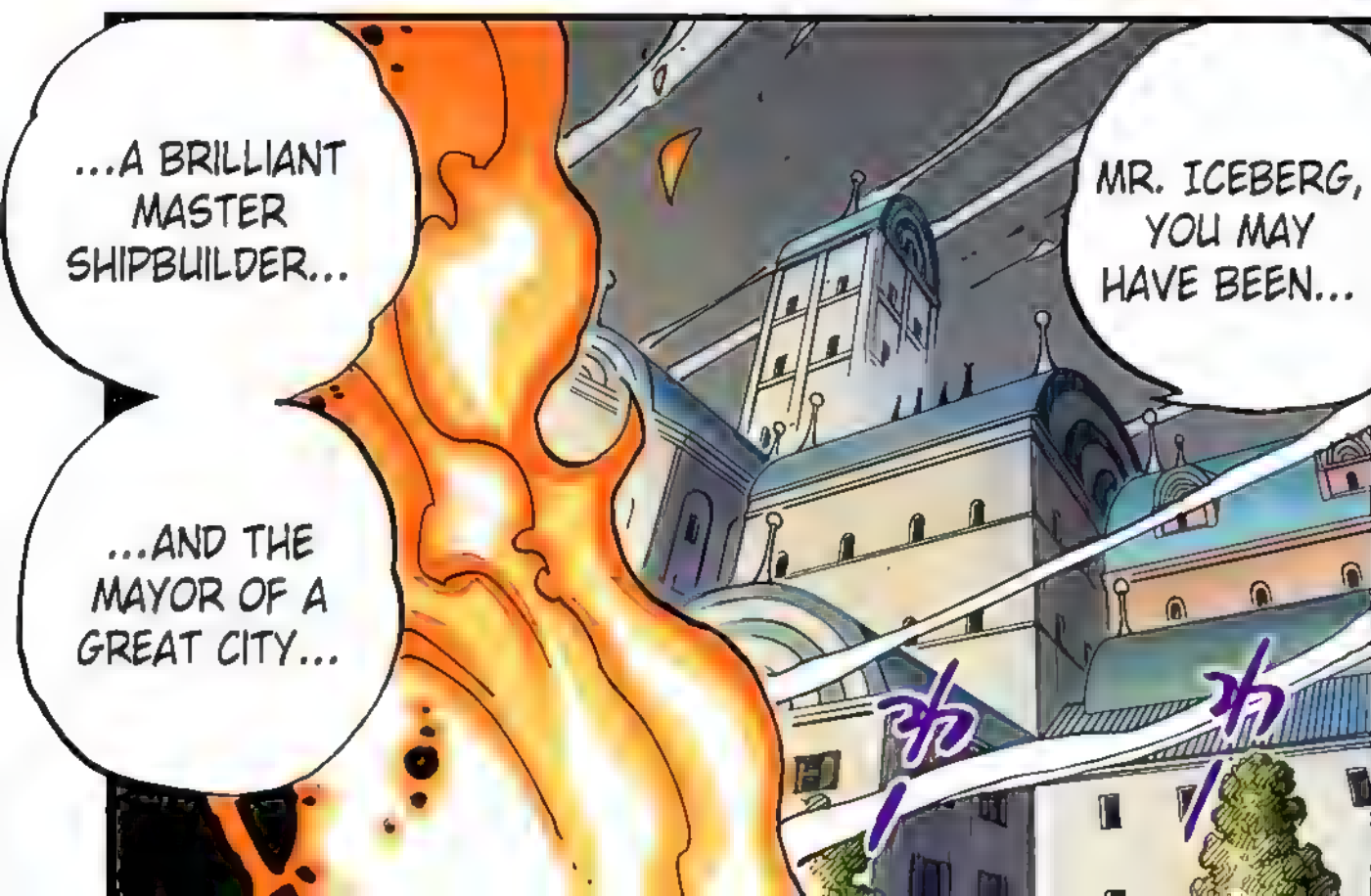
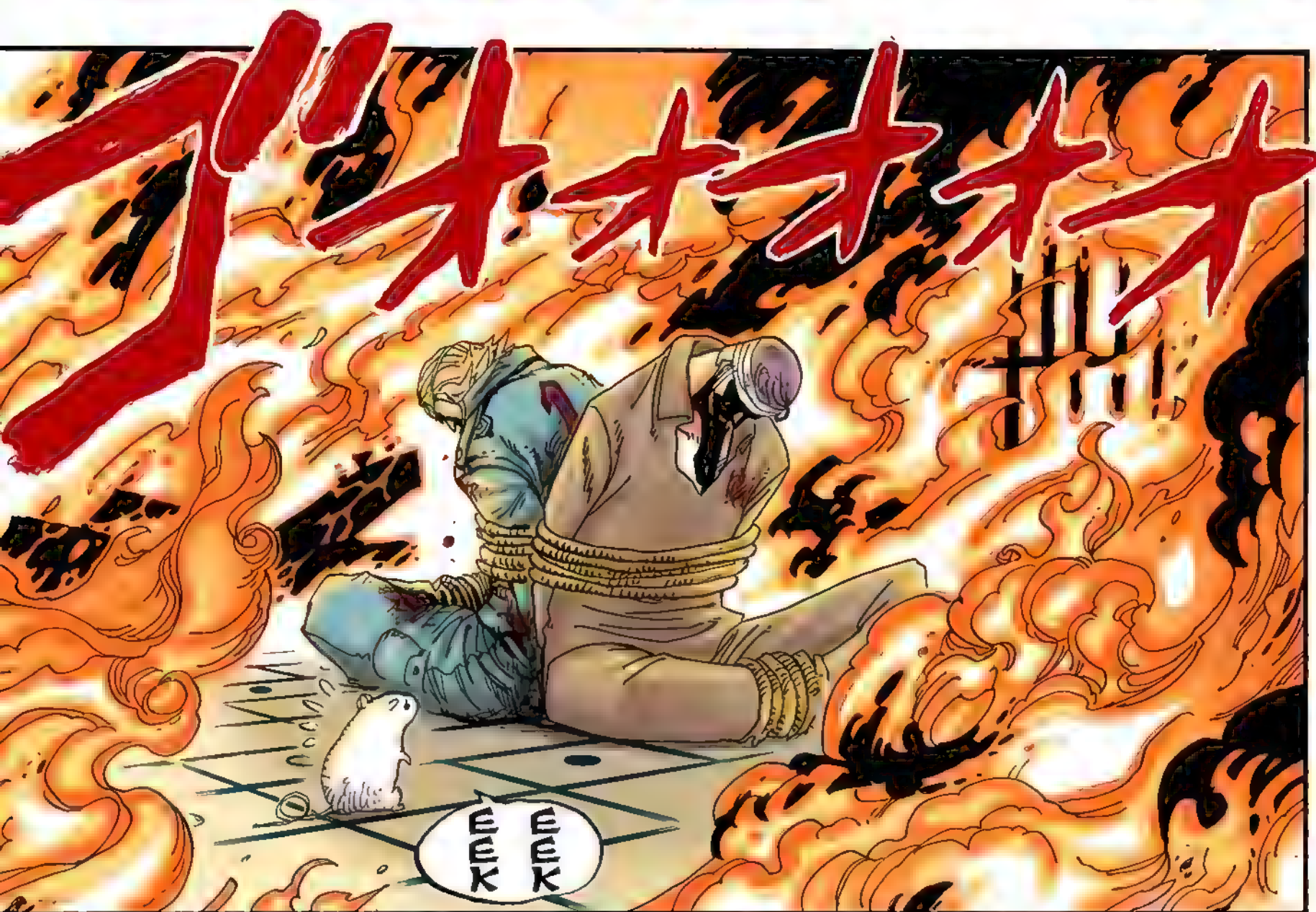
HE'S GOT
TO BE
SAFE!!

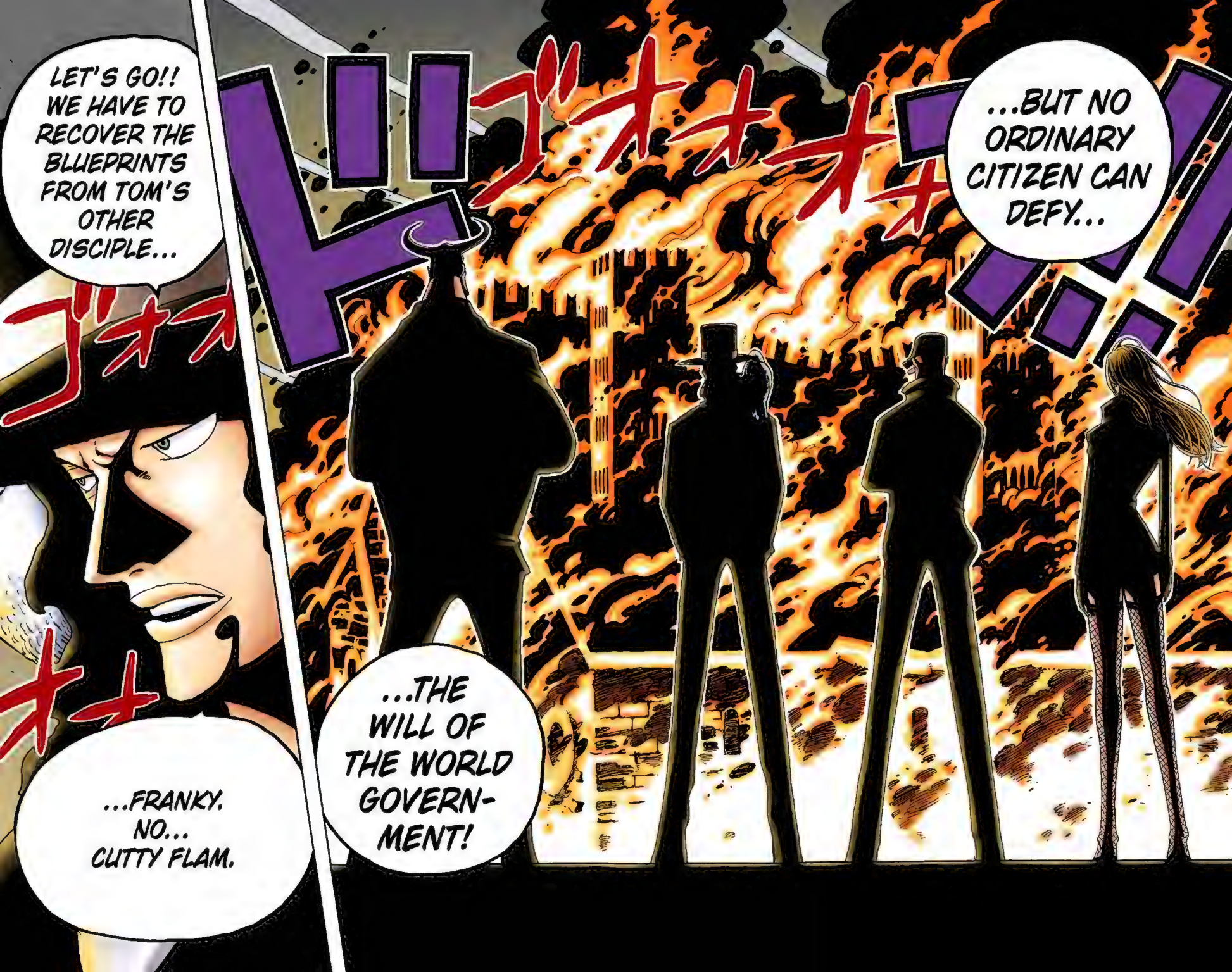


THERE'S
NO DOUBT
ABOUT
IT!!

ARREST HER!
WE'LL MAKE
HER TELL US
WHERE
THE OTHERS
ARE!!!

SHE'S ONE
OF THE
STRAW
HATS!!!





LET'S GO!!
WE HAVE TO
RECOVER THE
BLUEPRINTS
FROM TOM'S
OTHER
DISCIPLE...

...BUT NO
ORDINARY
CITIZEN CAN
DEFY...

...FRANKY.
NO...
CUTTY FLAM.

...THE
WILL OF
THE WORLD
GOVERN-
MENT!



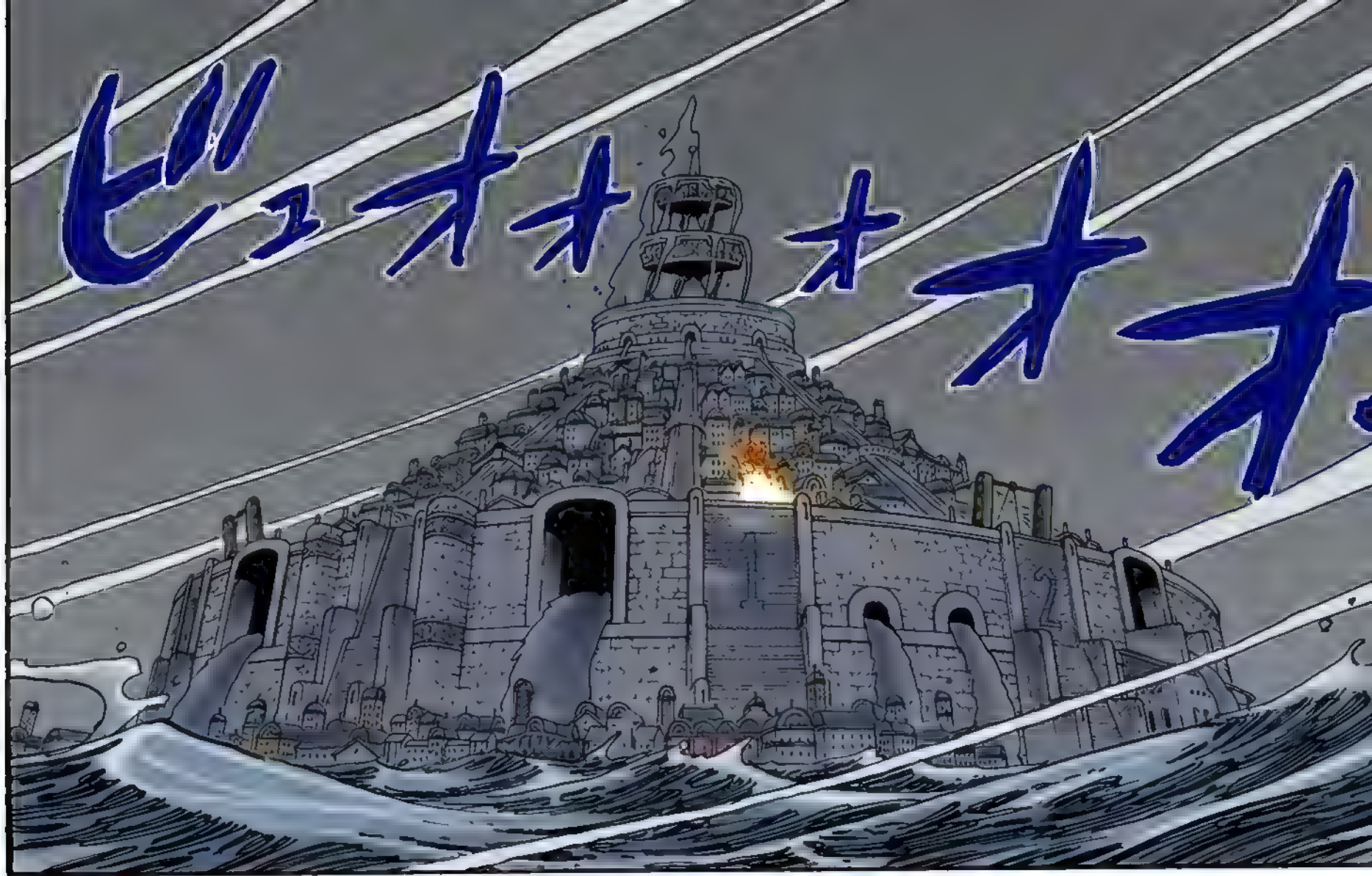
MUGIWARA PIRATES VENTURE TO WATER 7

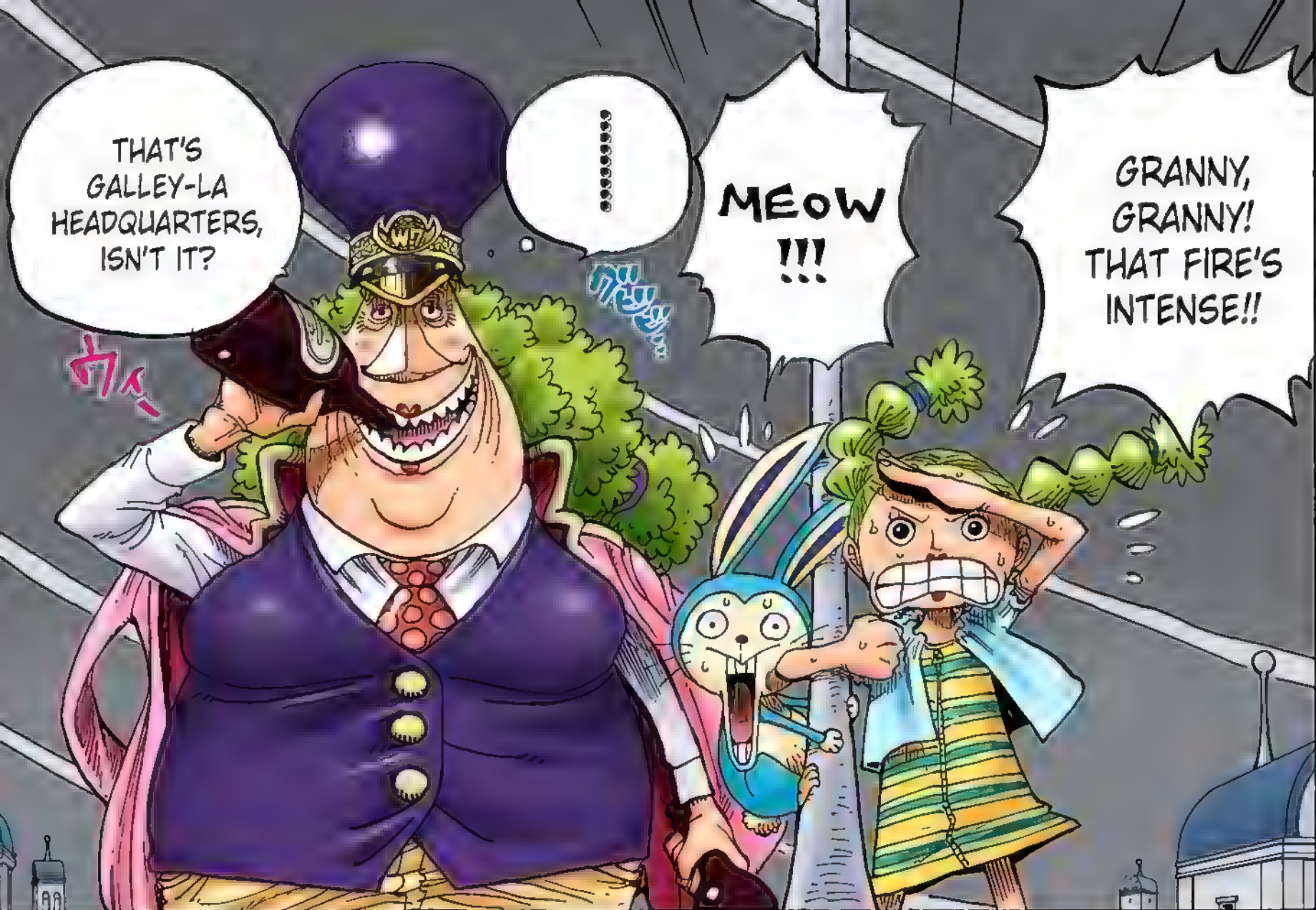
Chapter 350:

THE WAREHOUSE

UNDER THE BRIDGE







THAT'S
GALLEY-LA
HEADQUARTERS,
ISN'T IT?

!!

MEOW
!!!

GRANNY,
GRANNY!
THAT FIRE'S
INTENSE!!

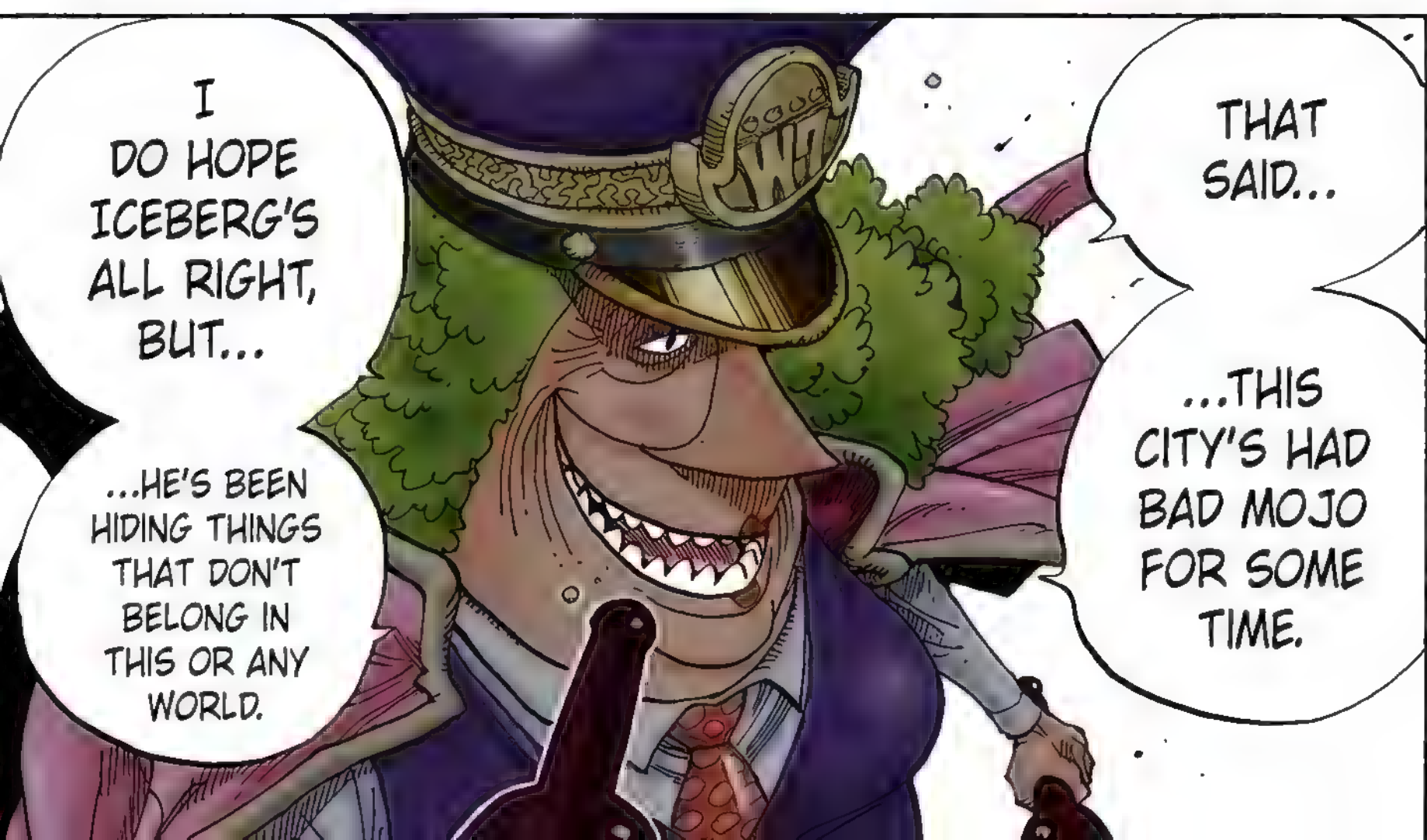


MEOW
?!

WHAT
D'YA MEAN?
DID SOME-
BODY SET
THE FIRE?

I
DON'T
KNOW,
HONEY.

THEY
DO SOME
AWFUL
THINGS,
DON'T
THEY?!



I
DO HOPE
ICEBERG'S
ALL RIGHT,
BUT...

...HE'S BEEN
HIDING THINGS
THAT DON'T
BELONG IN
THIS OR ANY
WORLD.

THAT
SAID...

...THIS
CITY'S HAD
BAD MOJO
FOR SOME
TIME.



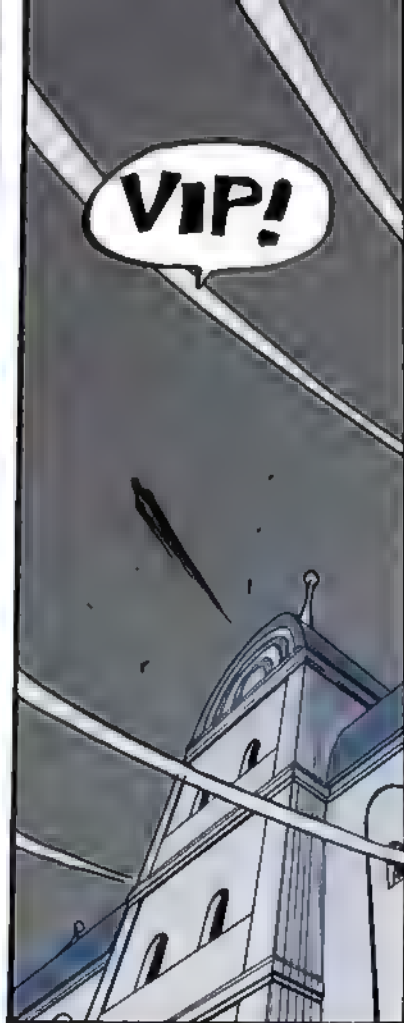
FRANKY
WAS AT
YOUR BAR?

BLUENO
...

ガッガッ!!

ガッ!!

YES. BUT HE
RUSHED OUT TO
SEARCH FOR THE
STRAW HATS.

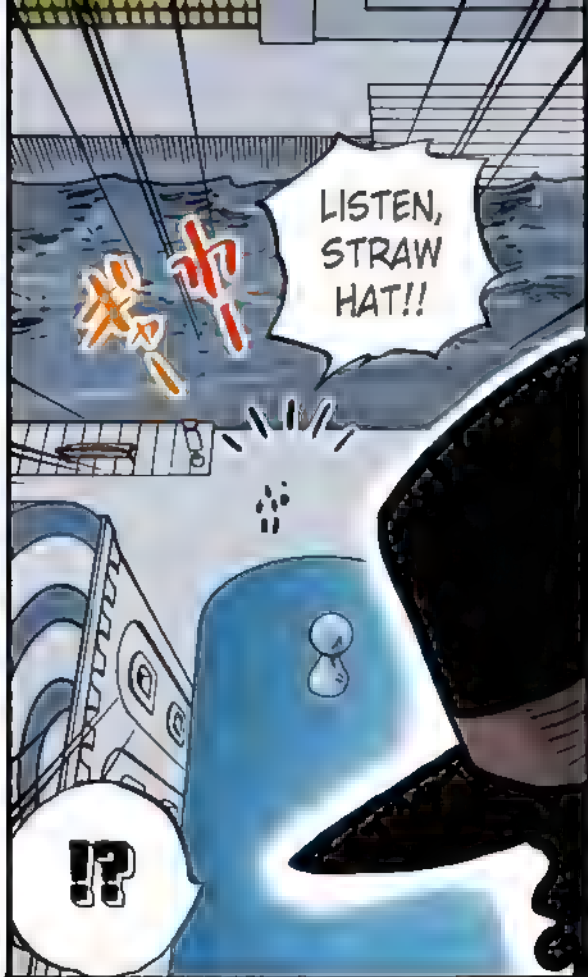


VIP!



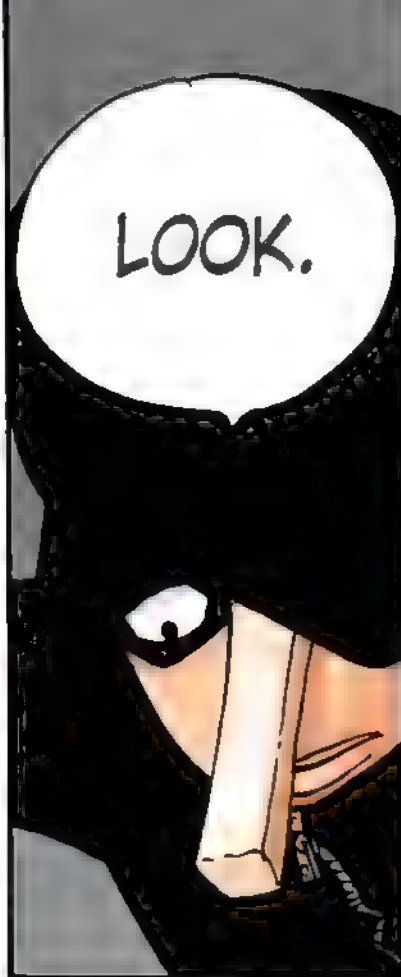
DRAT!
I GUESS
WE'LL HAVE
TO SEARCH
THE CITY
THEN.

ガッガッ!!



LISTEN,
STRAW
HAT!!

!?

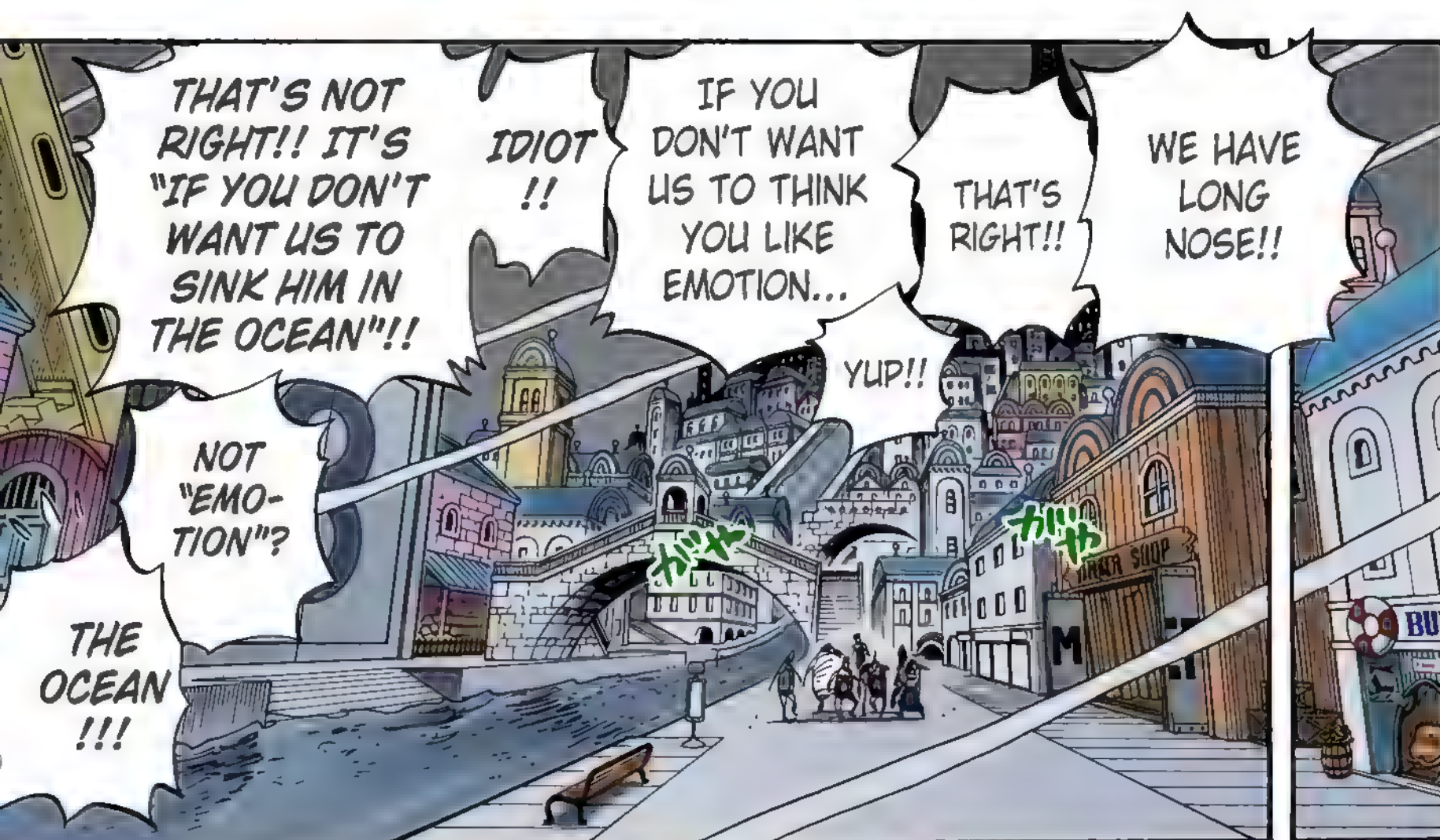


LOOK.



HM?

IT SEEMS
WE CAUGHT
A LUCKY
BREAK.



THAT'S NOT
RIGHT!! IT'S
"IF YOU DON'T
WANT US TO
SINK HIM IN
THE OCEAN"!!

IDIOT
!!

IF YOU
DON'T WANT
US TO THINK
YOU LIKE
EMOTION...

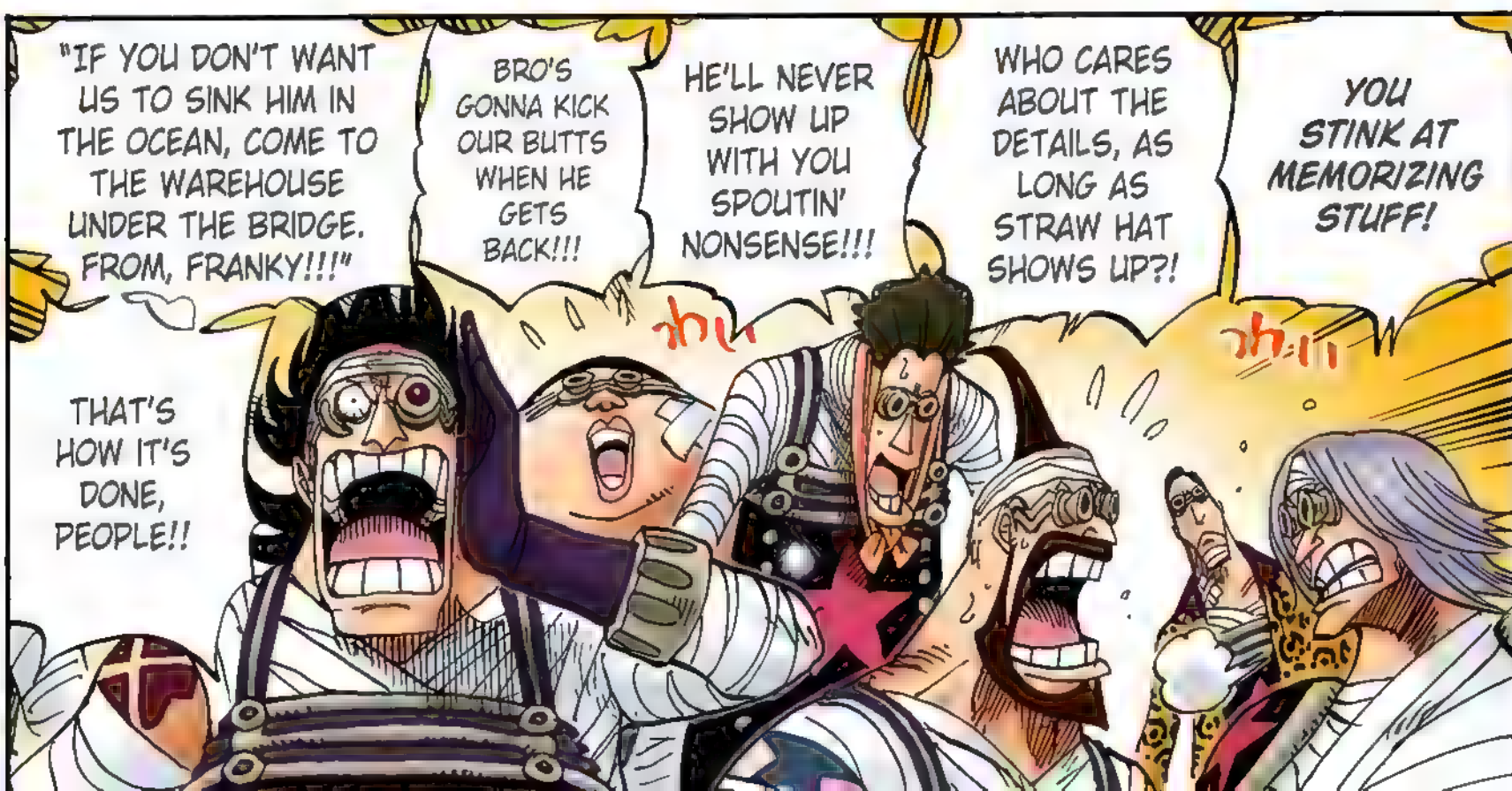
THAT'S
RIGHT!!

WE HAVE
LONG
NOSE!!

YUP!!

NOT
"EMO-
TION"?

THE
OCEAN
!!!



"IF YOU DON'T WANT
US TO SINK HIM IN
THE OCEAN, COME TO
THE WAREHOUSE
UNDER THE BRIDGE.
FROM, FRANKY!!!"

BRO'S
GONNA KICK
OUR BUTTS
WHEN HE
GETS
BACK!!!

HE'LL NEVER
SHOW UP
WITH YOU
SPOUTIN'
NONSENSE!!!

WHO CARES
ABOUT THE
DETAILS, AS
LONG AS
STRAW HAT
SHOWS UP?!

YOU
STINK AT
MEMORIZING
STUFF!

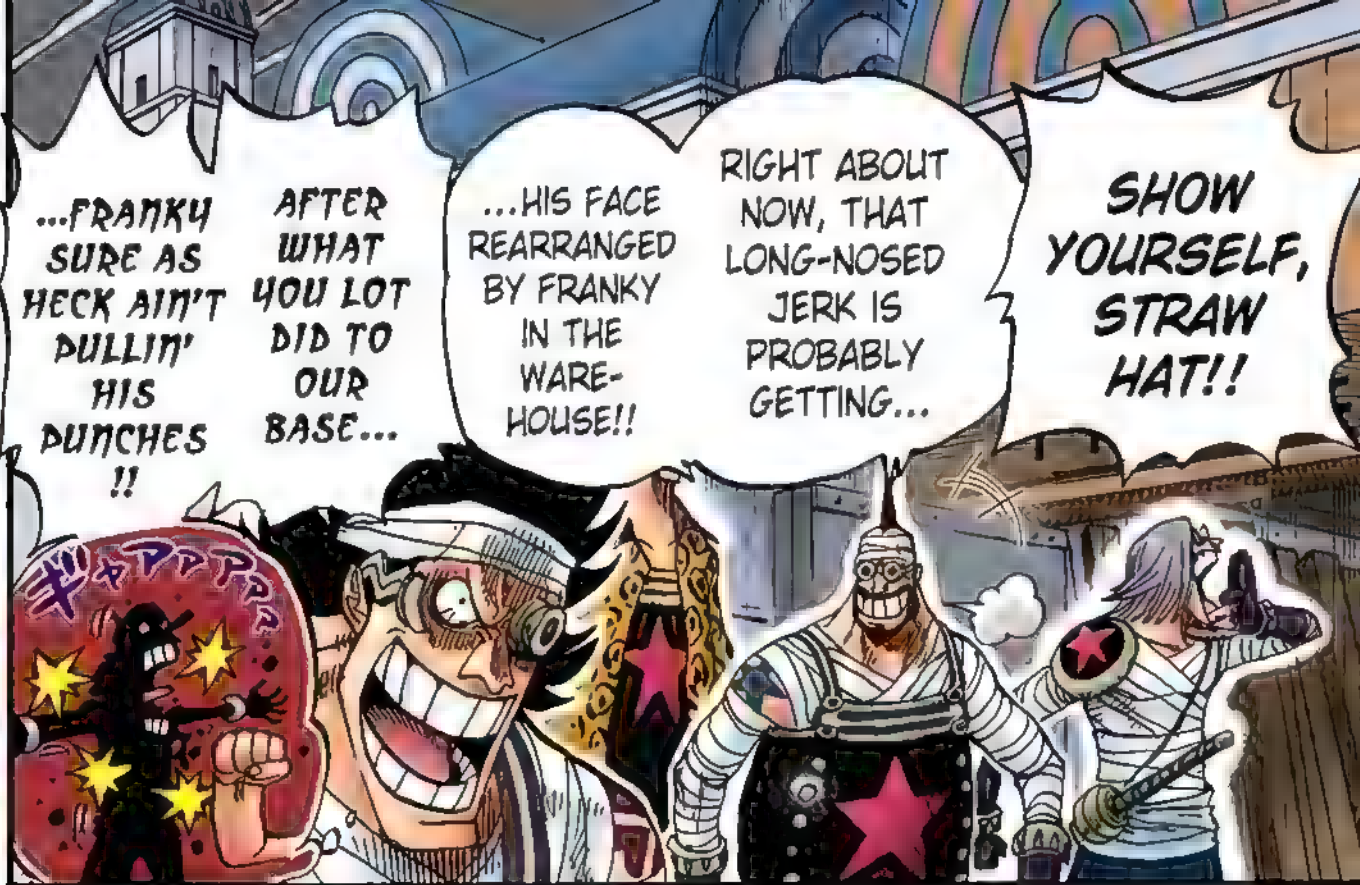
THAT'S
HOW IT'S
DONE,
PEOPLE!!



HUH?

ズク

SCARY!



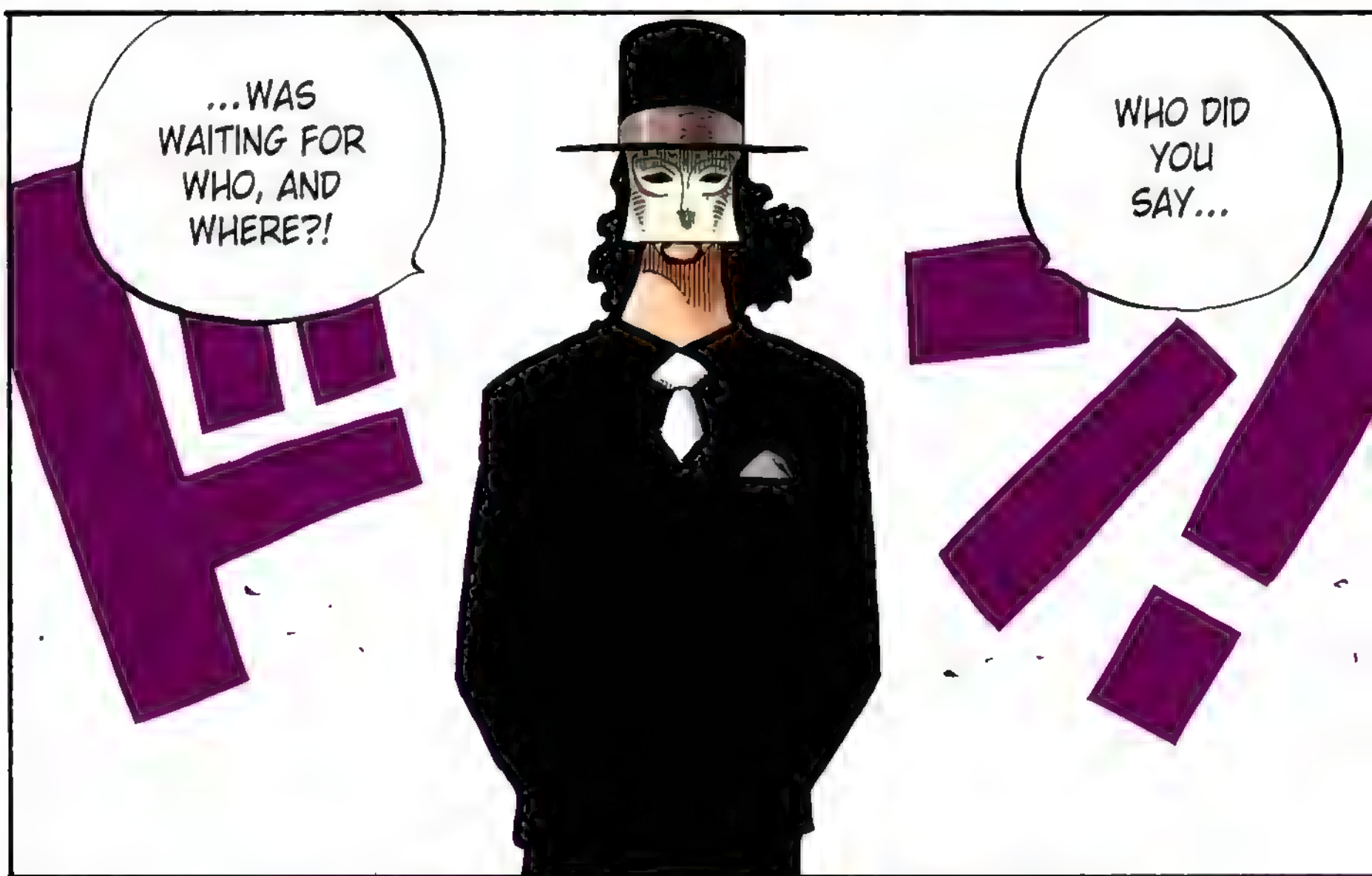
...FRANKY
SURE AS
HECK AIN'T
PULLIN'
HIS
PUNCHES
!!

AFTER
WHAT
YOU LOT
DID TO
OUR
BASE...

...HIS FACE
REARRANGED
BY FRANKY
IN THE
WARE-
HOUSE!!

RIGHT ABOUT
NOW, THAT
LONG-NOSED
JERK IS
PROBABLY
GETTING...

SHOW
YOURSELF,
STRAW
HAT!!



...WAS
WAITING FOR
WHO, AND
WHERE?!

WHO DID
YOU
SAY...



...THEN YOU
HAVE THREE
SECONDS TO
ANSWER.

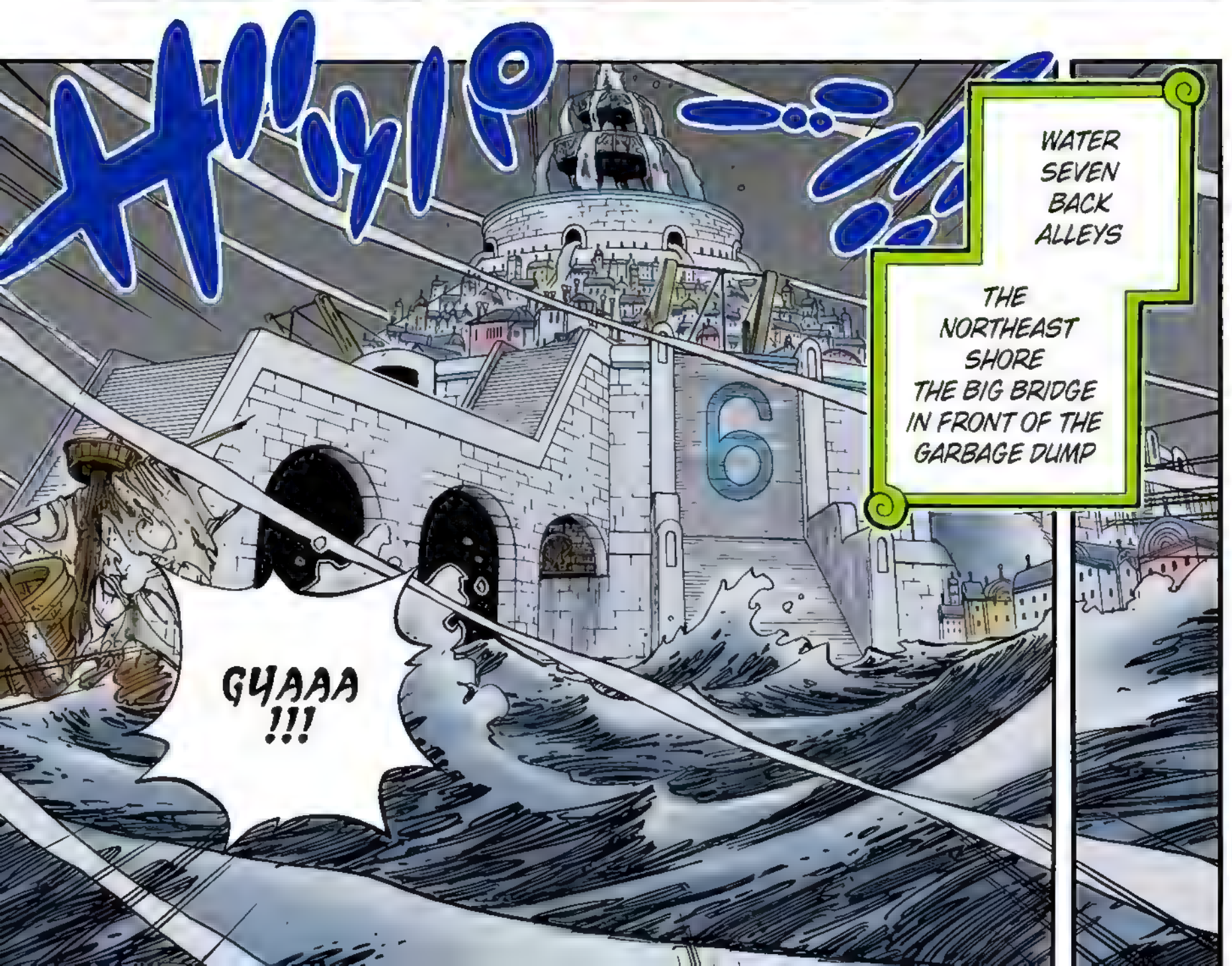
IF YOU
WANT TO
LIVE...

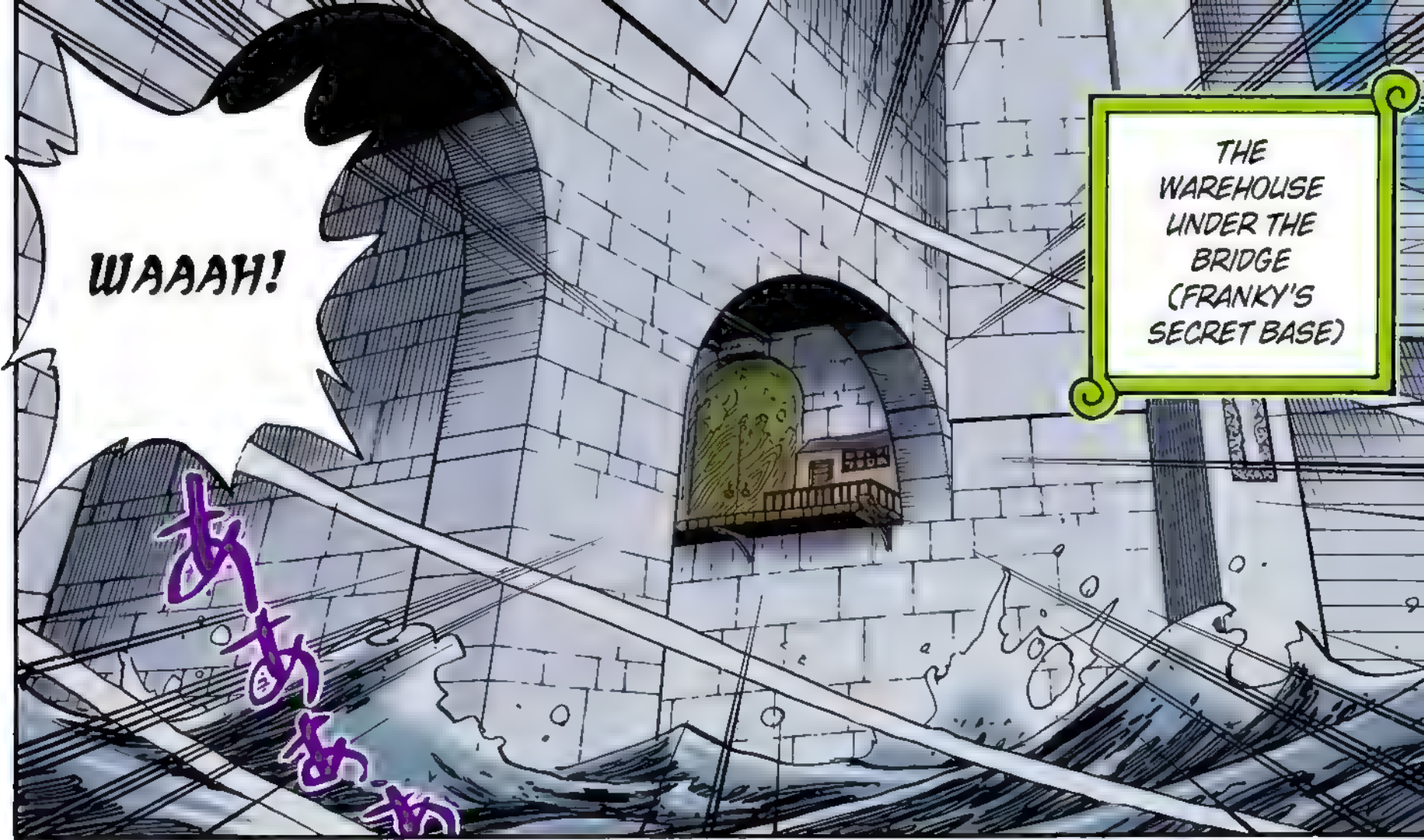
YEAH,
WE GOT
NOTHIN' TO
SAY TO YOU.

WA HA
HA HA!!

WHAT'S
THAT?!
WHO'RE
YOU?!!

D'YA KNOW WHO
YOU'RE TALKING
TO? YOU KNOW
WHAT FAMILY
WE'RE FROM?!

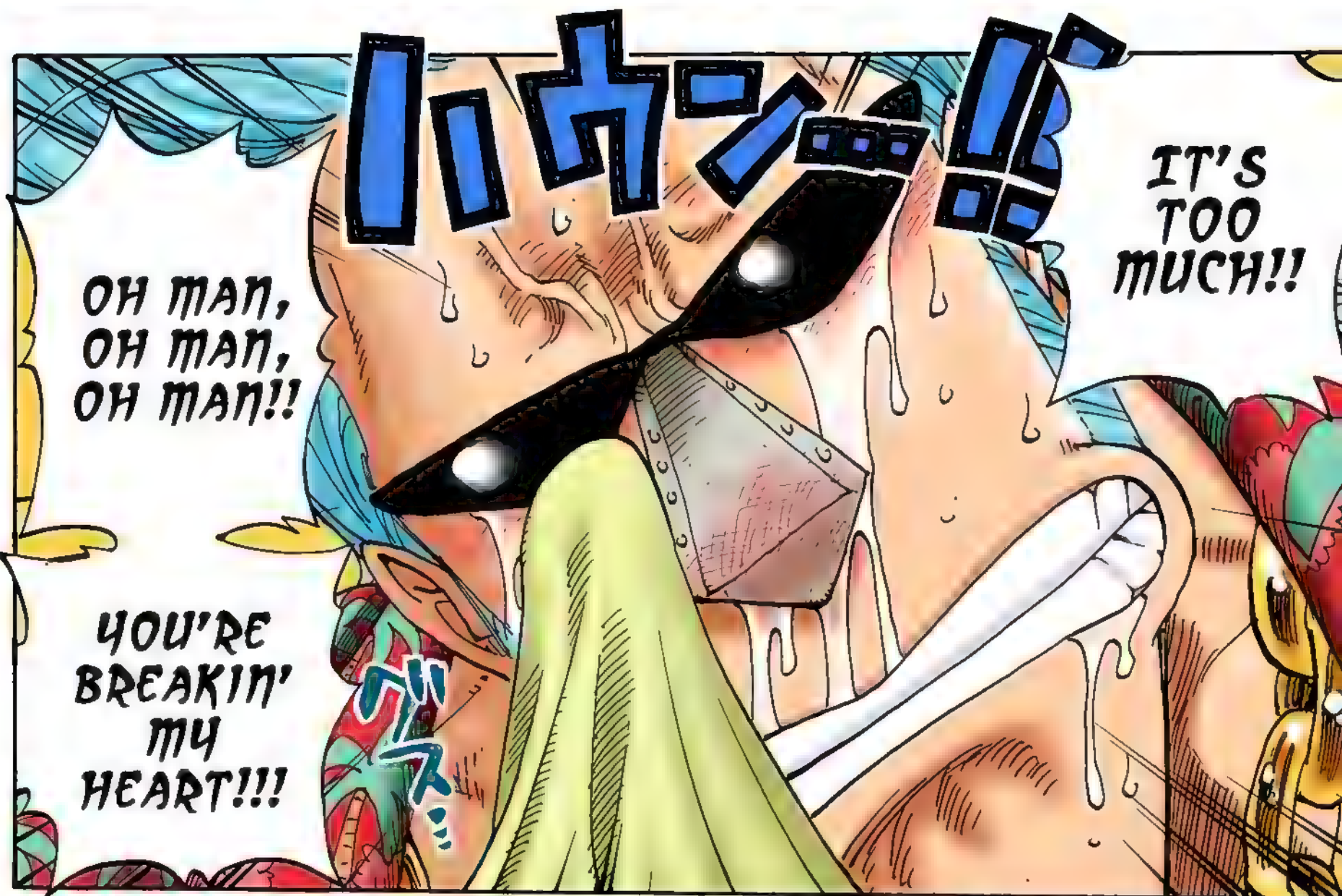




WAAAH!

THE
WAREHOUSE
UNDER THE
BRIDGE
(FRANKY'S
SECRET BASE)

あ
あ
あ
あ



OH MAN,
OH MAN,
OH MAN!!

IT'S
TOO
MUCH!!

YOU'RE
BREAKIN'
MY
HEART!!!

い
ん
な
あ
あ
あ



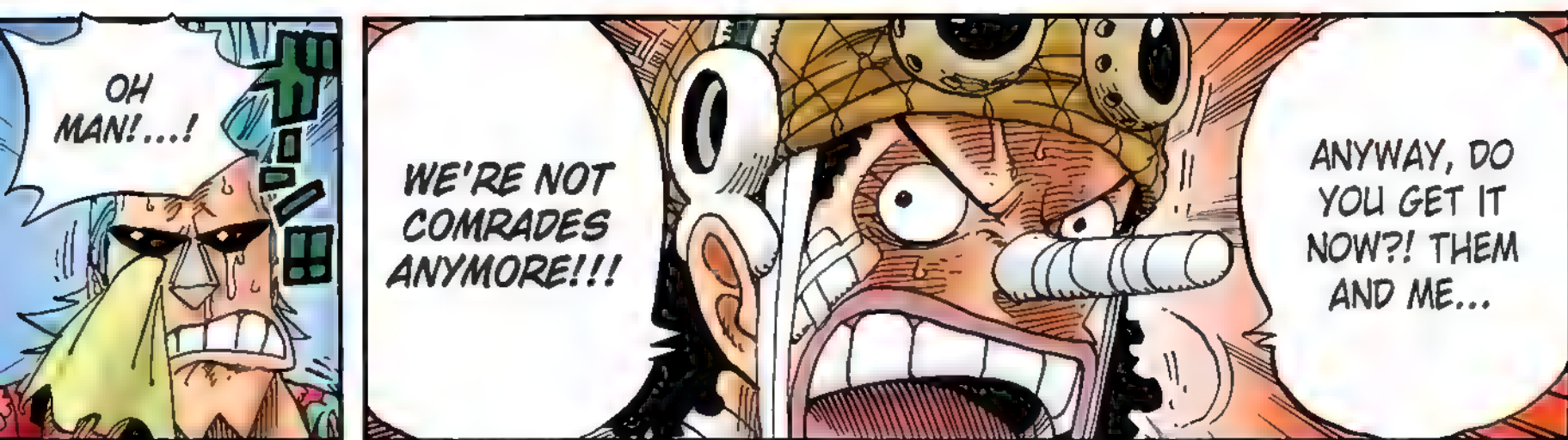
WHY ARE
YOU
PEOPLE
CRYING?!

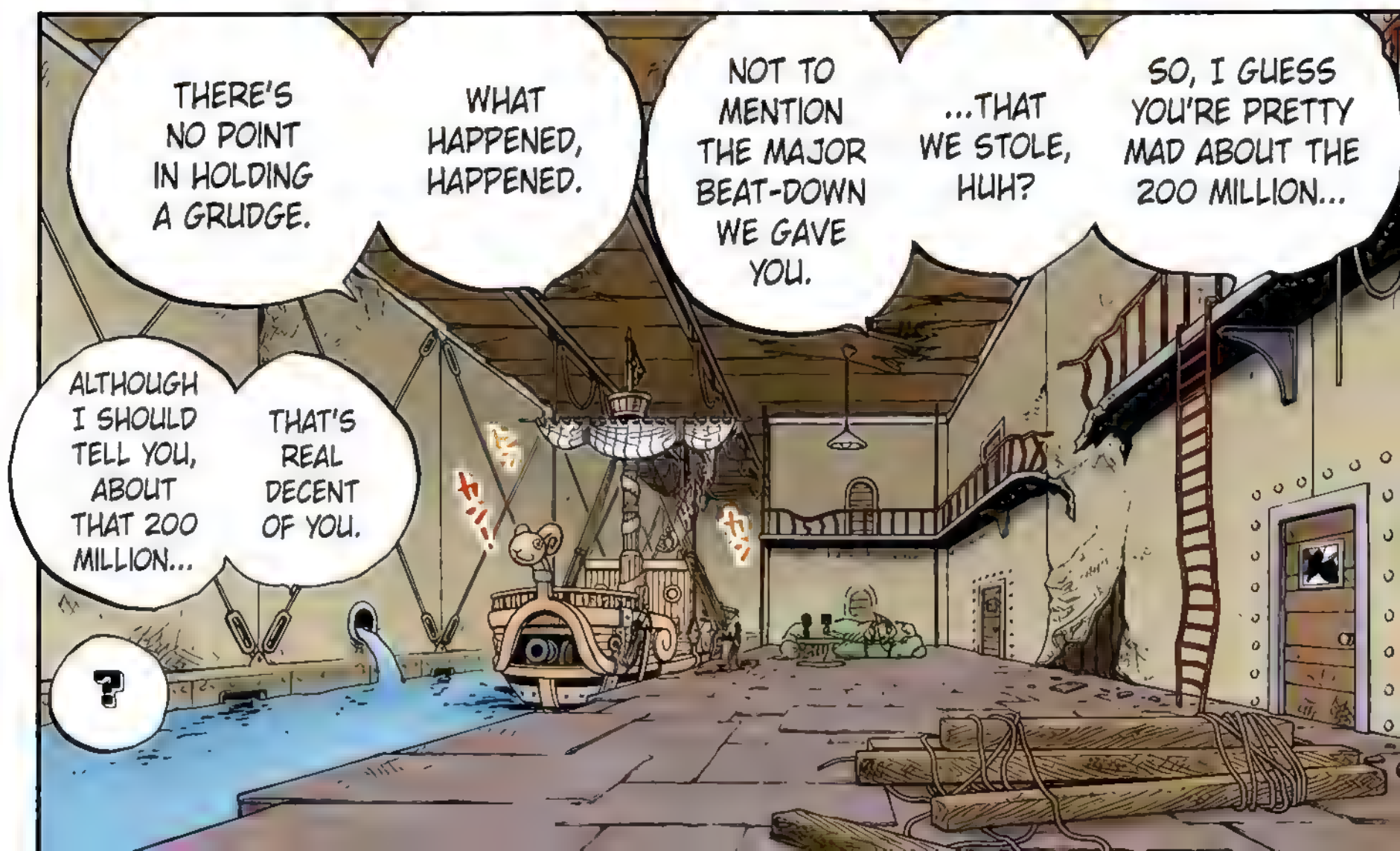
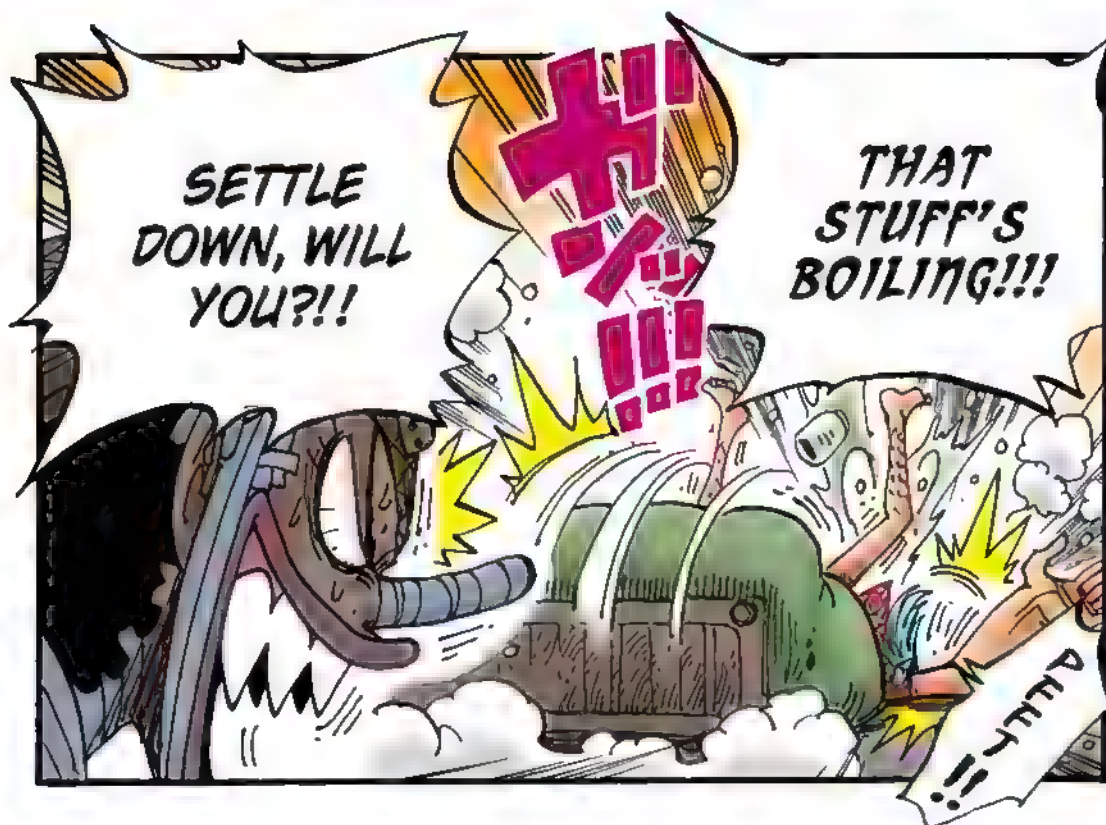
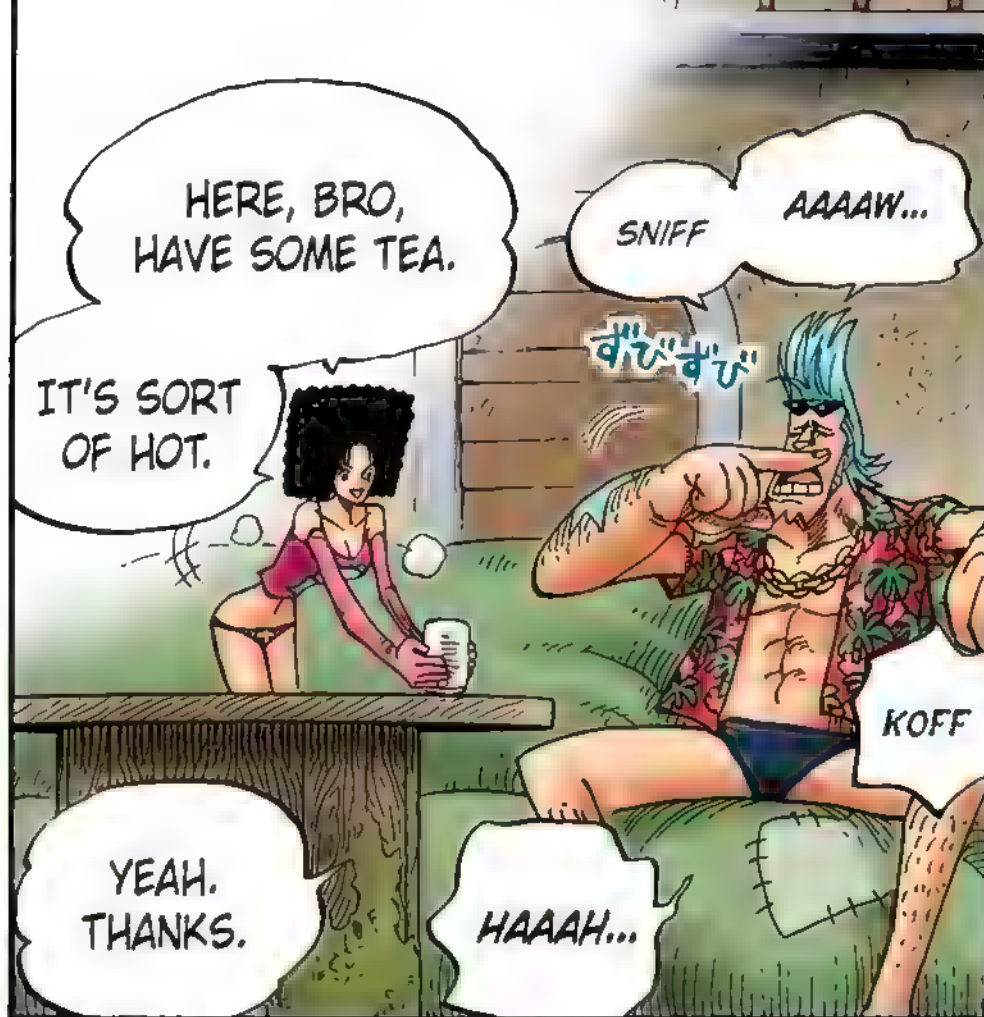


YOU ACTUALLY SPLIT
FROM THE FRIENDS
YOU'D TRAVELED WITH
FROM THE EAST BLUE
OVER A SHIP?

WAAAAAH!!!

あ
あ
あ
あ
あ
あ
あ
あ



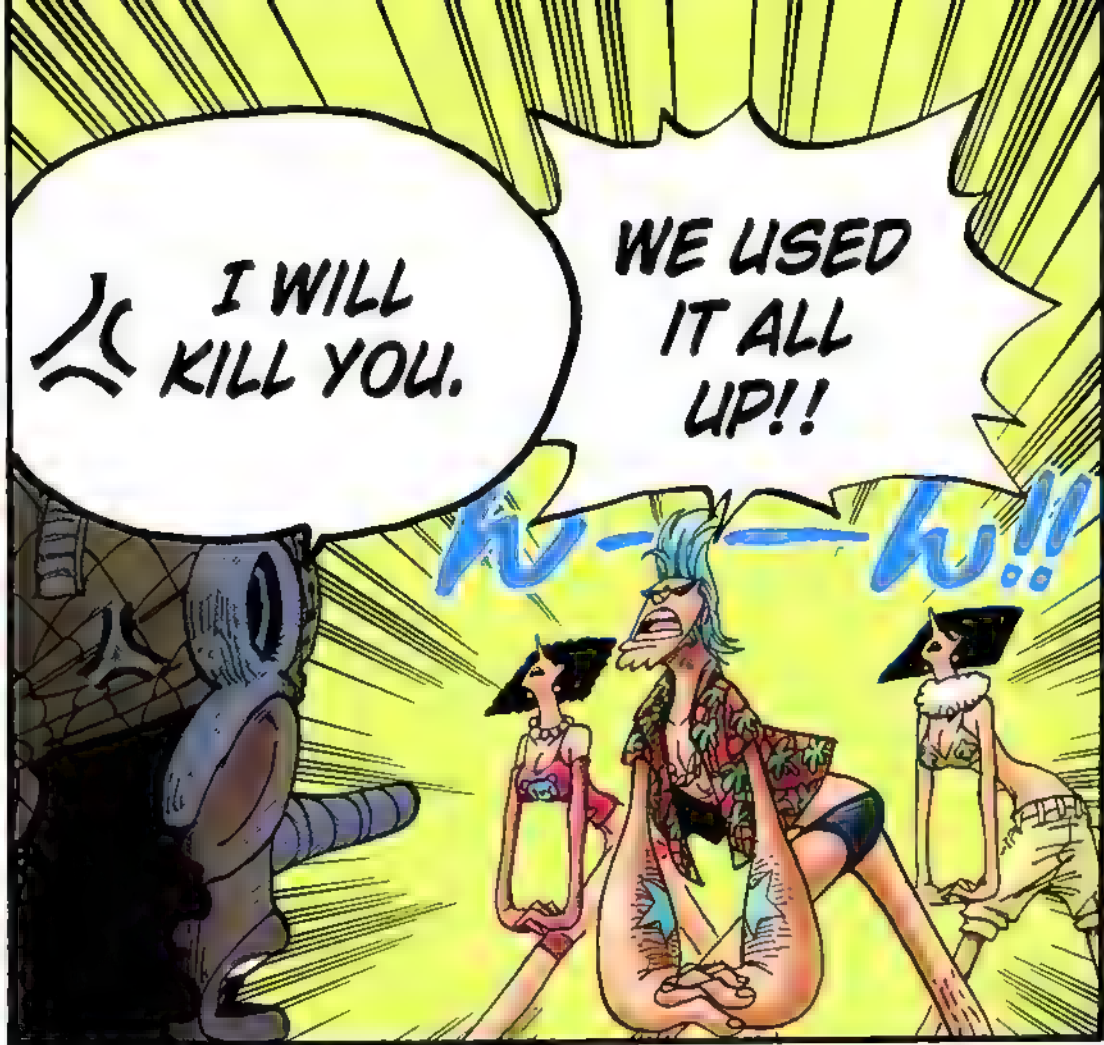




LOOK, I'LL
SHOW YOU THAT
I CAN BE
A REAL MAN,
TOO.

CHILL, MAN!
NO NEED TO
GET CRANKY.

AS OF
NOW, I'M
CLEANING
THE
SLATE.



I WILL
KILL YOU.

WE USED
IT ALL
UP!!



BRO!!

YOU JERKS ARE
GONNA PAY BIG
TIME FOR WHAT
YOU DID!!!

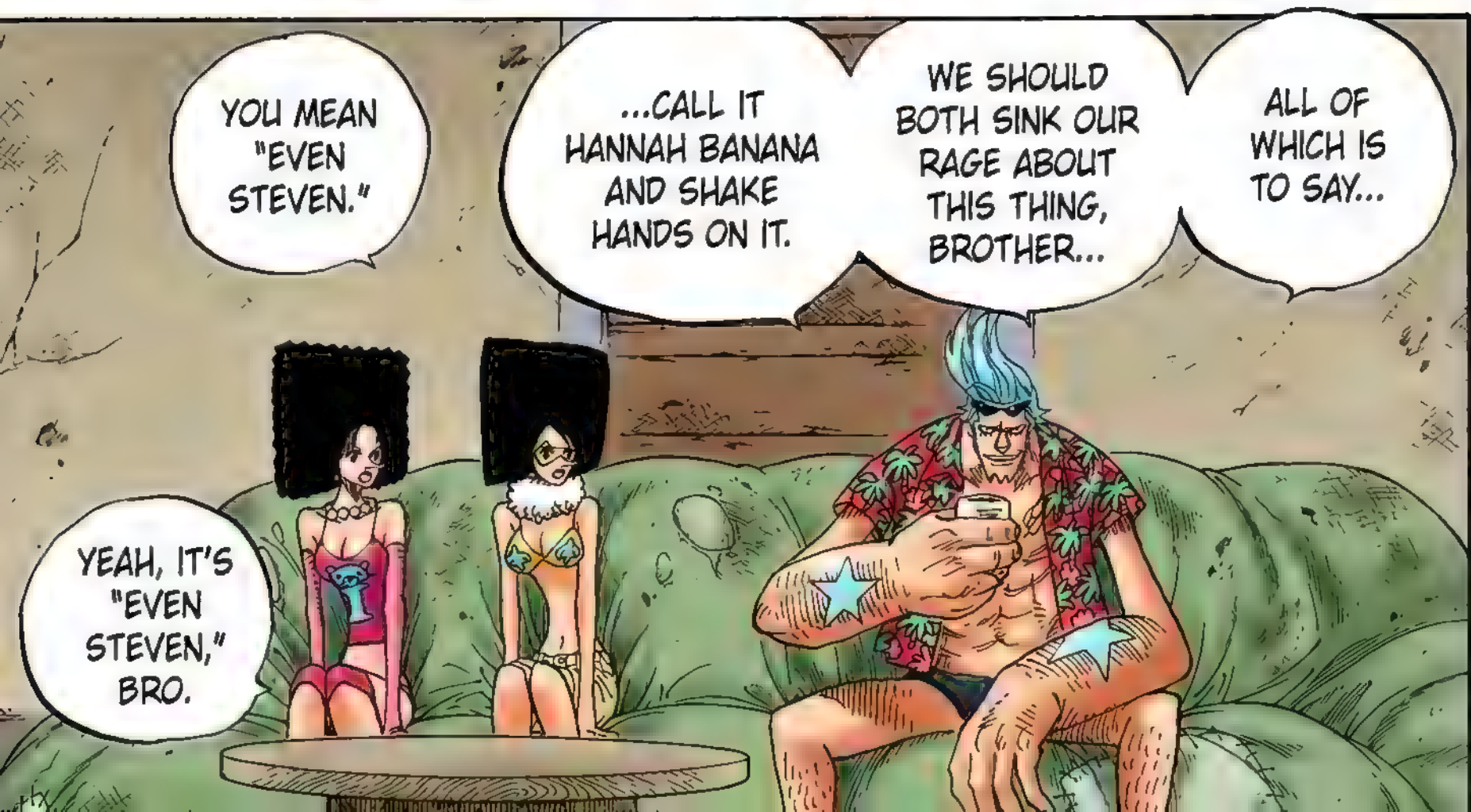
THERE'S
THAT
RAGE
PROBLEM
AGAIN!!



...BUT DON'T
FORGET, YOU
DESTROYED MY
HOME SWEET HOME
AND DISMANTLING
FACTORY, THE
FRANKY HOUSE...

SURE,
I WIPED OUT
YOUR CREW'S
FORTUNE...

...AND WIPED
OUT MOST
OF MY
UNDERLINGS--



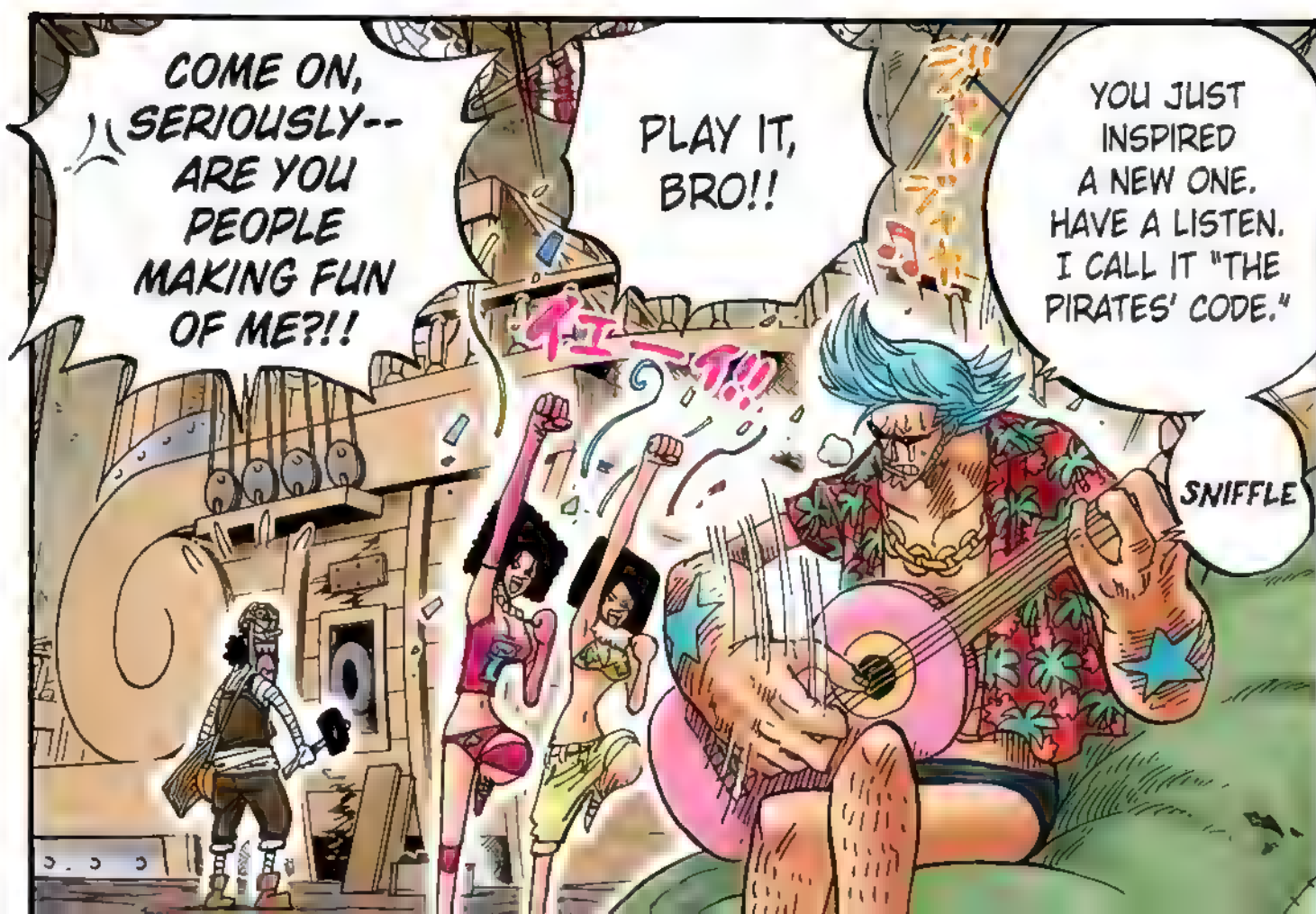
YOU MEAN
"EVEN
STEVEN."

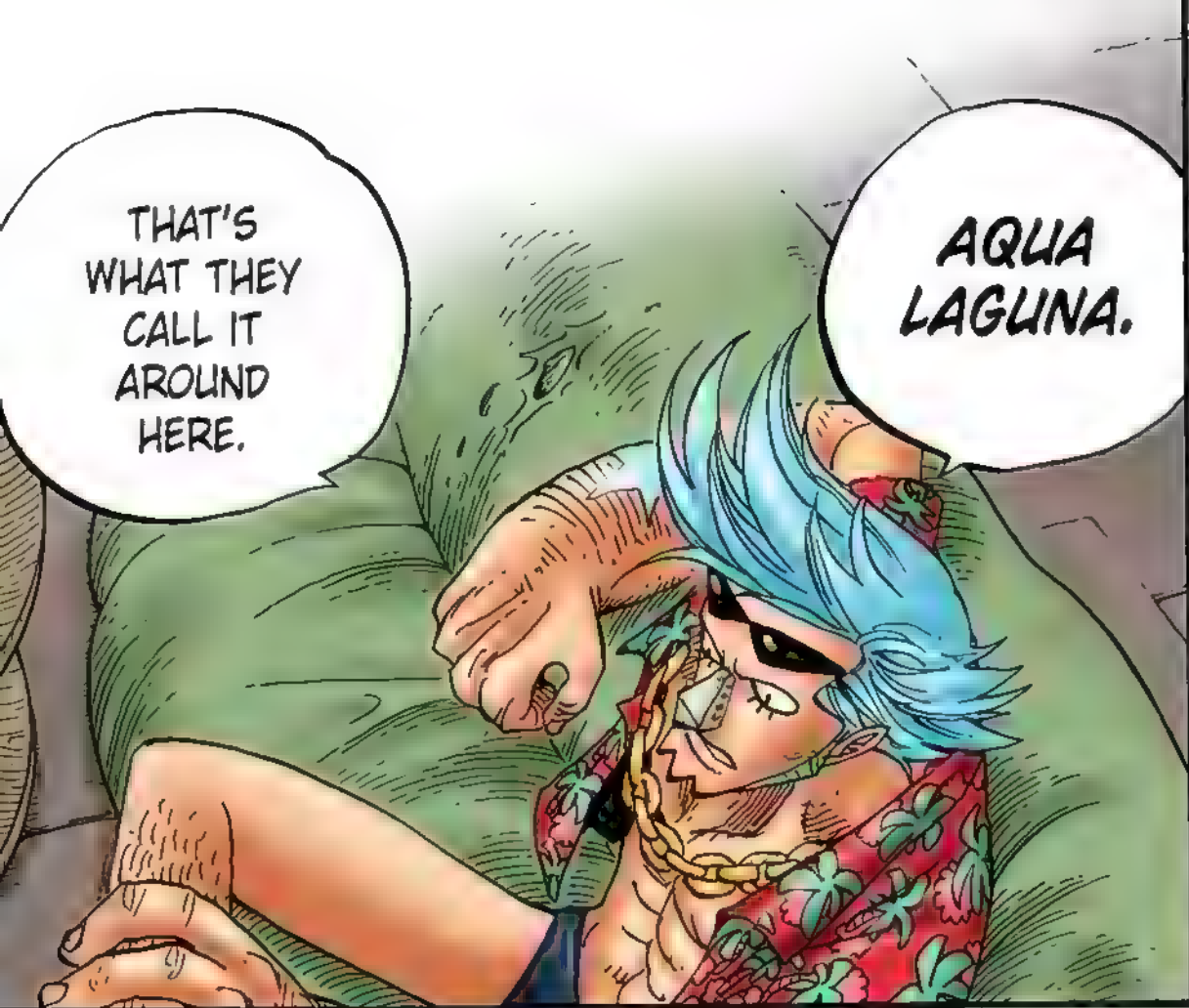
...CALL IT
HANNAH BANANA
AND SHAKE
HANDS ON IT.

WE SHOULD
BOTH SINK OUR
RAGE ABOUT
THIS THING,
BROTHER...

ALL OF
WHICH IS
TO SAY...

YEAH, IT'S
"EVEN
STEVEN,"
BRO.





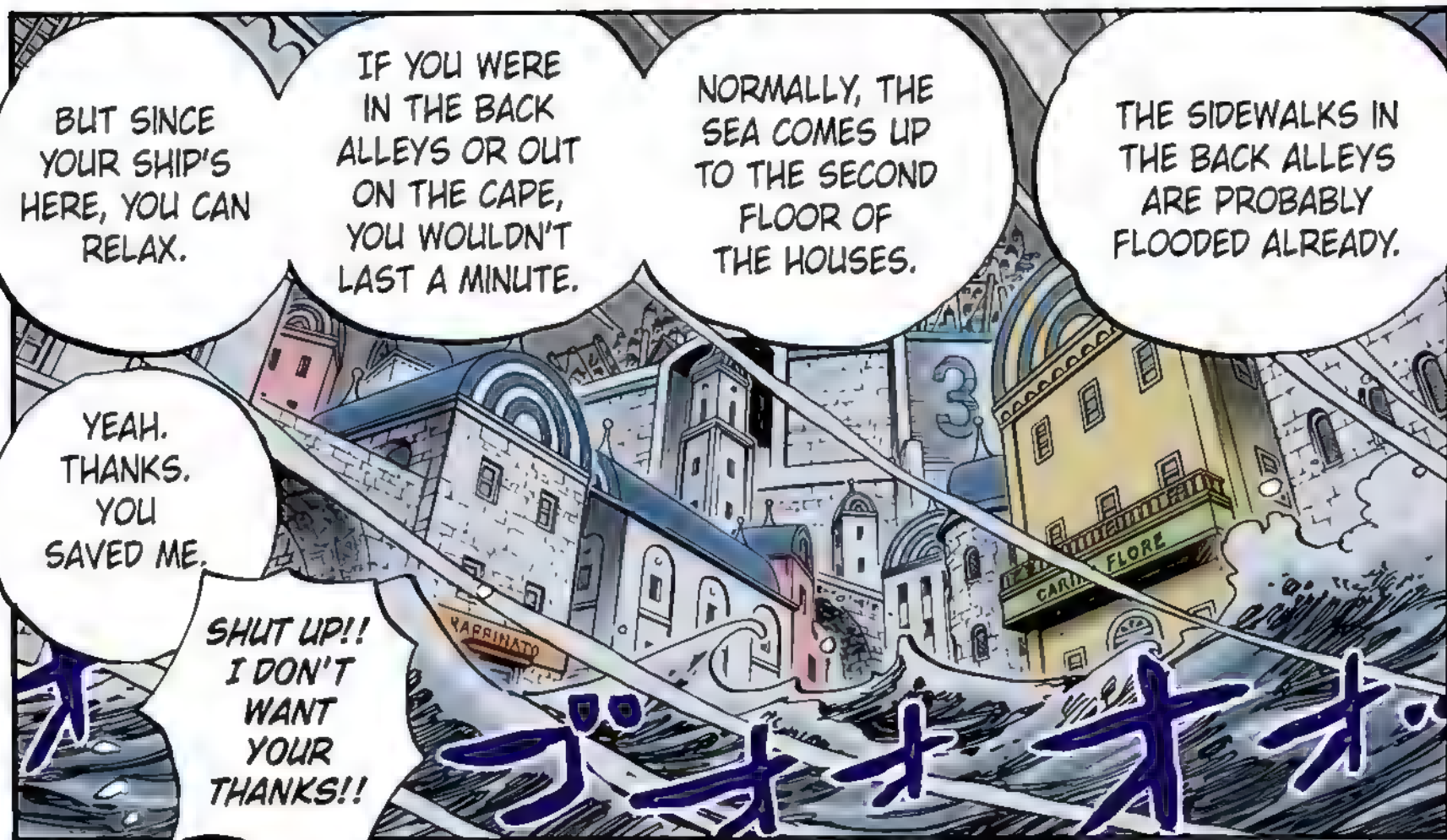
THAT'S
WHAT THEY
CALL IT
AROUND
HERE.

AQUA
LAGUNA.



IS IT TRUE
THAT THERE'S
A HIGH TIDE
COMING?

YEAH.



BUT SINCE
YOUR SHIP'S
HERE, YOU CAN
RELAX.

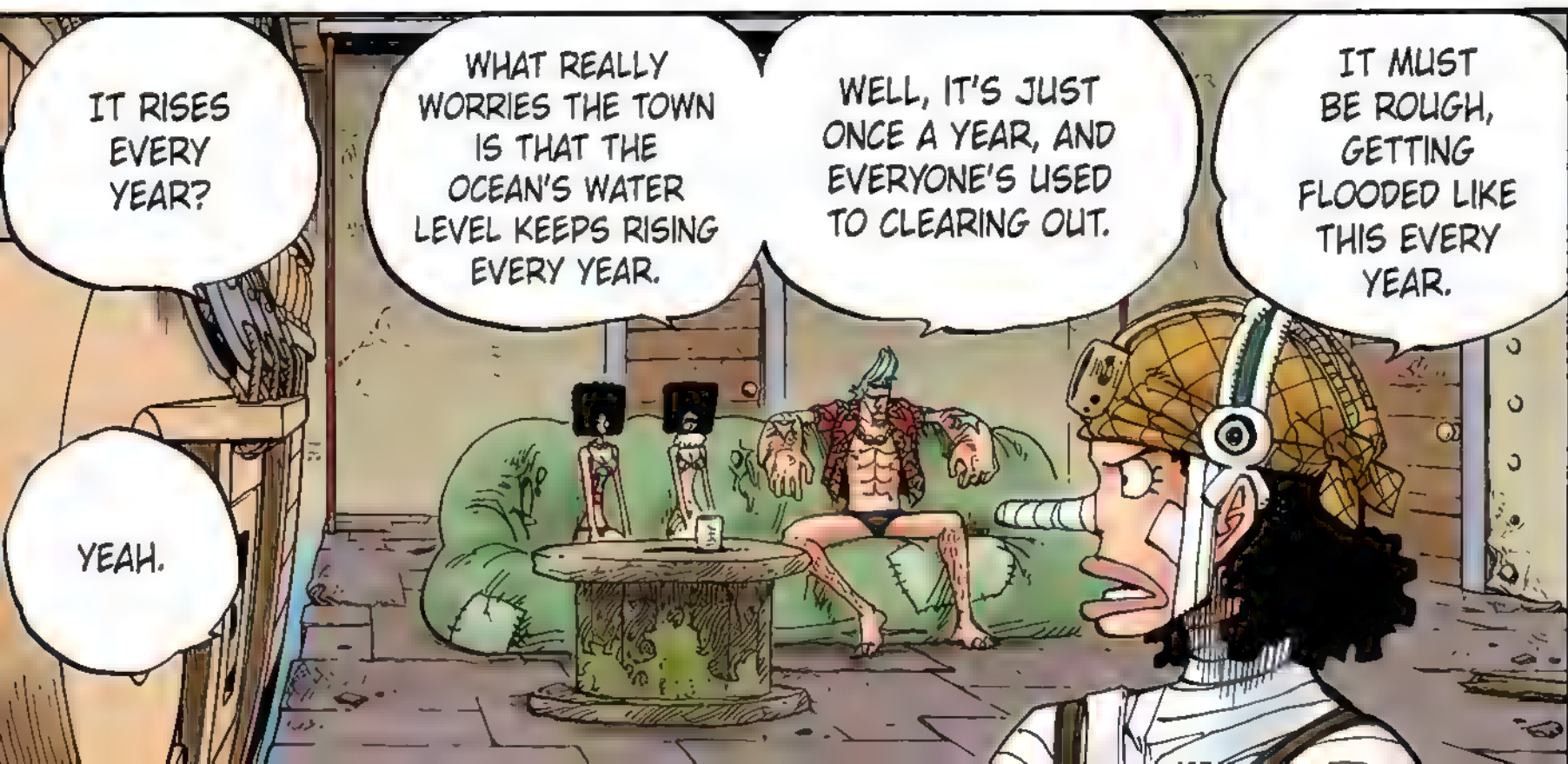
IF YOU WERE
IN THE BACK
ALLEYS OR OUT
ON THE CAPE,
YOU WOULDN'T
LAST A MINUTE.

NORMALLY, THE
SEA COMES UP
TO THE SECOND
FLOOR OF
THE HOUSES.

THE SIDEWALKS IN
THE BACK ALLEYS
ARE PROBABLY
FLOODED ALREADY.

YEAH.
THANKS.
YOU
SAVED ME.

SHUT UP!!
I DON'T
WANT
YOUR
THANKS!!



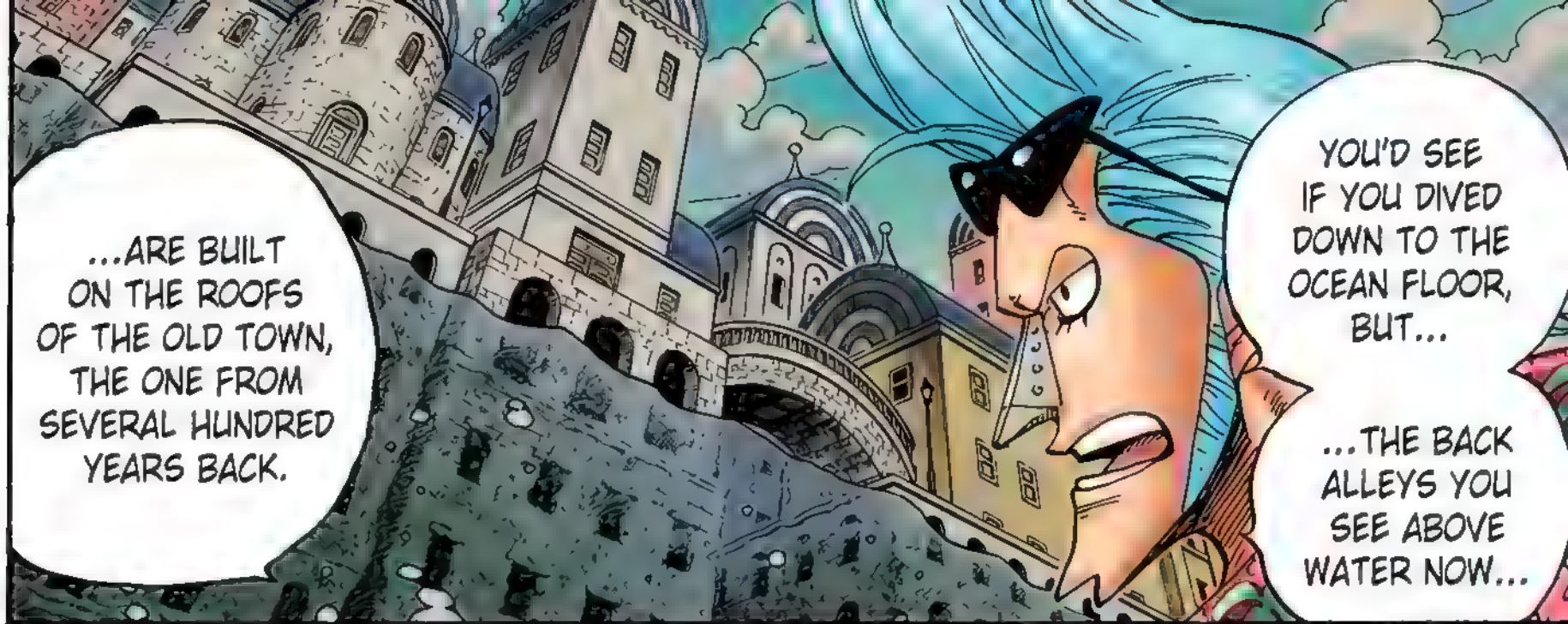
IT RISES
EVERY
YEAR?

WHAT REALLY
WORRIES THE TOWN
IS THAT THE
OCEAN'S WATER
LEVEL KEEPS RISING
EVERY YEAR.

WELL, IT'S JUST
ONCE A YEAR, AND
EVERYONE'S USED
TO CLEARING OUT.

IT MUST
BE ROUGH,
GETTING
FLOODED LIKE
THIS EVERY
YEAR.

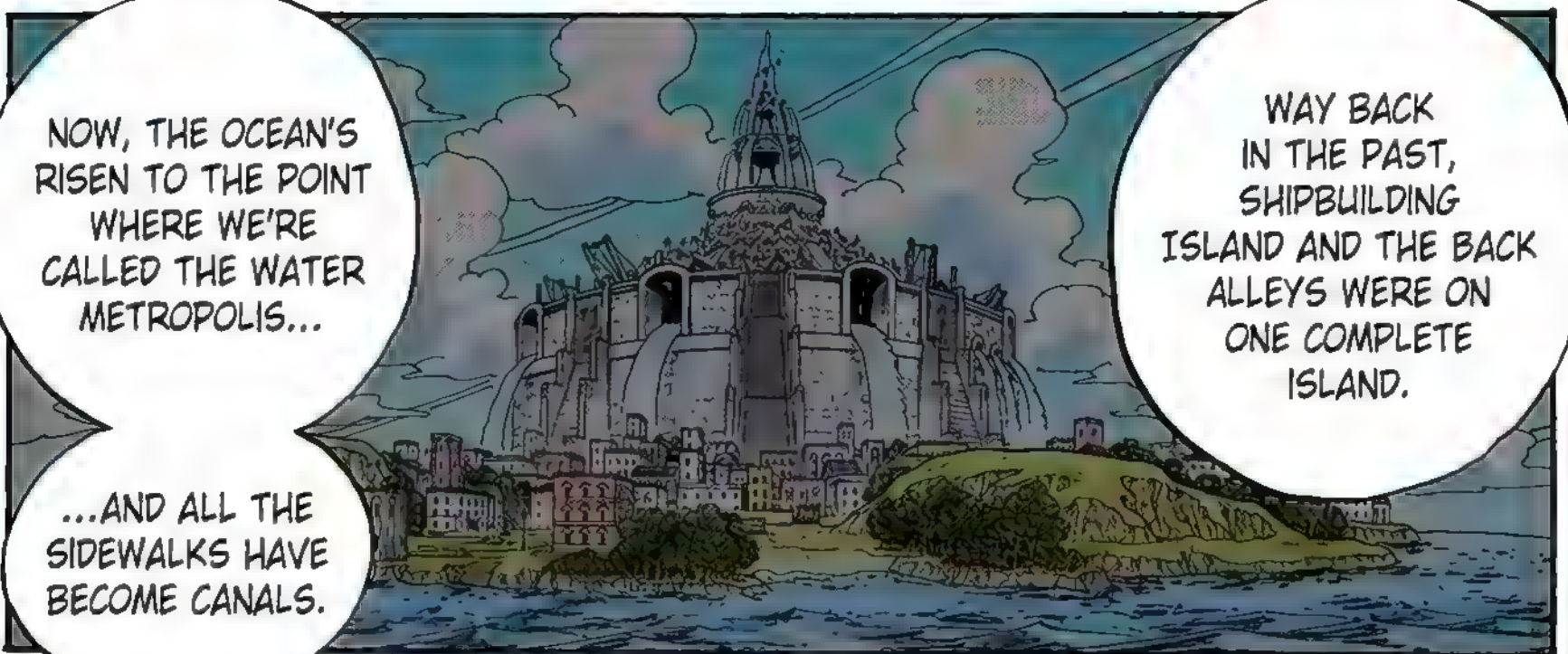
YEAH.



...ARE BUILT
ON THE ROOFS
OF THE OLD TOWN,
THE ONE FROM
SEVERAL HUNDRED
YEARS BACK.

YOU'D SEE
IF YOU DIVED
DOWN TO THE
OCEAN FLOOR,
BUT...

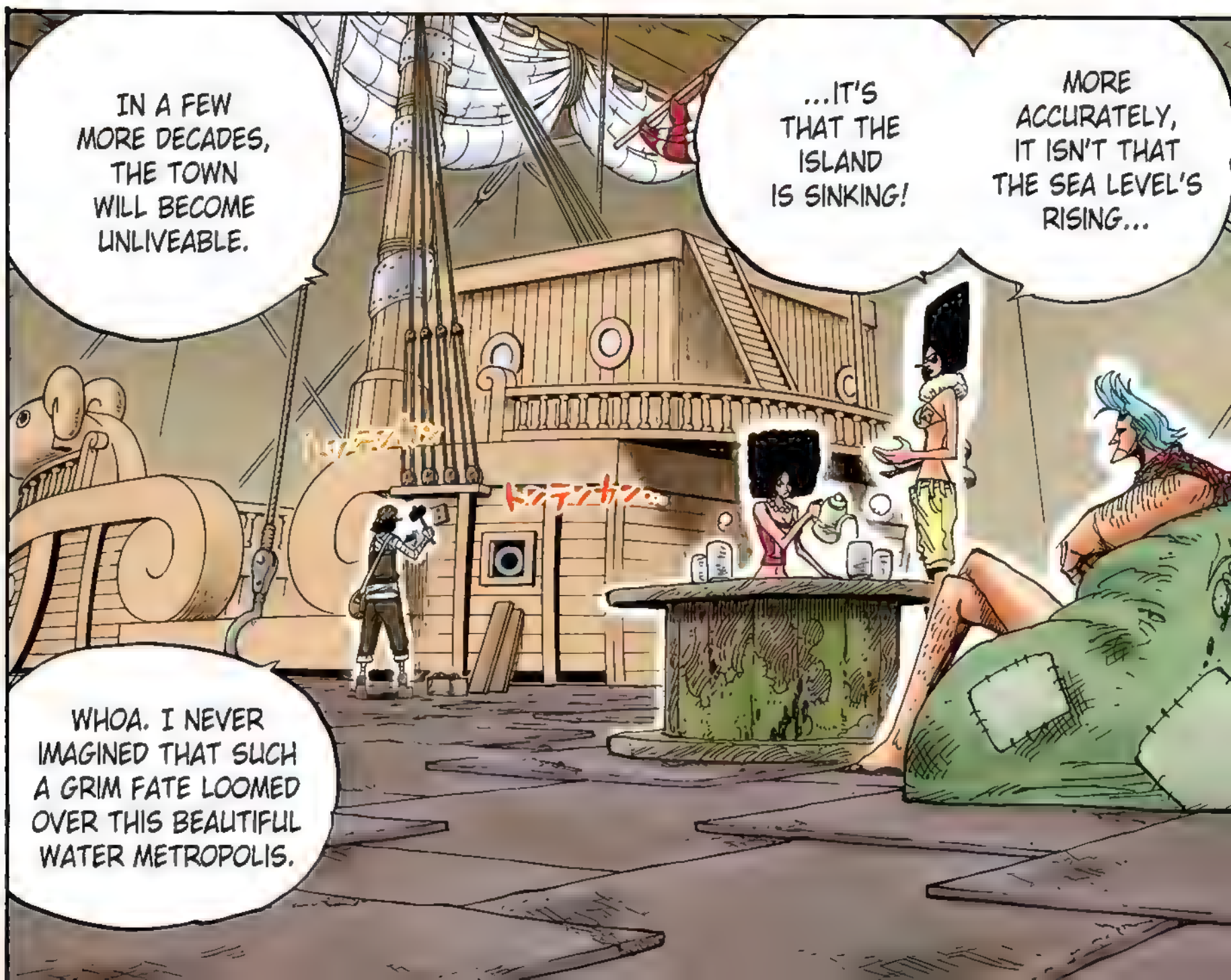
...THE BACK
ALLEYS YOU
SEE ABOVE
WATER NOW...



NOW, THE OCEAN'S
RISEN TO THE POINT
WHERE WE'RE
CALLED THE WATER
METROPOLIS...

WAY BACK
IN THE PAST,
SHIPBUILDING
ISLAND AND THE BACK
ALLEYS WERE ON
ONE COMPLETE
ISLAND.

...AND ALL THE
SIDEWALKS HAVE
BECOME CANALS.



IN A FEW
MORE DECADES,
THE TOWN
WILL BECOME
UNLIVEABLE.

...IT'S
THAT THE
ISLAND
IS SINKING!

MORE
ACCURATELY,
IT ISN'T THAT
THE SEA LEVEL'S
RISING...

WHOA. I NEVER
IMAGINED THAT SUCH
A GRIM FATE LOOMED
OVER THIS BEAUTIFUL
WATER METROPOLIS.

AT LEAST,
YOU CAN NOW.
BUT BEFORE
THE CREATION
OF THE SEA
TRAIN...

...BECAUSE
THE WATERS
AROUND HERE ARE
SO ROUGH, IT WAS
ALMOST IMPOSSIBLE
TO EVEN MAKE
TRIPS BETWEEN
ISLANDS.

YOU COULD
DO THAT,
COULDN'T
YOU?

BUT YOU KNOW, WHEN IT
GETS TO THAT POINT,
YOU CAN JUST TAKE THE SEA
TRAIN AND MOVE SOMEWHERE
ELSE, RIGHT?

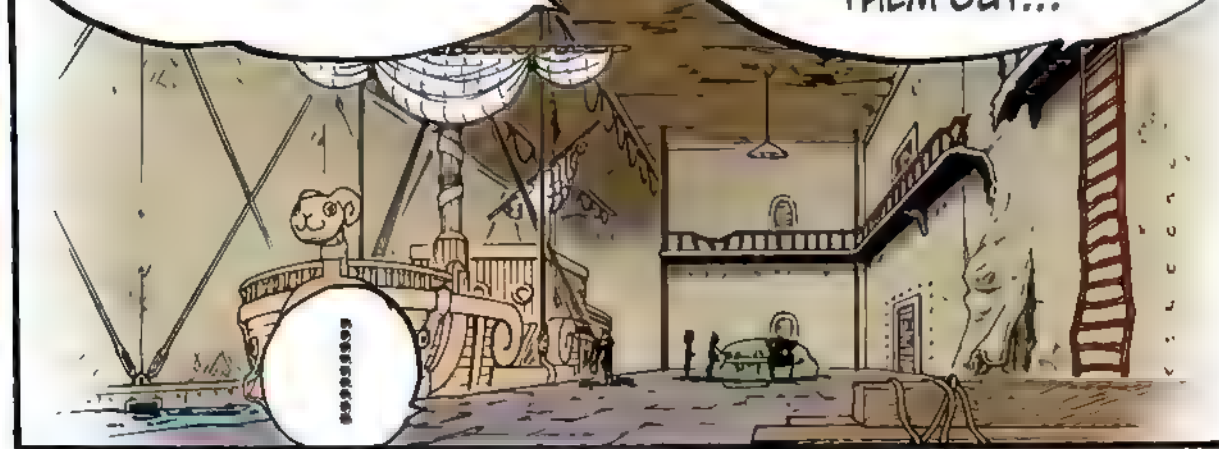


NOW, YOU DON'T
EVEN NEED A LOG.
ANYONE CAN CROSS
THE SEA ANYTIME
THEY WANT TO.

IT'S LIKE
A MIRACLE,
YOU
KNOW?

...AND WHAT GOT RID OF
THAT SENSE OF LINEASE
WAS THE SEA TRAIN,
PUFFING TOM!!

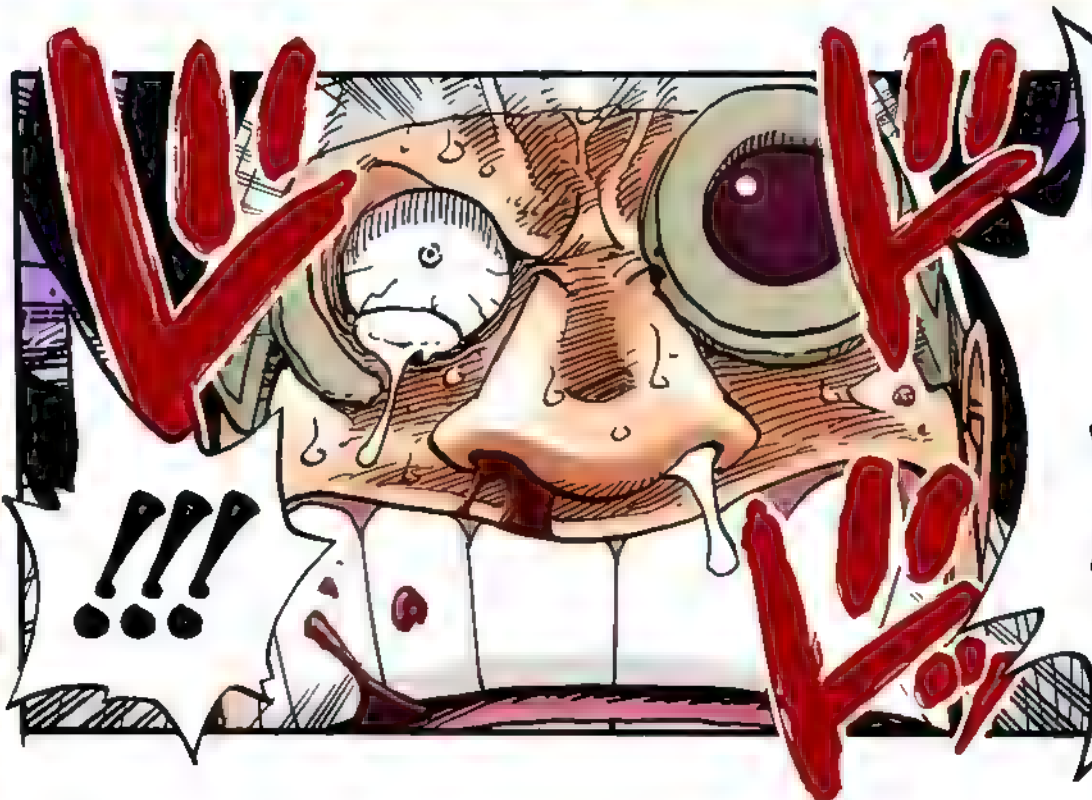
IT USED TO BE,
FOLKS ON WATER
SEVEN LIVED
IN FEAR THAT THE NEXT
HIGH TIDE WOULD BE
THE ONE THAT WIPED
THEM OUT...



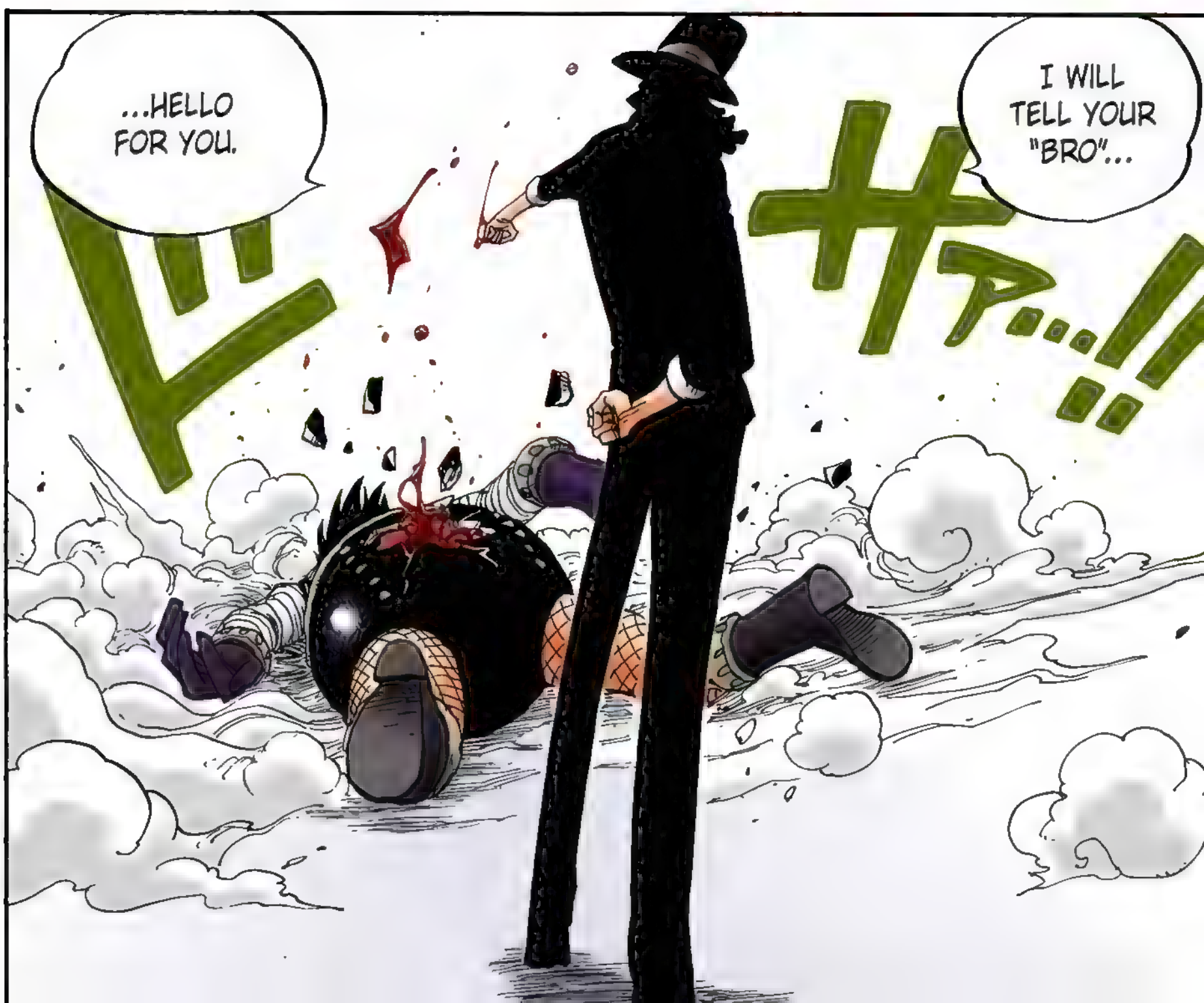
...AND THE
GENIUS OF A
SHIPWRIGHT
NAMED
TOM.

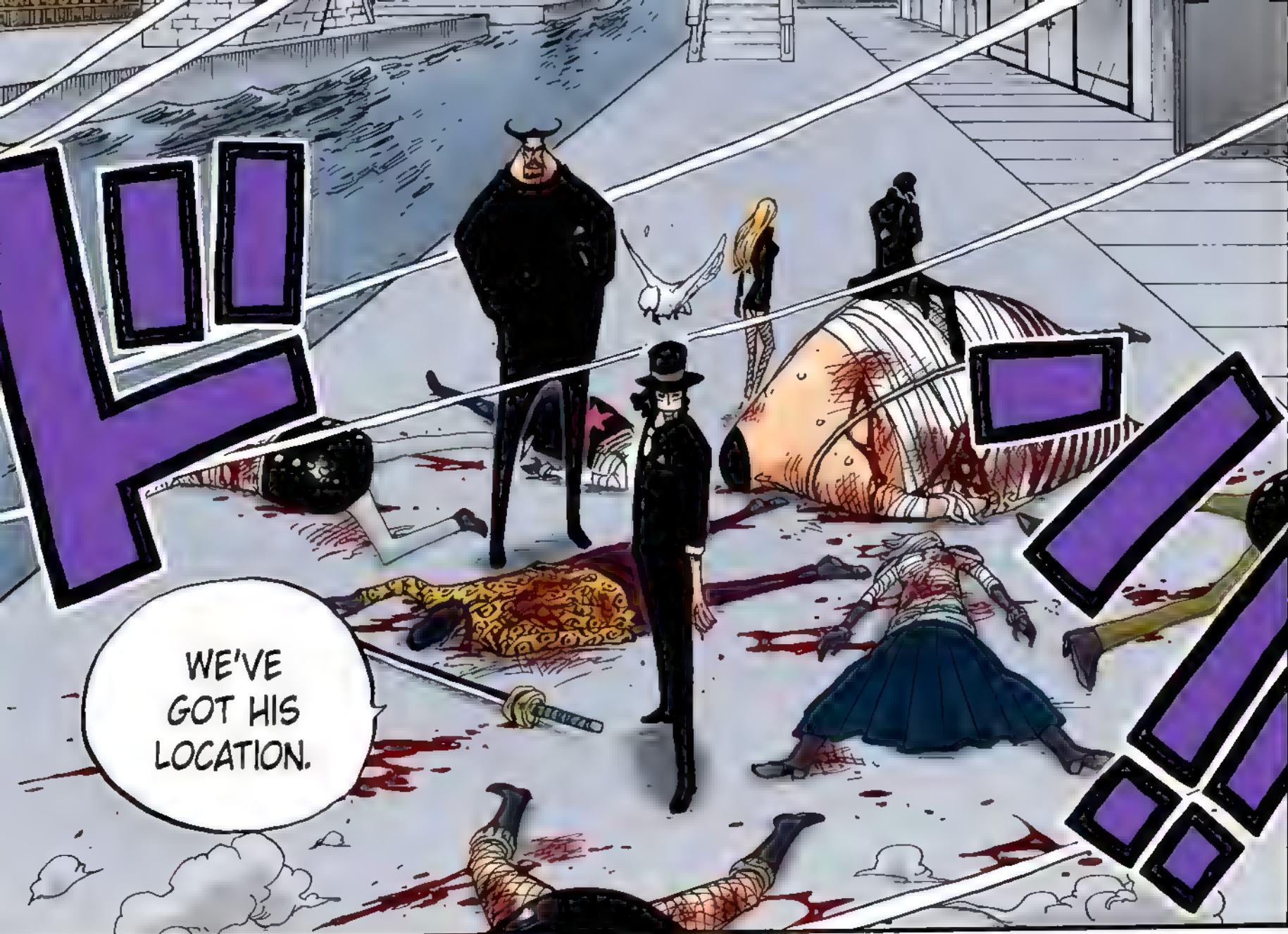
ALL OF
THAT WAS
MADE
POSSIBLE
BY THE SEA
TRAIN...

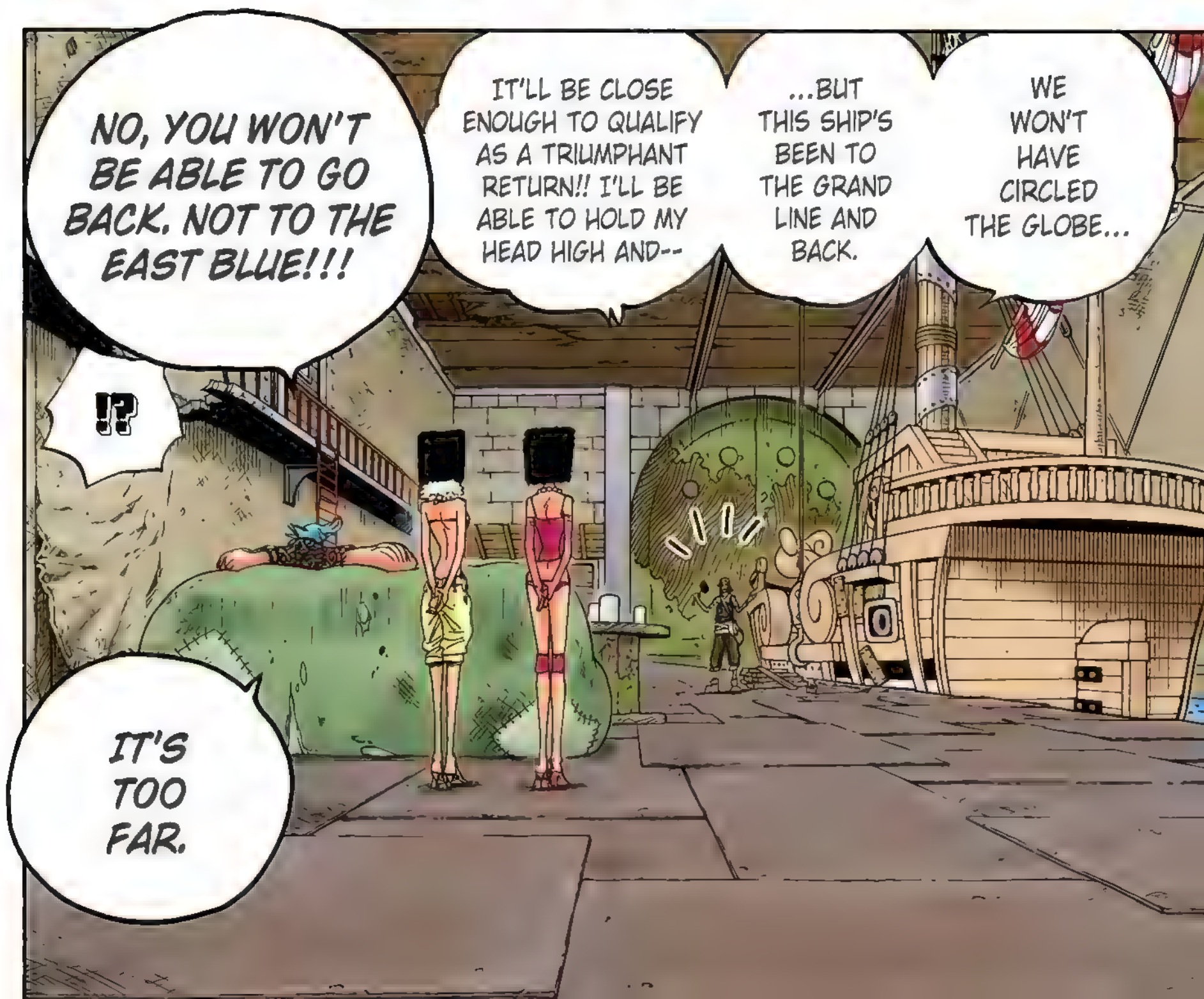
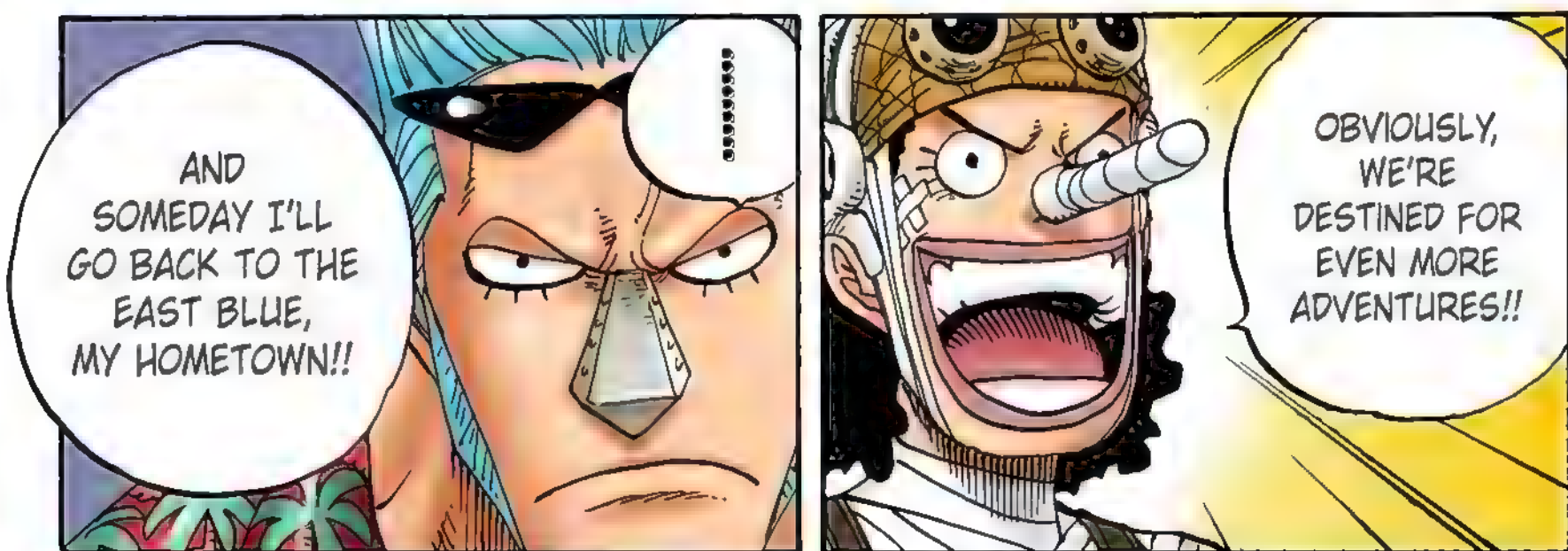
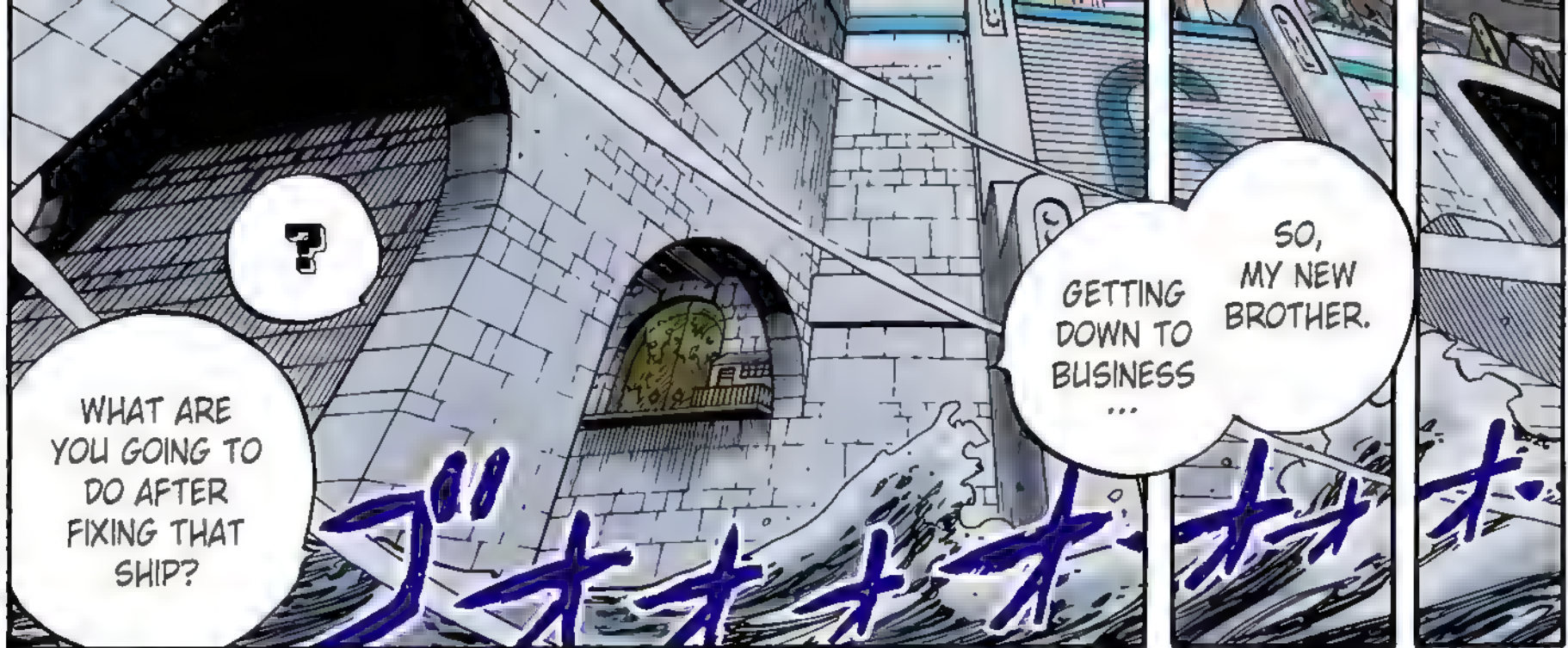


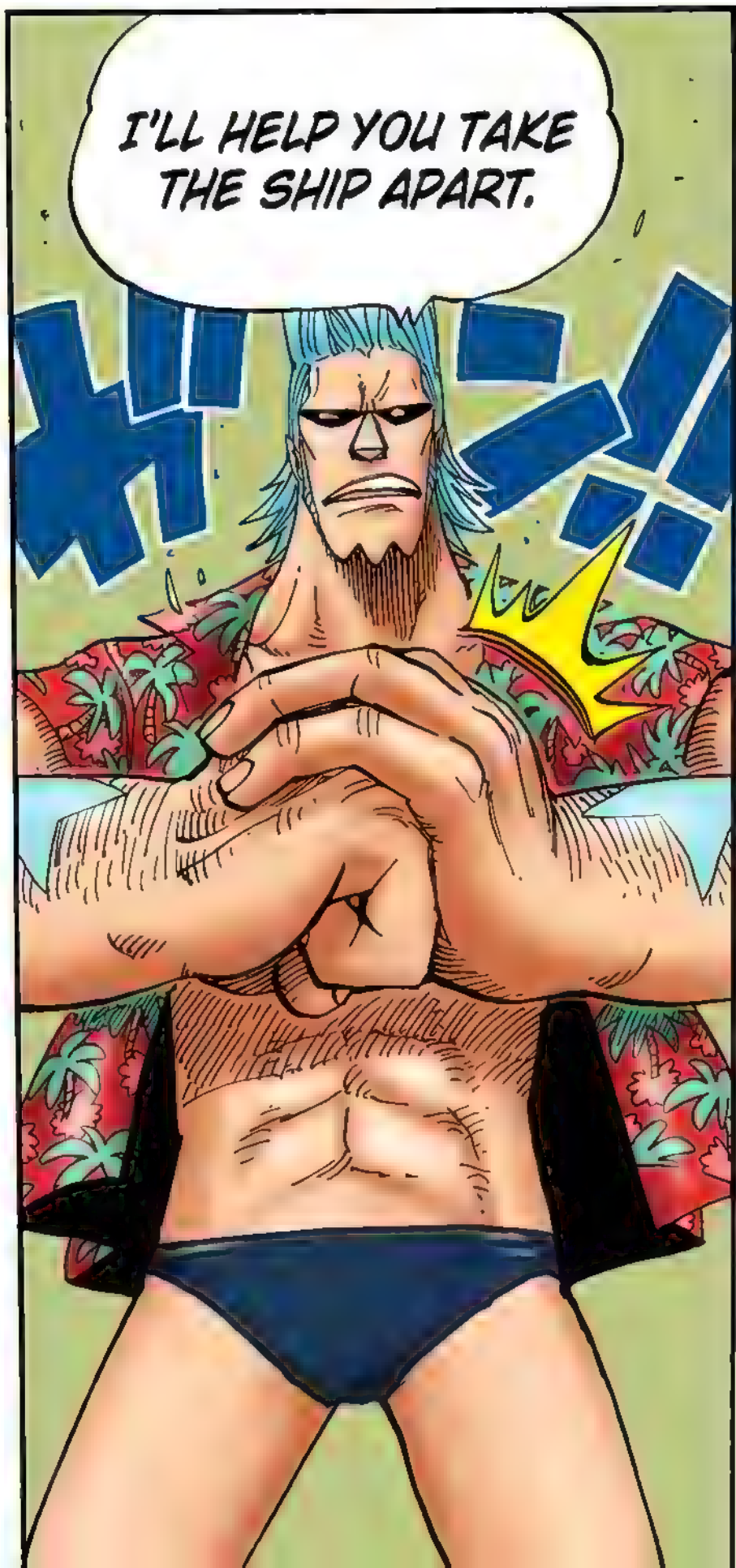
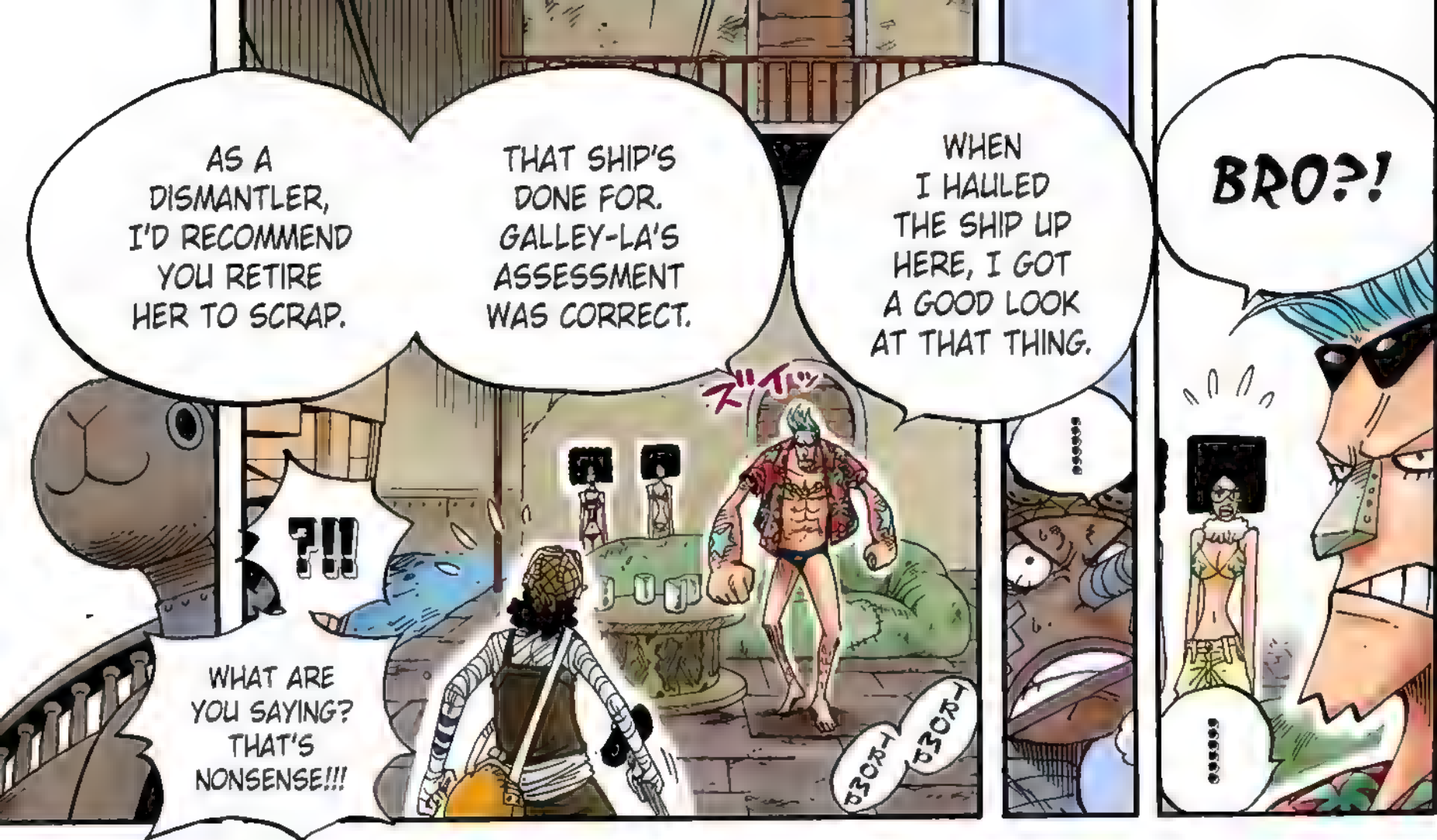


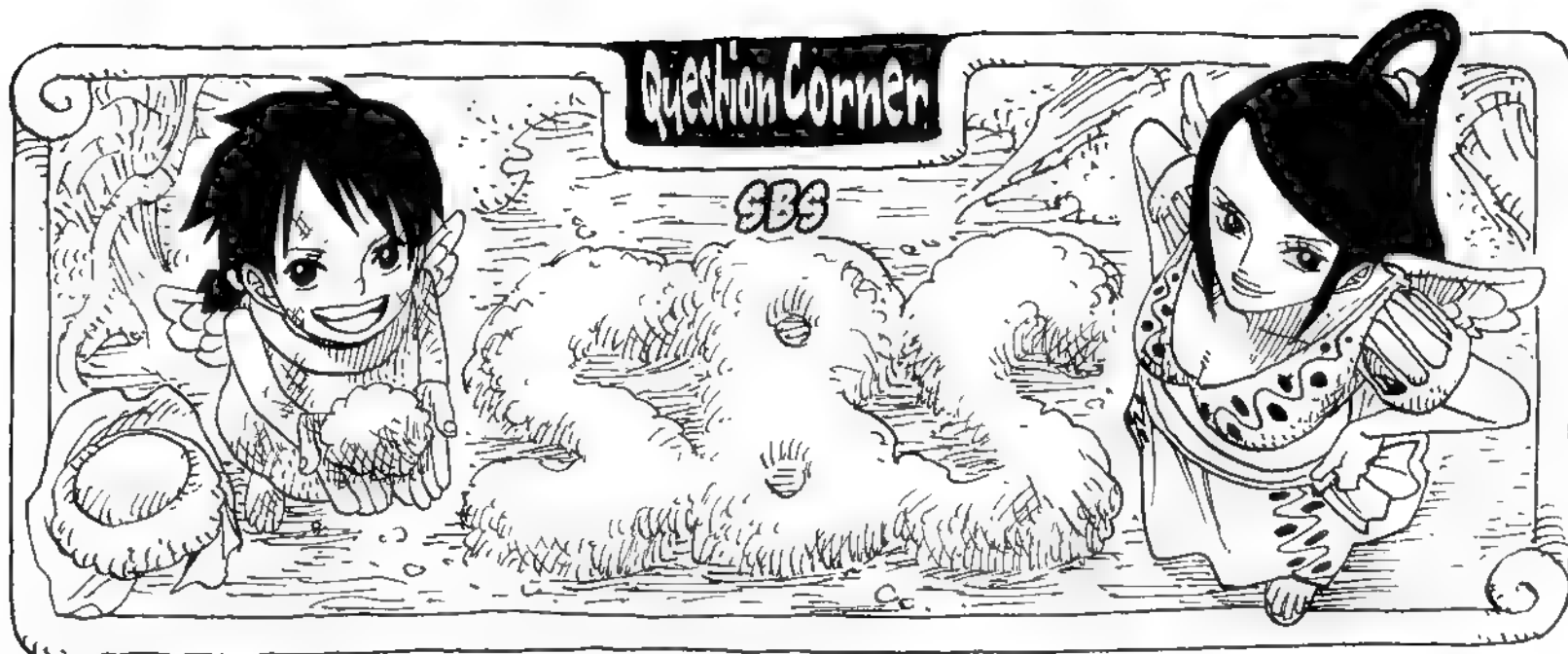
BRO,
SAVE
ME!!!











Reader: **Did you call me?** (Said as Eneru)

--Oota-kun

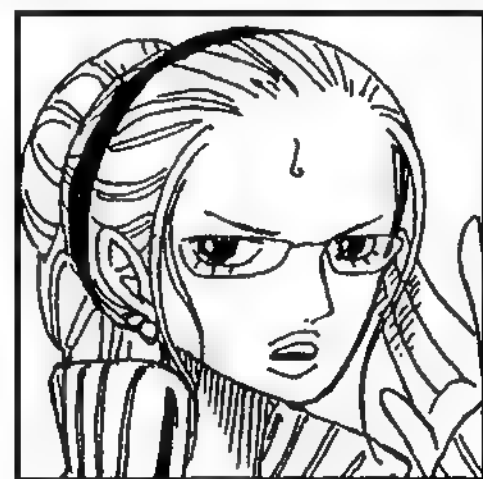
Oda: No, no... Huh? Wagh! Scary! It's Eneru!
Ow-ow-ow-ow! I got zapped. Yeowch!
Let's move on, okay?



Reader: Dear Oda Sensei, the scene where Kalifa prepared tea for Mr. Iceberg was absolutely gorgeous. What does it take to become a splendid secretary and woman like Kalifa?

--One Fan

Oda: Glasses and documents. Yep. You should also say, "The insolence!"



Reader: How many marimos is your brain, Sensei?
(Say Einstein's brain is "273 marimos.")

--Fish Cake

Oda: How many marimos, you ask? Well, when you're at my level, it's "Super Marimo"! Hm. I sort of wish I hadn't said that now.



Reader: **Yaaaay!!! *plonk* (putting on afro) Oh yeah! All right!!**

--Egg

Oda: Okay, next.

Reader: Shimabuu (Mitsutoshi Shimabukuro Sensei) said he went to a hot springs resort with about ten other manga artists near the end of last year. Did you go, Oda? Or did you not? Did you miss the bus?!

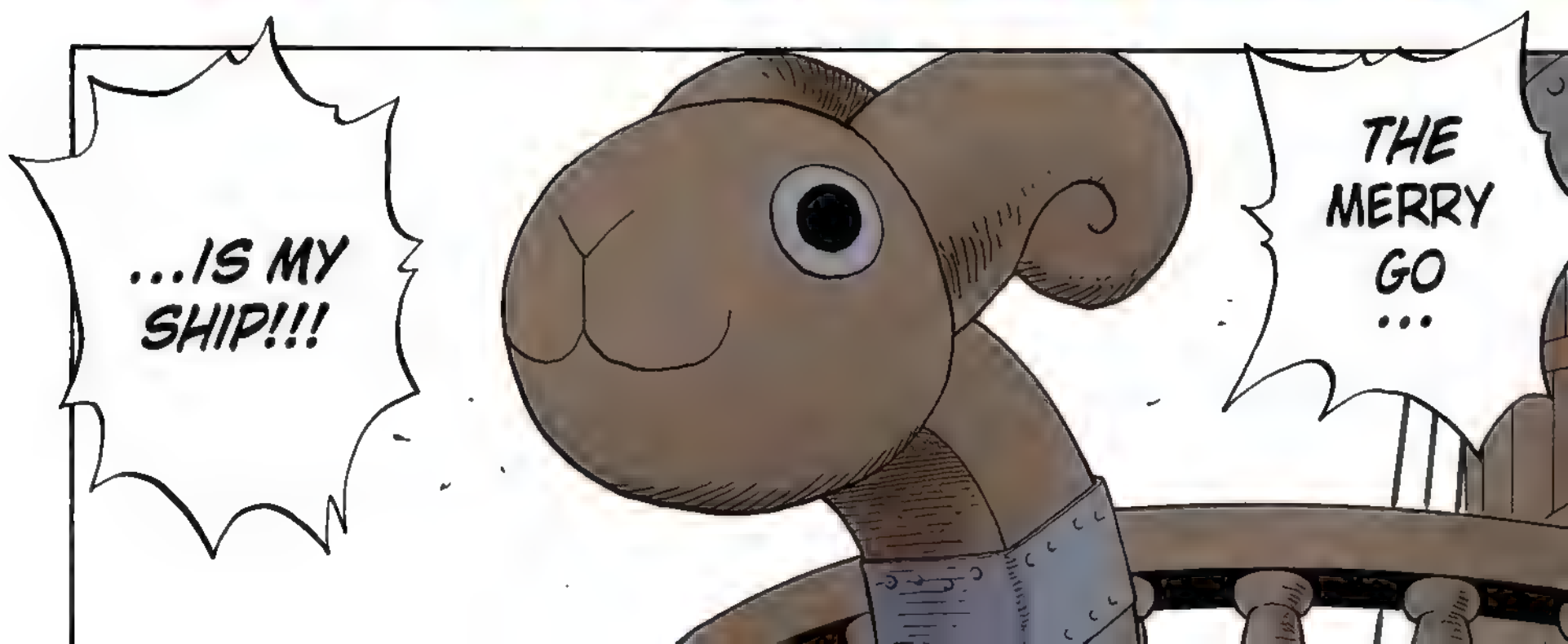
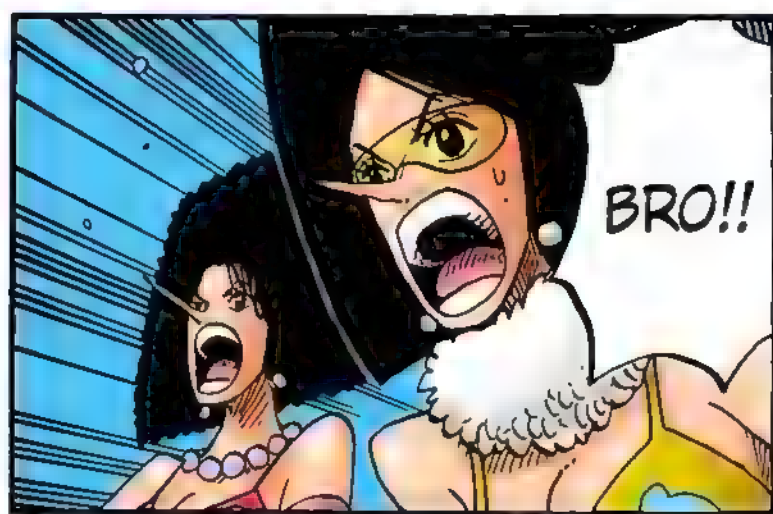
--MonTueWedThursFriSat

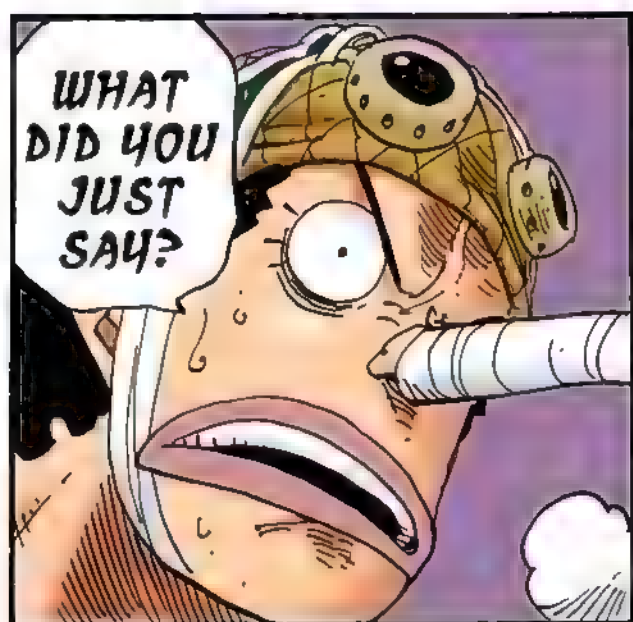
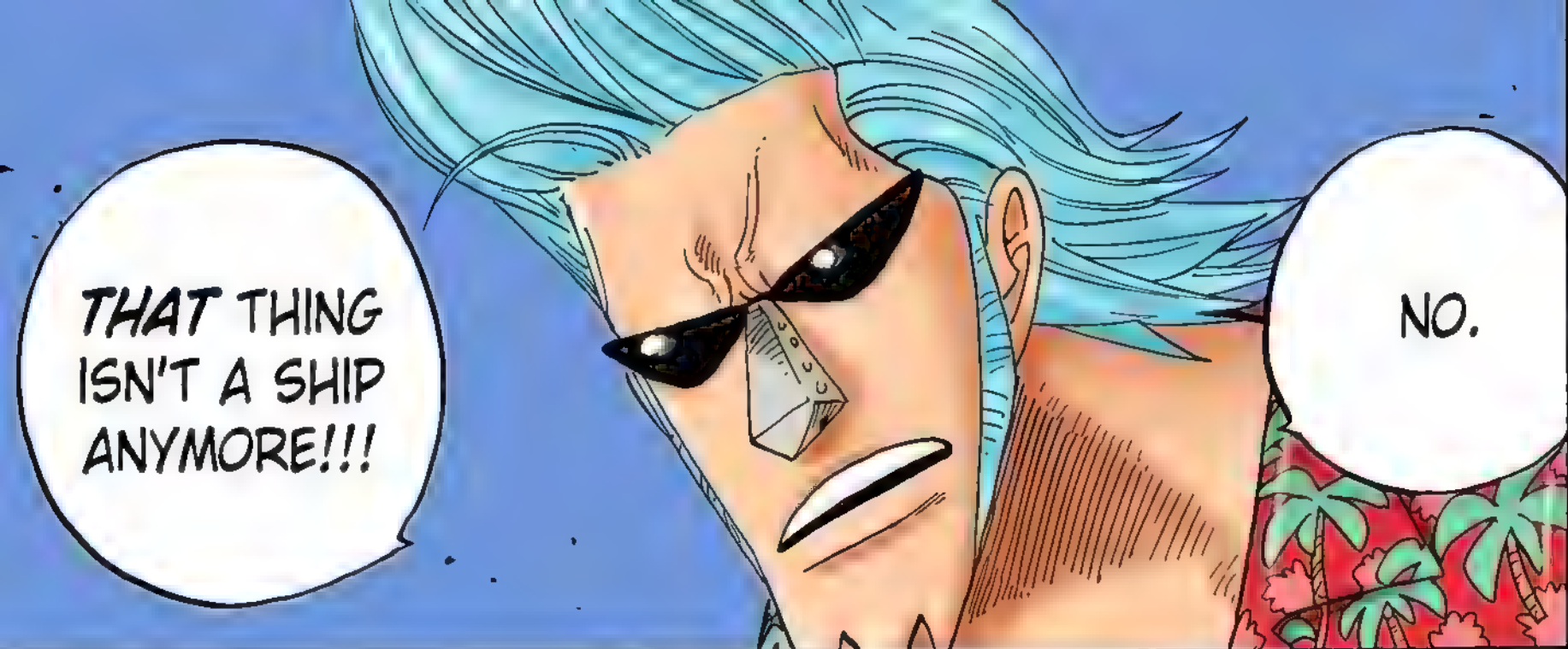
Oda: I went. There was snow at the hot spring, and it was pretty. It was an outdoor hot spring, so I ran around in the snow naked, and I caught a cold!! (Several others did too.)

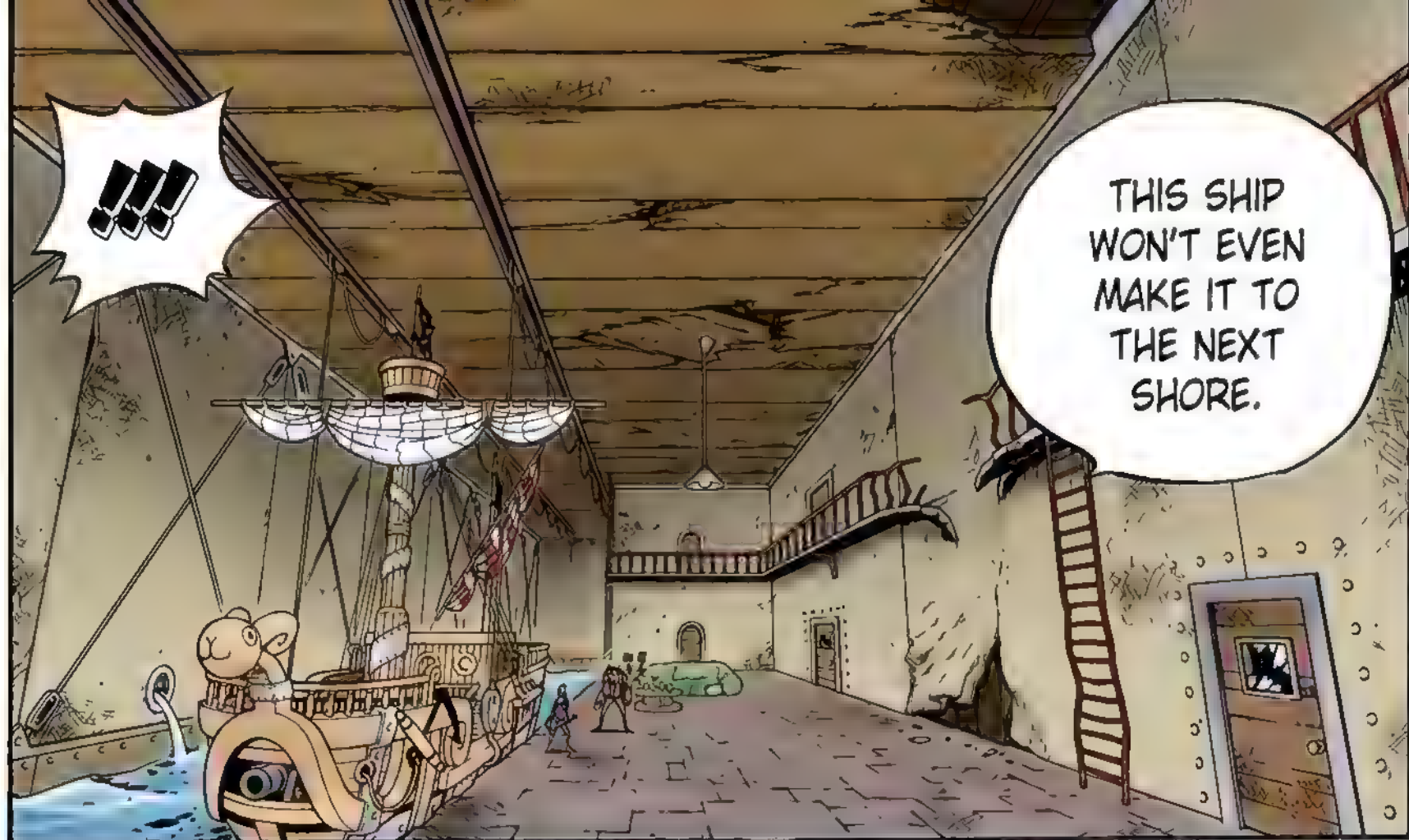
Chapter 351:

KLABAUTERMANN



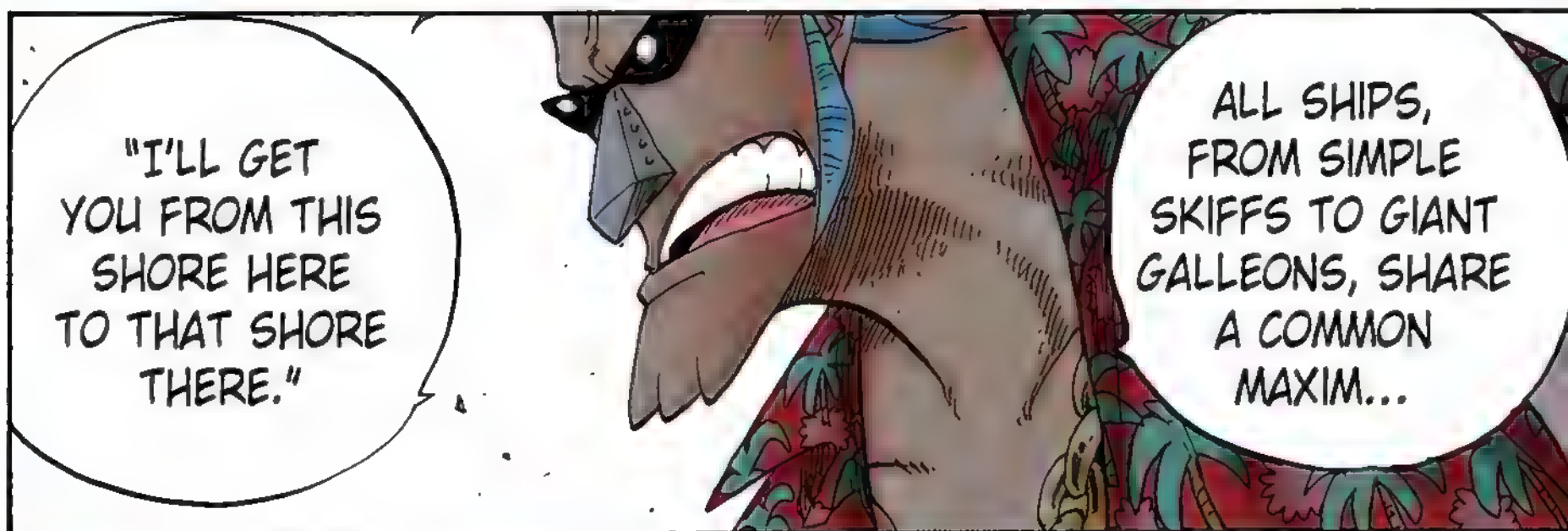






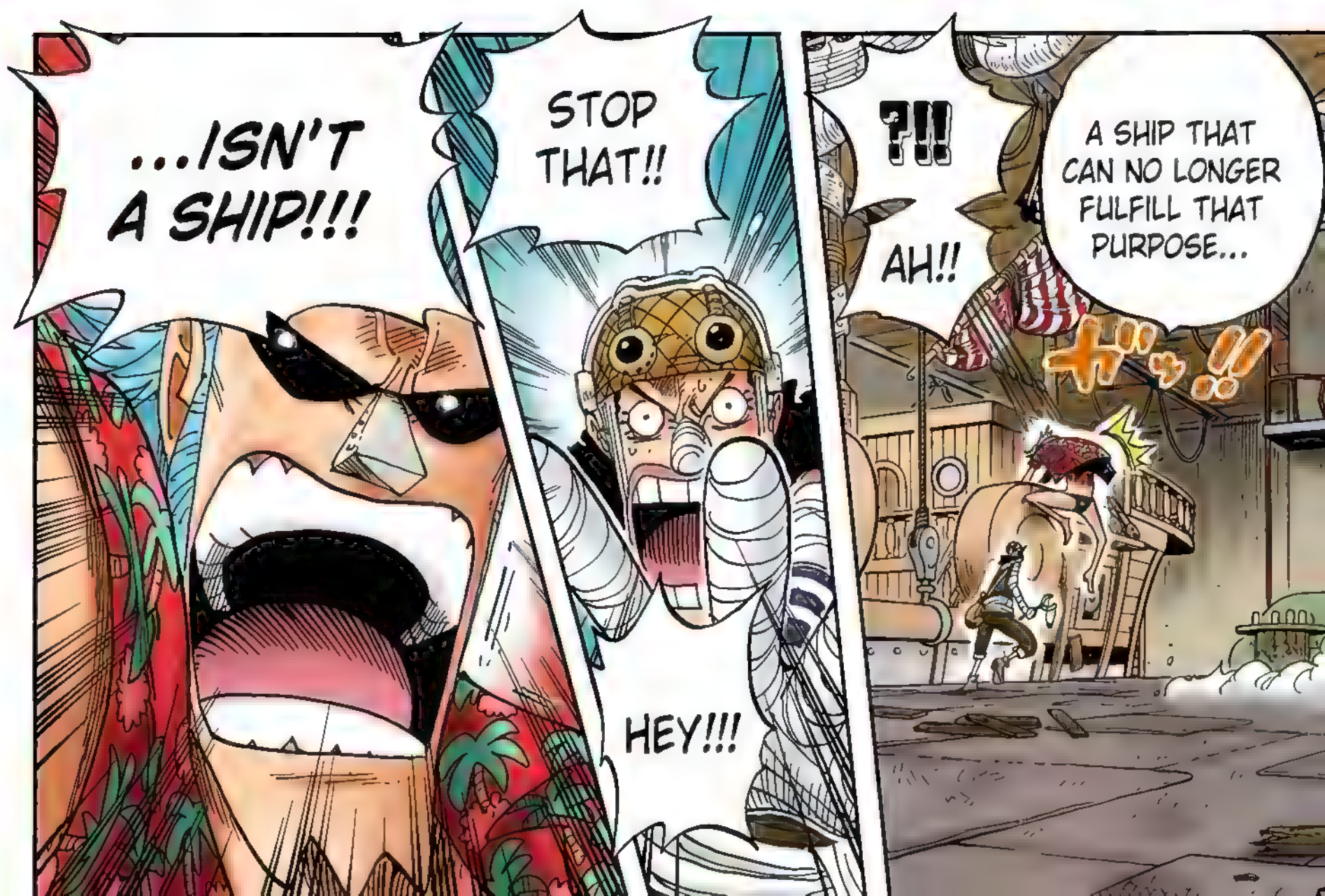
!!!

THIS SHIP
WON'T EVEN
MAKE IT TO
THE NEXT
SHORE.



"I'LL GET
YOU FROM THIS
SHORE HERE
TO THAT SHORE
THERE."

ALL SHIPS,
FROM SIMPLE
SKIFFS TO GIANT
GALLEONS, SHARE
A COMMON
MAXIM...



...ISN'T
A SHIP!!!

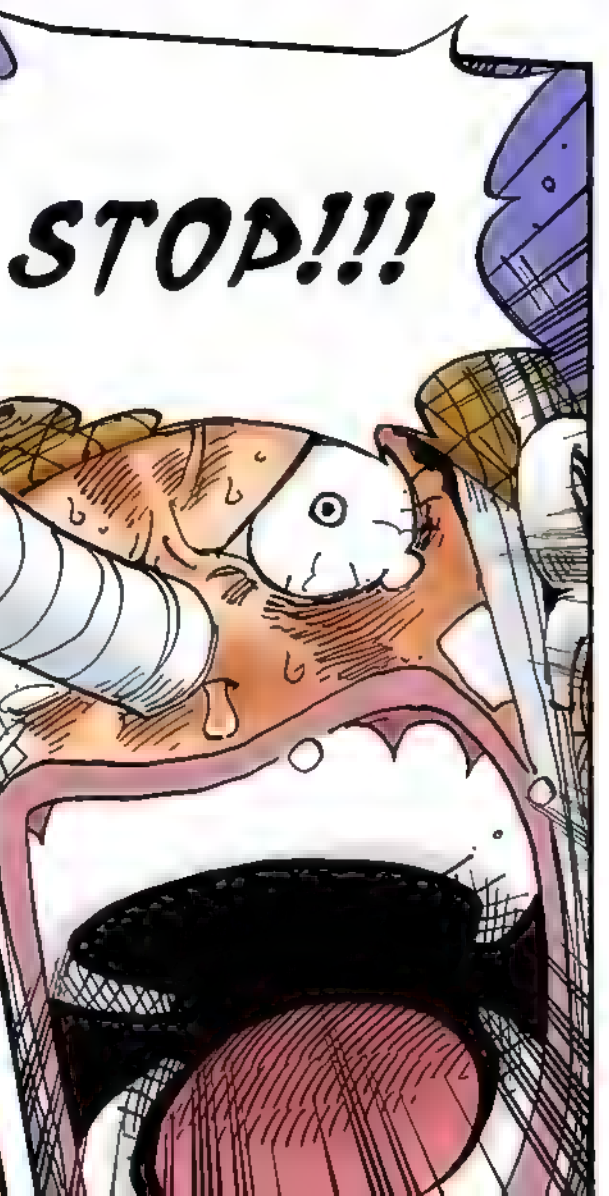
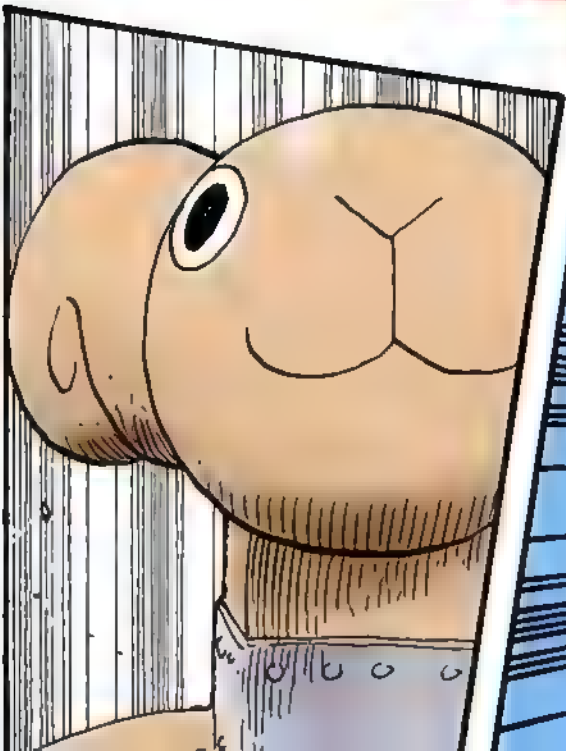
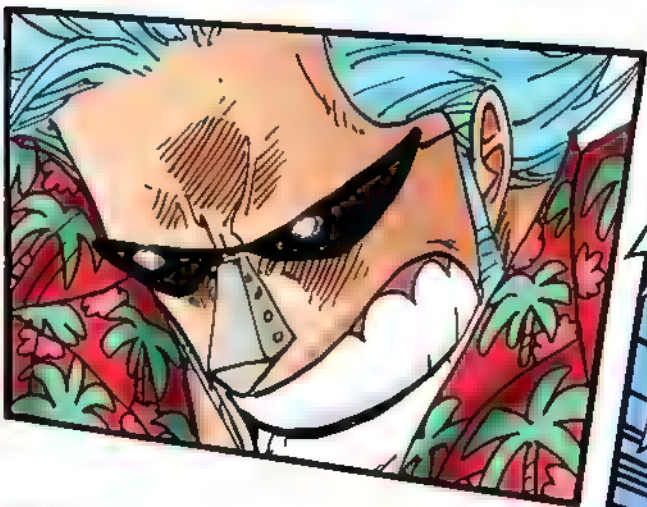
STOP
THAT!!

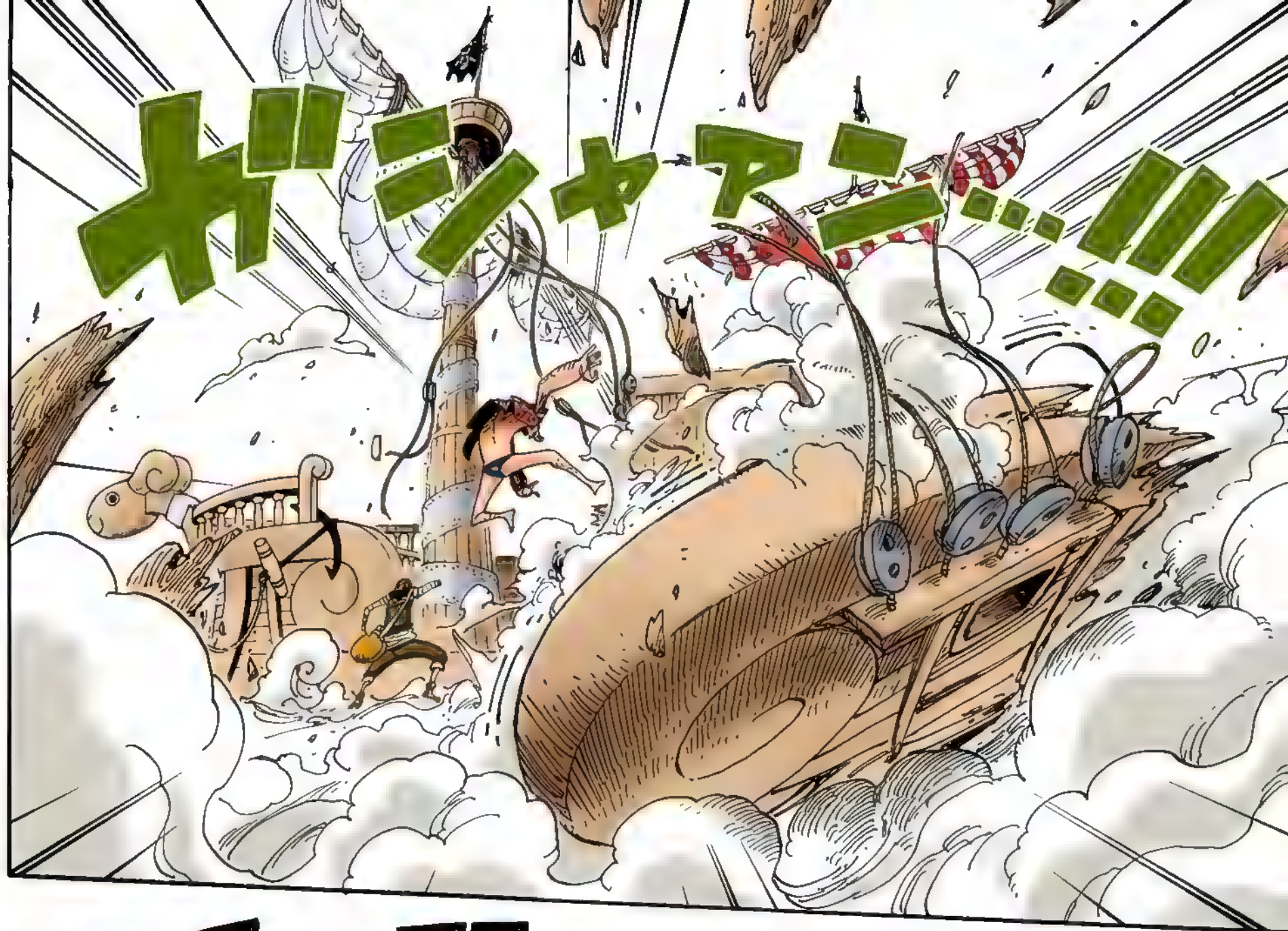
HEY!!!

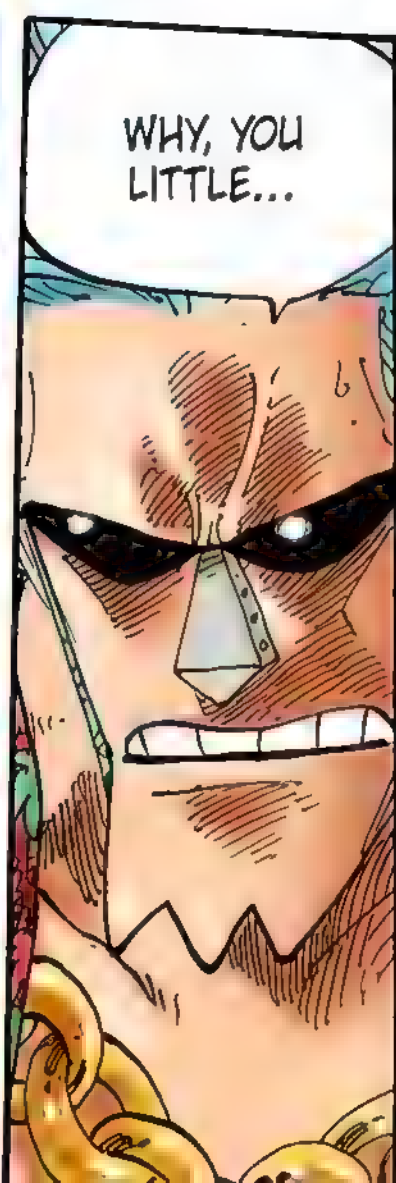
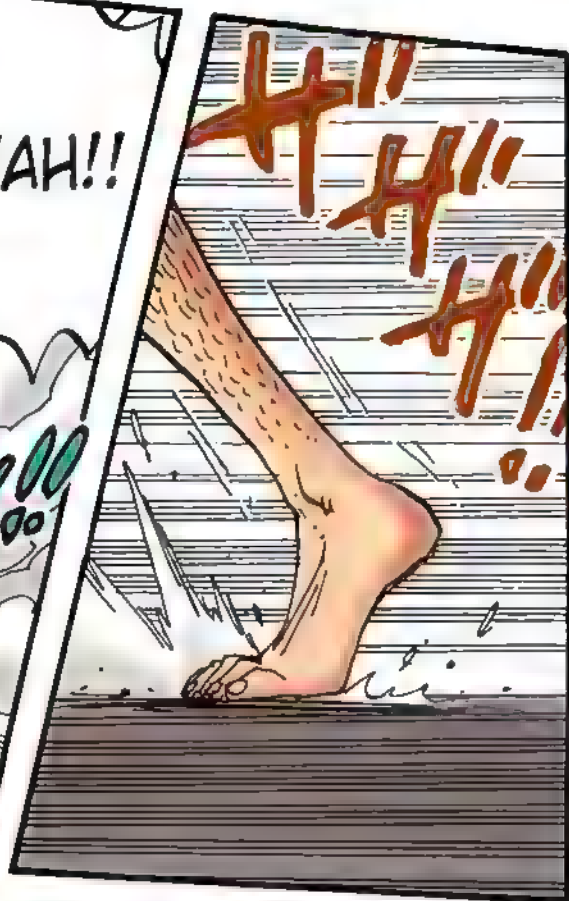
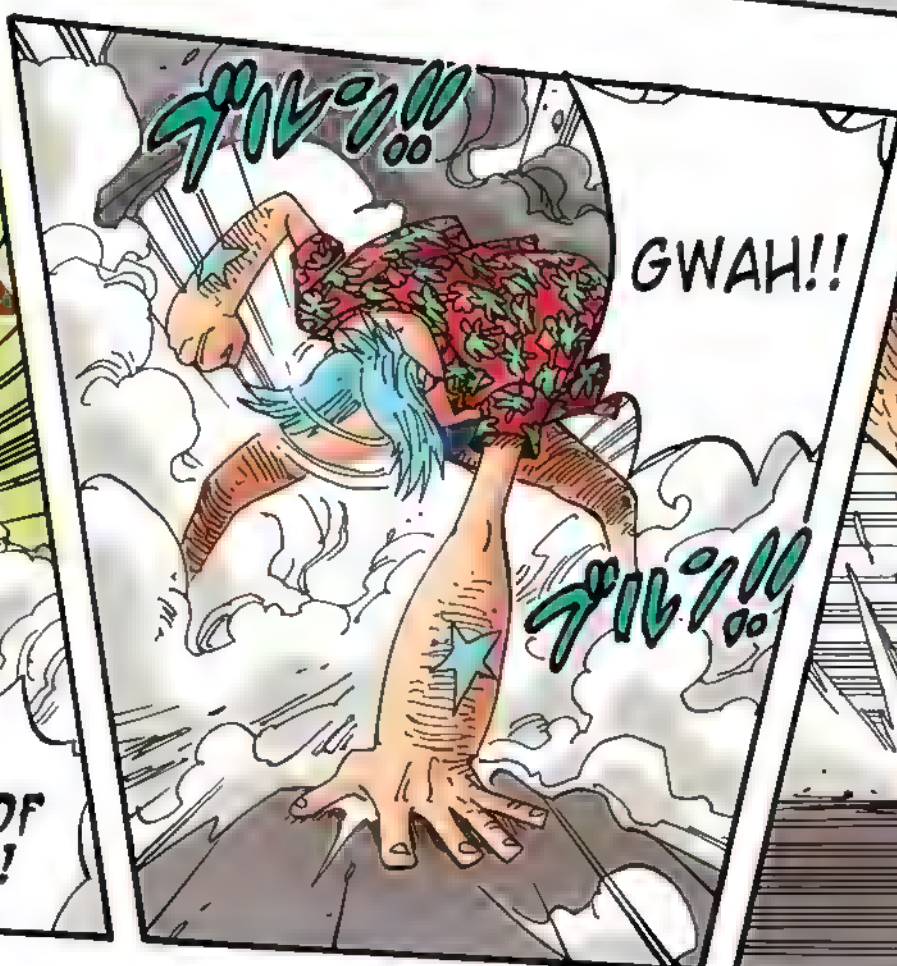
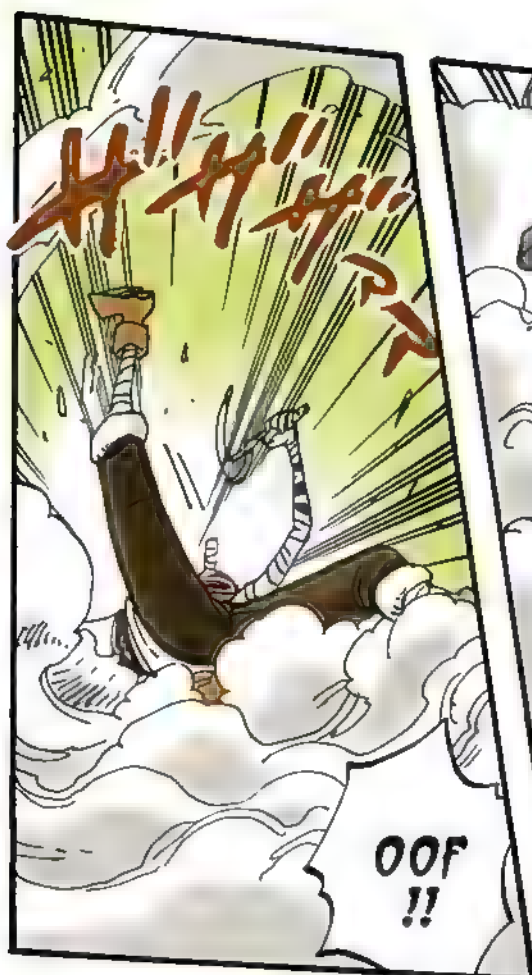
?!!

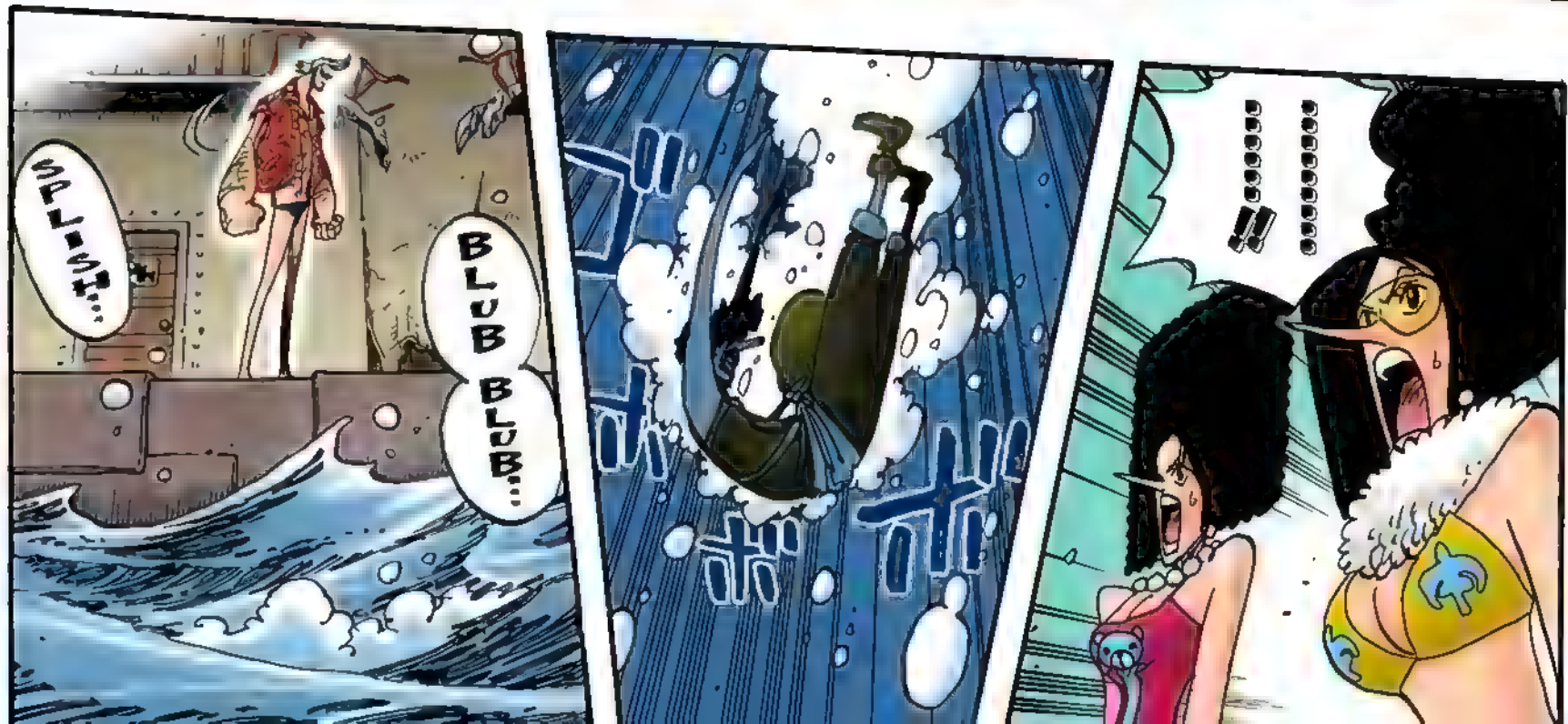
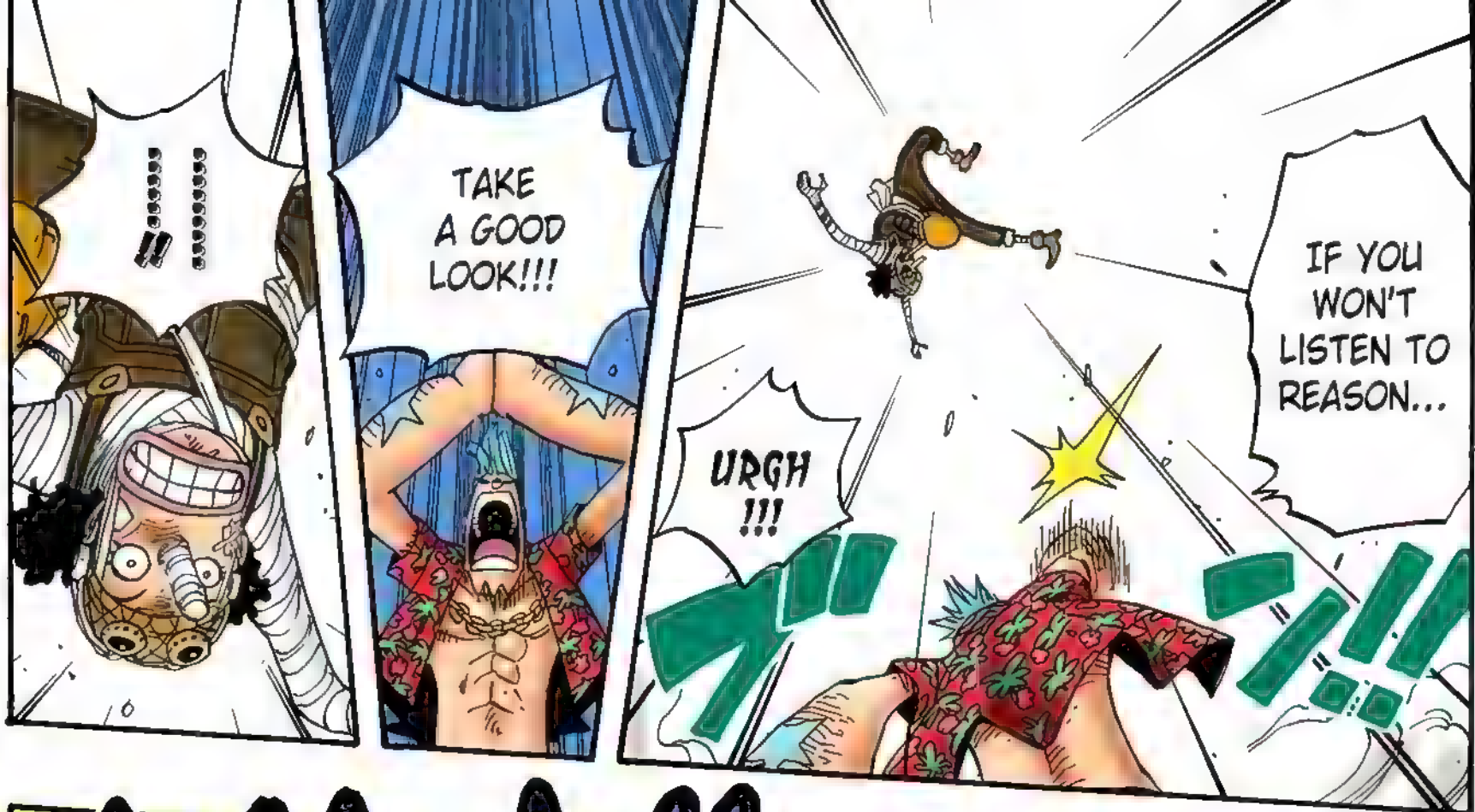
AH!!

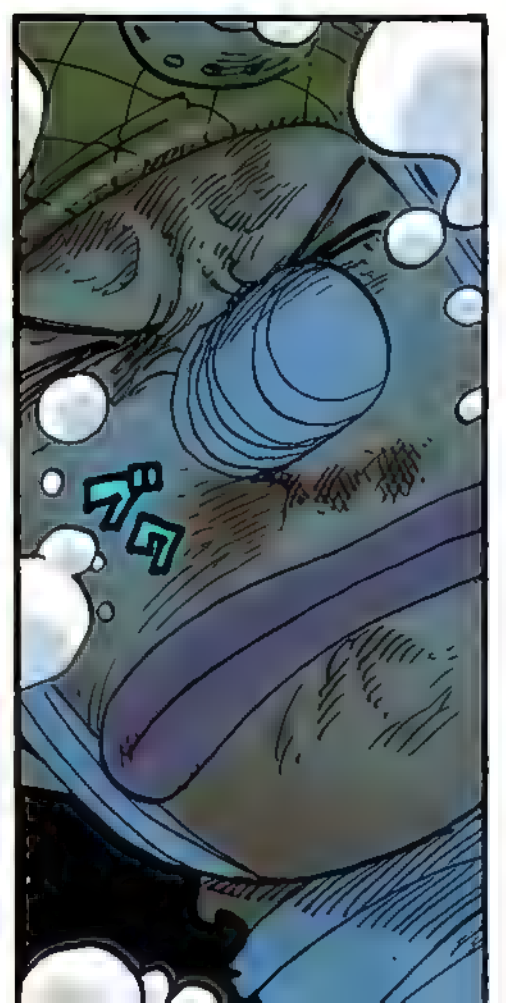
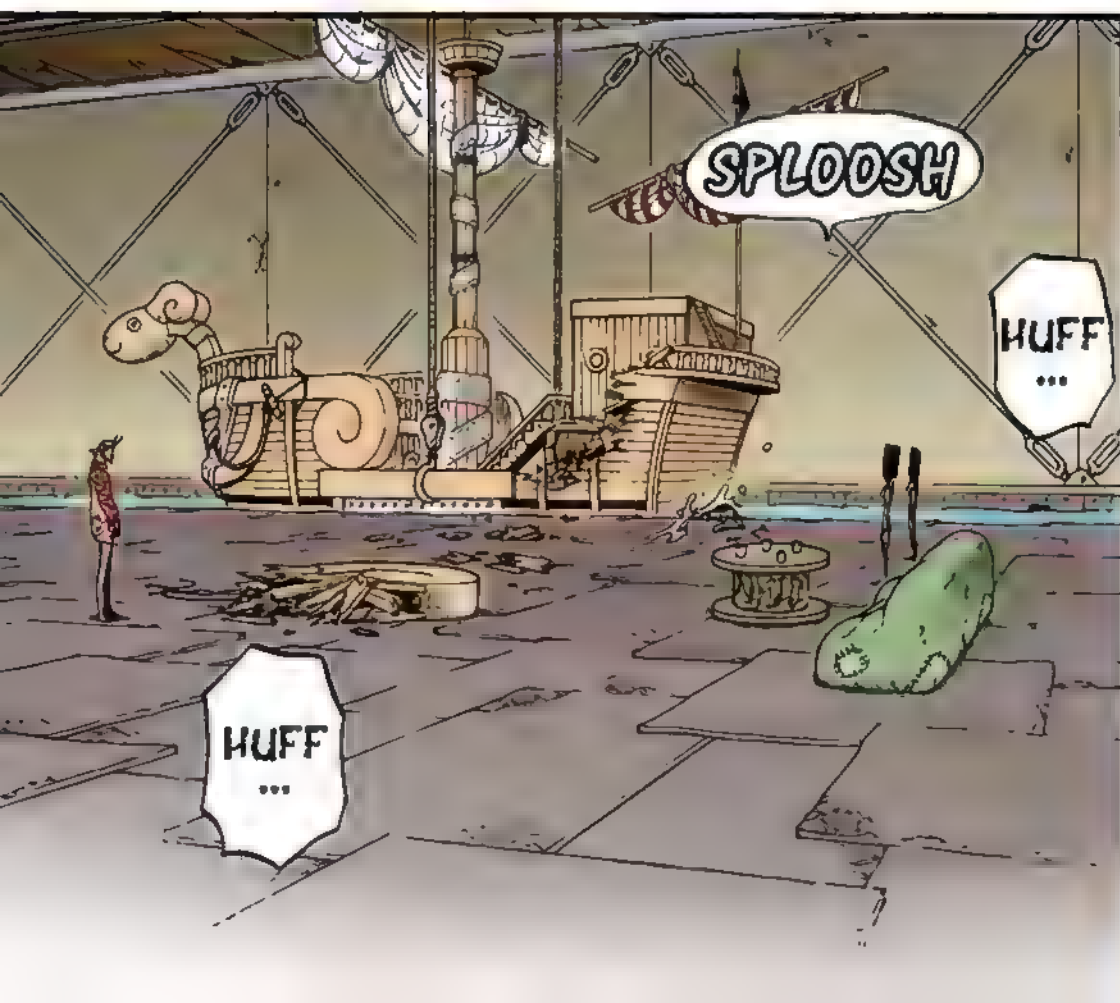
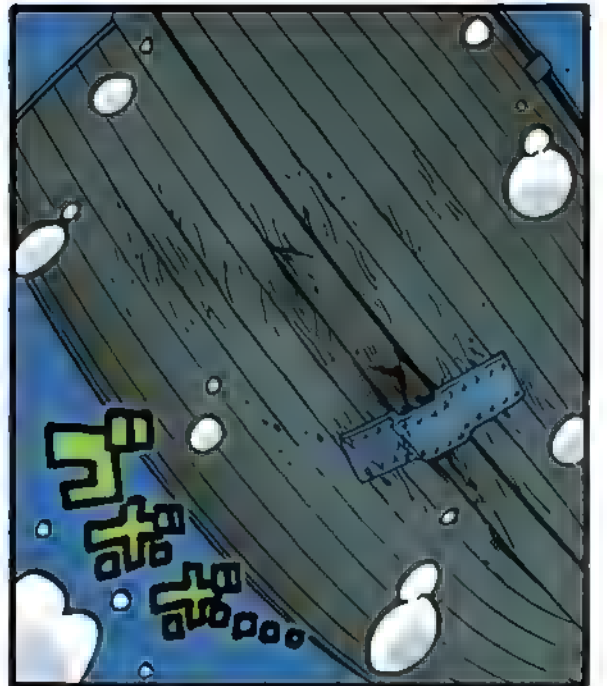
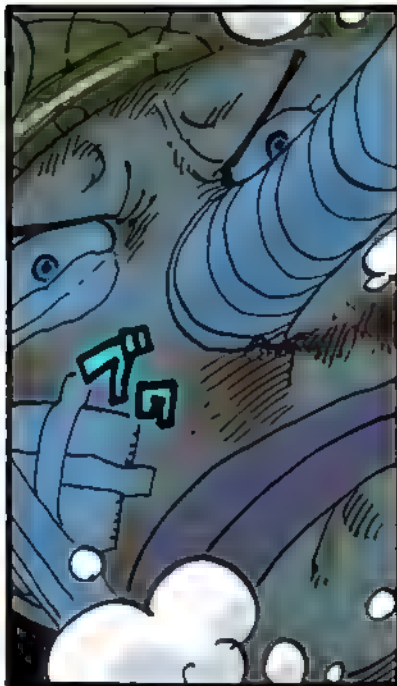
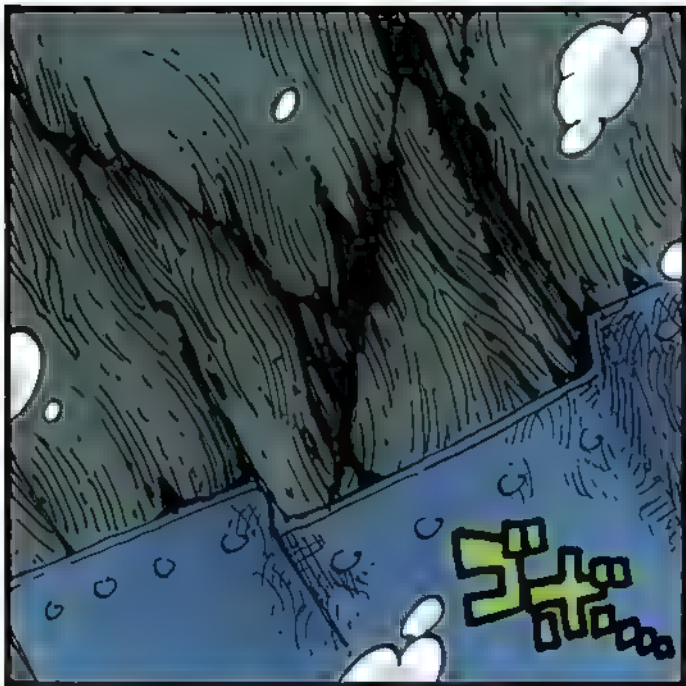
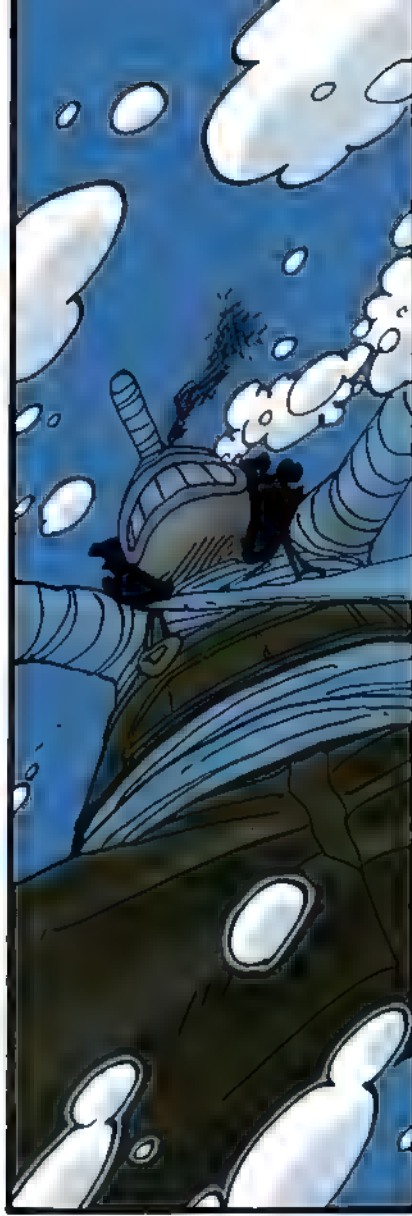
A SHIP THAT
CAN NO LONGER
FULFILL THAT
PURPOSE...

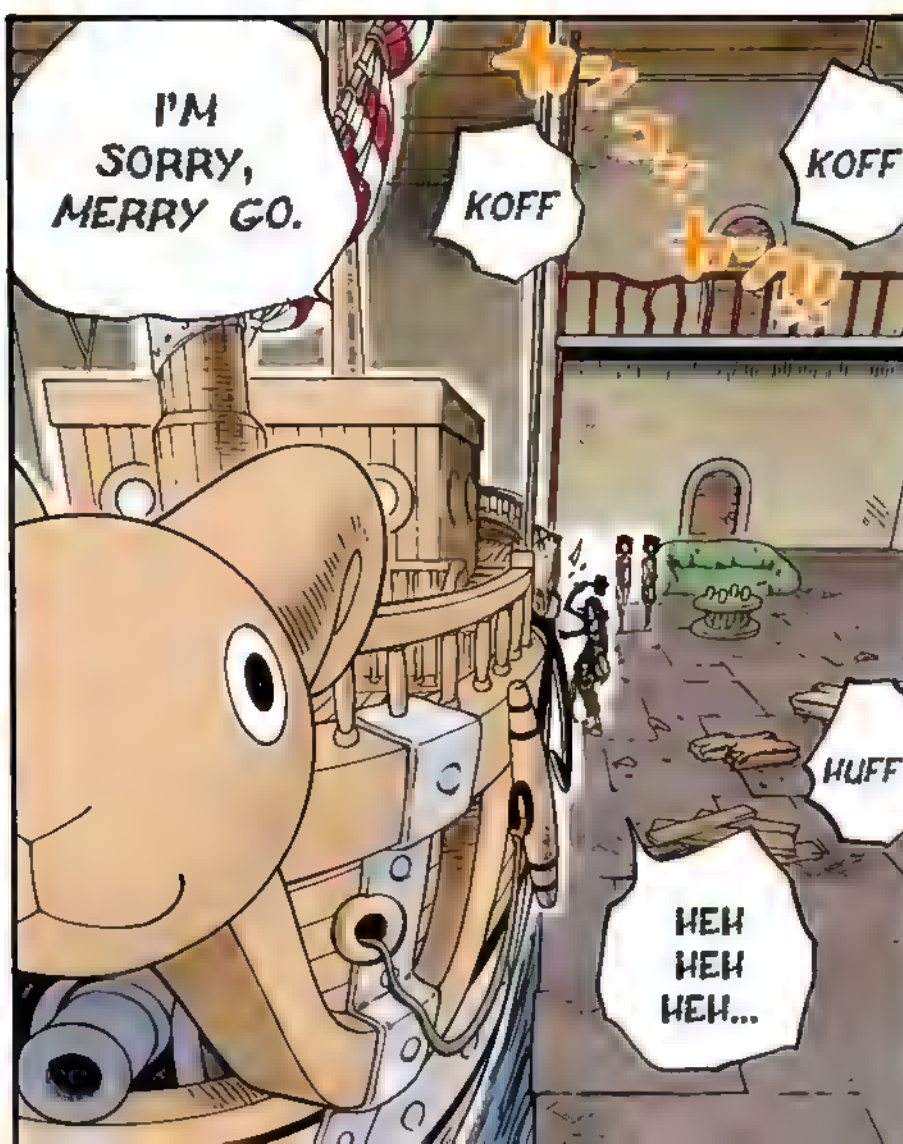
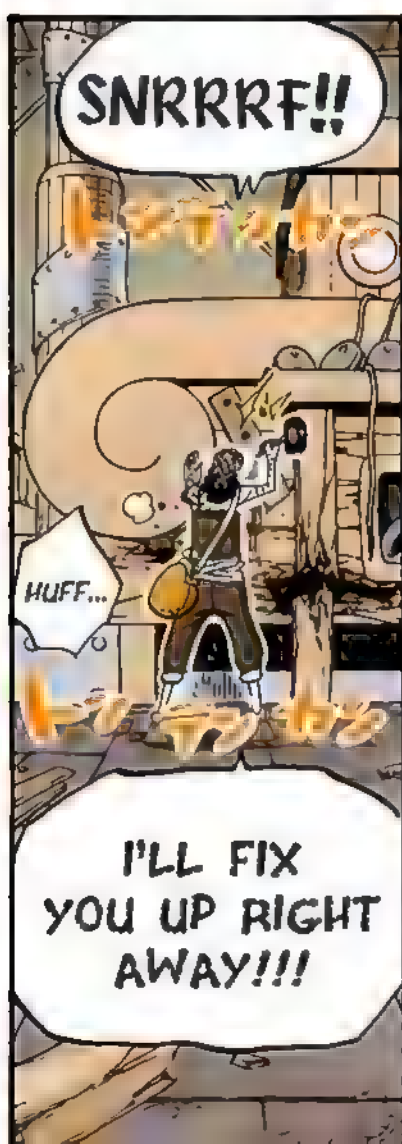
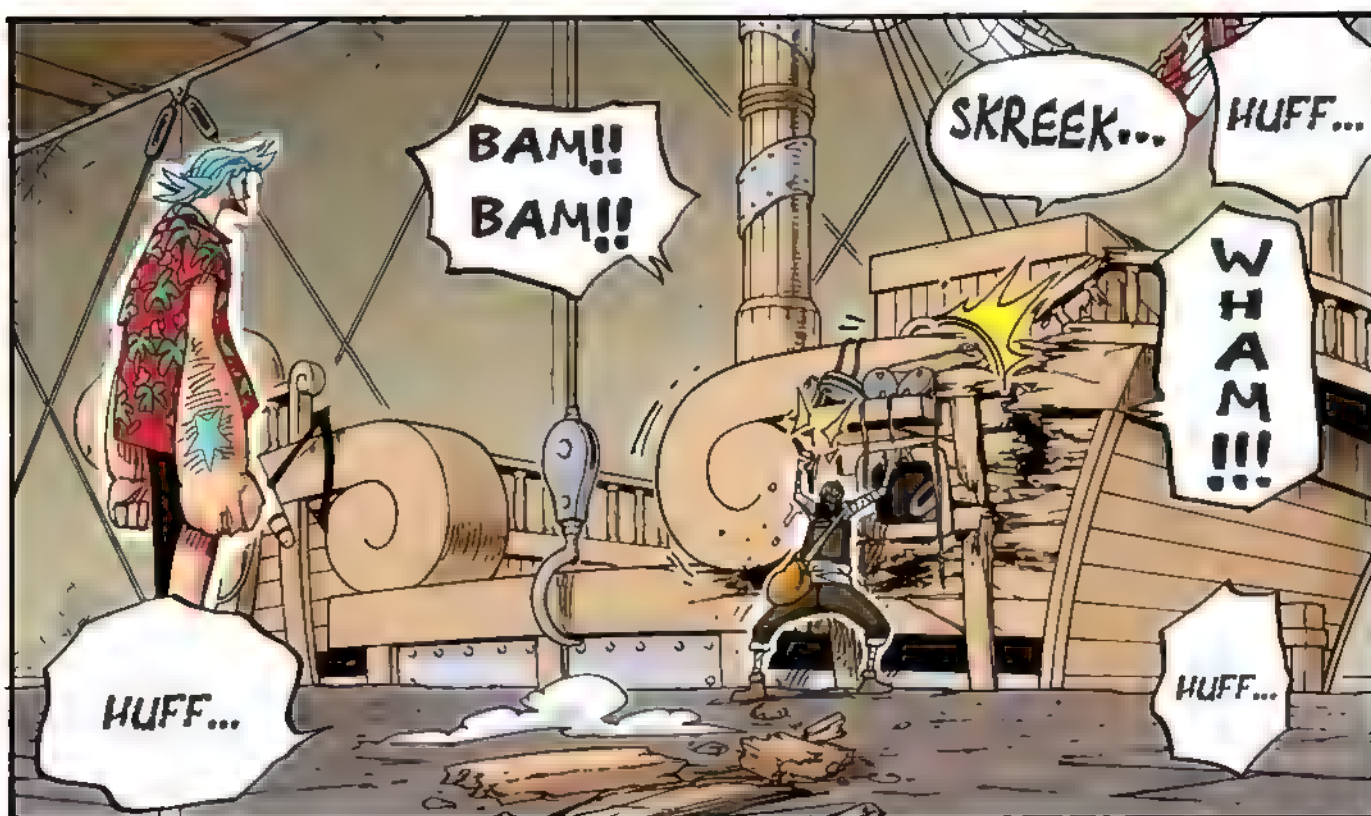
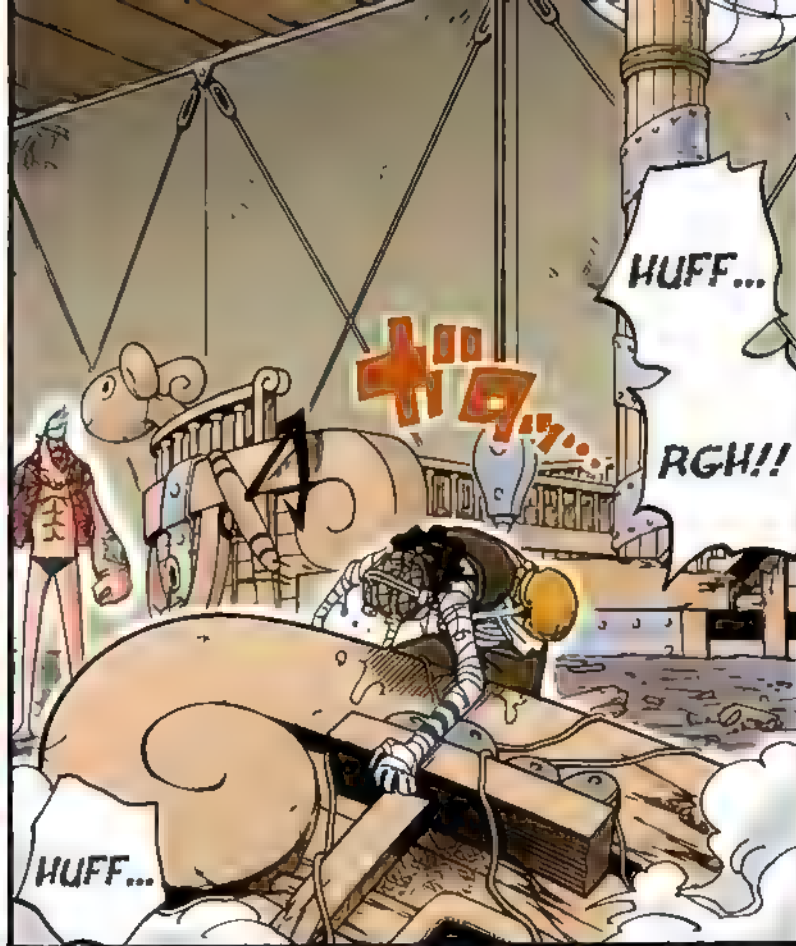
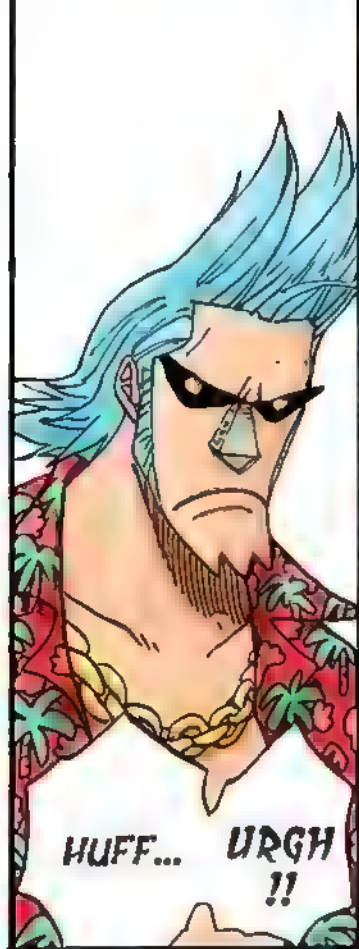










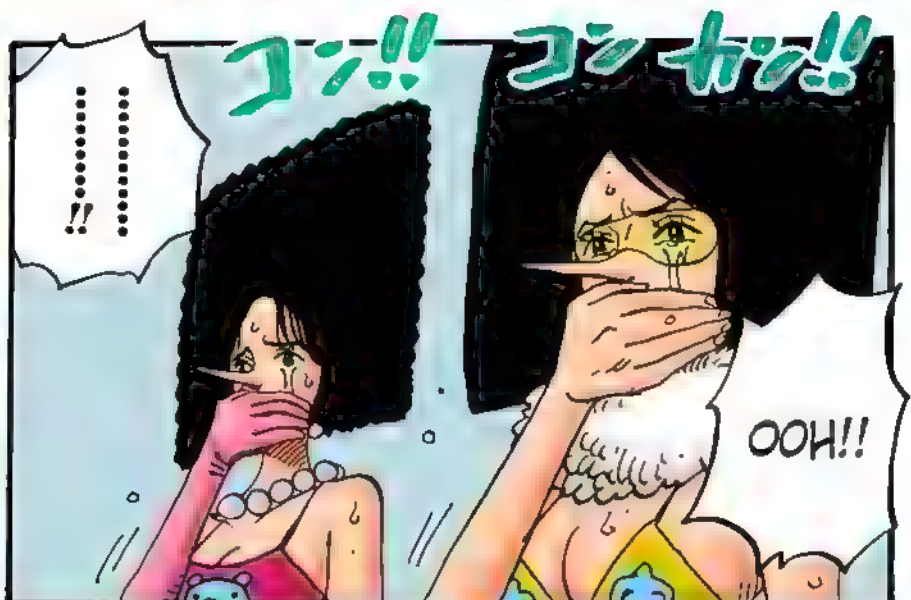
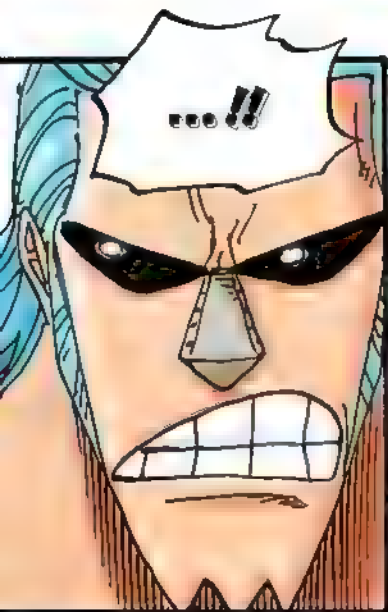


...I'LL FIX
YOU,
OKAY?!!!

トンテンカン!!

OVER AND
OVER, AS
OFTEN AS
I HAVE
TO...

トンテンカン!!

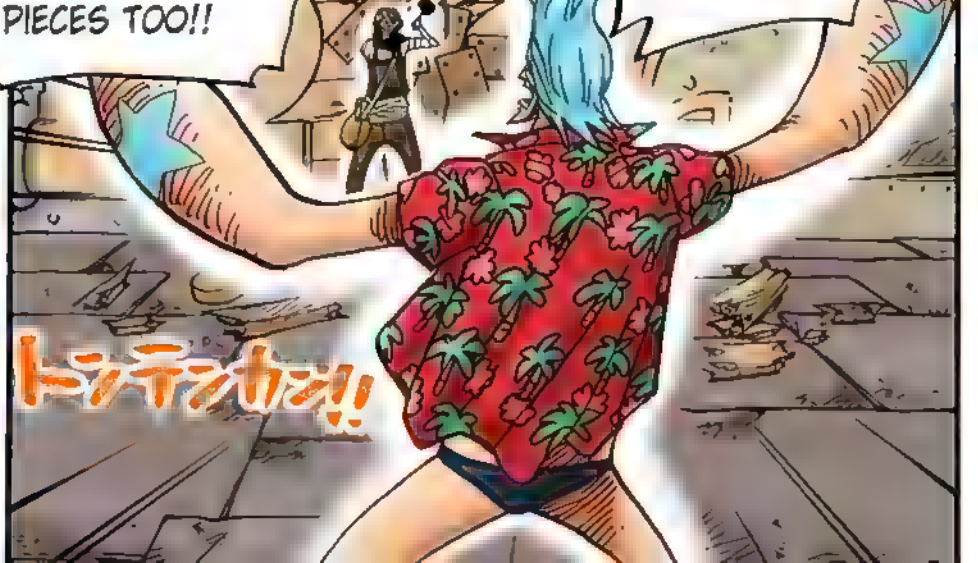
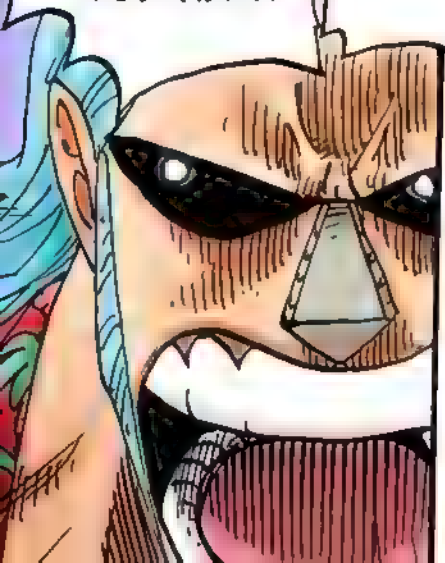


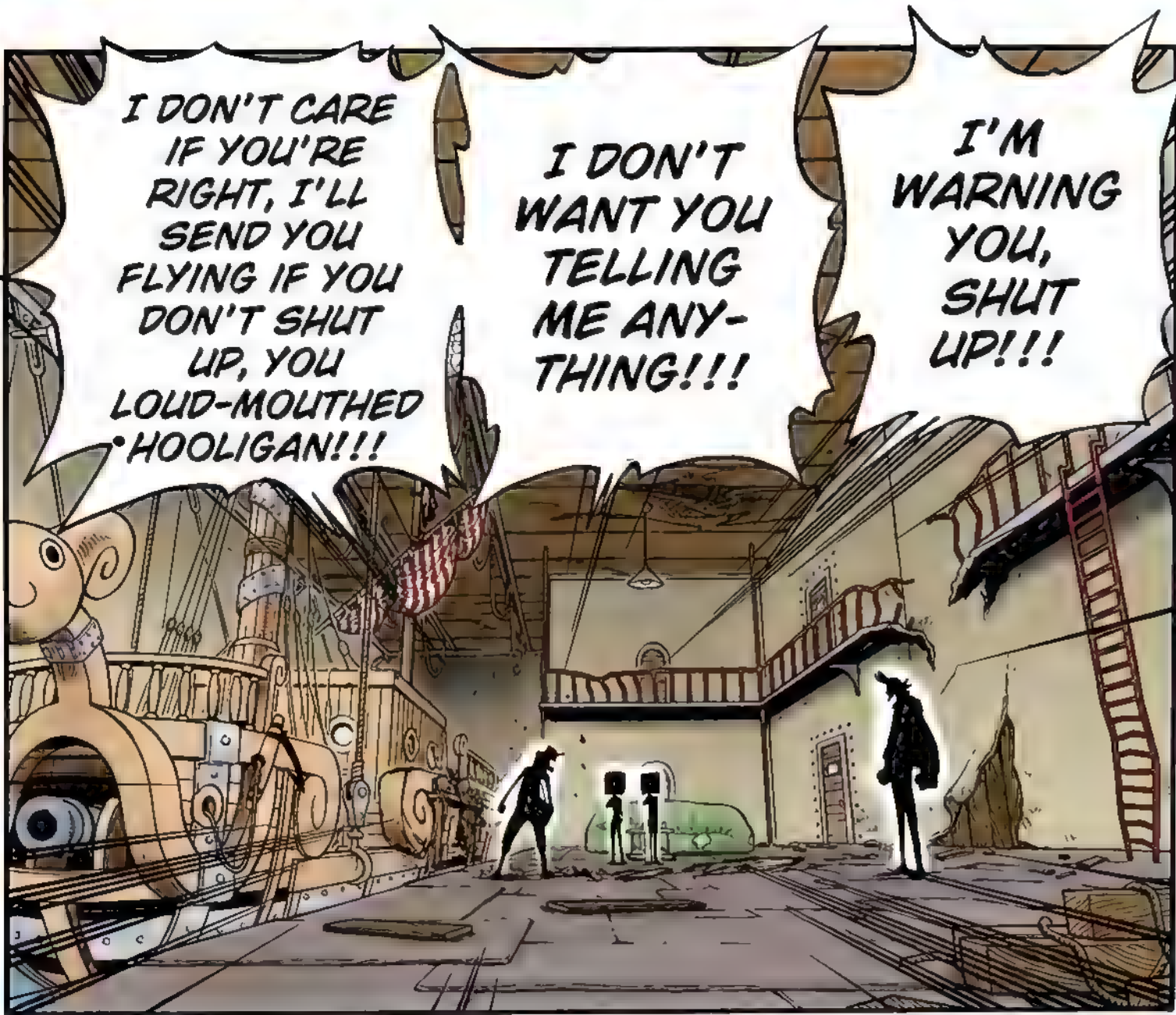
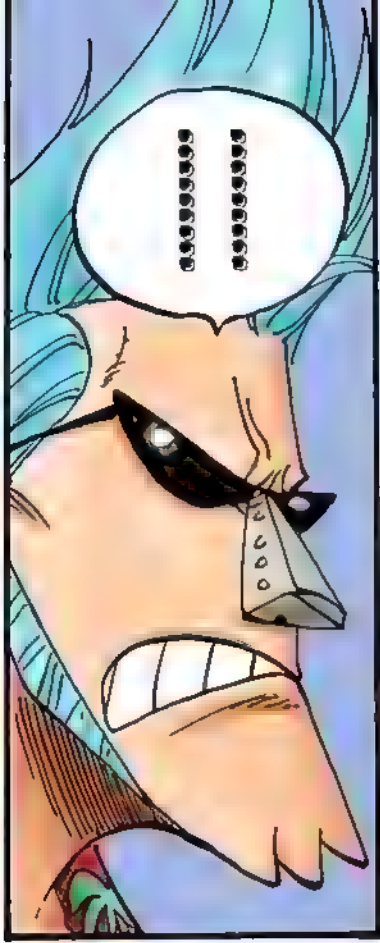
YOU THINK
A RANK
AMATEUR LIKE
YOU CAN
HOLD HER
TOGETHER?!

A HULL LIKE THAT
WILL FALL APART
LITTLE BY LITTLE
WITH EVERY WAVE
THAT HITS HER!!

YOU SAW THE UNDERSIDE
OF THE SHIP!! THE KEEL'S
SNAPPED. THE OUTER
HULL IS SLIPPING WITH THAT
SNAPPED KEEL AT ITS
CENTER, AND THE
RIBS ARE FALLING
TO PIECES TOO!!

HEY, WOULD
YOU KNOCK IT
OFF ALREADY,
LONG NOSE?!!

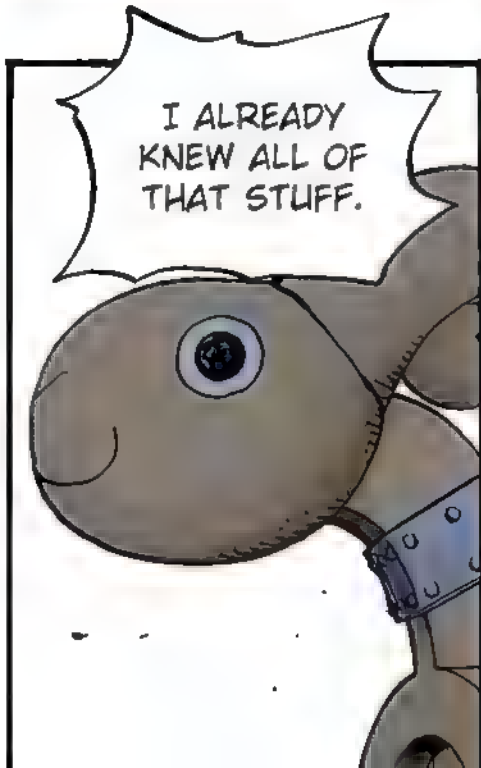
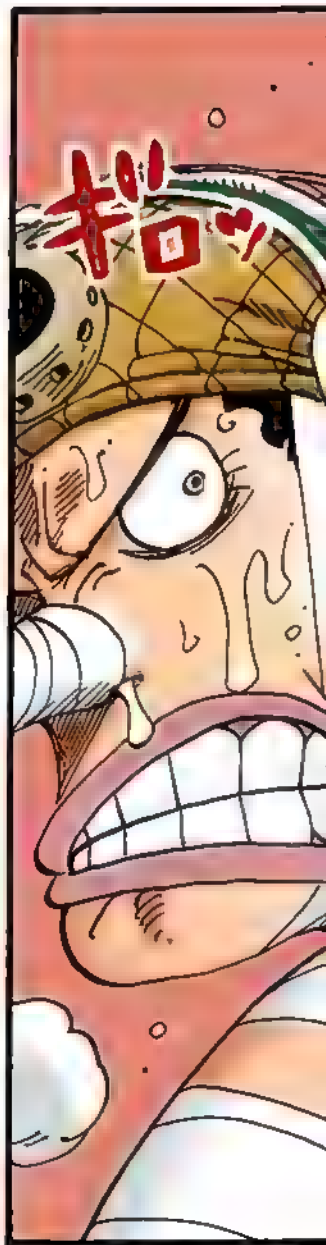




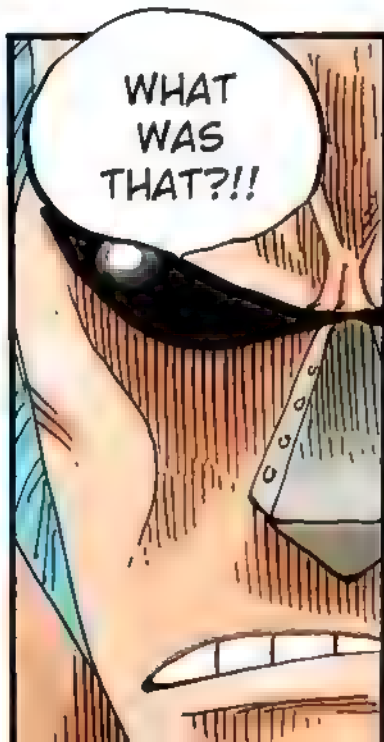
I DON'T CARE
IF YOU'RE
RIGHT, I'LL
SEND YOU
FLYING IF YOU
DON'T SHUT
UP, YOU
LOUD-MOUTHTED
HOOLIGAN!!!

I DON'T
WANT YOU
TELLING
ME ANY-
THING!!!

I'M
WARNING
YOU,
SHUT
UP!!!

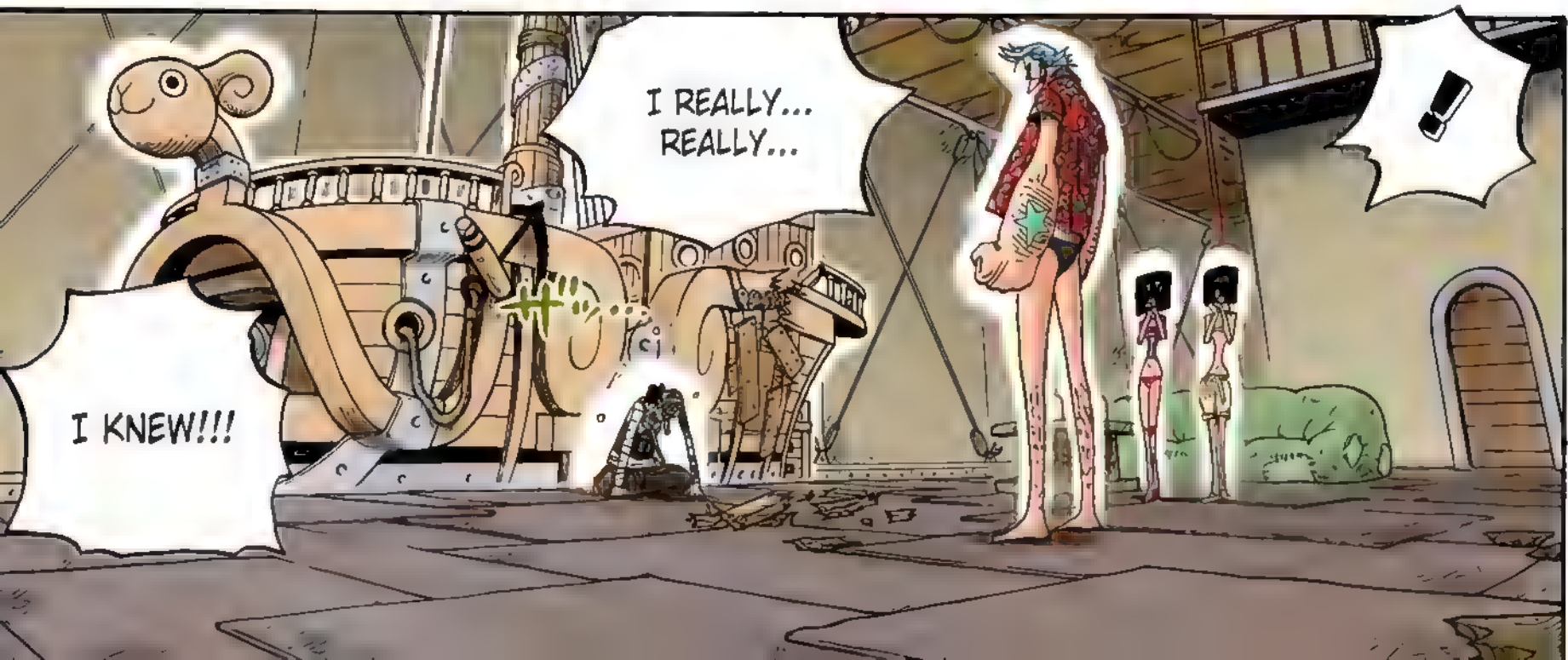
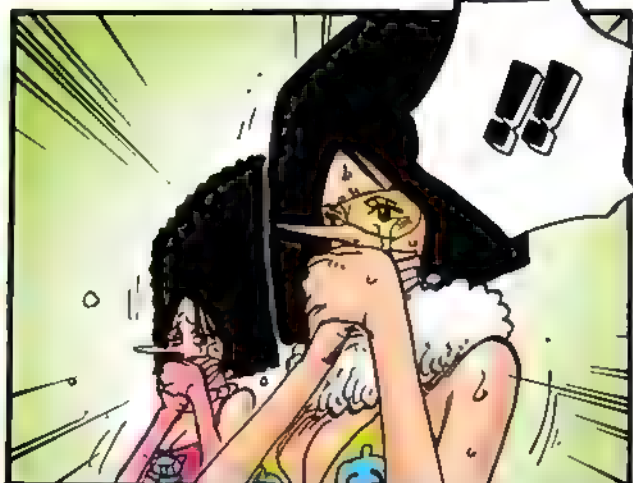
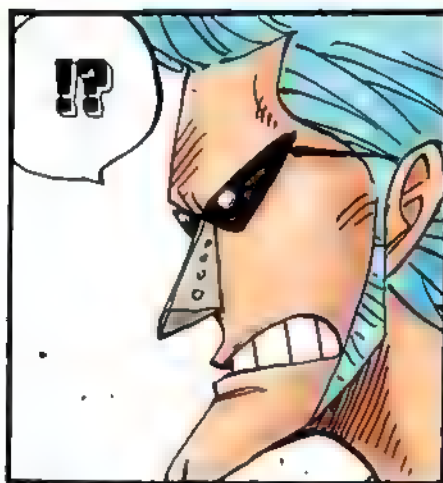
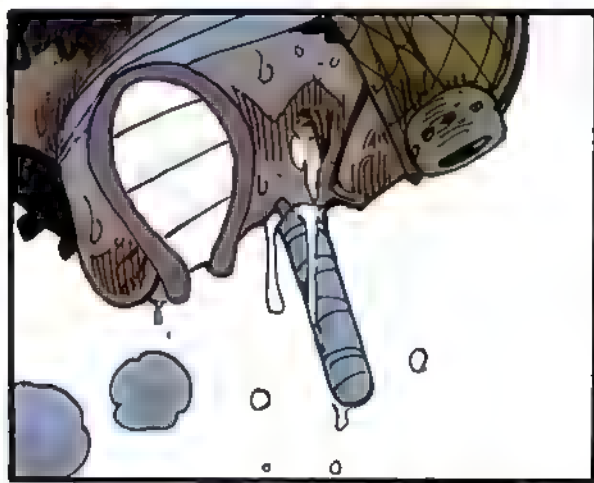
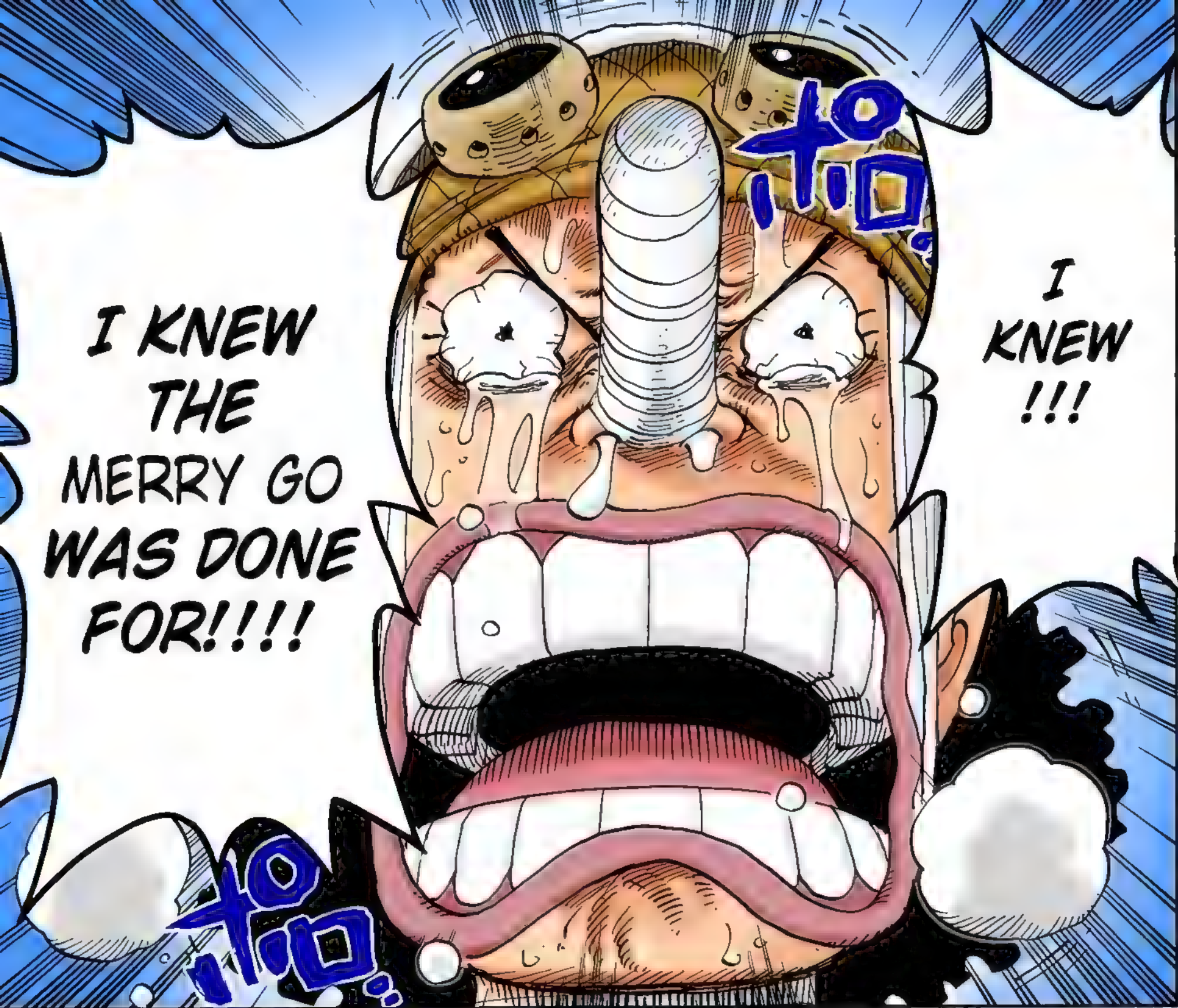


I ALREADY
KNEW ALL OF
THAT STUFF.



WHAT
WAS
THAT?!!

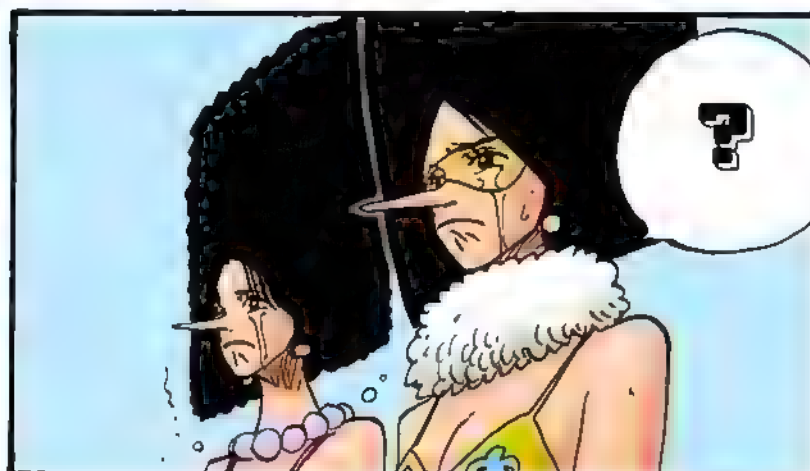
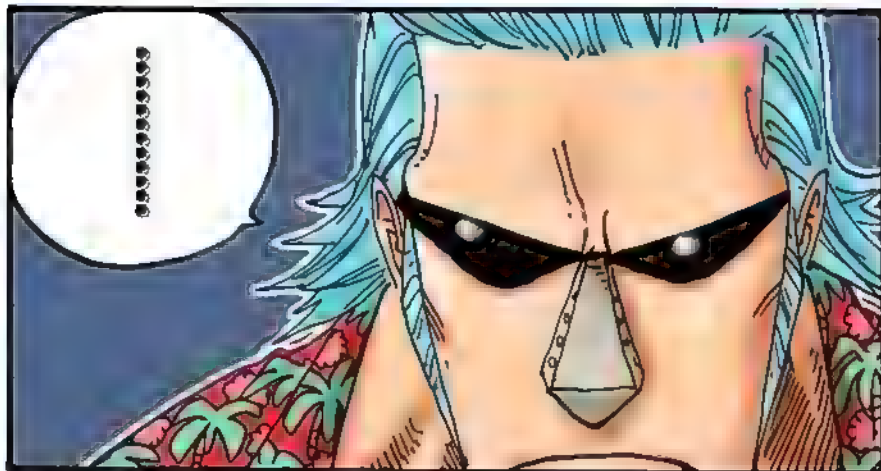
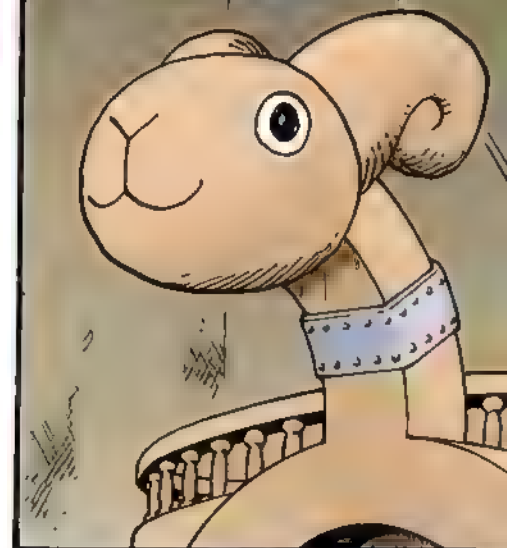
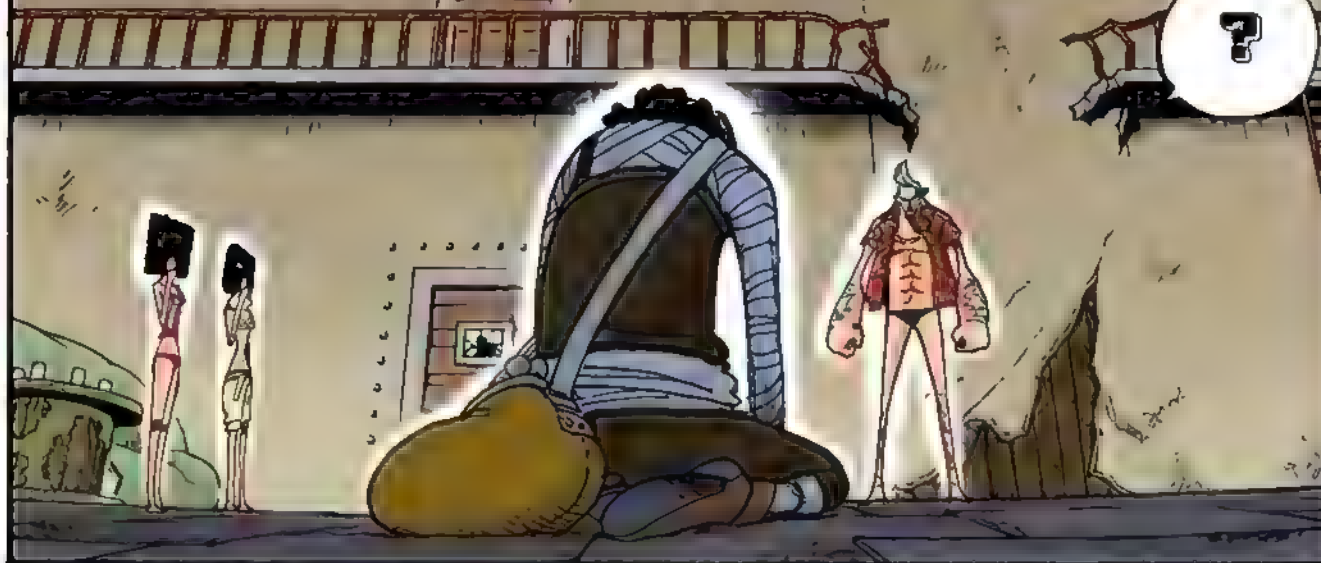




I NEVER
THOUGHT
SOMETHING SO
CRAZY COULD
HAPPEN,
BUT...

AT FIRST, I
THOUGHT IT
WAS A BAD
DREAM.

WHEN I HEARD
THE RESULT OF
THE ASSESSMENT,
IT ONLY CONFIRMED
WHAT I KNEW
SINCE THAT DAY.

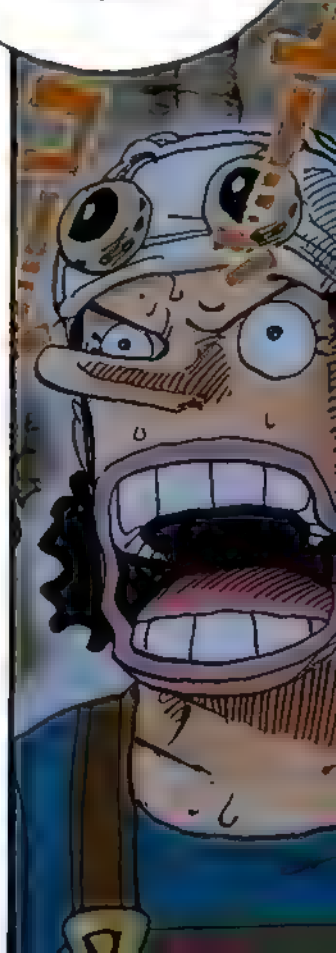
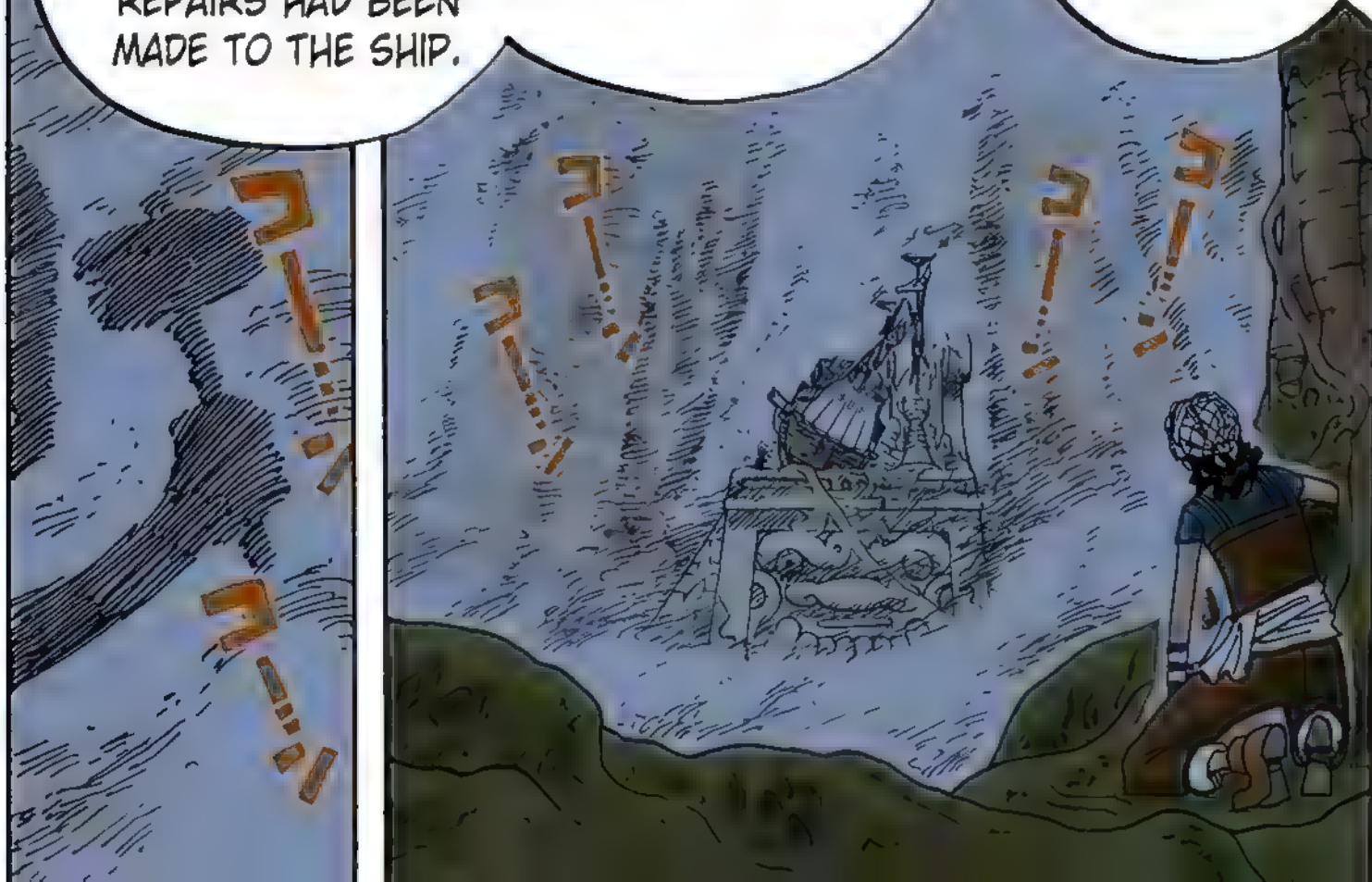


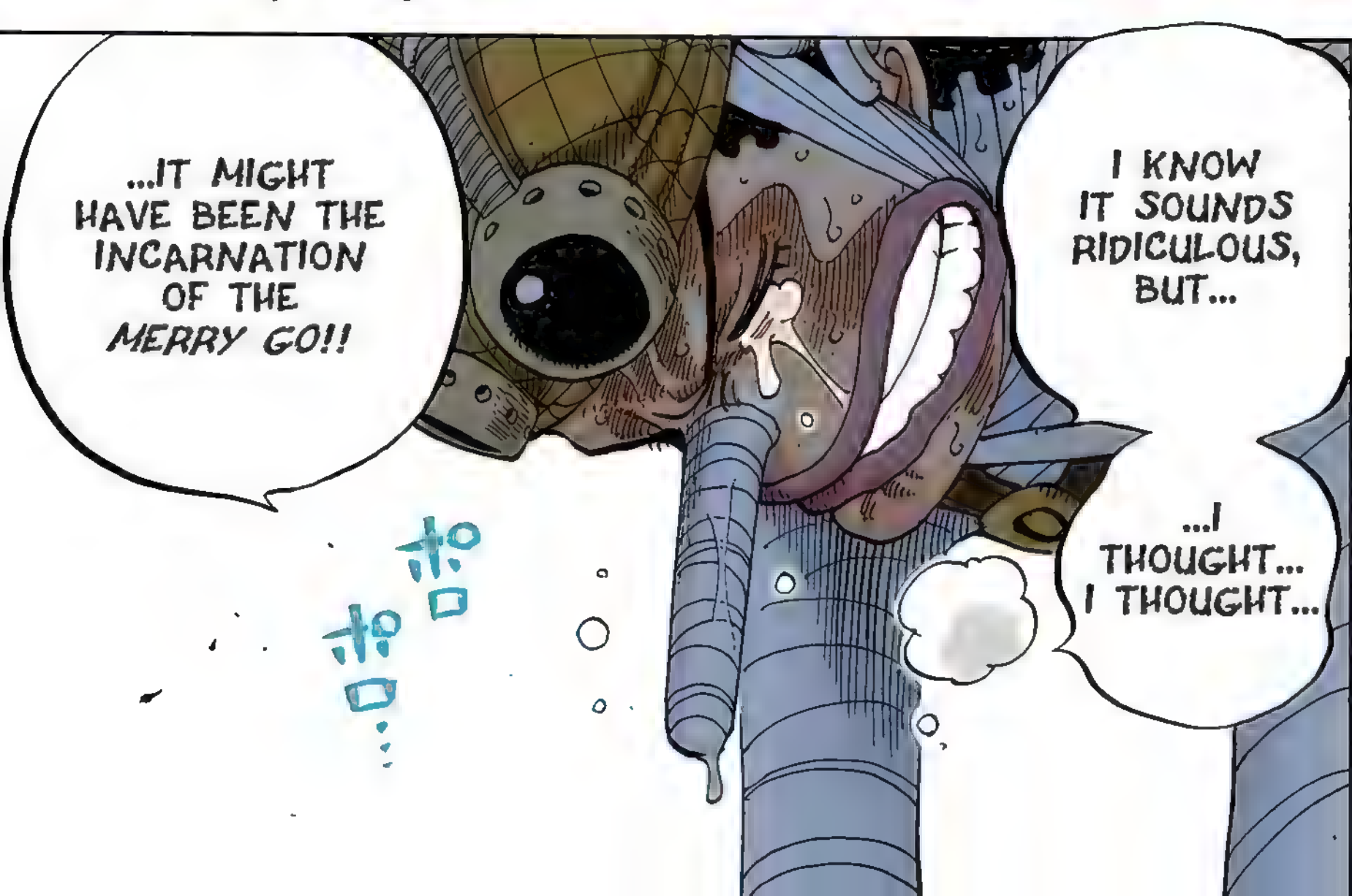
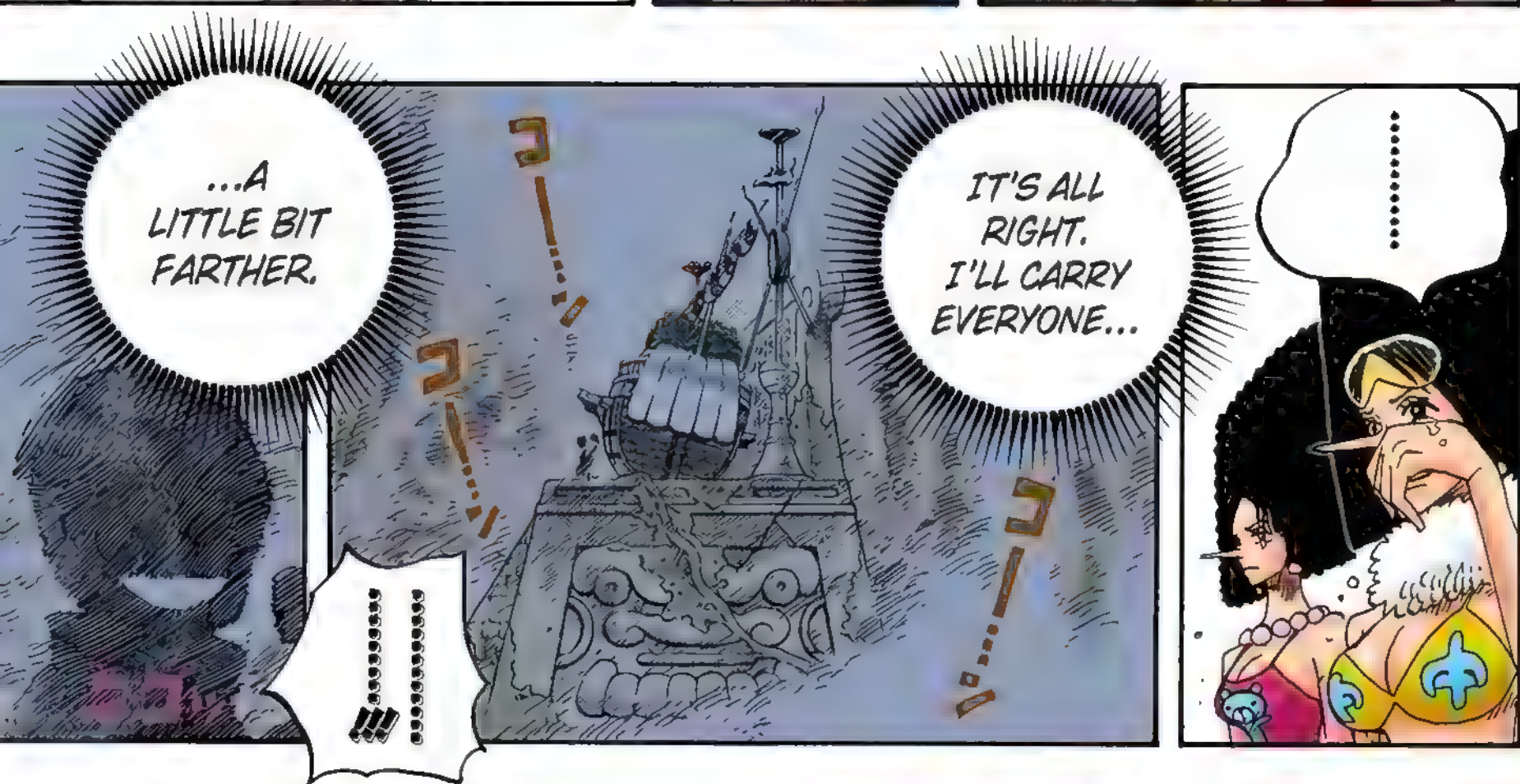
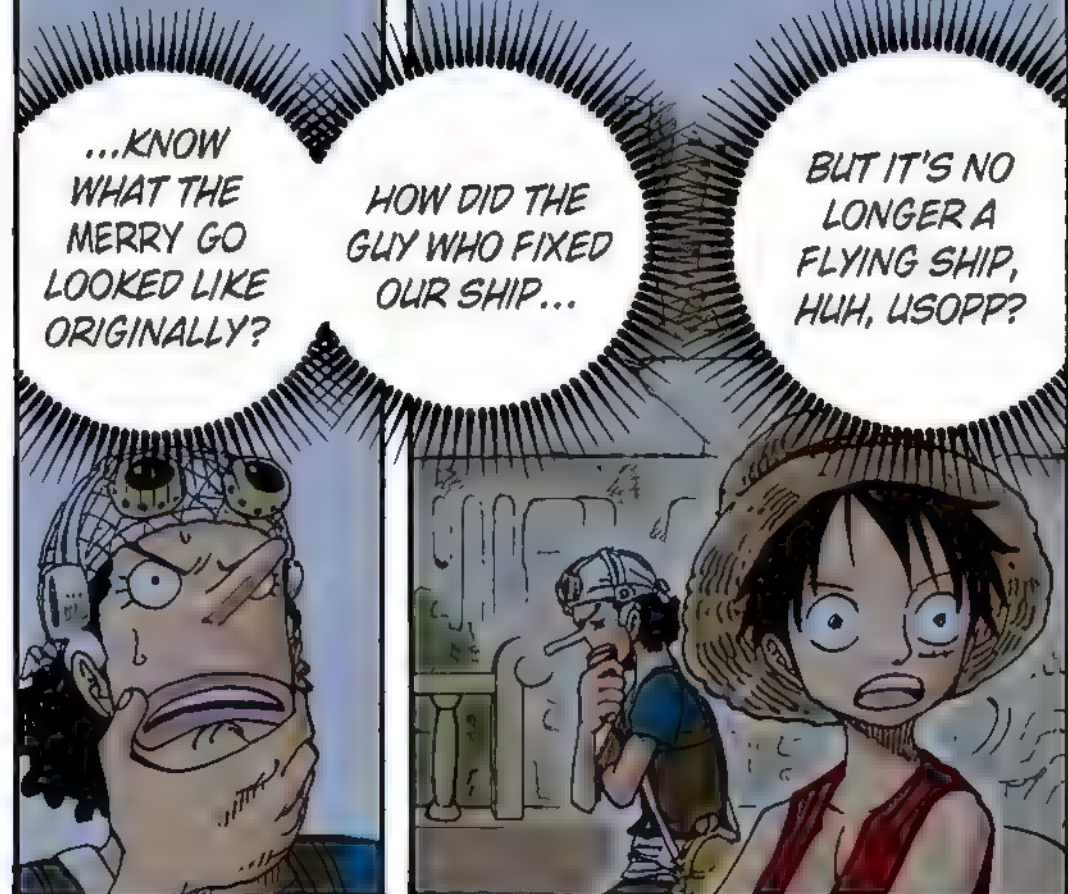
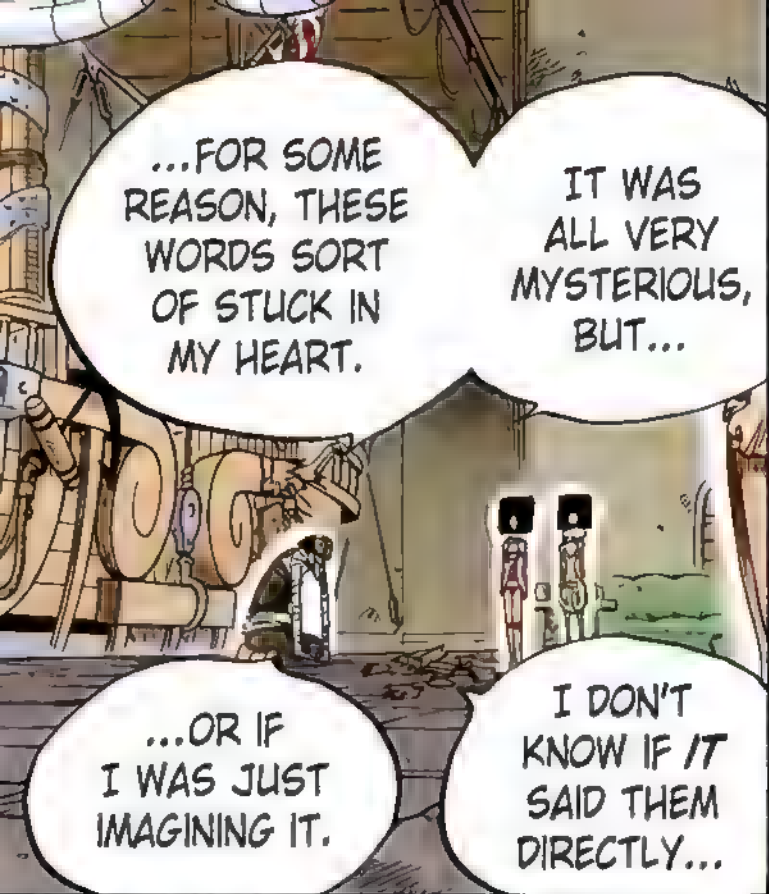
I DIDN'T KNOW
WHO IT WAS. THE
NEXT MORNING,
I DISCOVERED THAT
SOME REALLY LOUSY
REPAIRS HAD BEEN
MADE TO THE SHIP.

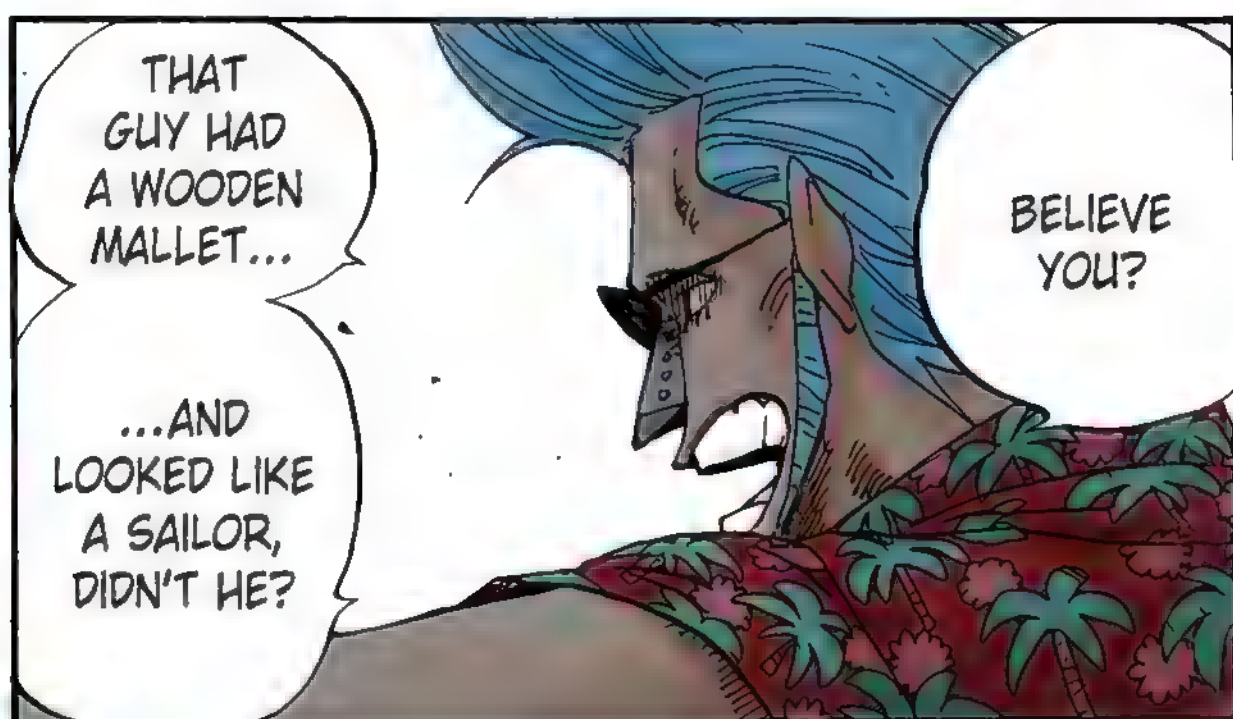
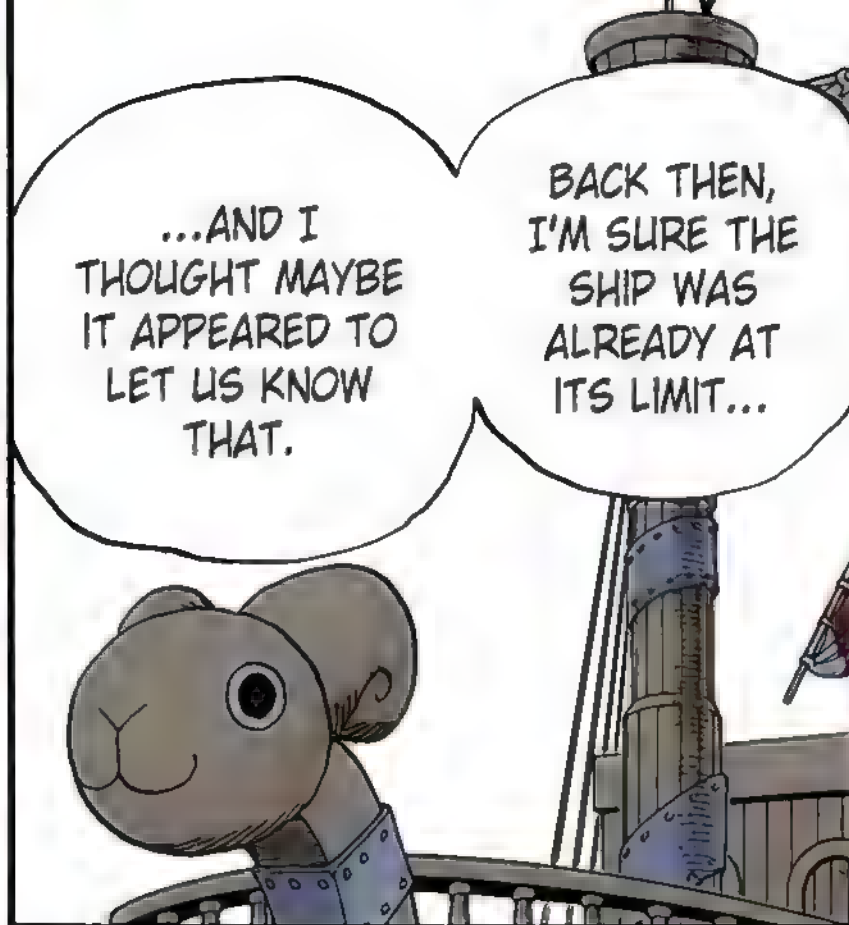
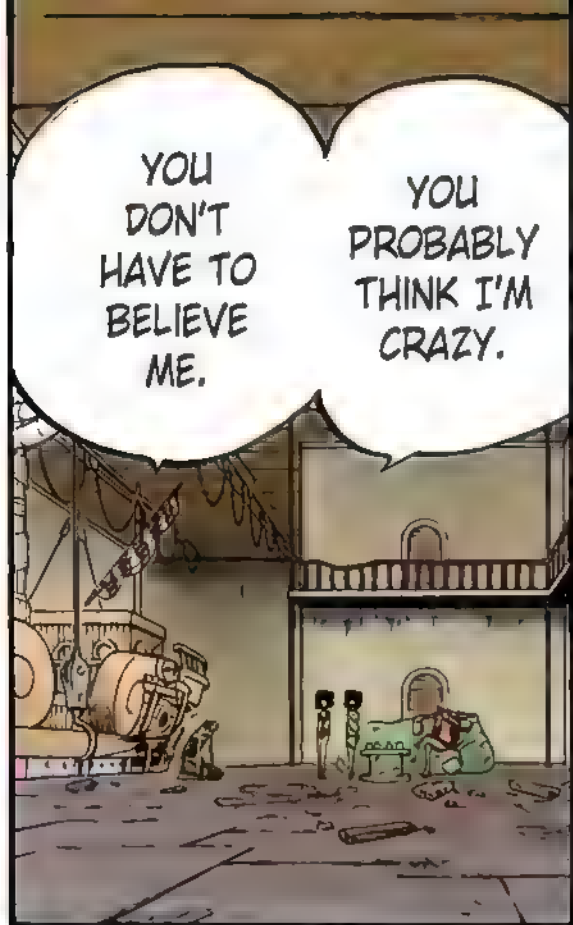
THE FOG WAS
THICK, BUT I'M
SURE SOMEBODY
WAS THERE.

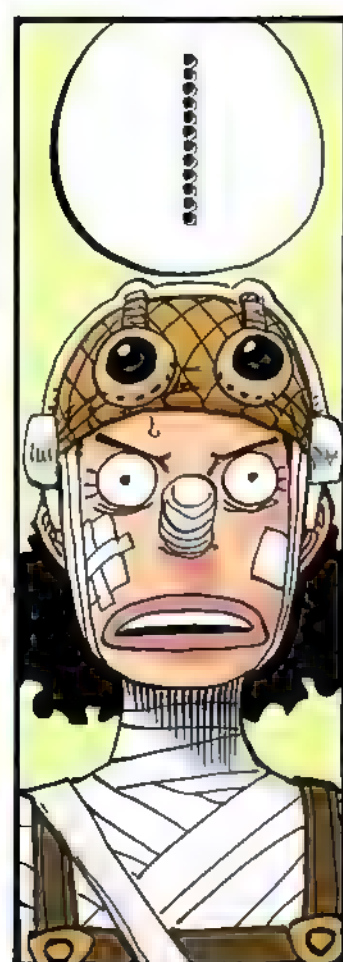
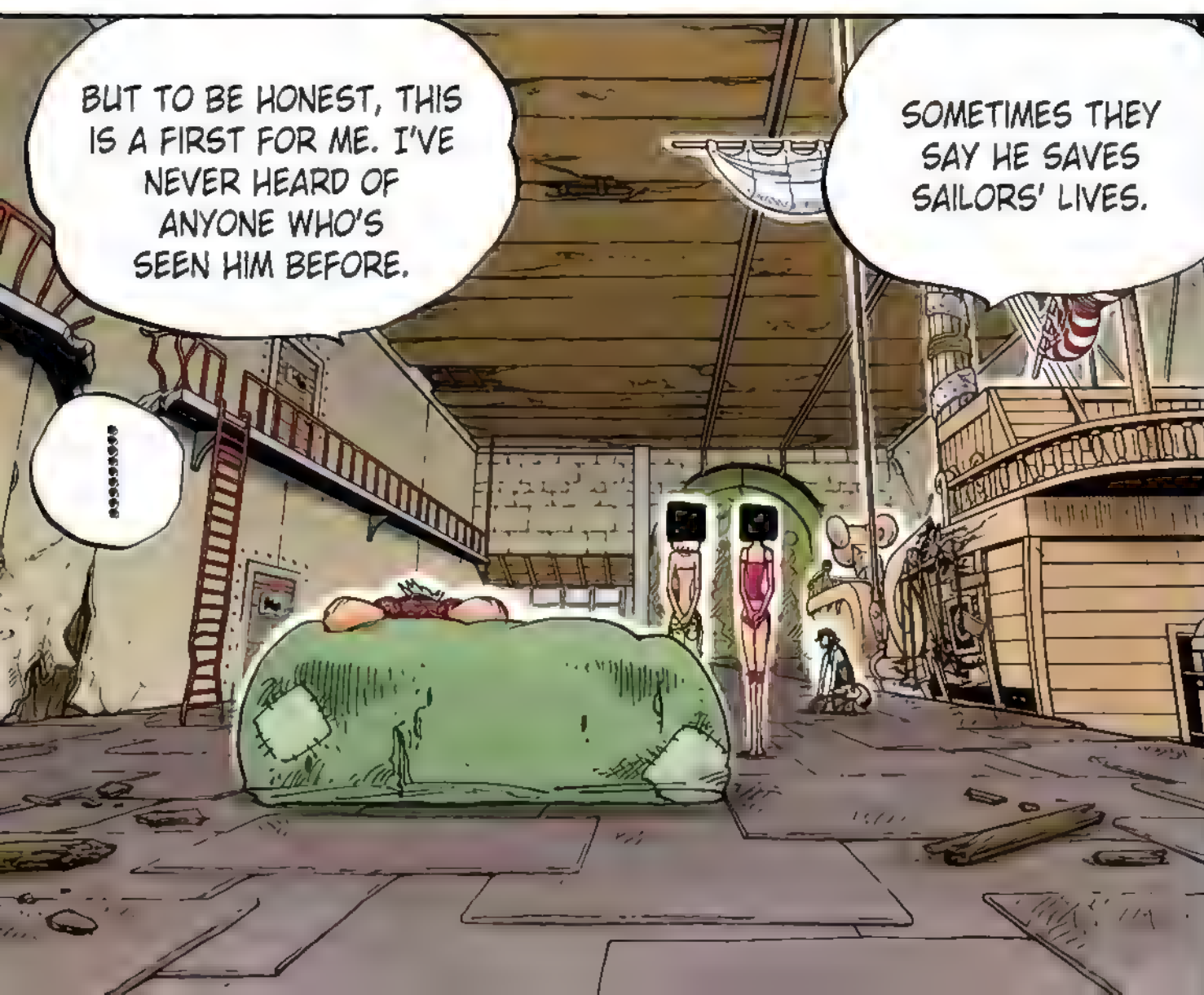
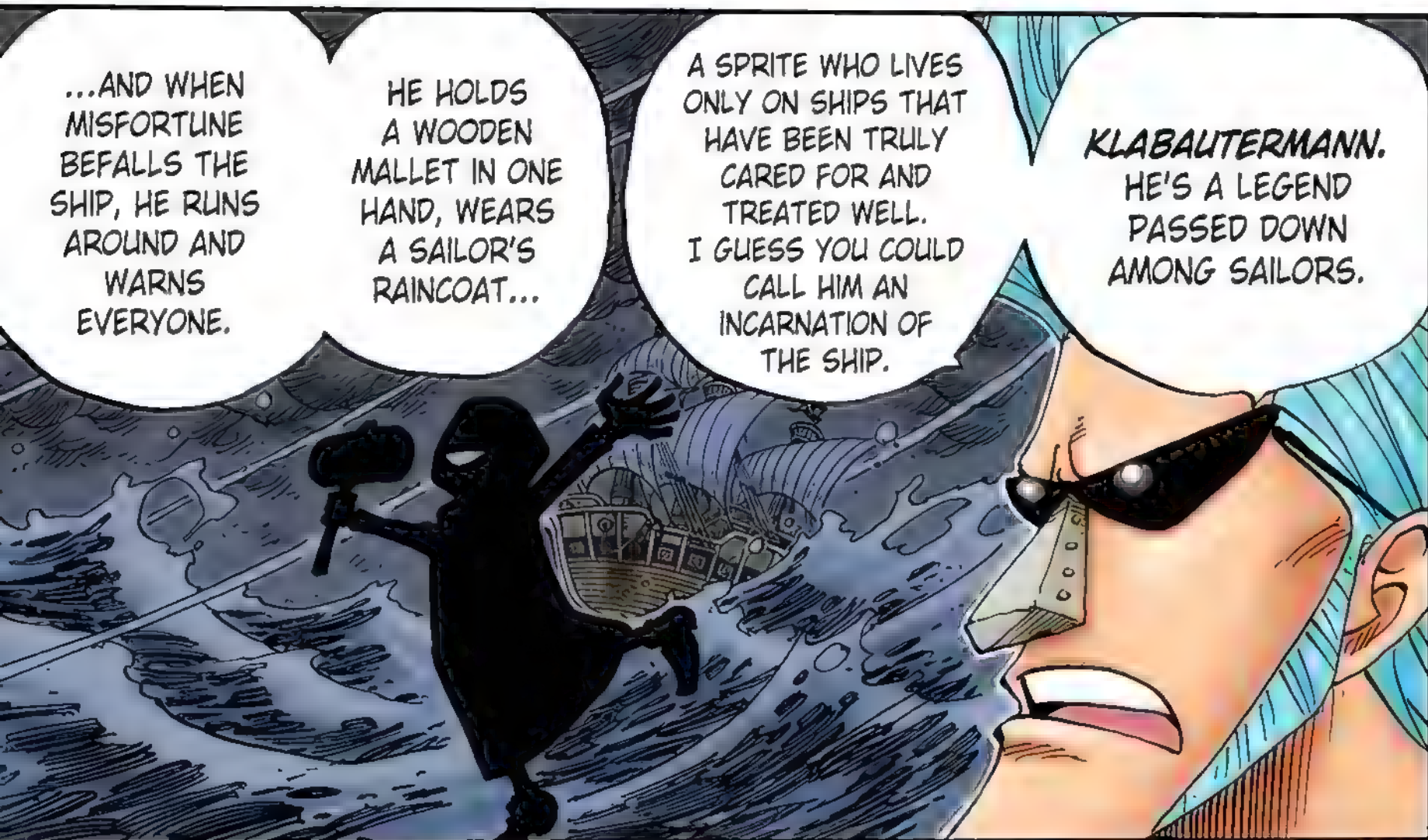
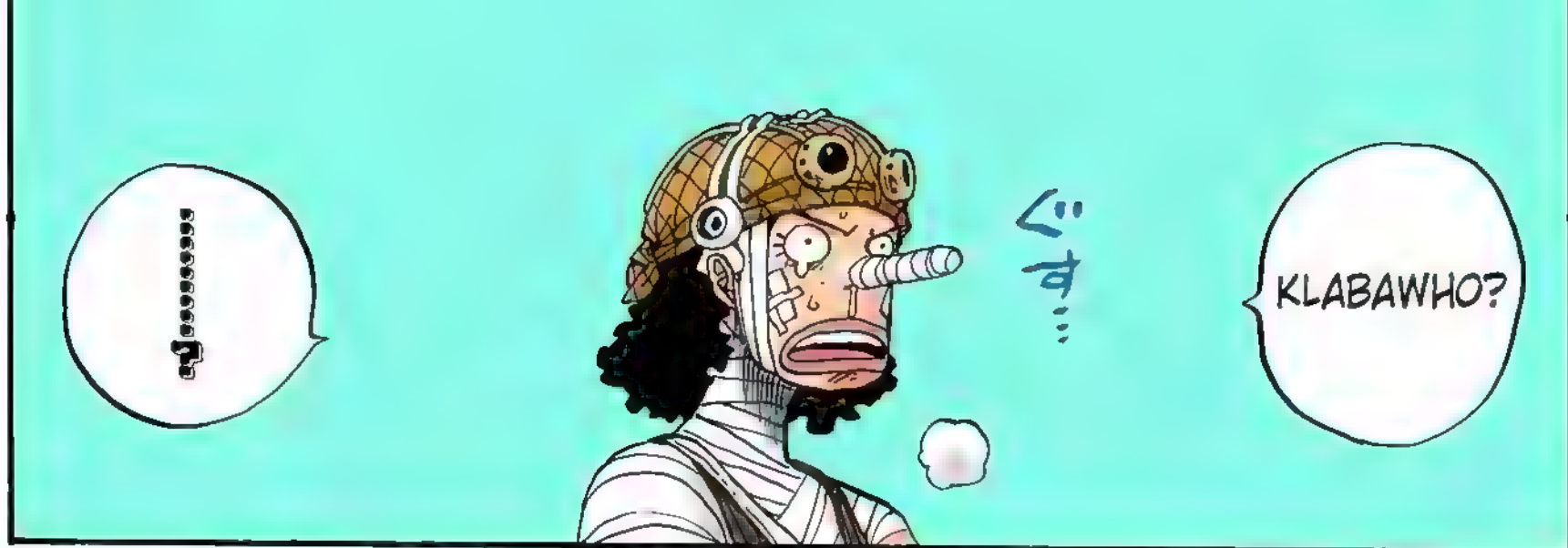
...I HEARD
THE SOUND
OF SOMEONE
HAMMERING!!

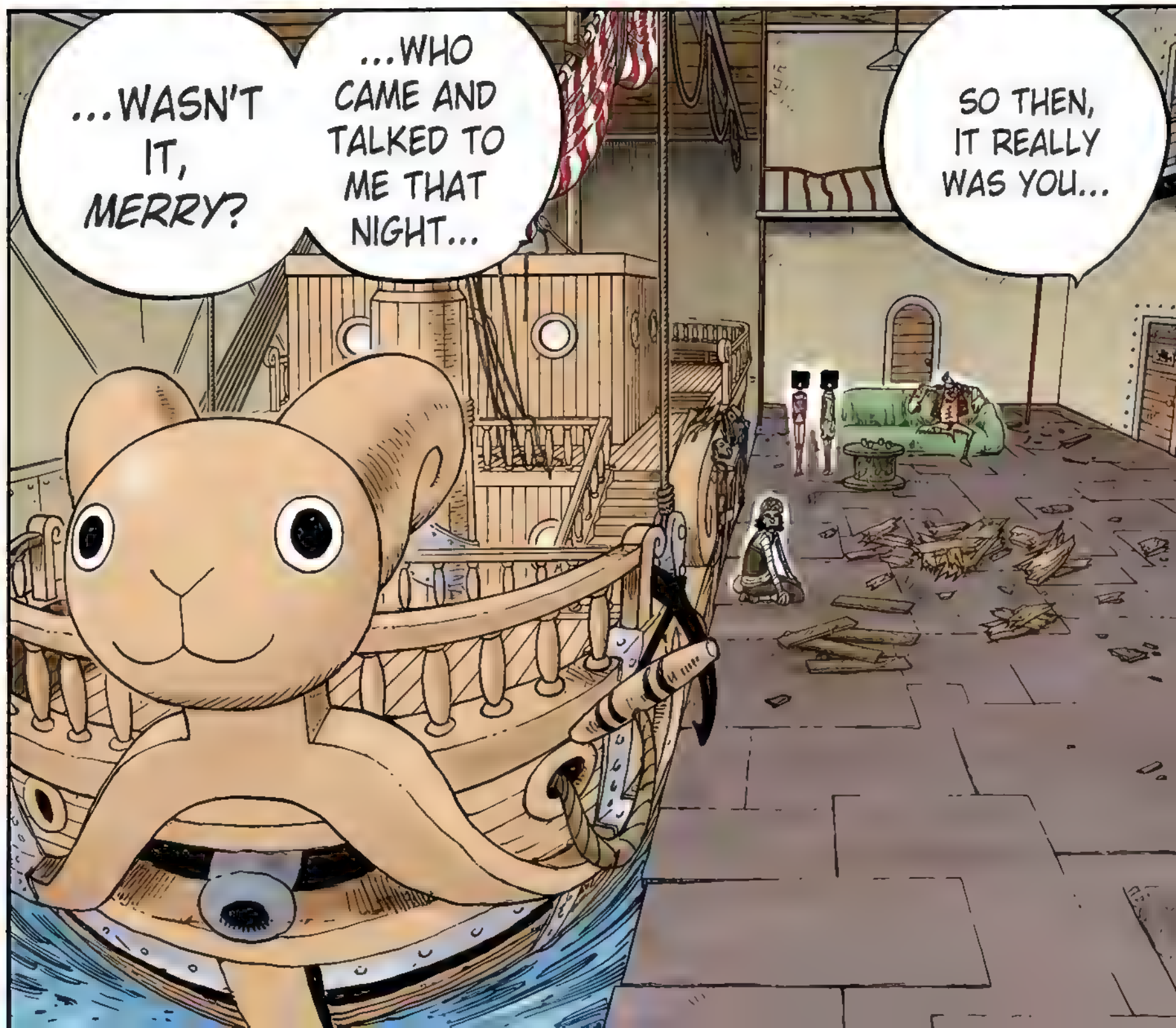
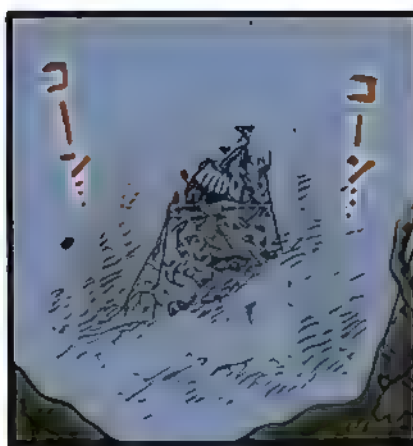
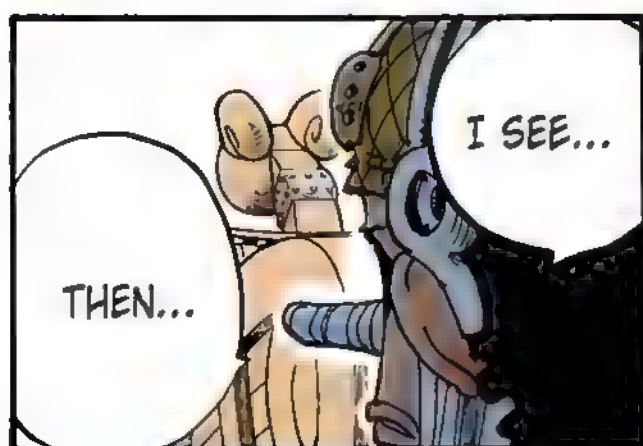
ONE NIGHT,
WHEN THERE
SHOULDN'T
HAVE BEEN
ANYONE ON
BOARD...

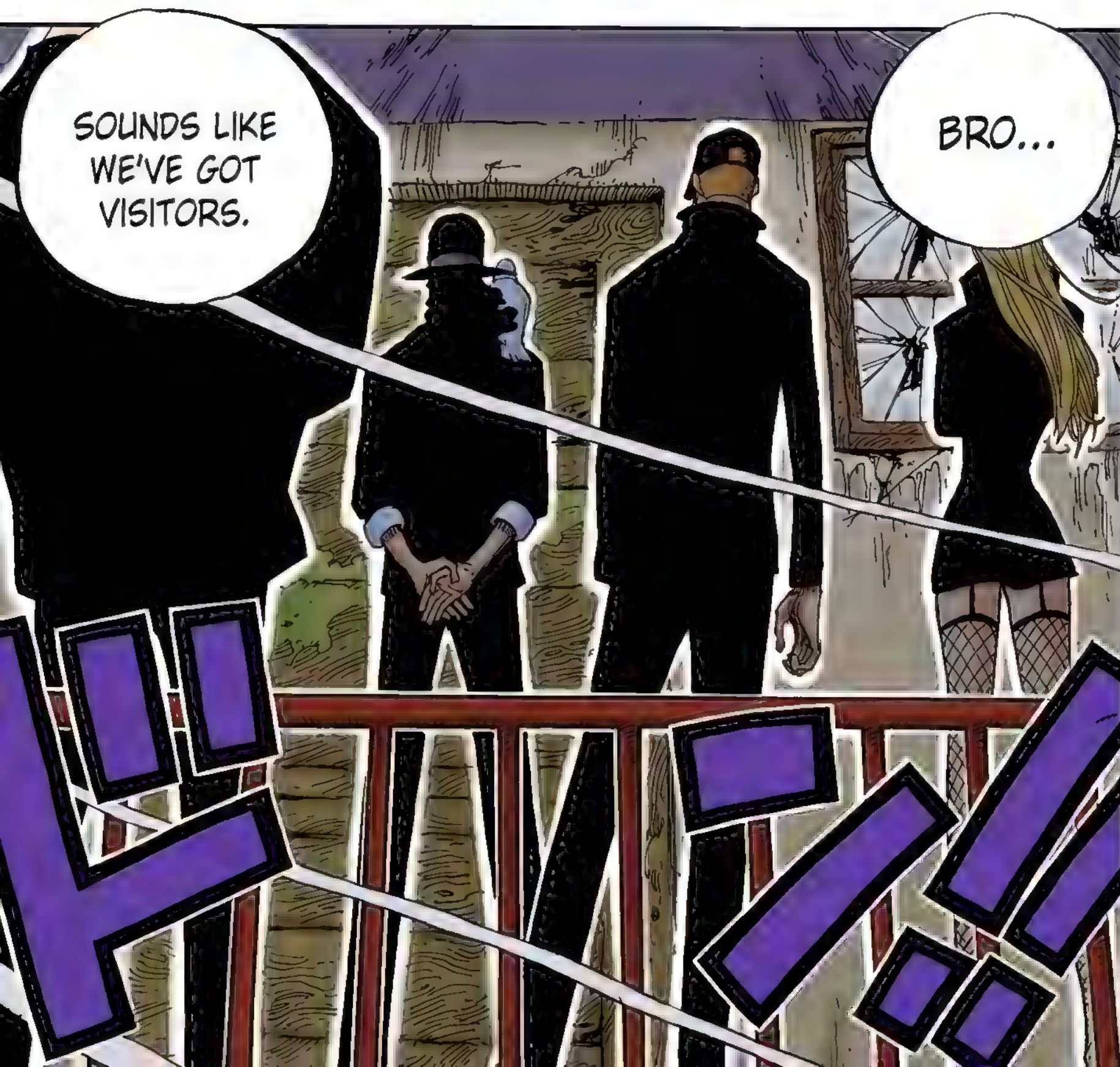
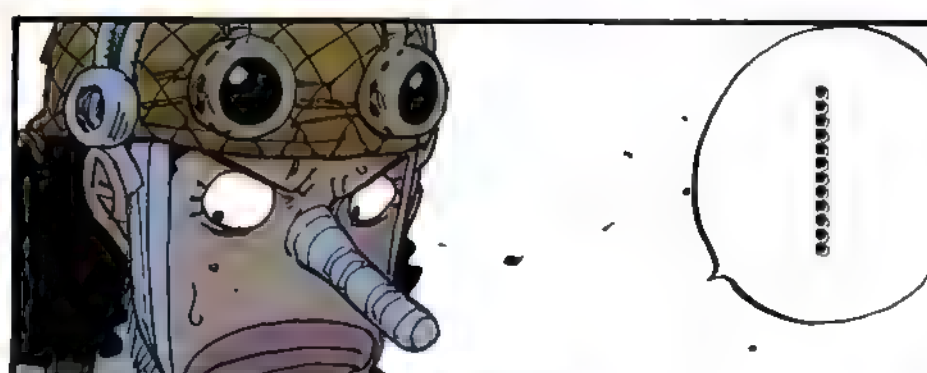
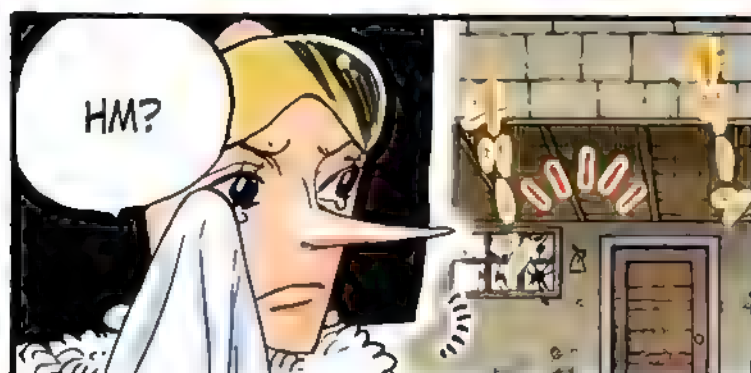
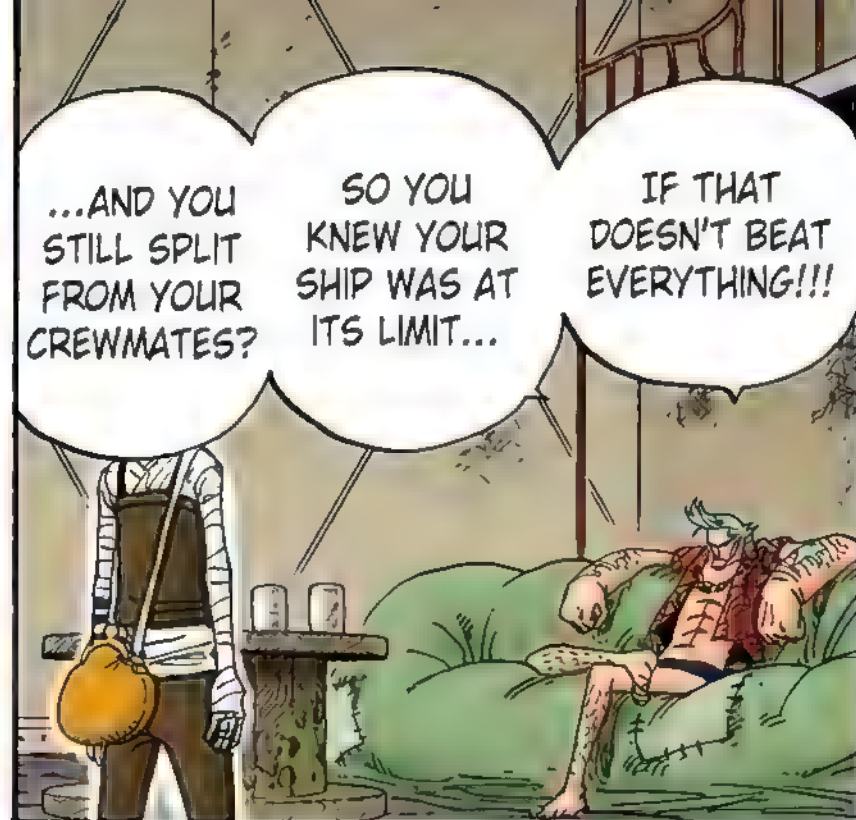
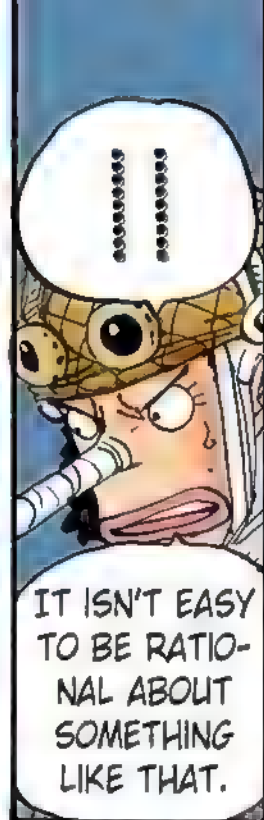






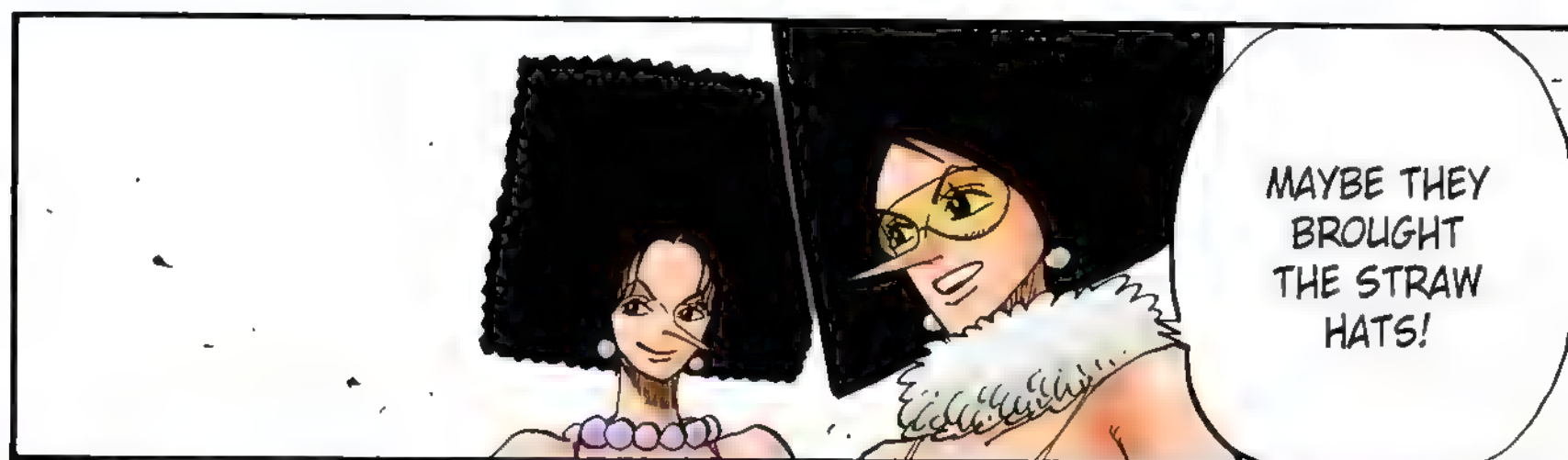
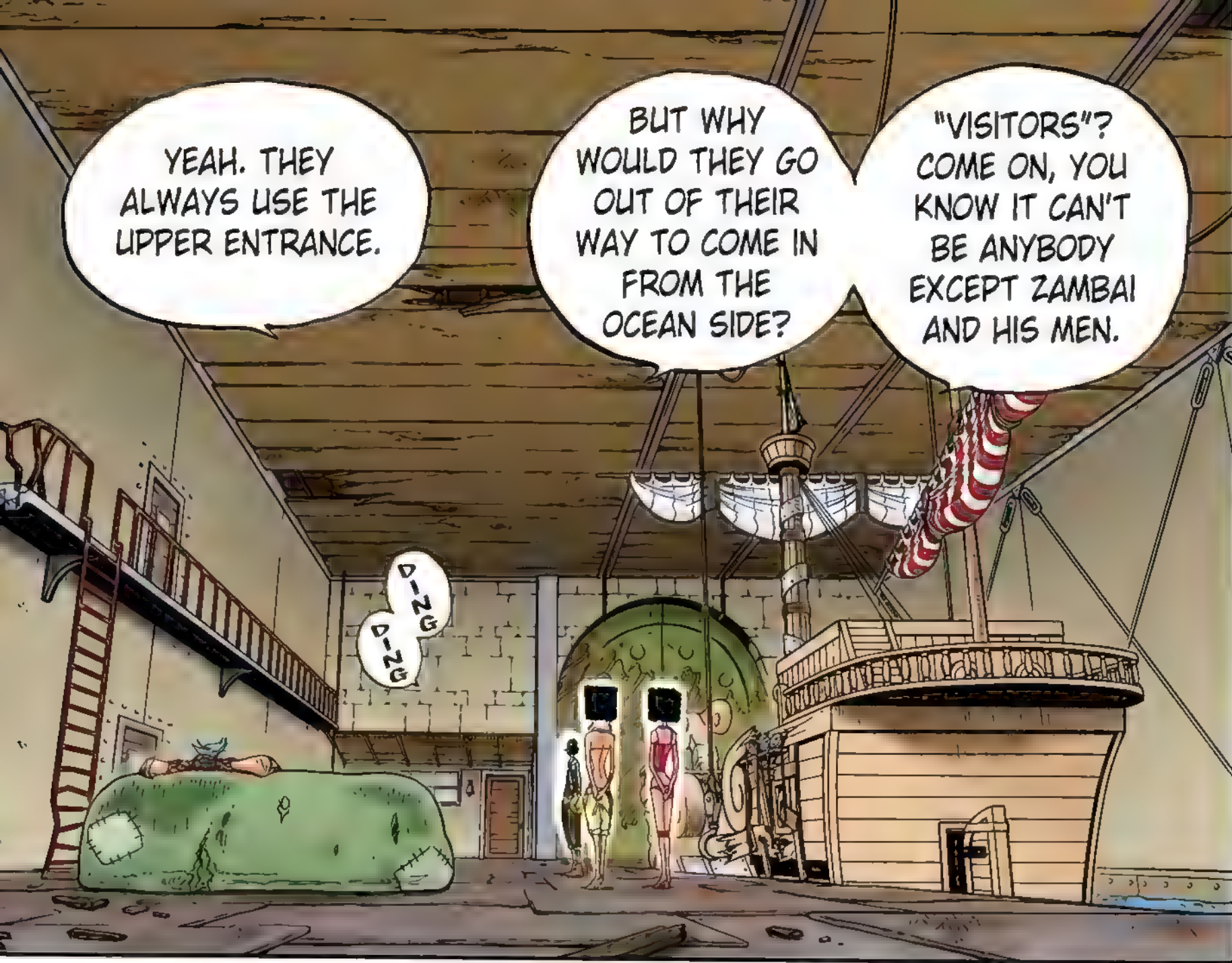


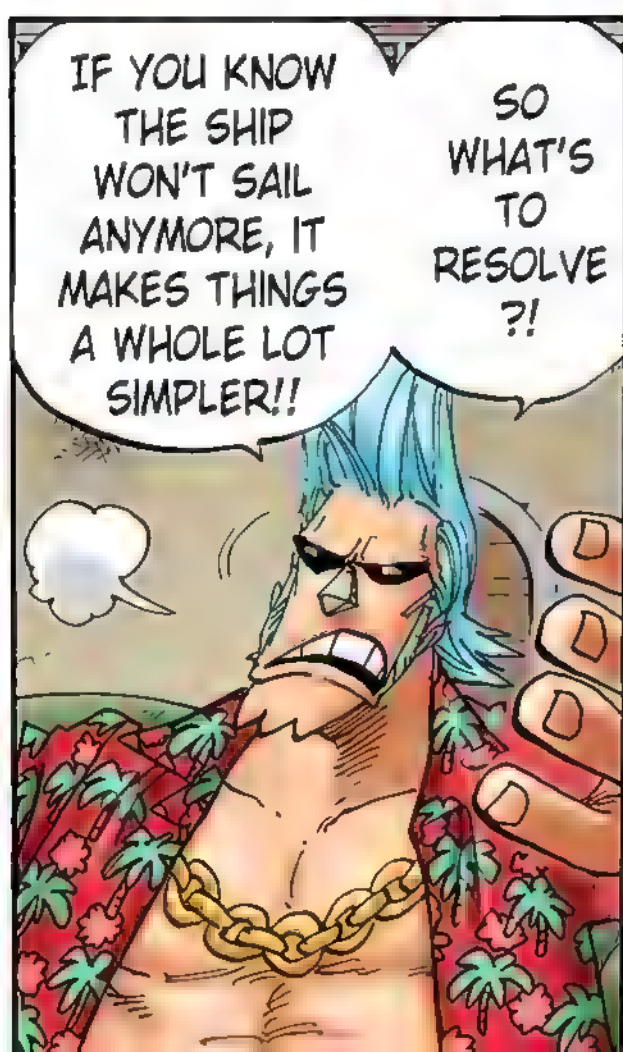
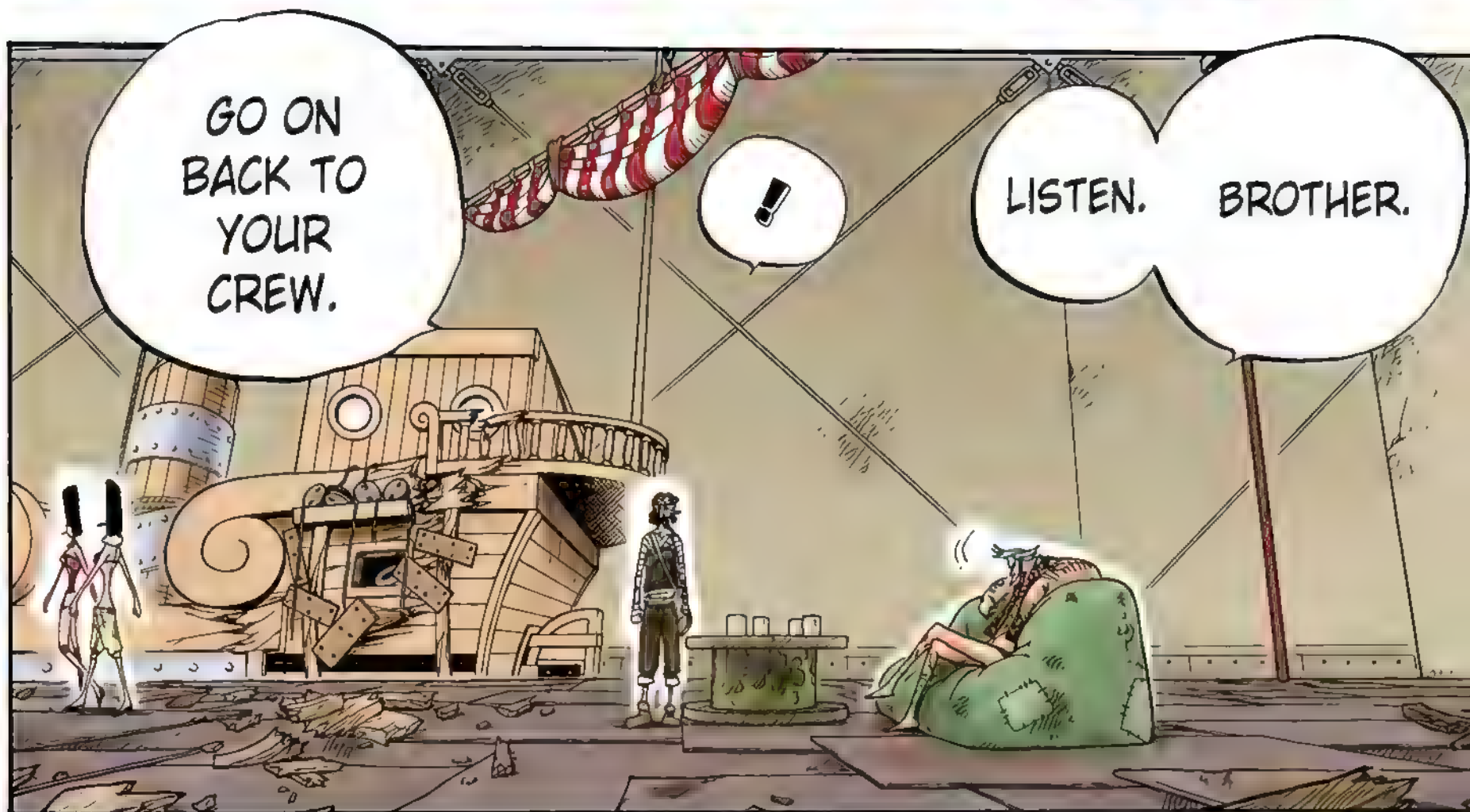
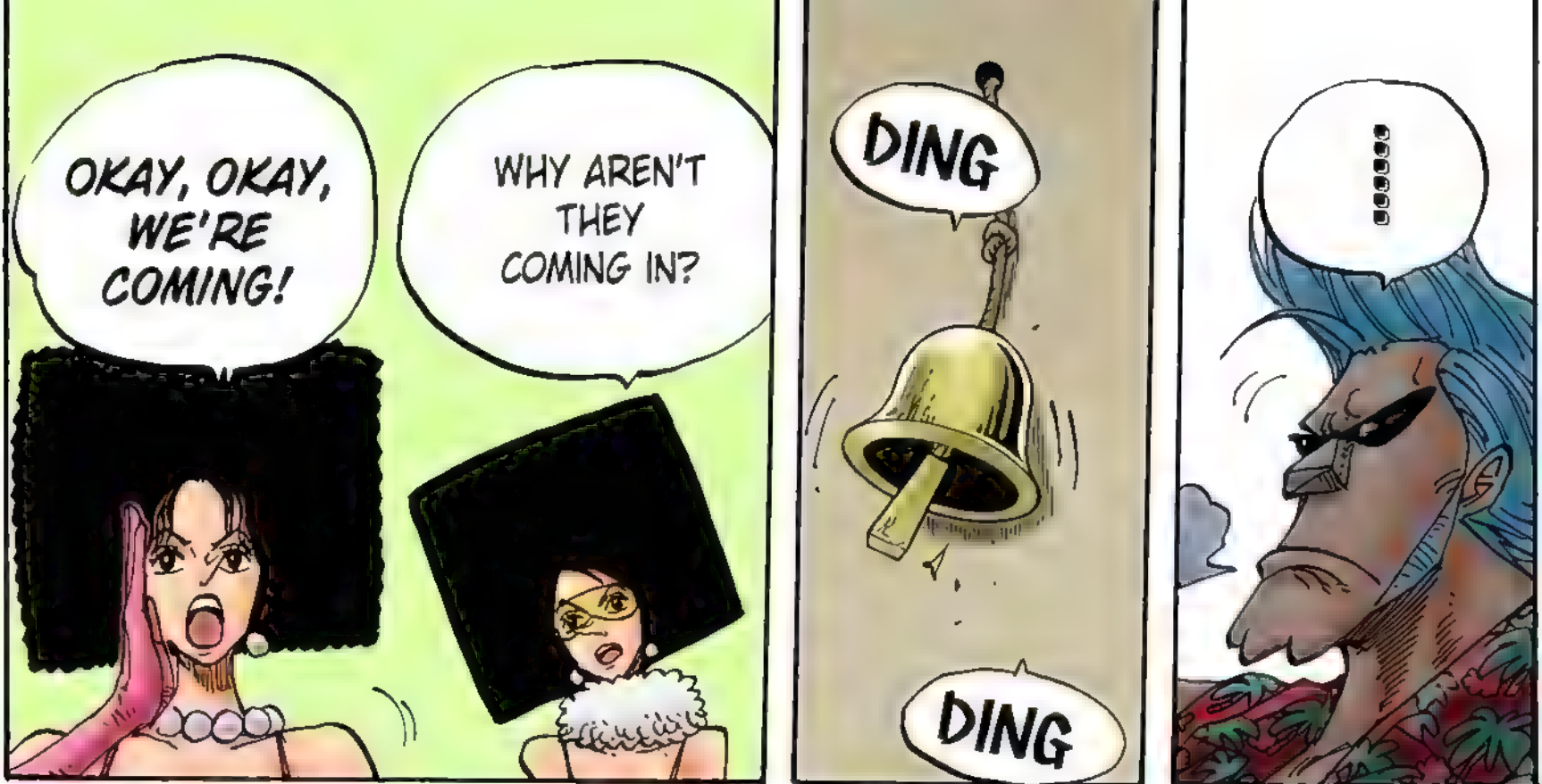












**NO ONE
ASKED YOU
TO! THIS
IS MY
PROBLEM!!!**

...I WAS
GOING TO
BUST UP
THE SHIP
FOR YOU!!

THAT'S WHAT I WAS
TRYING TO DO A BIT
AGO, RIGHT?! SINCE
IT WAS OBVIOUSLY
EATING YOU UP JUST
THINKING ABOUT IT...

LEAVE HER HERE
WITH ME AND GO.
I'LL DISPOSE OF
HER IN A WAY
THAT'LL MAKE
YOU HAPPY.

SURE IS! AND
I'M SAYING
I'LL SOLVE
YOUR PROBLEM
FOR YOU!
SHOW SOME
GRATITUDE!!!

THINK ABOUT HOW
YOU'D FEEL IF YOUR
STUBBORNNESS
CAUSED IT TO SINK IN
THE MIDDLE OF THE
OCEAN, WITH ALL OF
YOU ON BOARD!

DO YOU REALLY
WANT TO PUT
THIS SHIP YOU
LOVE IN THAT
KIND OF
POSITION?!
I MEAN, C'MON,
BRO!!!

DON'T YOU
GET IT?! THIS
IS HARD ON
THE SHIP,
TOO!!!

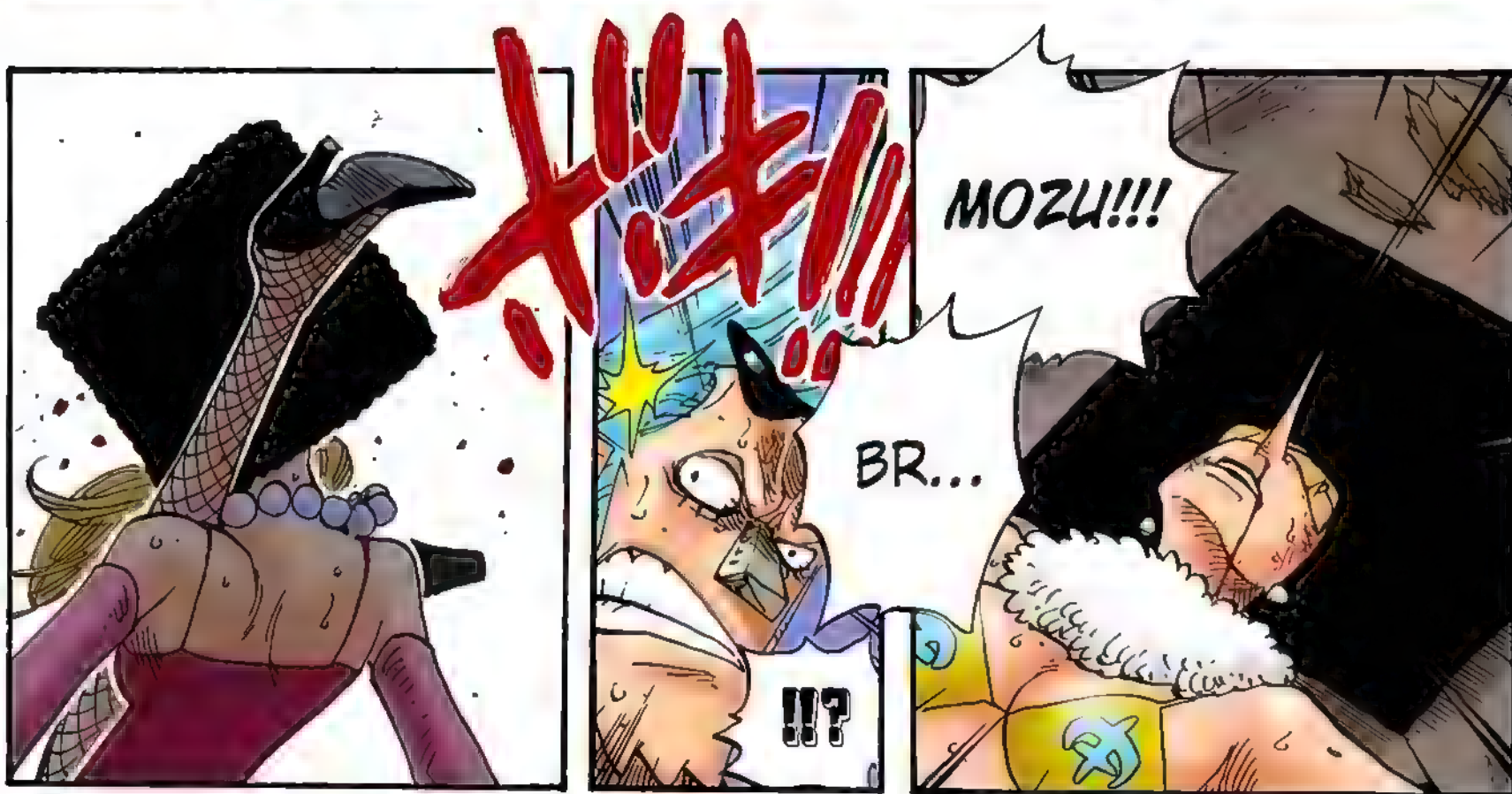
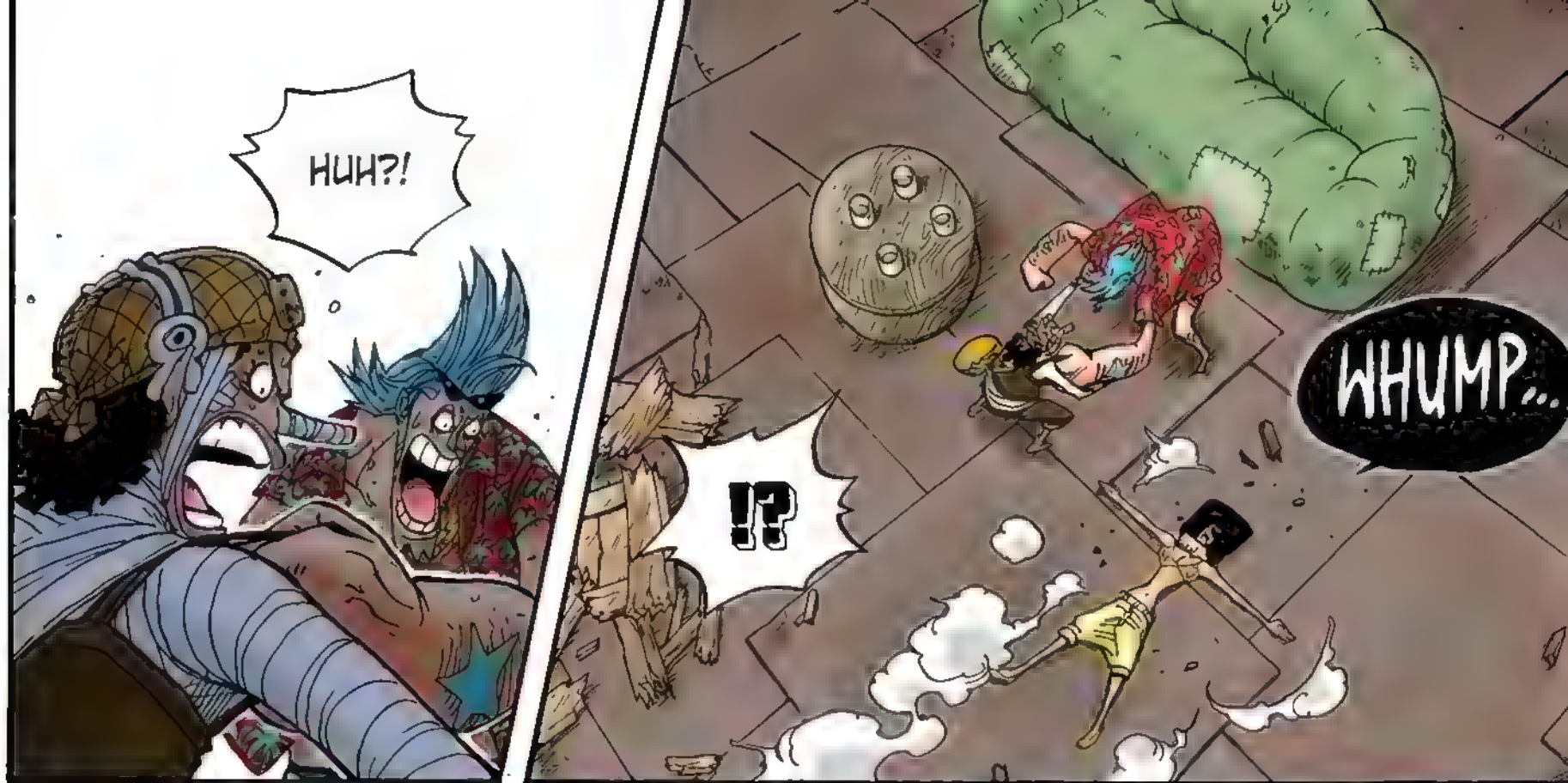
YOUR MERRY
GO LIKED YOU
PEOPLE
ENOUGH TO
APPEAR IN
HUMAN FORM,
RIGHT?

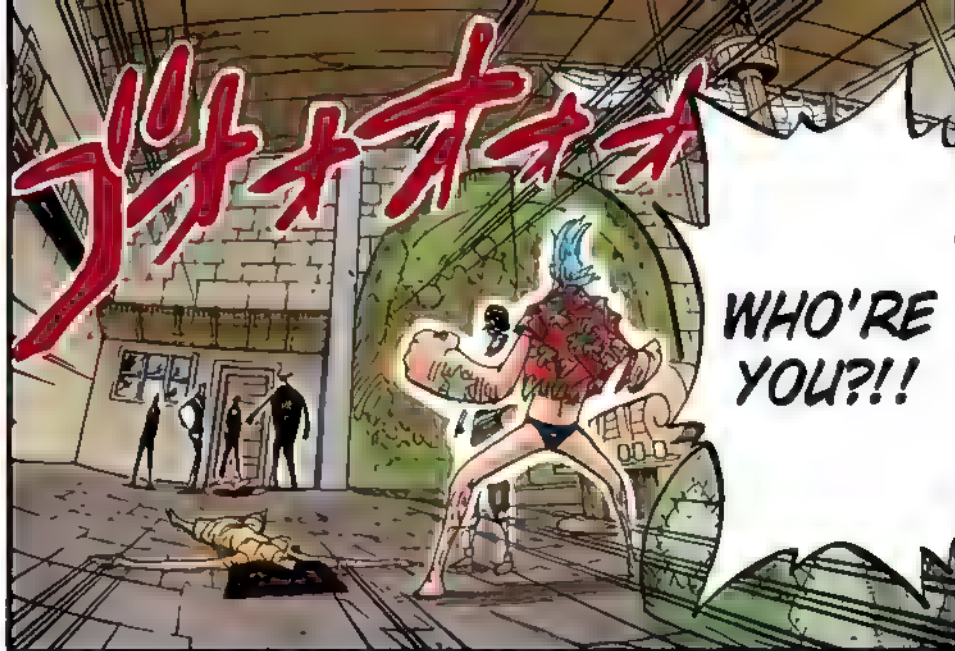
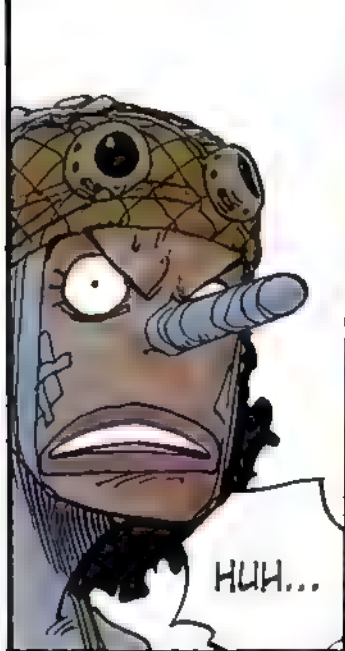
I'M NOT
CHANGING IT!!
THIS IS THAT
KIND OF
SITUATION!!!

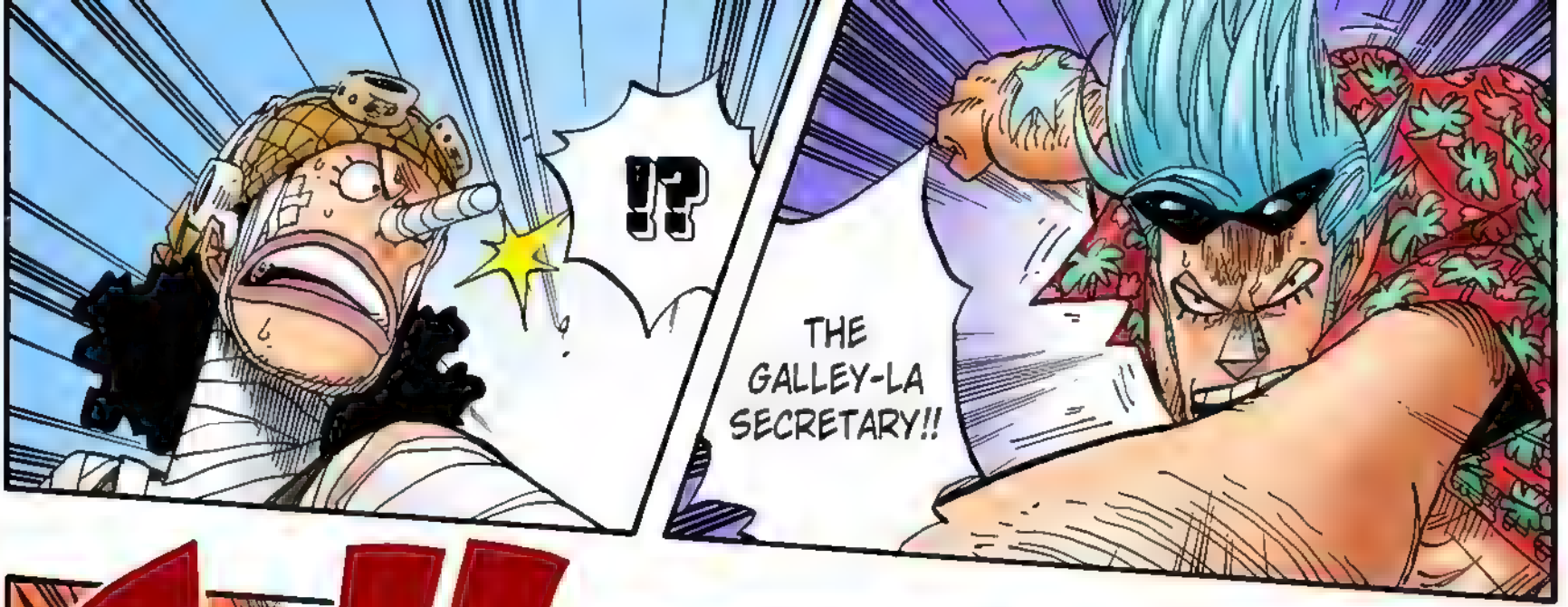
SEE THERE,
YOU'RE
CHANGING THE
SUBJECT
AGAIN.

...YOU'D
SAY,
"SORRY,
NOTHING
I CAN DO,"
AND
LEAVE?!!

SO YOU'RE
SAYING
THAT IF
YOU HAD A
FRIEND
ON HIS
DEATHBED
...







!?

THE
GALLEY-LA
SECRETARY!!

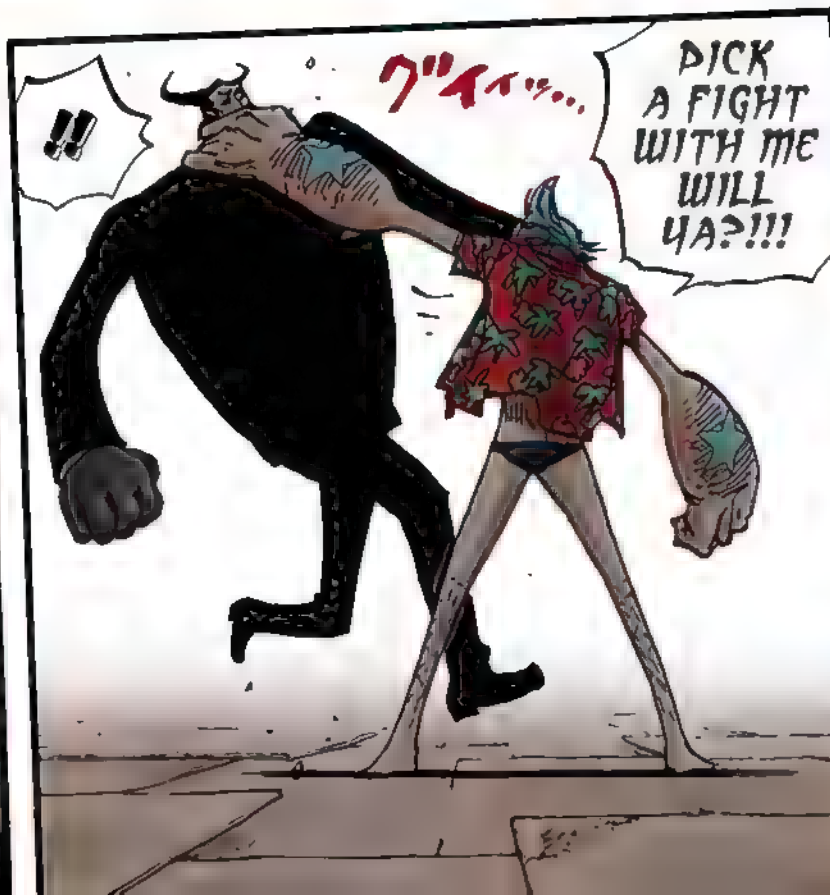
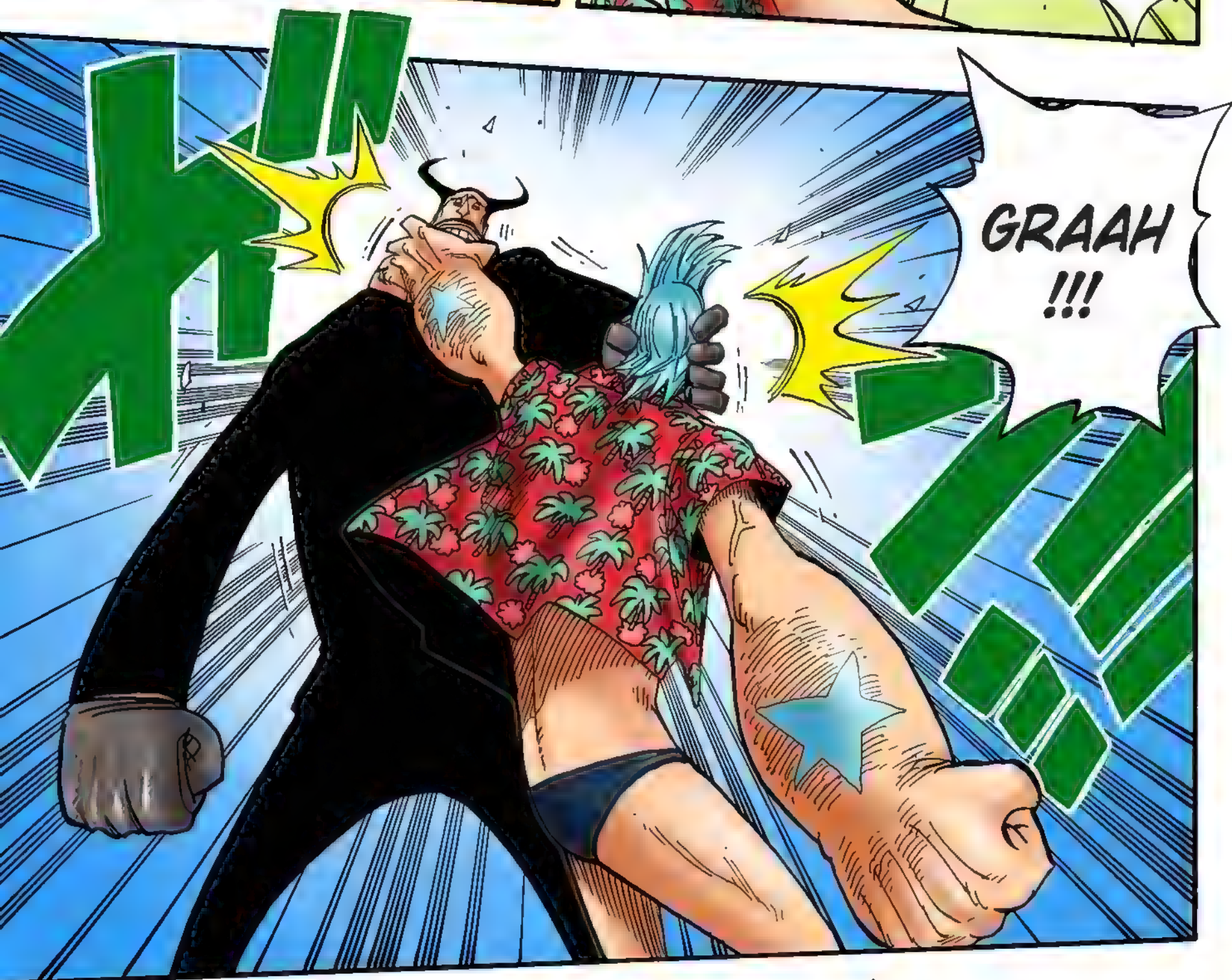


WHAT
ARE YOU
FREAKS
DOING
HERE?!!!

!!!?



HUH
?!!





OH,
COME
ON.

HEY...
WHAT'RE
YOU UP
TO?!

GRIKK...



THERE'S
SOMETHING
DIFFERENT
ABOUT
YOU,
BARKEEP.

YOU'RE NOT
YOUR USUAL
DIM-WITTED
SELF.

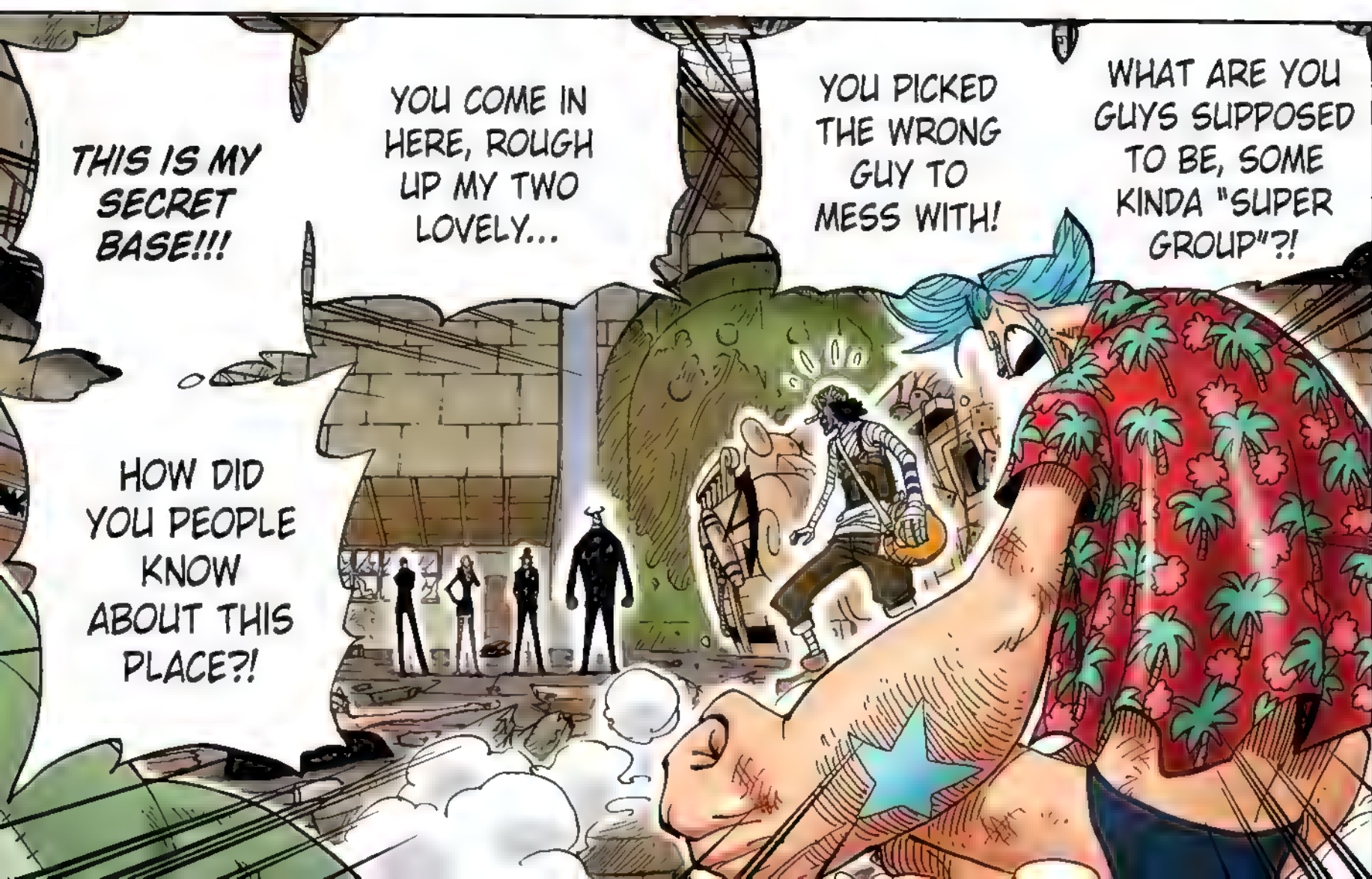
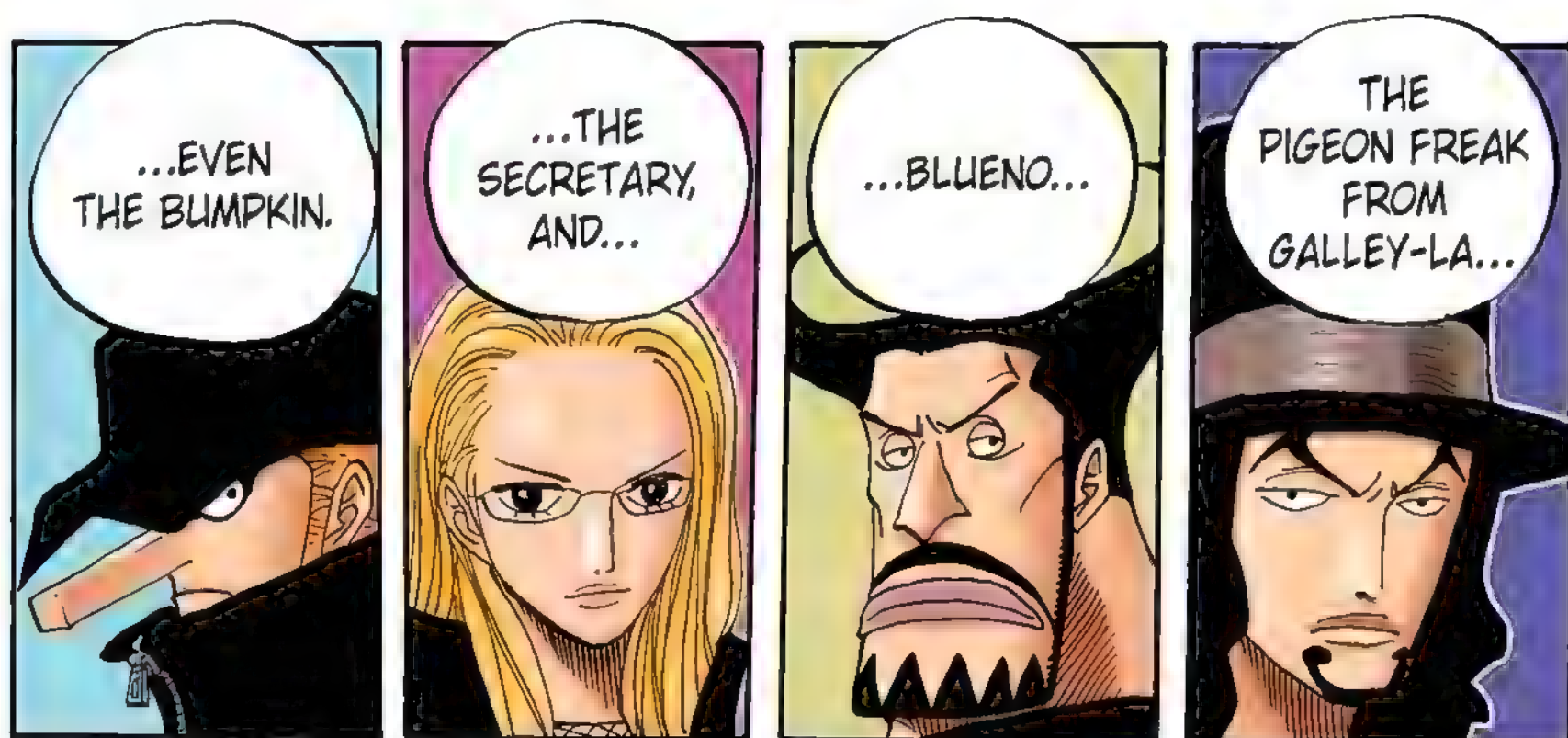
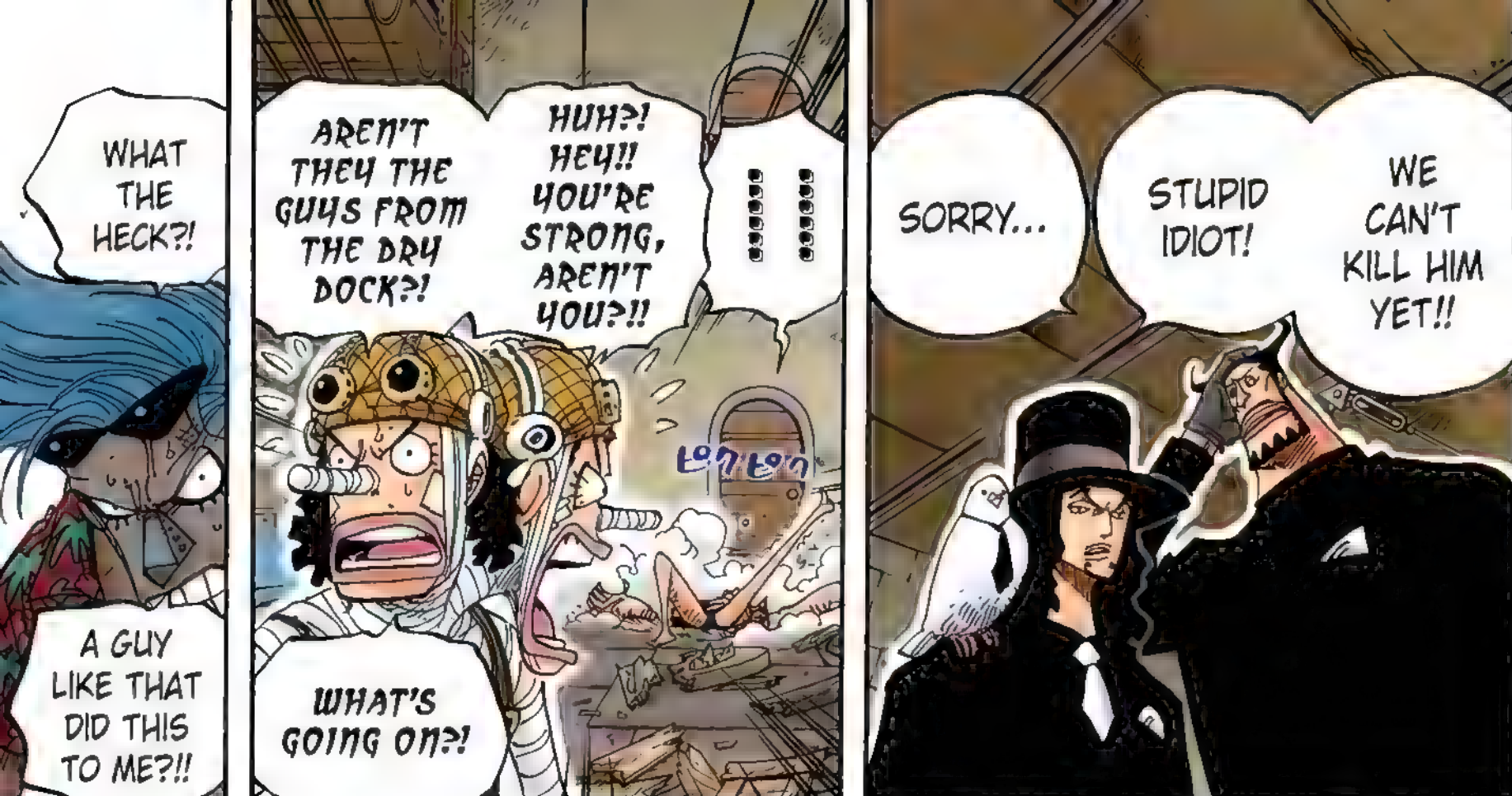


WTF...!!



STOP IT,
BLUENO!!!





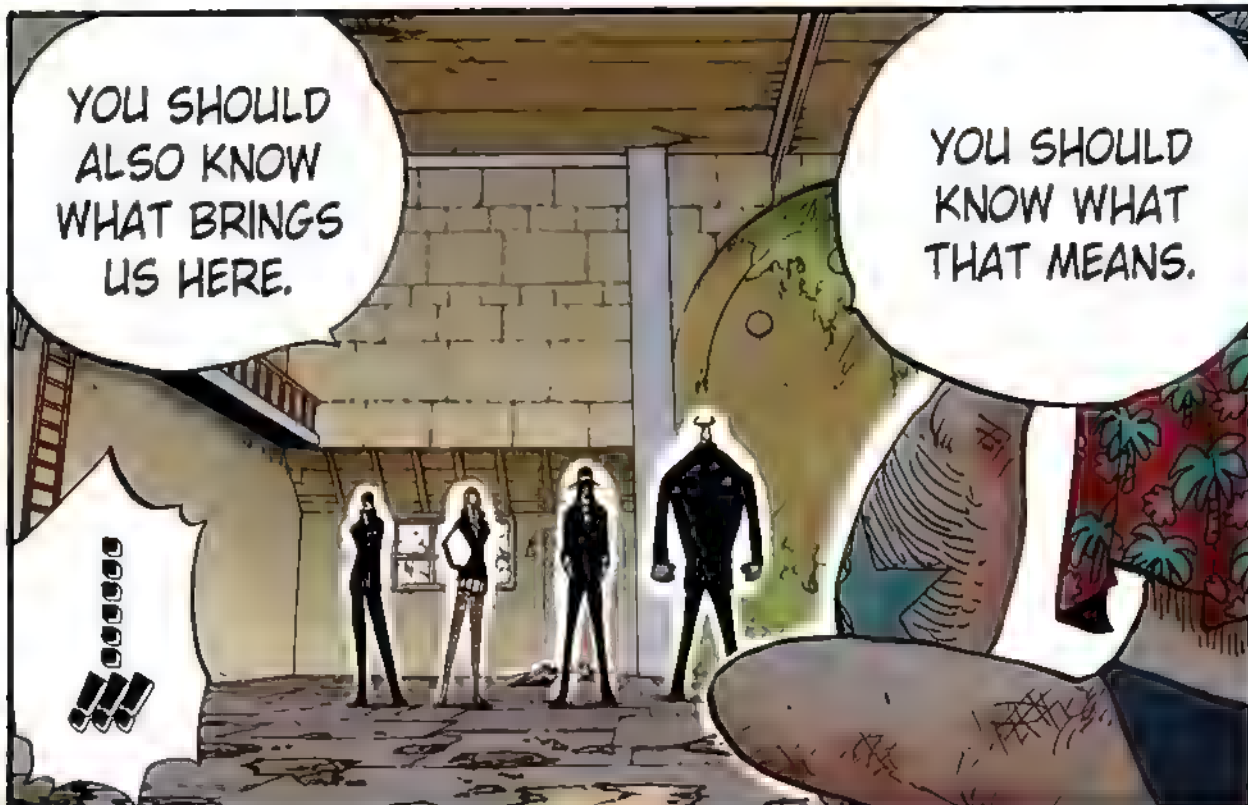


OUR IDENTITIES
IN THIS CITY ARE
ONLY A COVER.
WE ARE ACTUALLY
EMPLOYED...

...AS SECRET
AGENTS FOR
THE WORLD
GOVERNMENT...!

NONE
OF THAT
MATTERS.

I'LL BE
BRIEF, SO
LISTEN
CLOSELY.



YOU SHOULD
ALSO KNOW
WHAT BRINGS
US HERE.

YOU SHOULD
KNOW WHAT
THAT MEANS.



THE
GOVERN-
MENT!!!

??!

YOU
PEOPLE
?!!

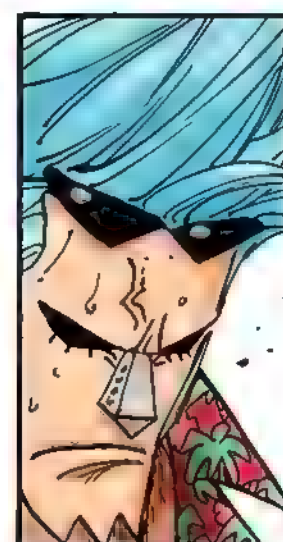
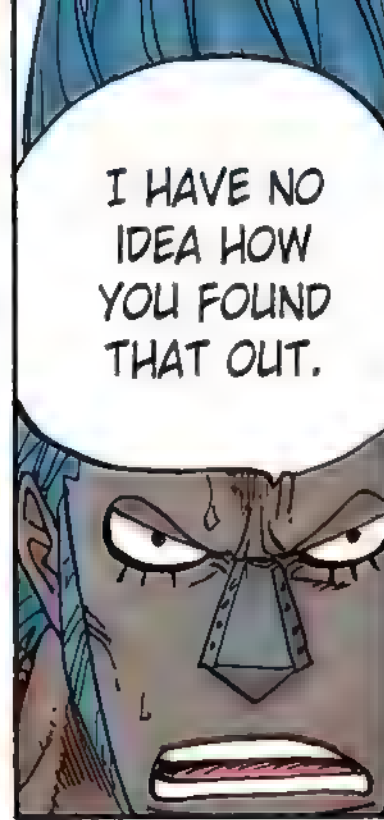
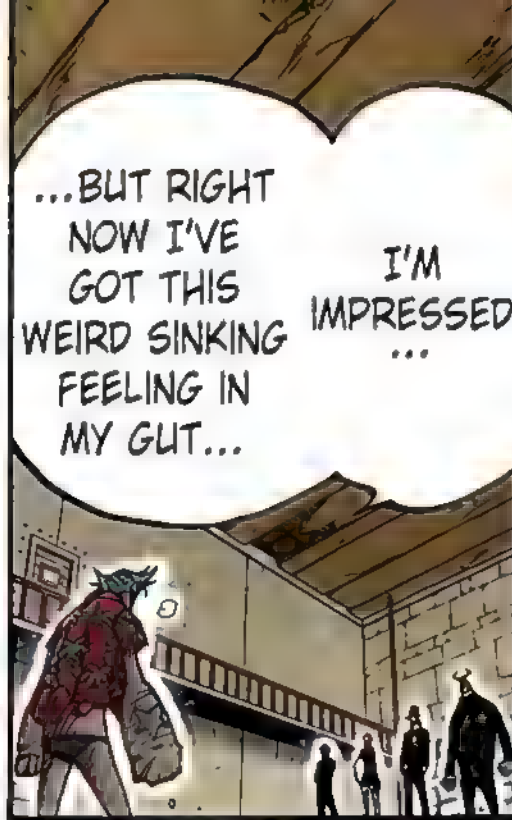
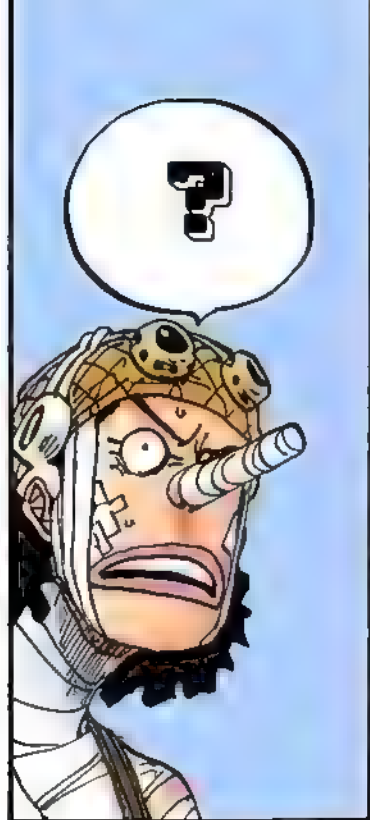


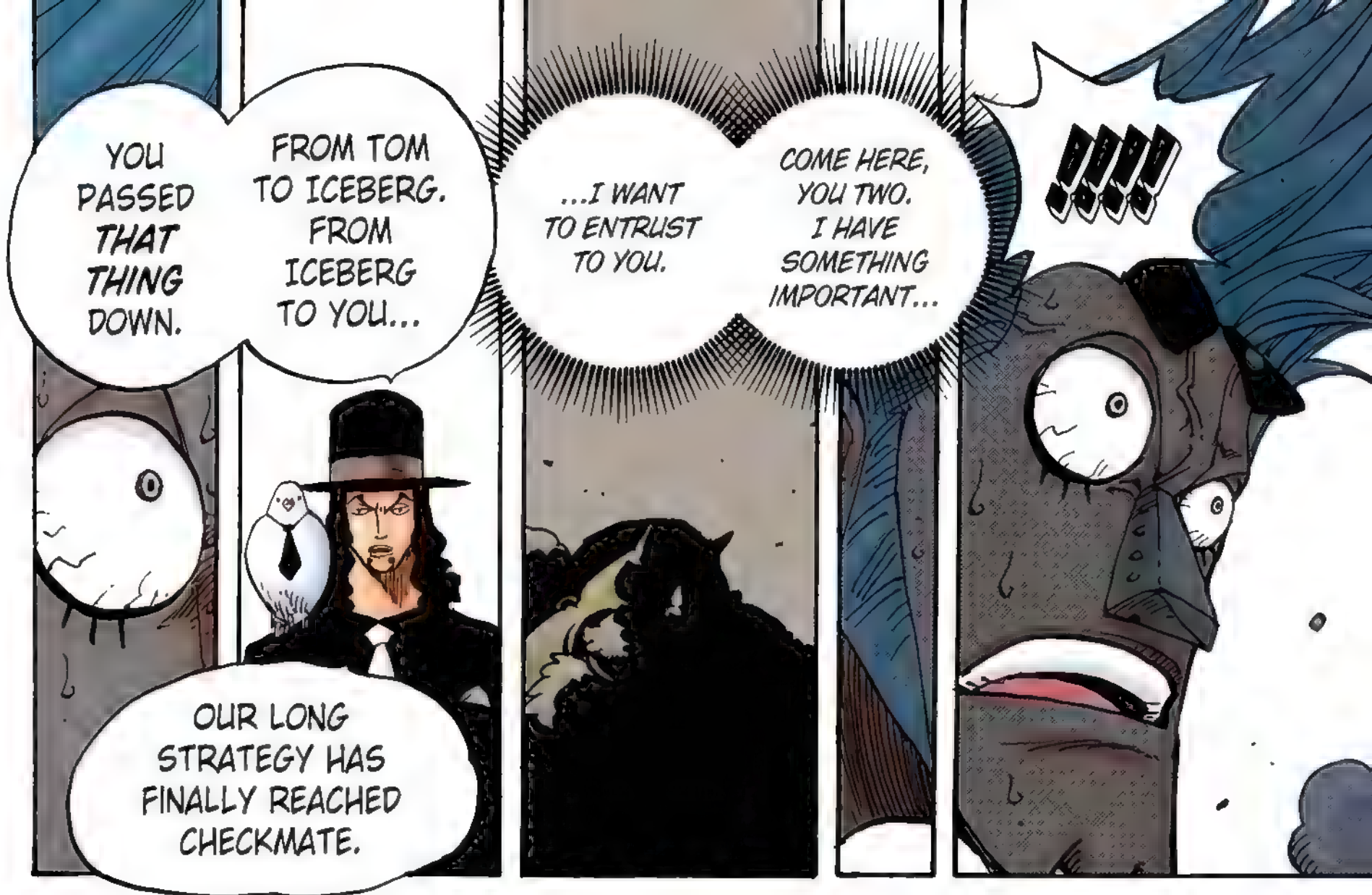
YOUR REAL
NAME IS
CUTTY FLAM.

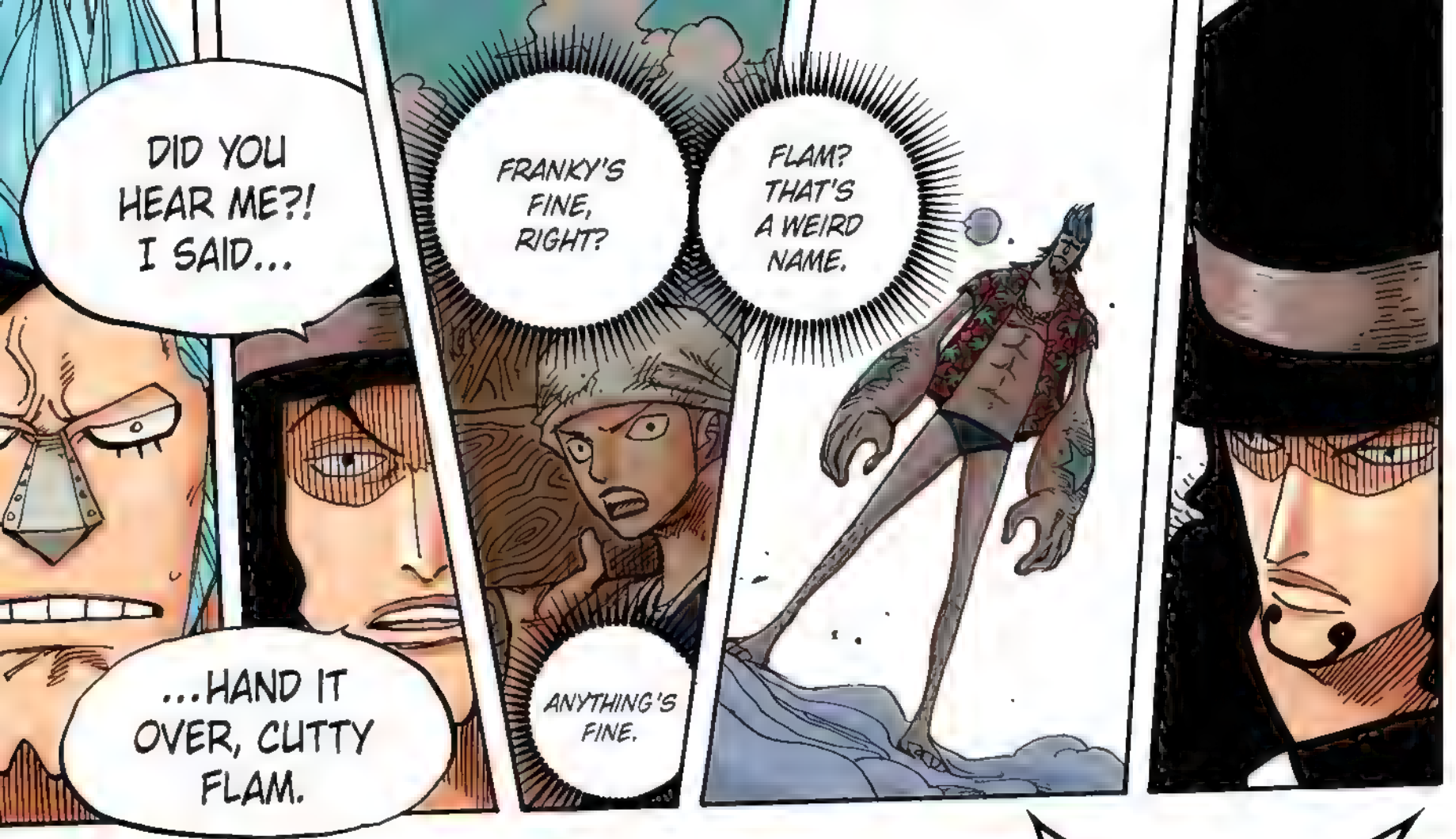
YOU ARE
TOM'S OTHER
APPRENTICE,
THE ONE WHO IS
SUPPOSED TO
HAVE DIED EIGHT
YEARS AGO.

FRANKY,
WE KNOW
EVERYTHING
ALREADY.

DON'T TRY
TO DECEIVE US...
IT WILL ONLY
INCREASE OUR
ANNOYANCE.







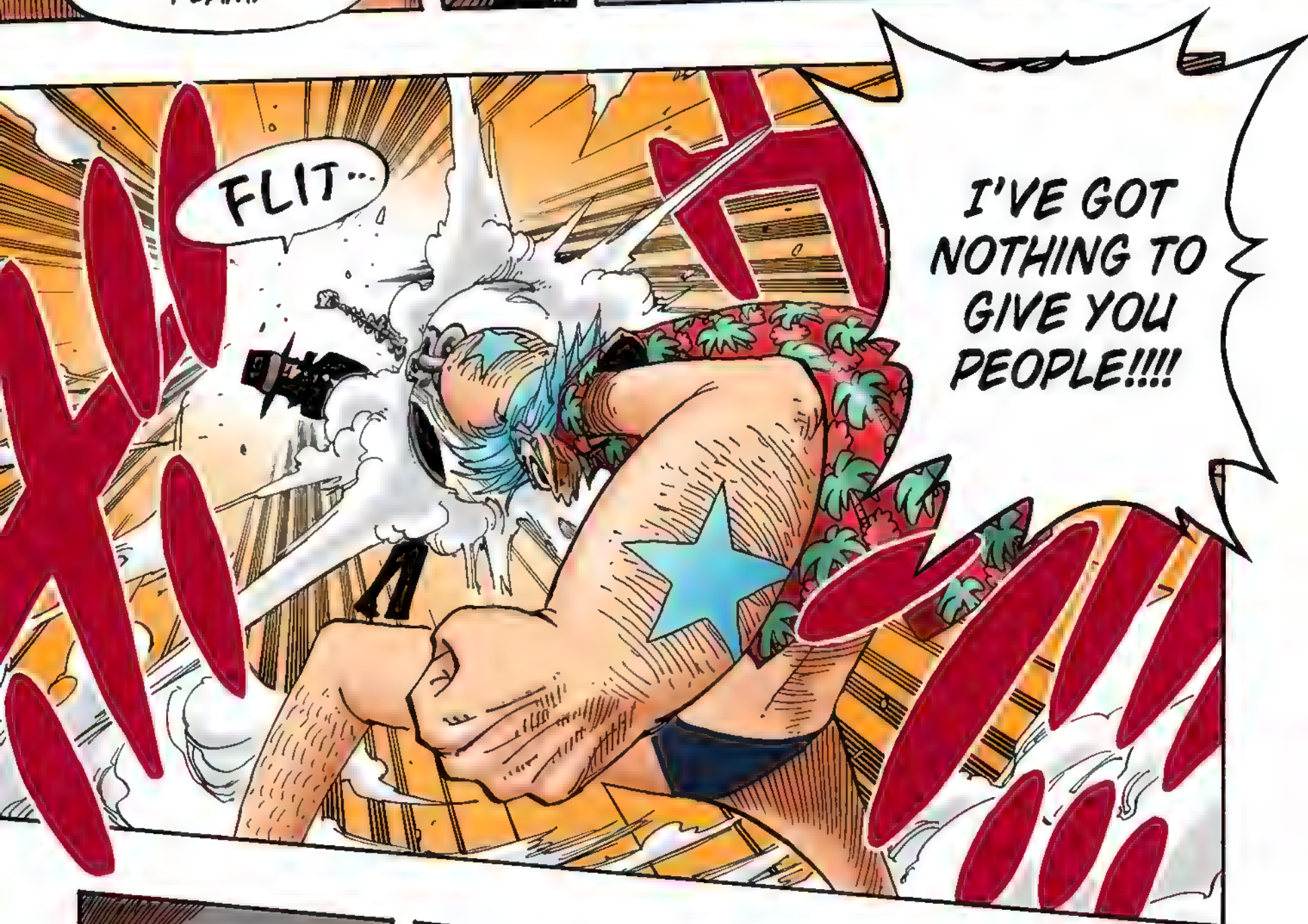
DID YOU
HEAR ME?!
I SAID...

FRANKY'S
FINE,
RIGHT?

FLAM?
THAT'S
A WEIRD
NAME.

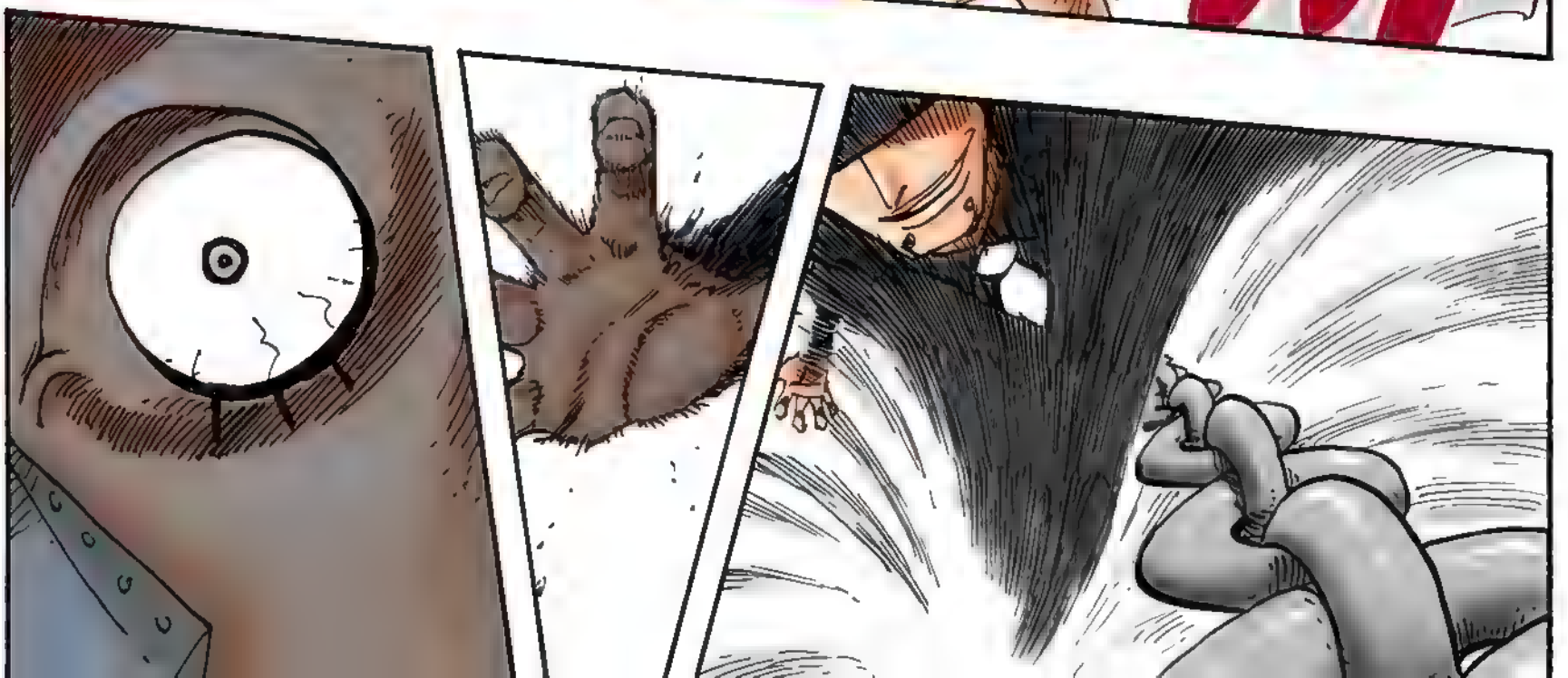
...HAND IT
OVER, CUTTY
FLAM.

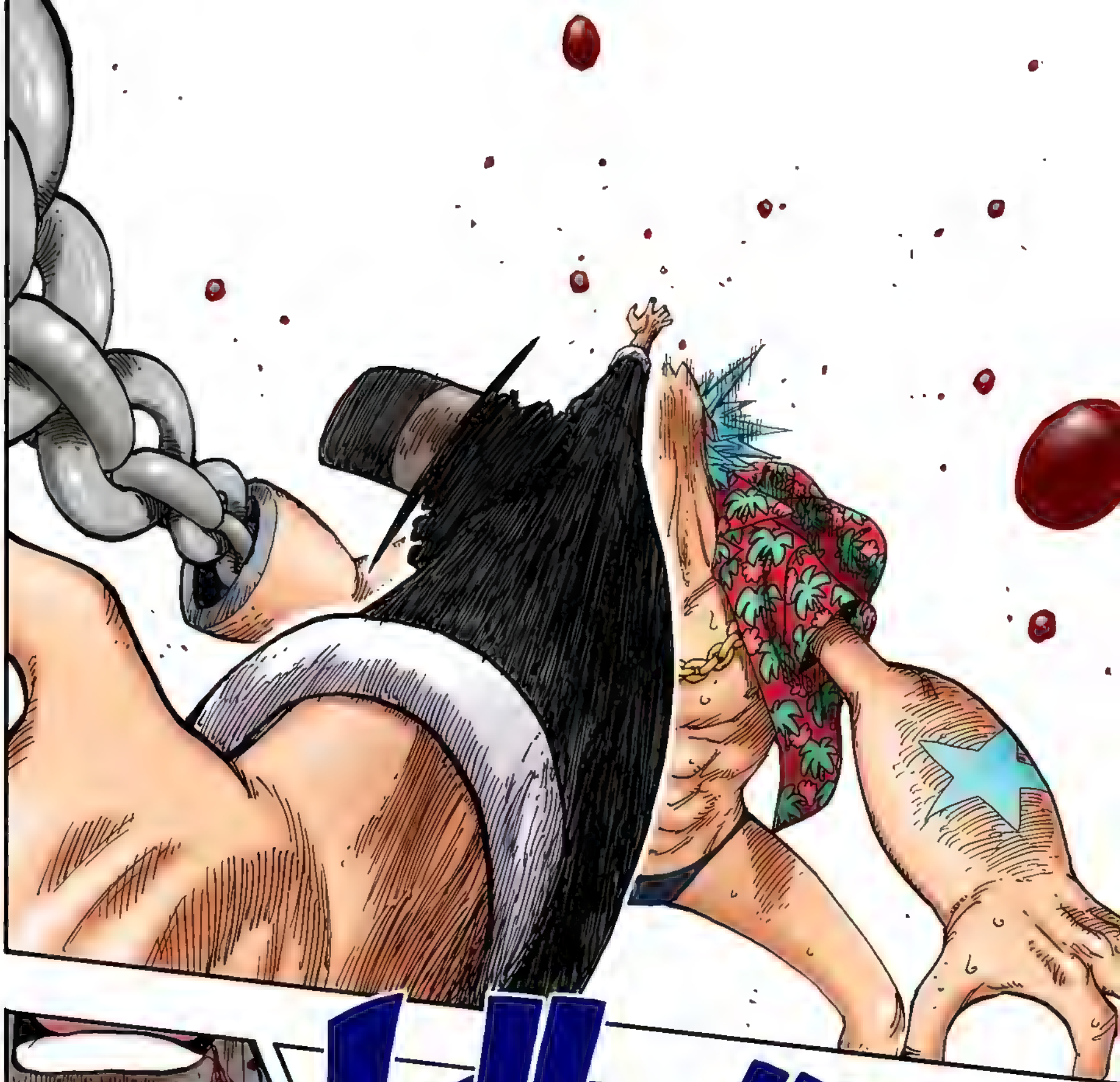
ANYTHING'S
FINE.

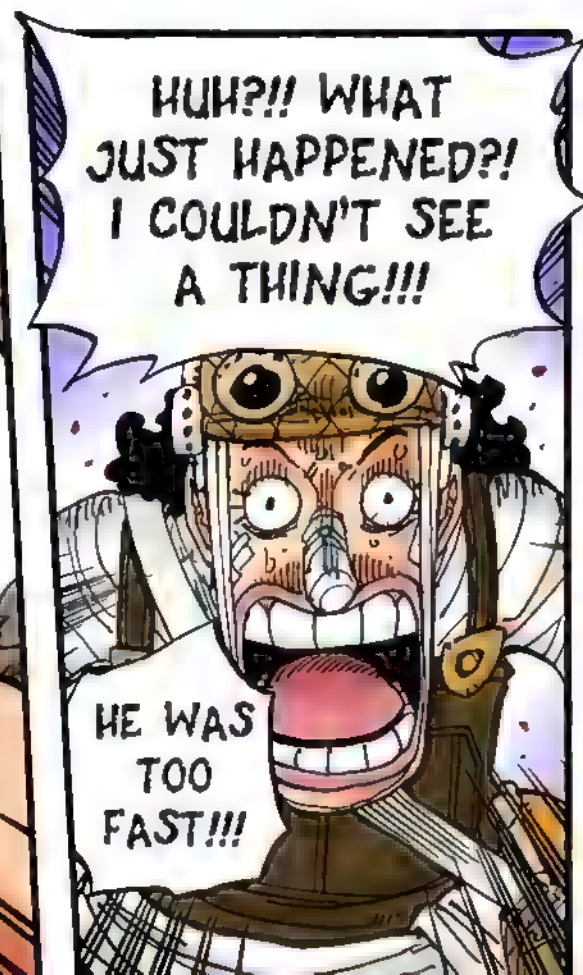
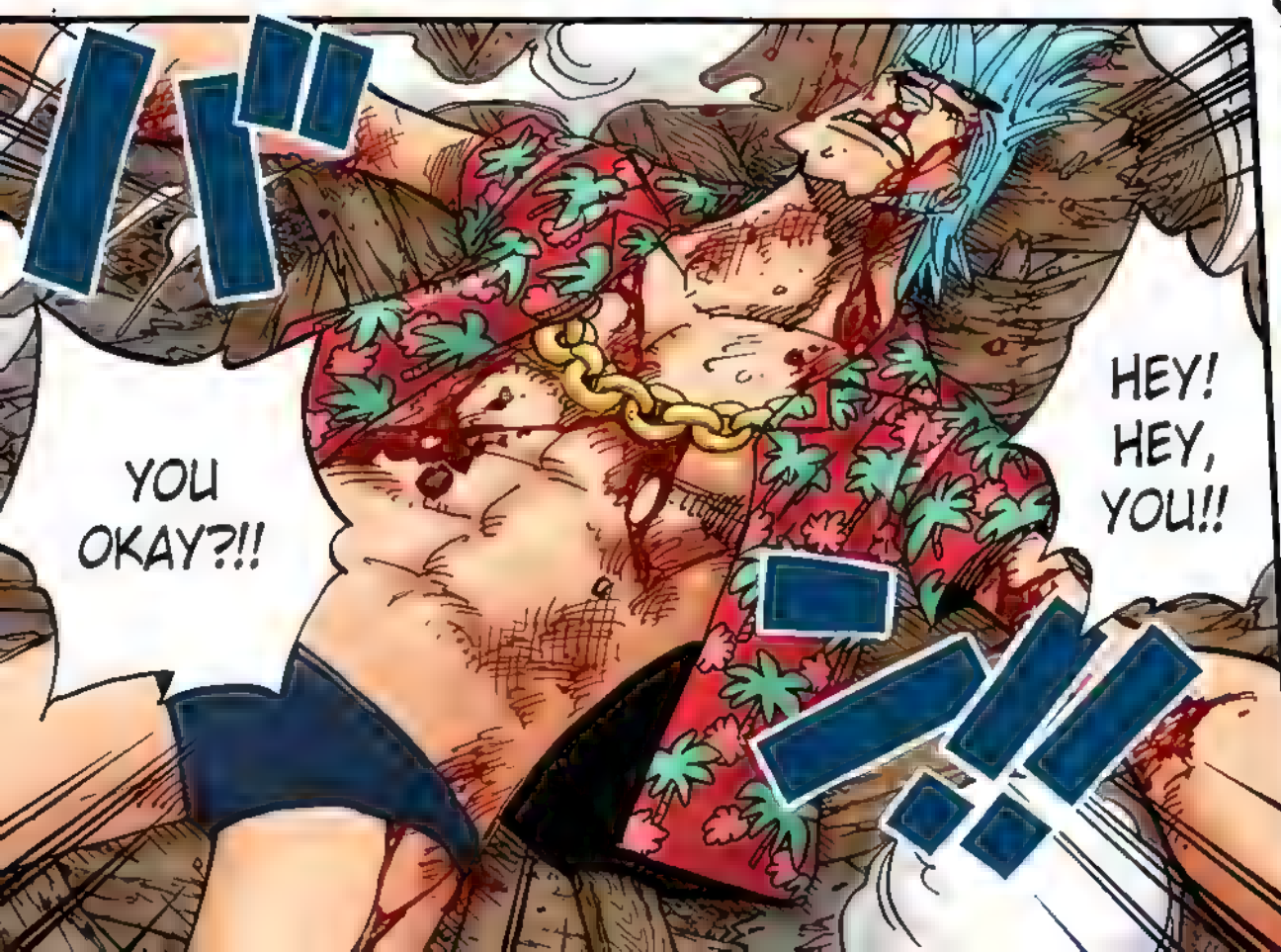


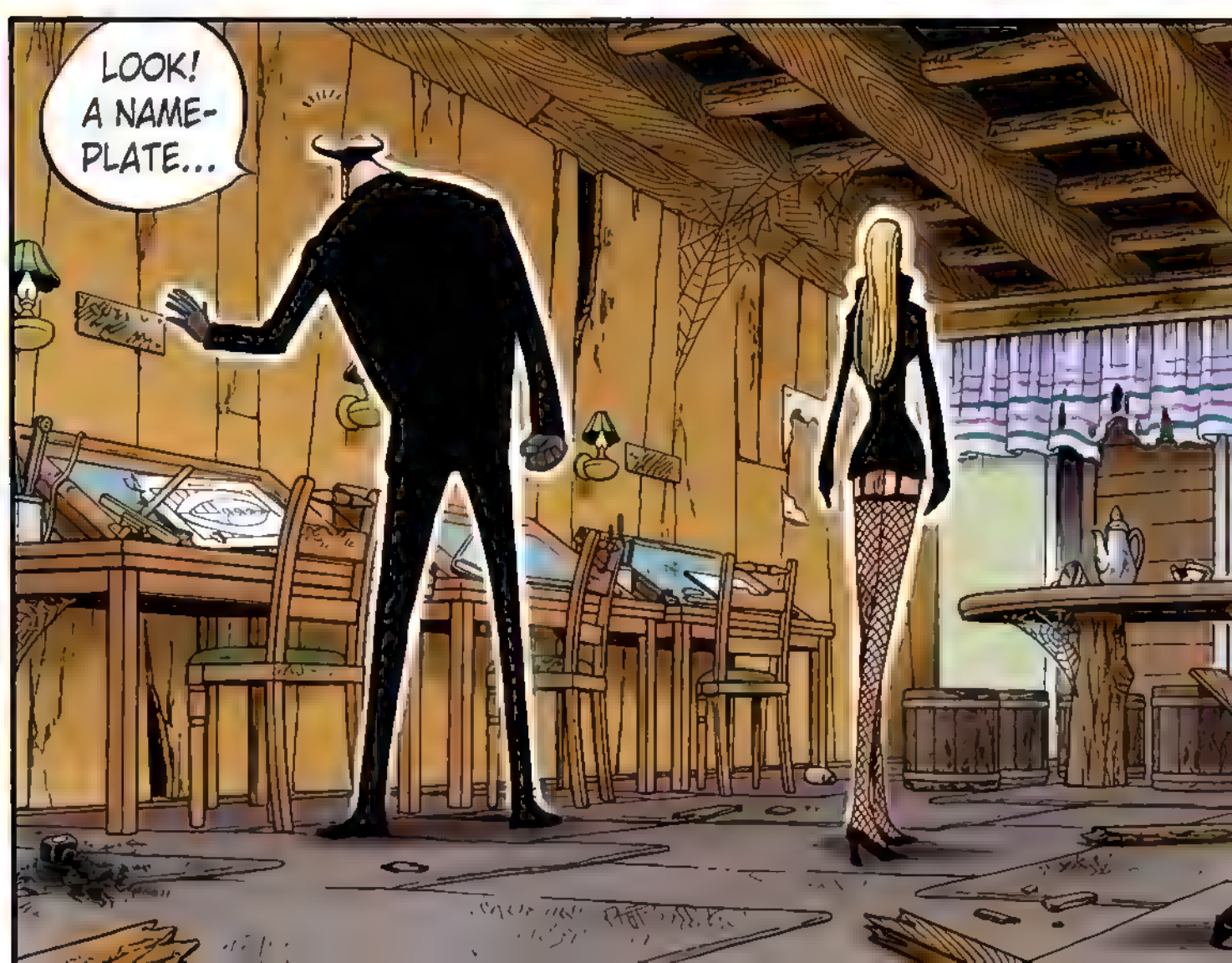
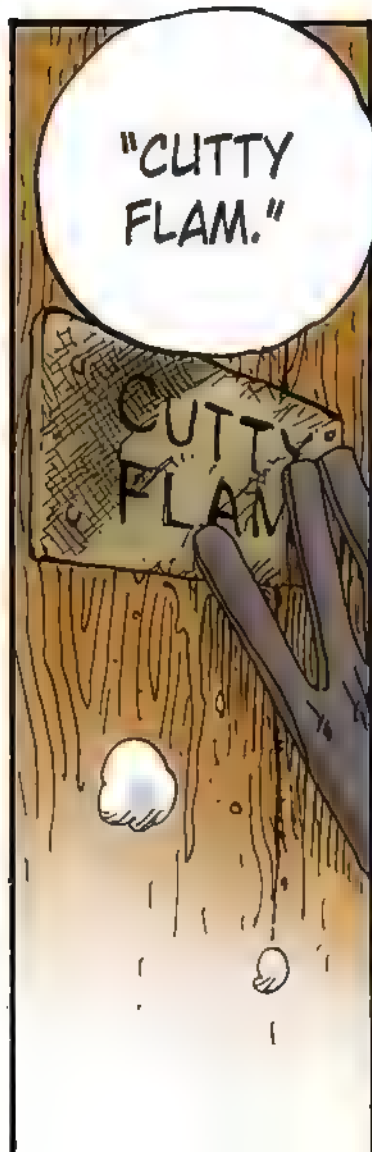
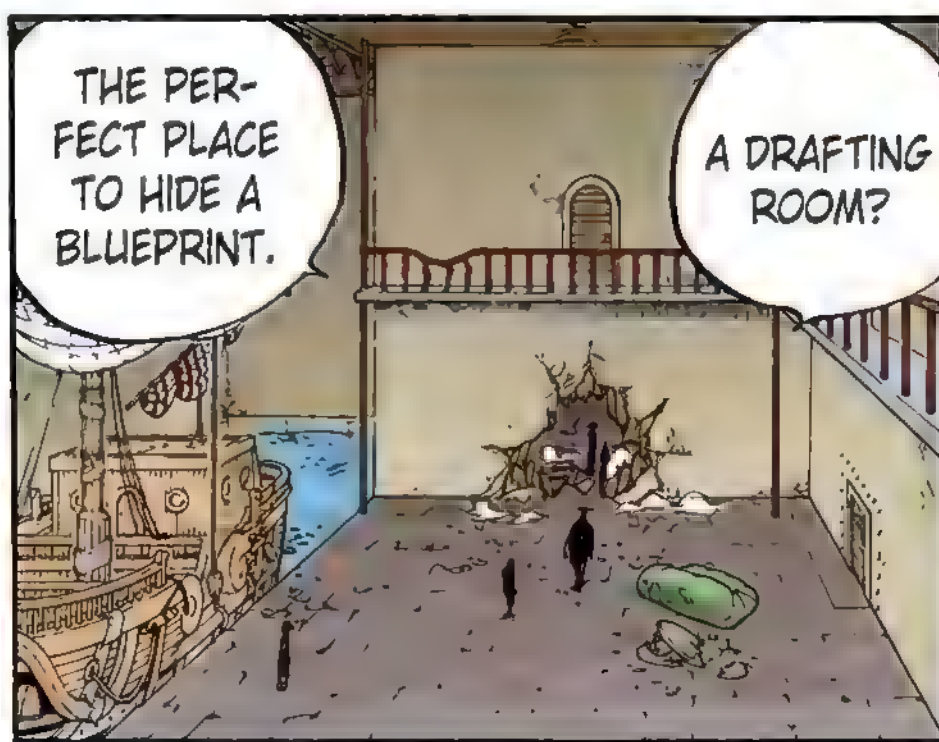
FLIT...

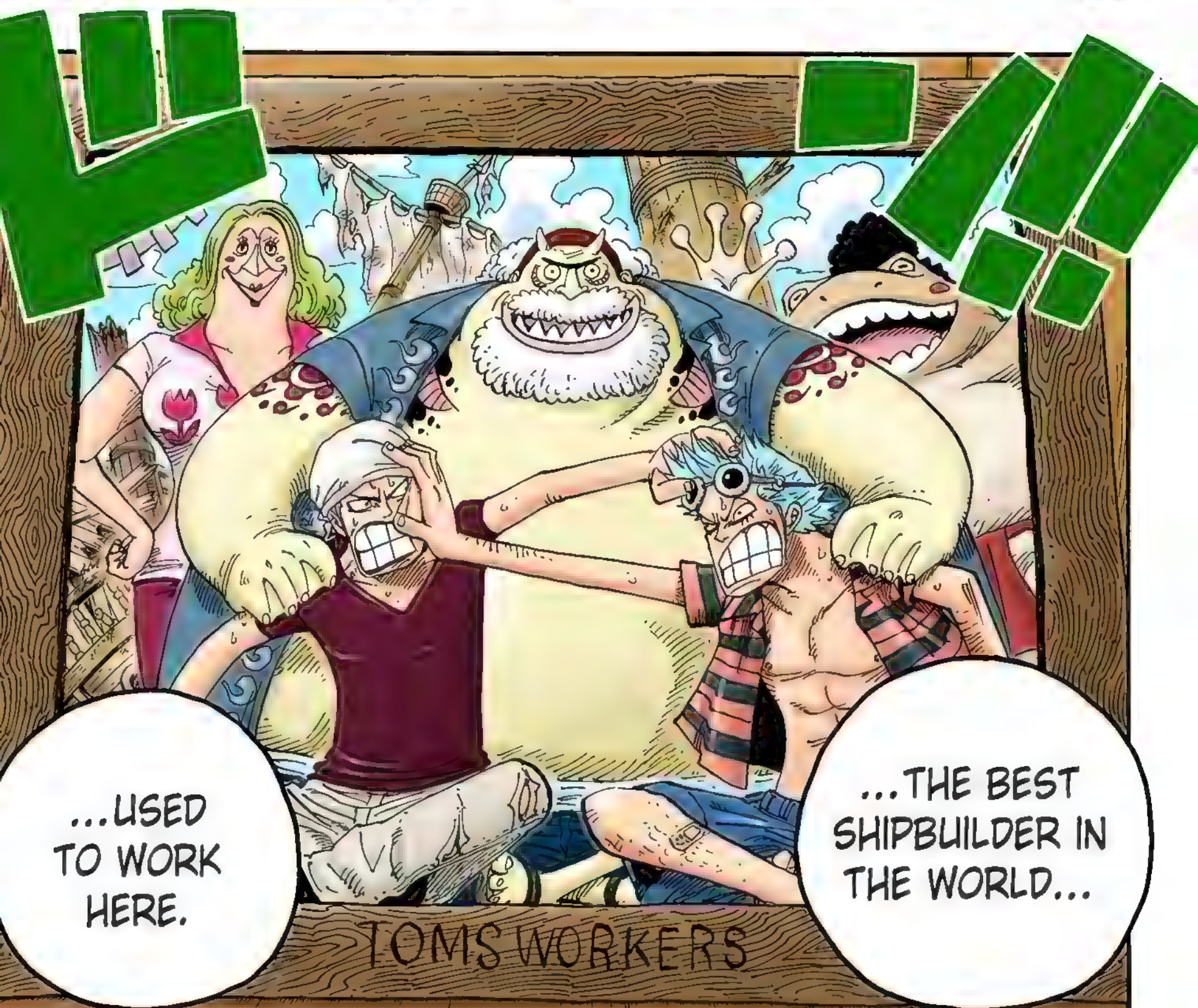
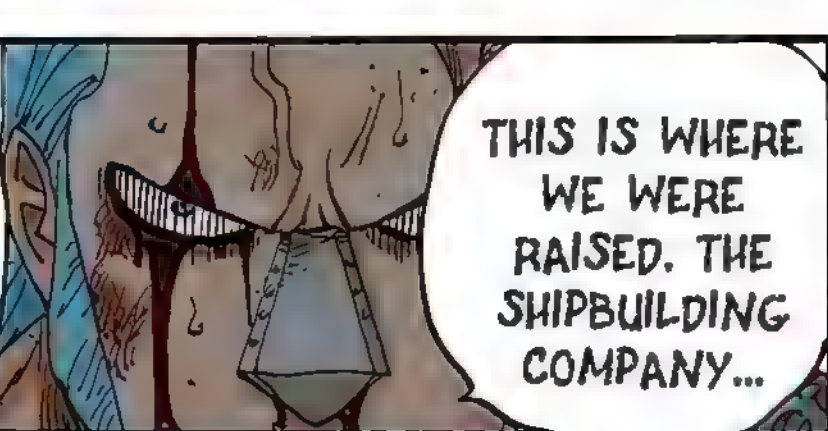
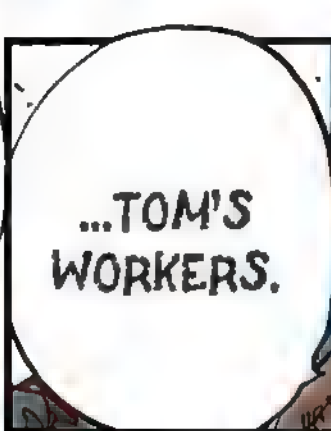
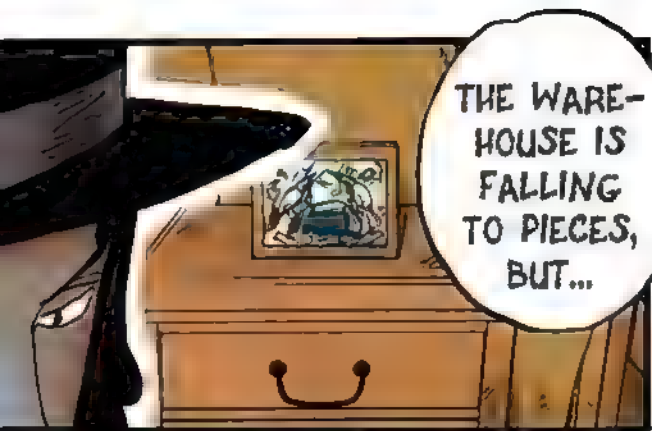
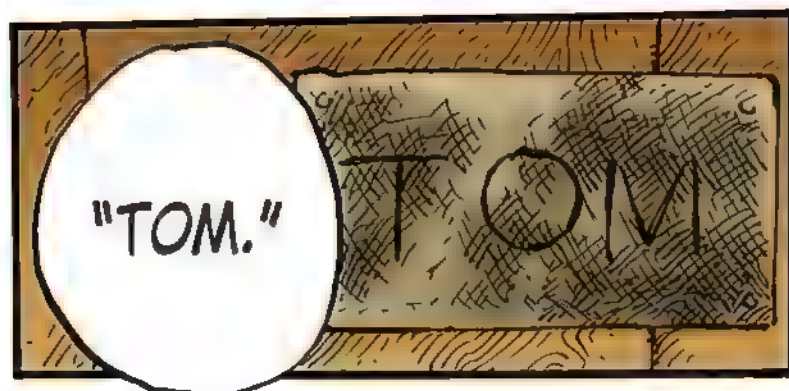
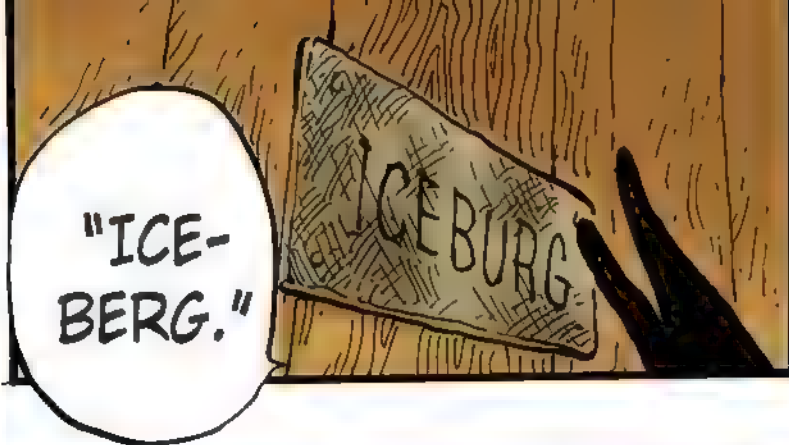
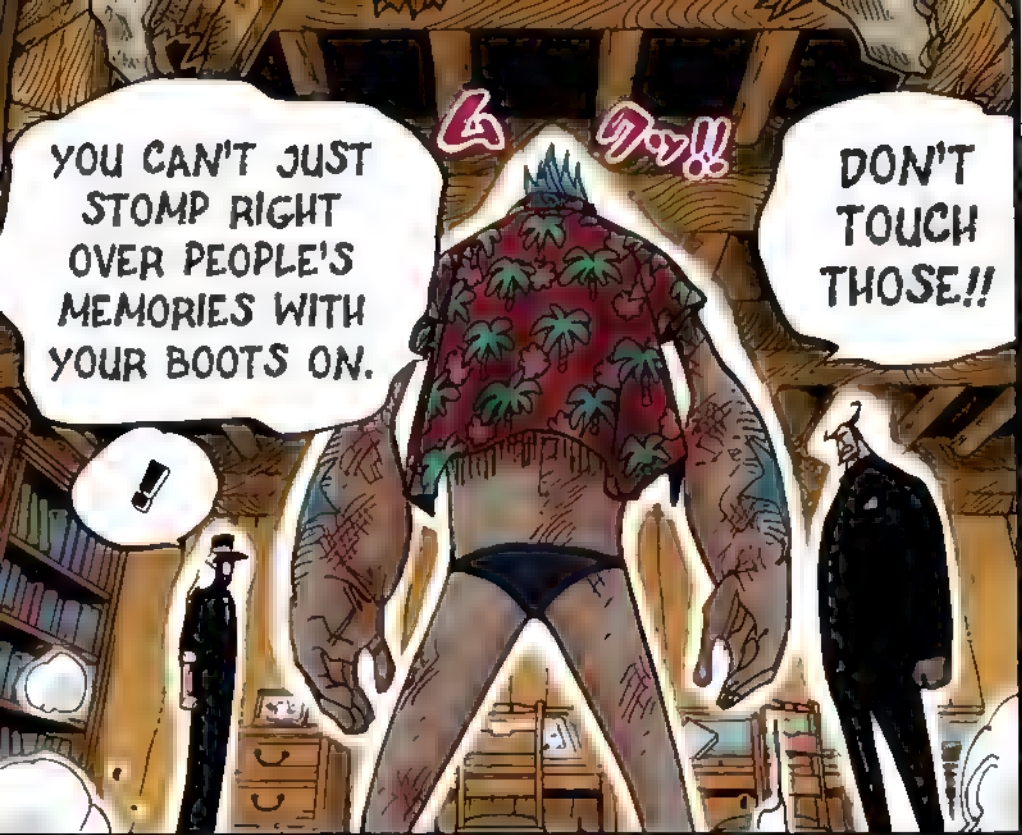
I'VE GOT
NOTHING TO
GIVE YOU
PEOPLE!!!!







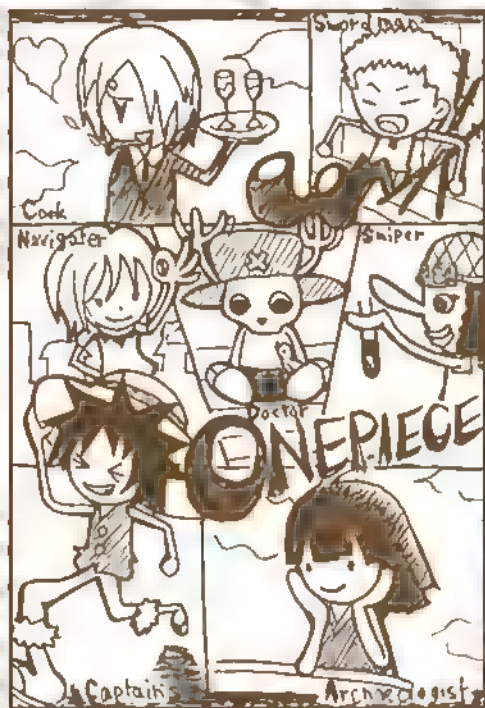




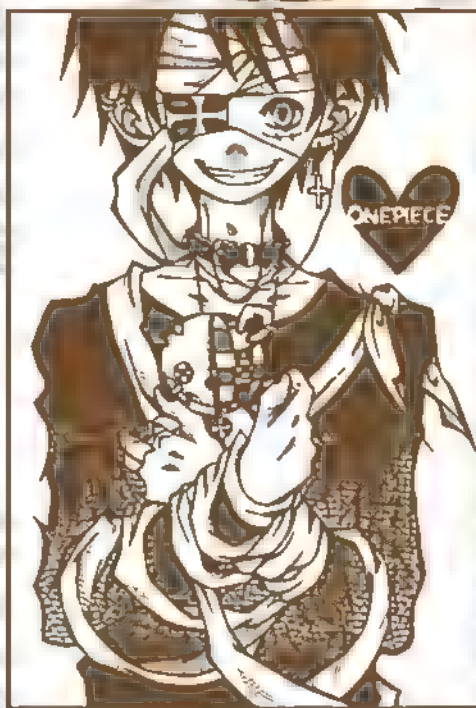
(千葉県 小林達の母さん)



ちが
違う!!



(埼玉県 稲富沙織さん)



(大阪府 鉄郎さん)



(北海道 ニーッさん)

それぞれのひまつぶし!

かいぞく
海賊ルフィ!!

おとな じかん なに
大人の時間は何すんだ?



(徳島県 明石侑希さん)



(愛知県 菊千代さん)

おそるべし!!

おもいで
思い出はいっぱいあるんだ!!

そう! おれ様の部下!!



(岡山県 赤木崇嗣さん)

ウォーターセブン
ウォーターセブン総集切り絵!!



(宮城県 赤間信一さん)

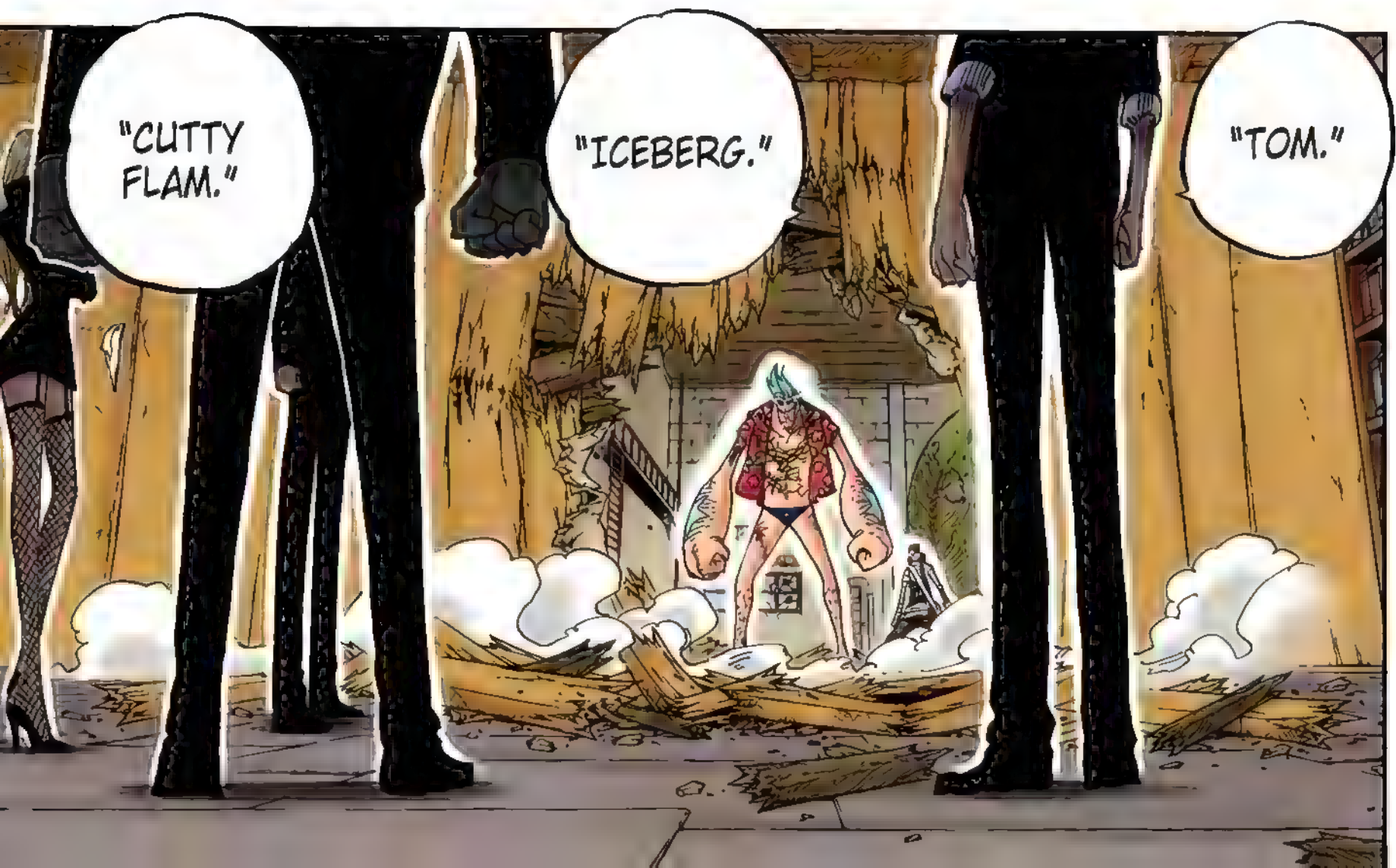
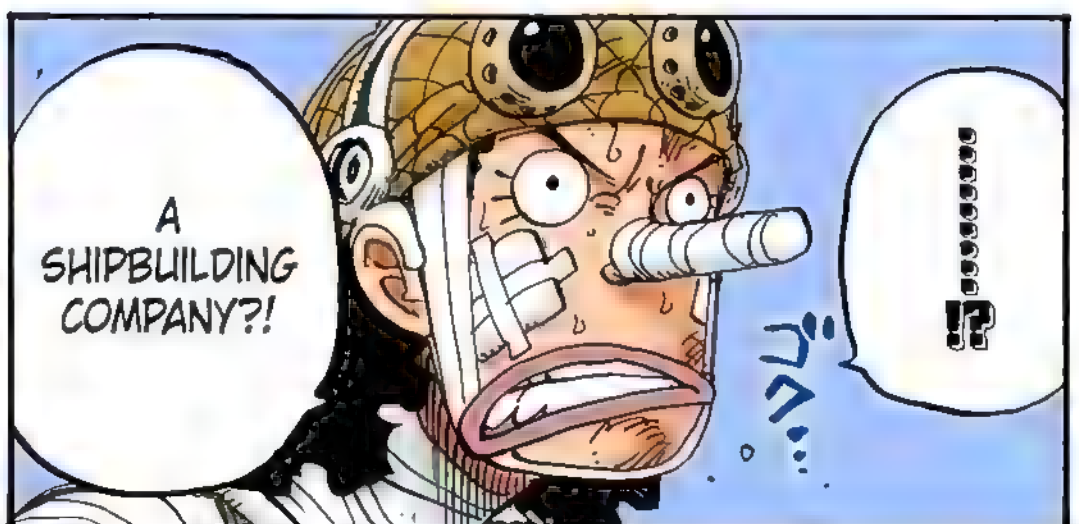
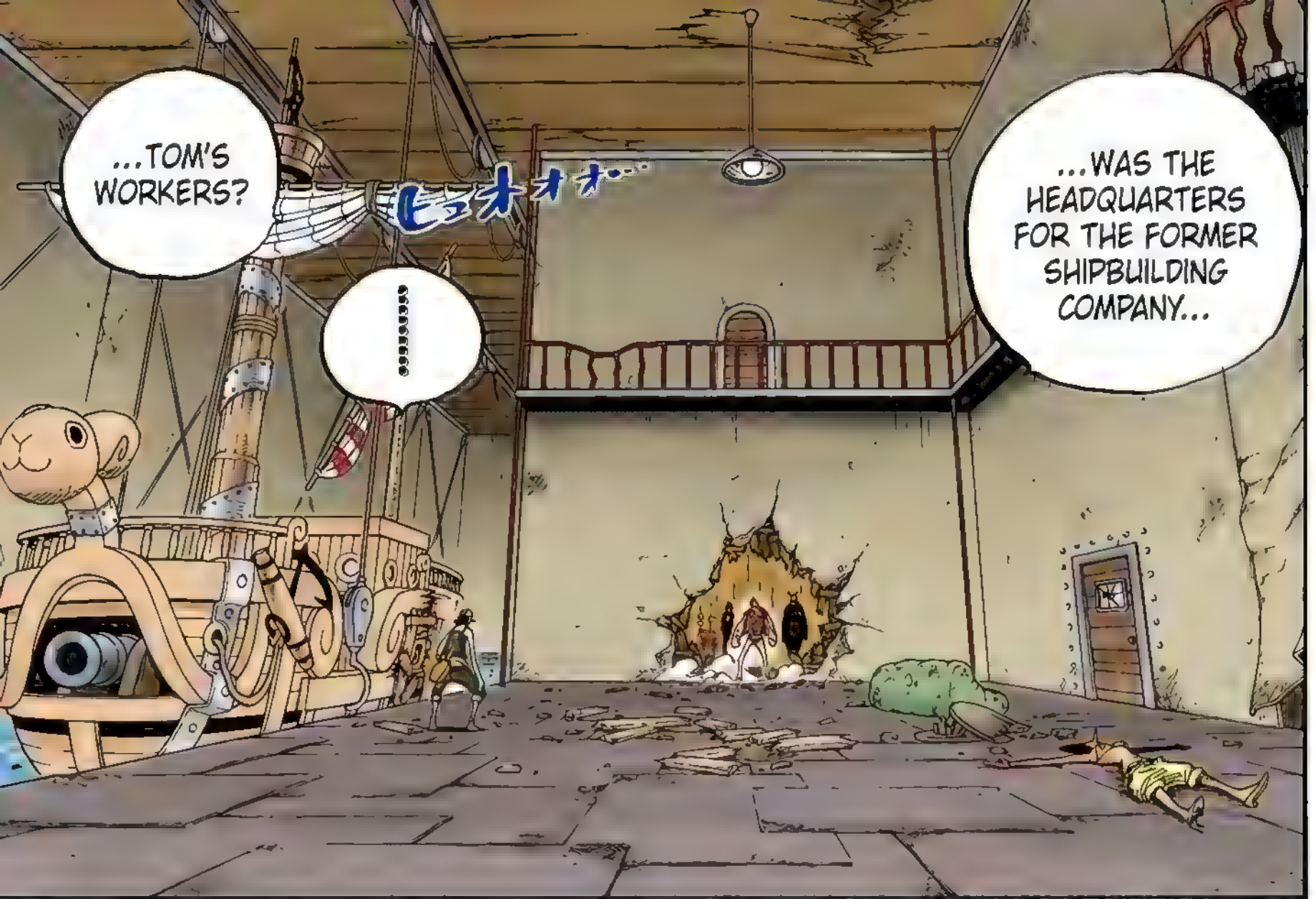
Chapter 353:

THE LEGENDARY

SHIPWRIGHT







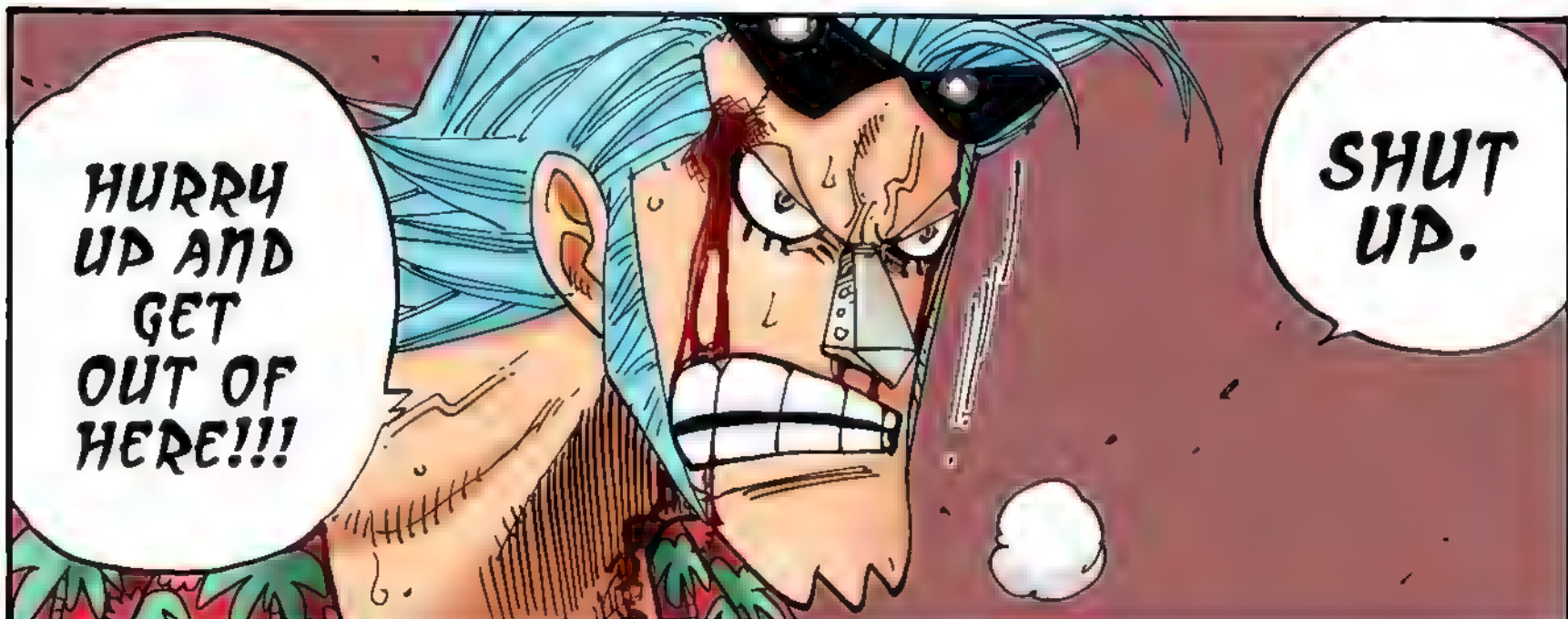


...IS REALLY
RATHER
CUTE
OF YOU.



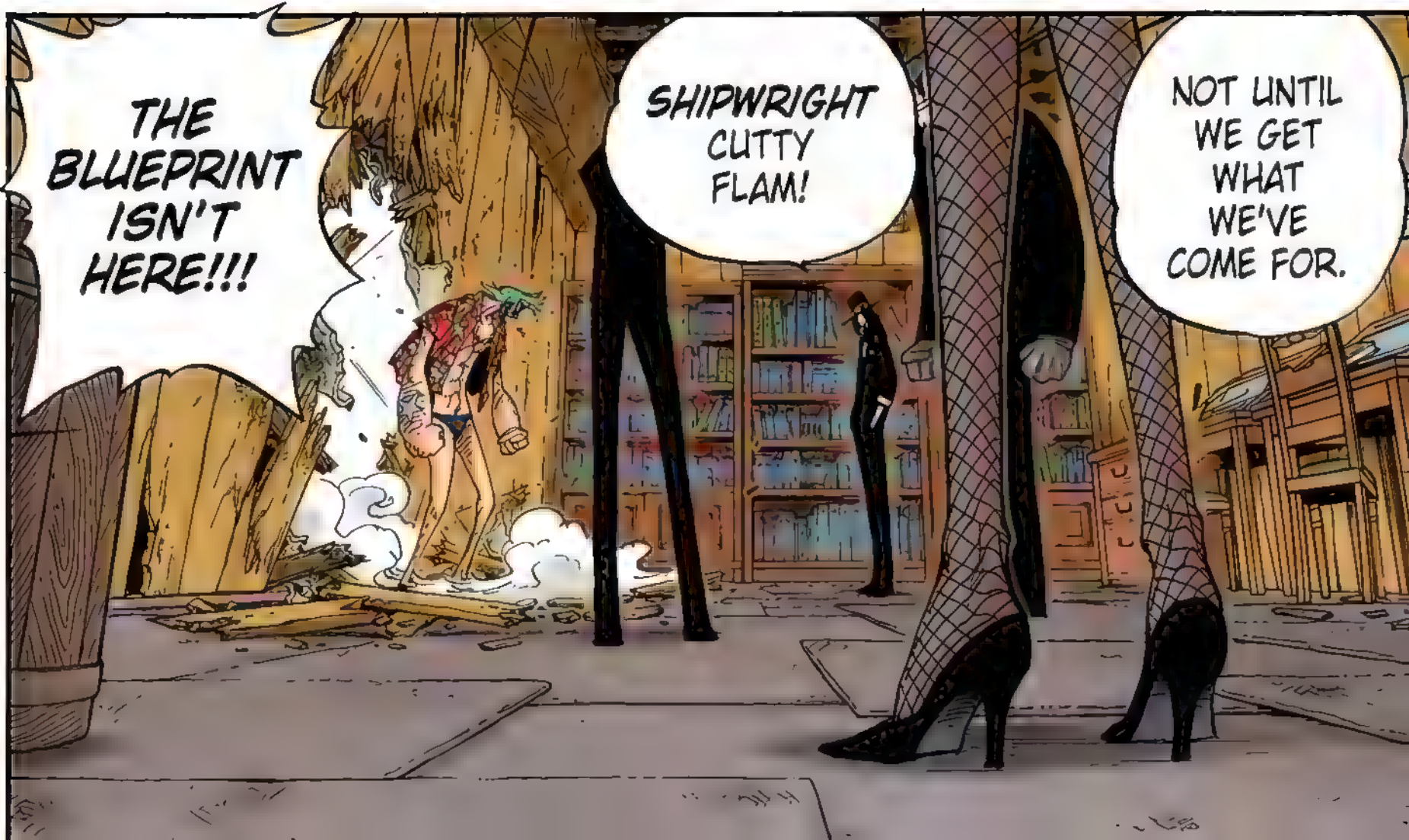
THIS PLACE
MUST BE FULL
OF HAPPY
MEMORIES
FROM YOUR
SHIPBUILDING
DAYS, EH,
FRANKY?

CALLING
IT YOUR
"SECRET
BASE"...



HURRY
UP AND
GET
OUT OF
HERE!!!

SHUT
UP.



THE
BLUEPRINT
ISN'T
HERE!!!

SHIPWRIGHT
CUTTY
FLAM!

NOT UNTIL
WE GET
WHAT
WE'VE
COME FOR.



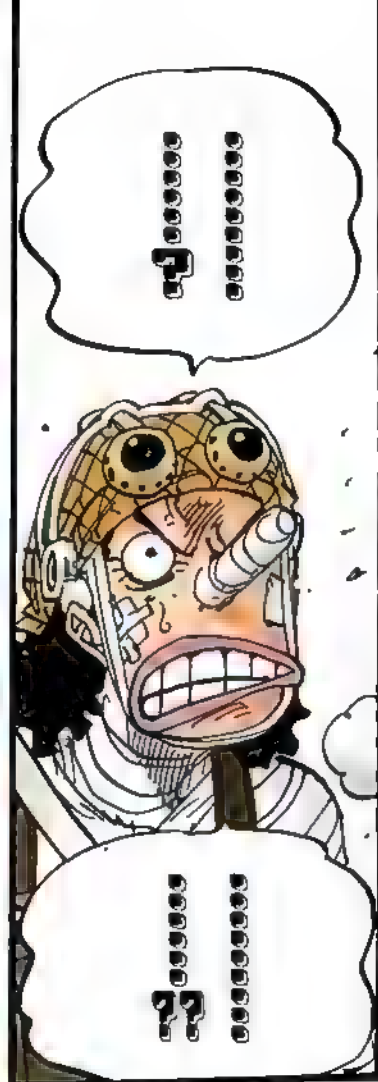
I SUPPOSE
WE COULDN'T
EXPECT ANY
OTHER ANSWER
FROM YOU!!!

WELL...

KALIFA.

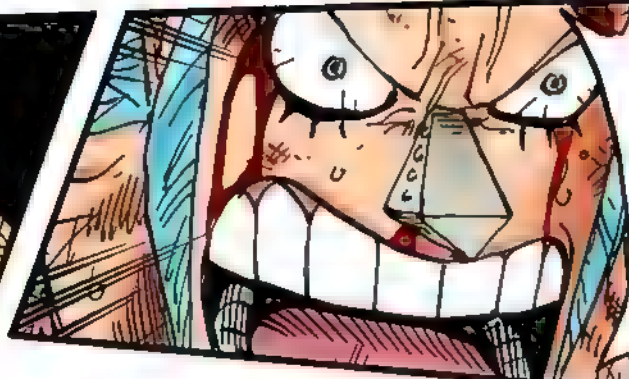
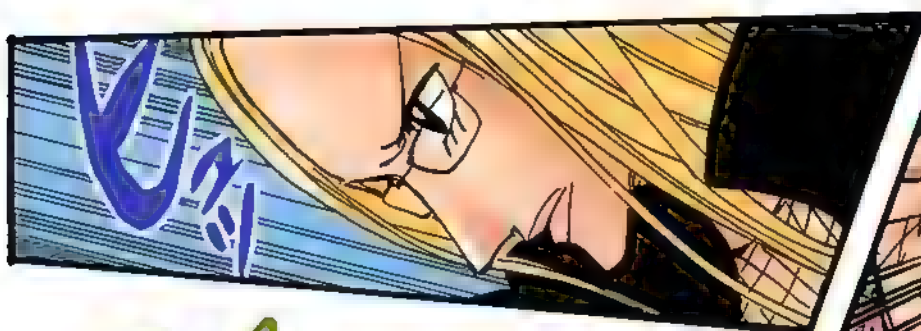
!?

RIGHT.

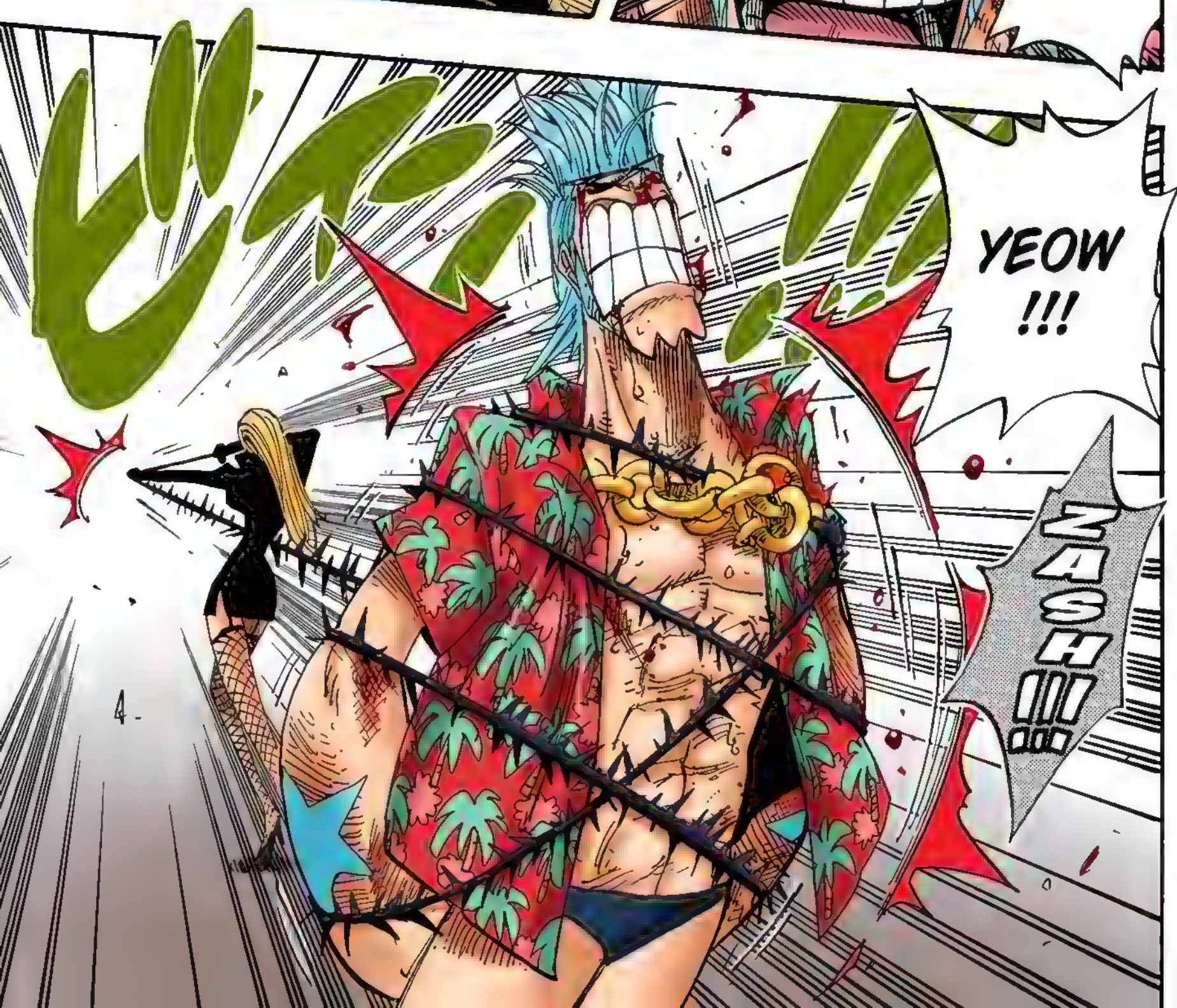


???

???

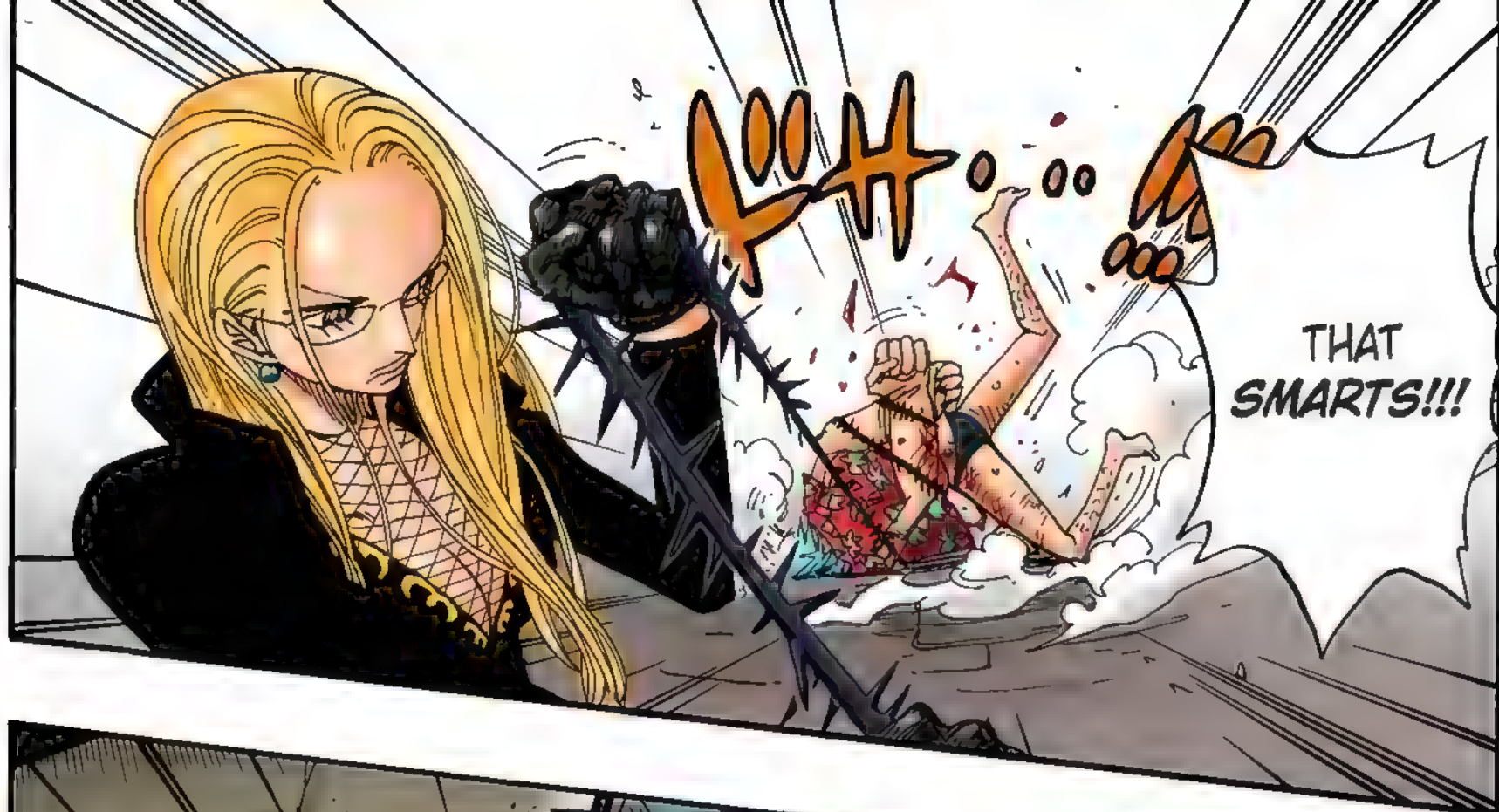


HEY
!!!

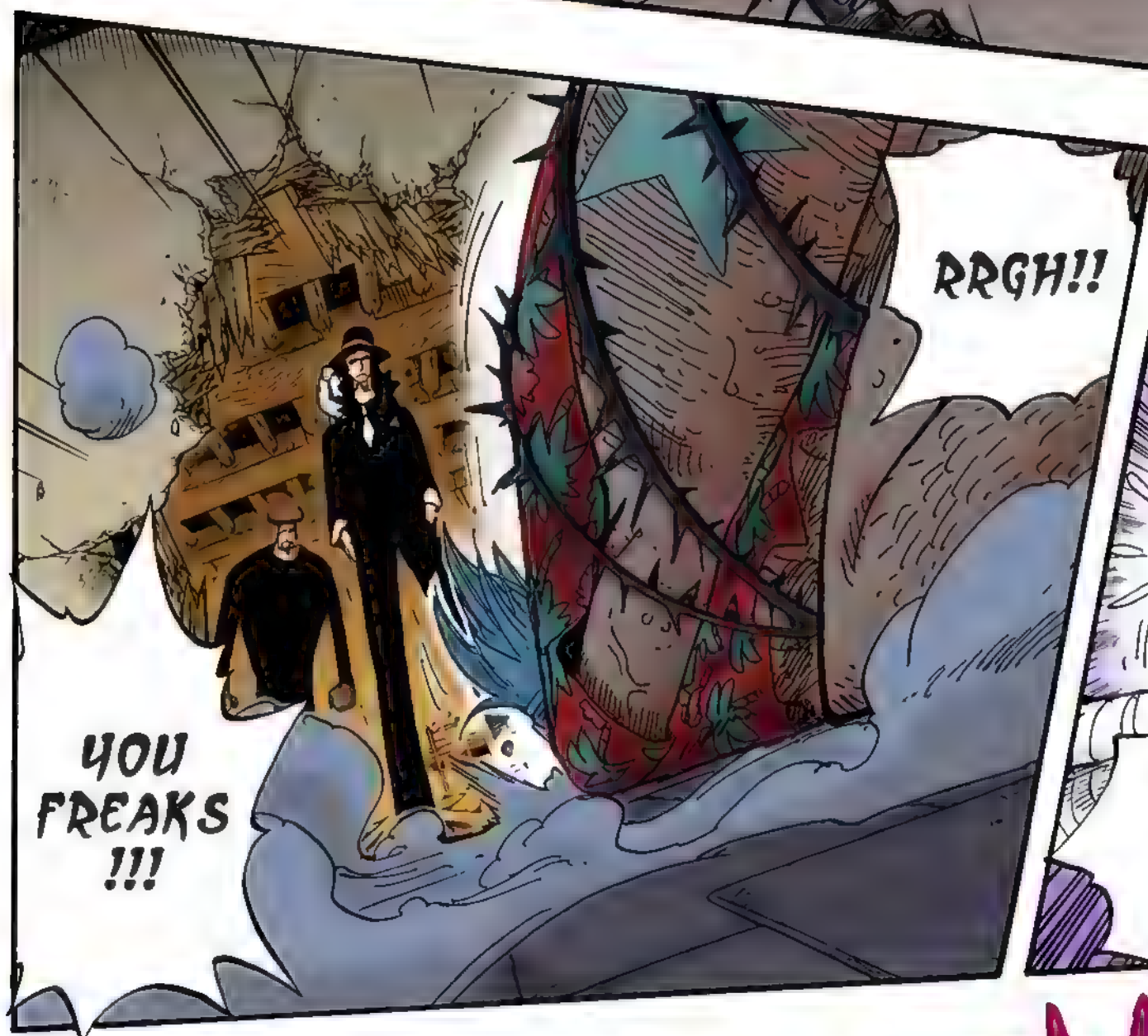


YEOW
!!!

HONAN
!!!

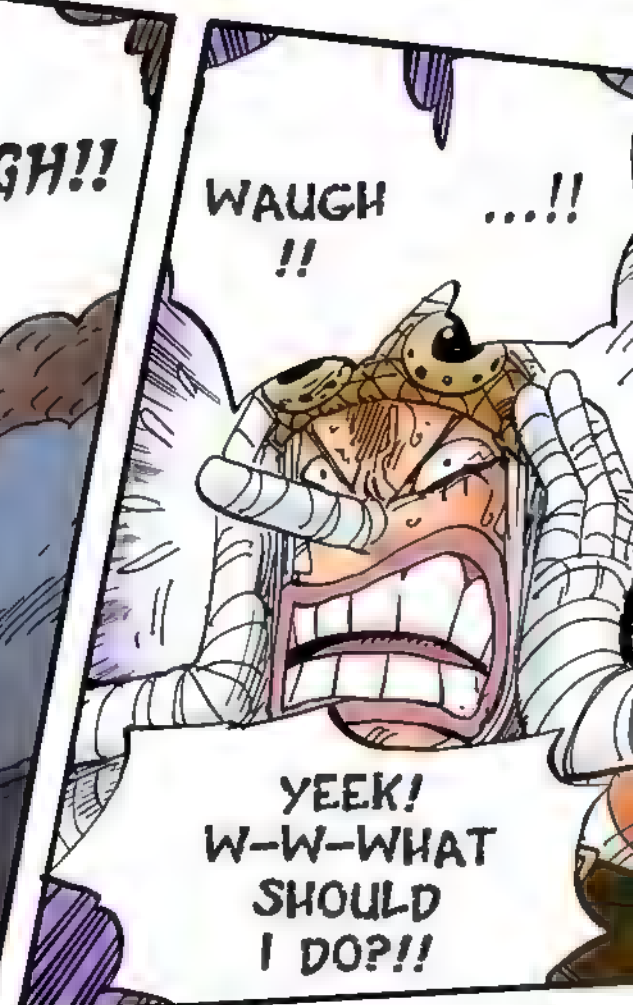


THAT
SMARTS!!!



YOU
FREAKS
!!!

RRGH!!



WAUGH
!!
...!!

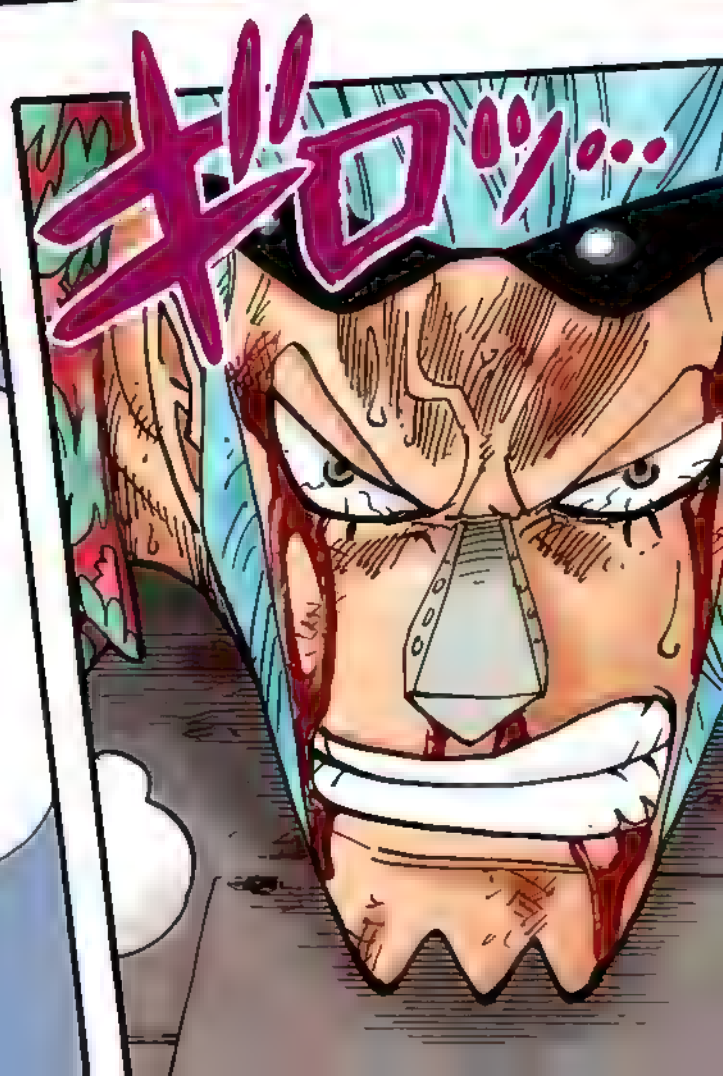
YEEK!
W-W-WHAT
SHOULD
I DO?!!



WE HAVE
A TRUMP
CARD.

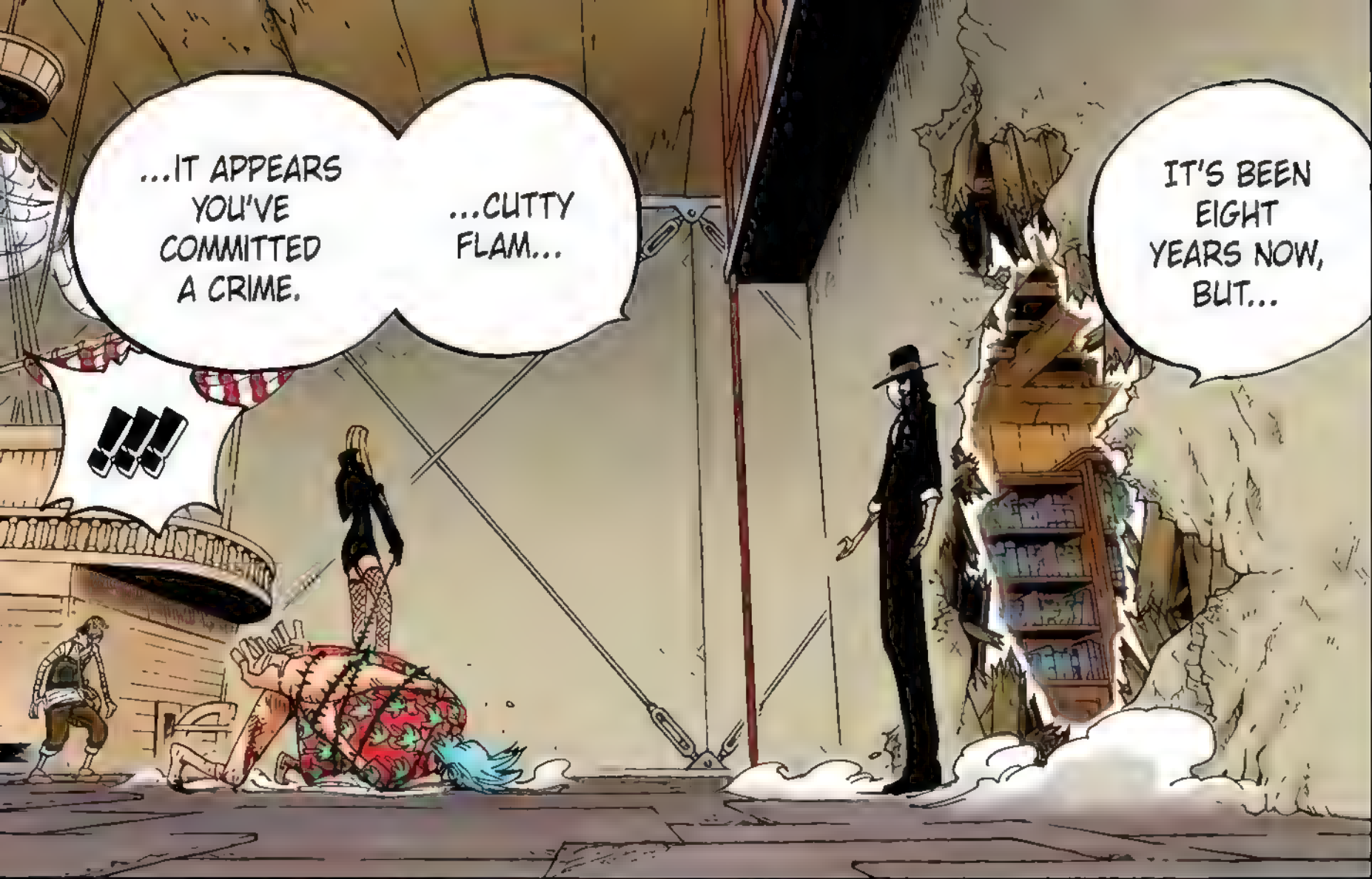
WE DON'T
REALLY...

...NEED AN
ANSWER
OUT OF
YOU RIGHT
AWAY, YOU
KNOW.



WAUGH
!!
...!!

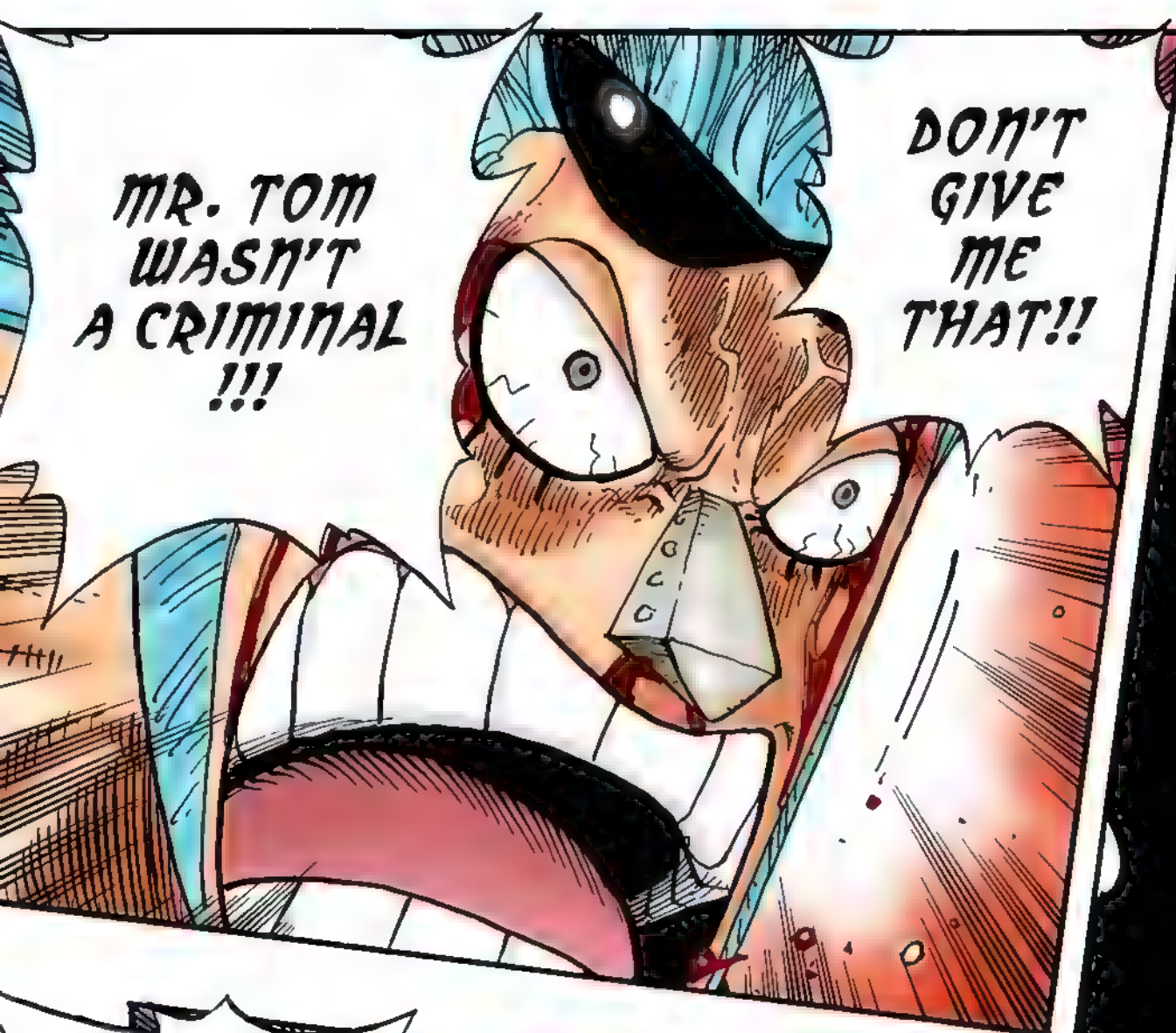
YEEK!
W-W-WHAT
SHOULD
I DO?!!



...IT APPEARS
YOU'VE
COMMITTED
A CRIME.

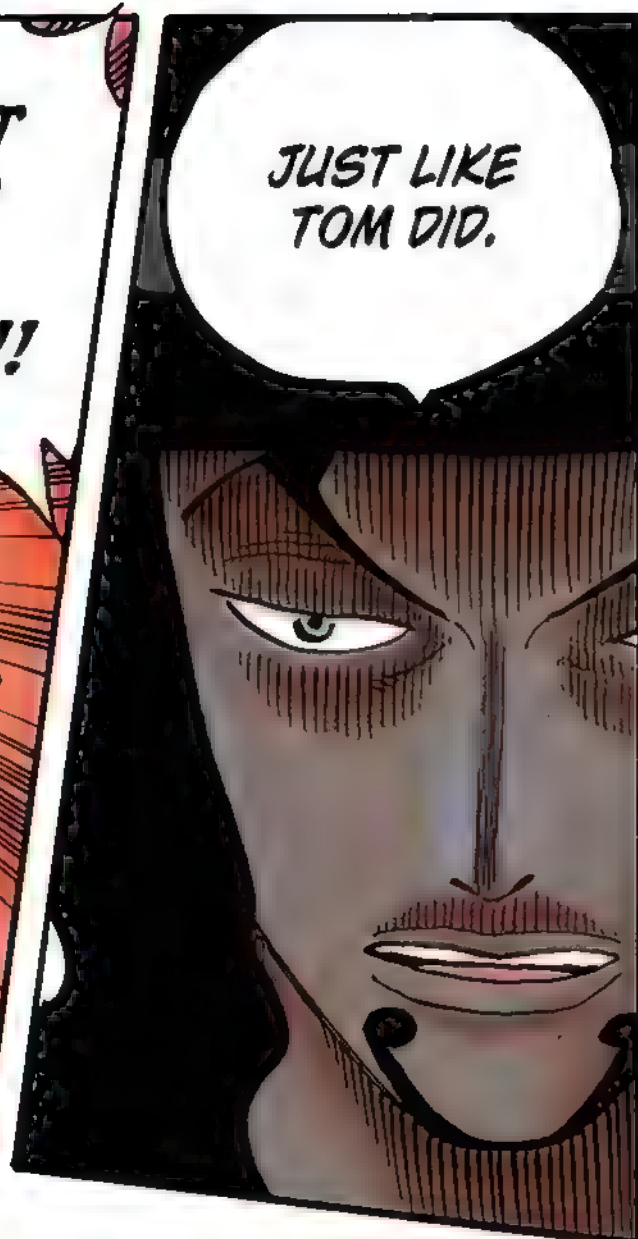
...CUTTY
FLAM...

IT'S BEEN
EIGHT
YEARS NOW,
BUT...

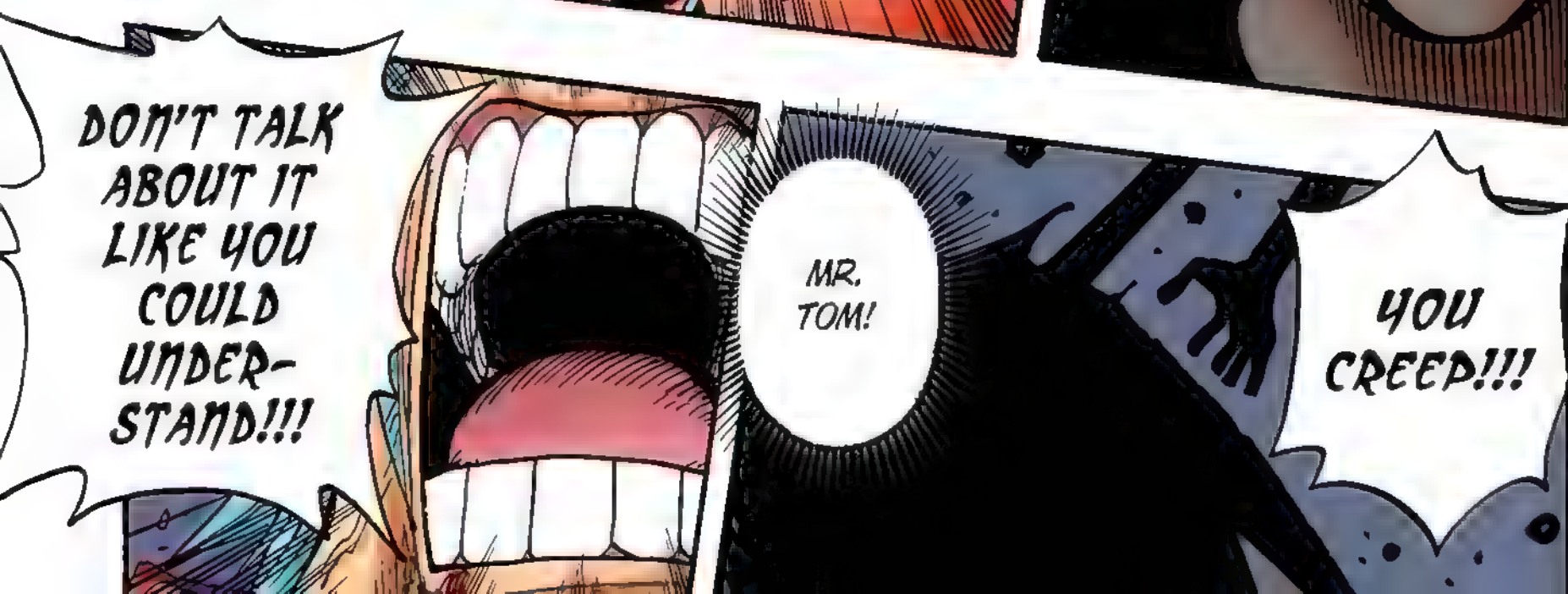


MR. TOM
WASN'T
A CRIMINAL
!!!

DON'T
GIVE
ME
THAT!!



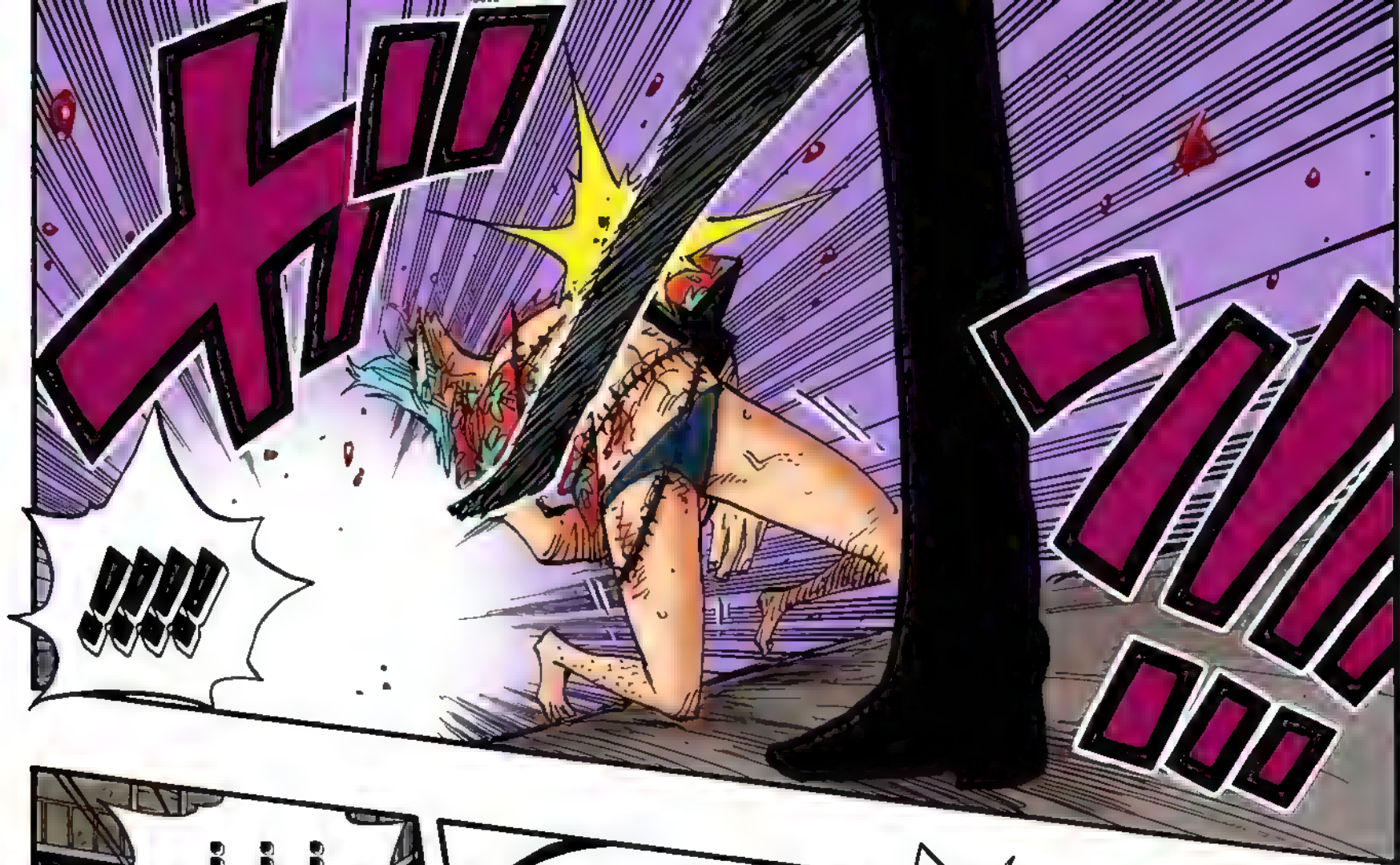
JUST LIKE
TOM DID.



DON'T TALK
ABOUT IT
LIKE YOU
COULD
UNDER-
STAND!!!

MR.
TOM!

YOU
CREEP!!!



AS A CRIMINAL,
YOU MUST
REALIZE
THE ROAD...

...YOU'RE
STARTING
DOWN.



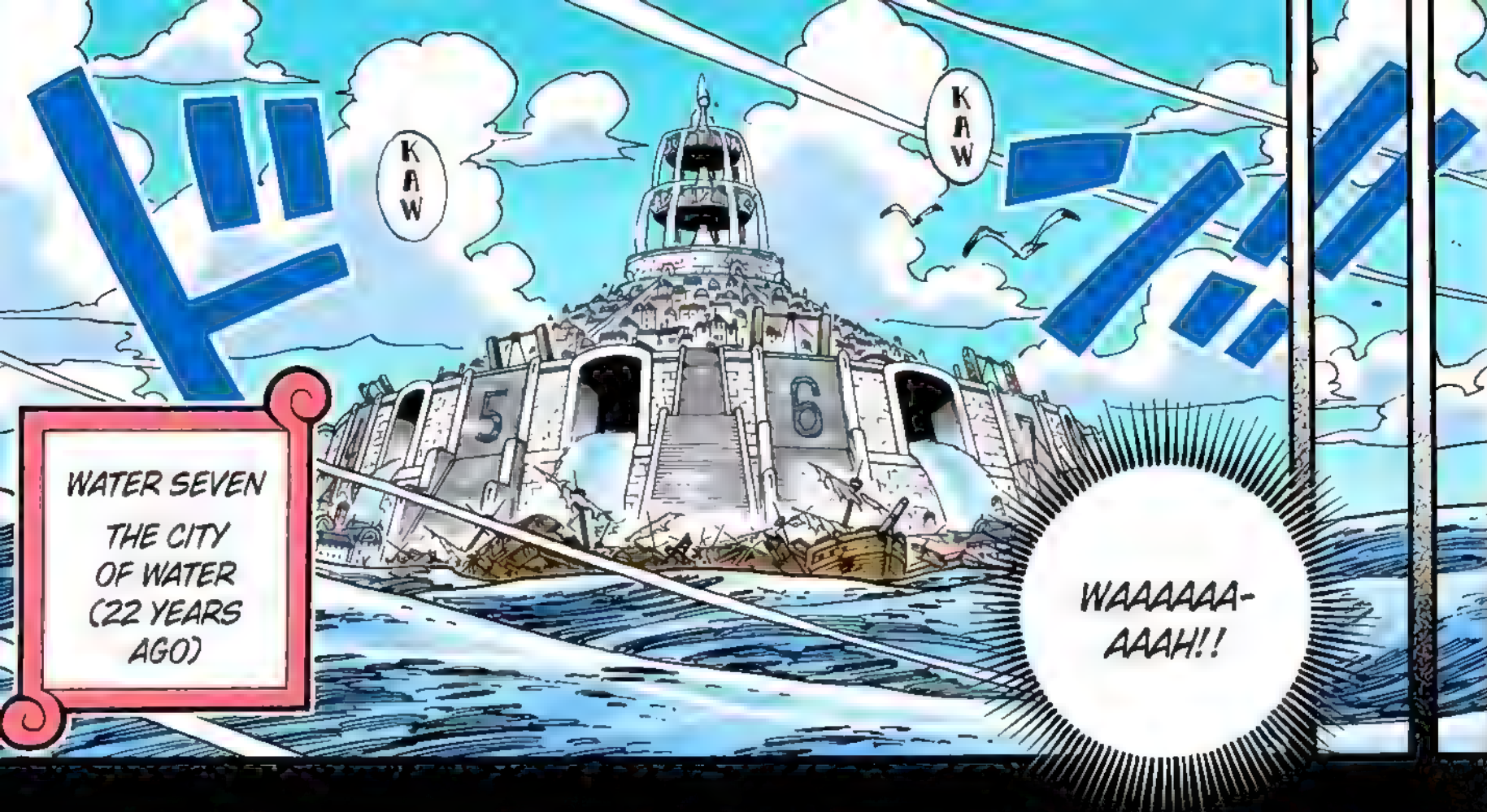
...DO YOU
PEOPLE
KNOW WATER
SEVEN?!!!

JUST
HOW
WELL...

FRANKY,
DON'T
INTERFERE
!!!

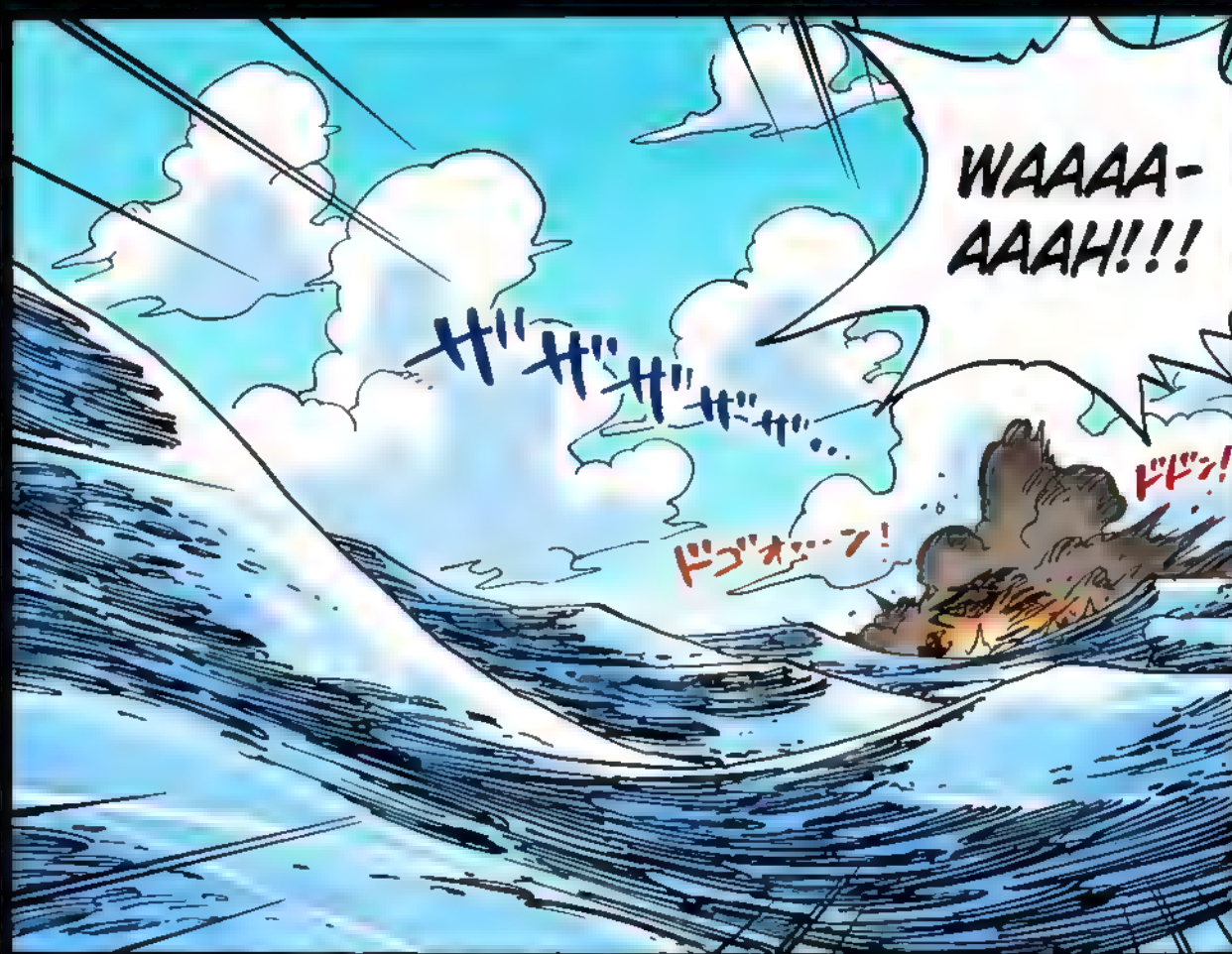
MR. TOM!



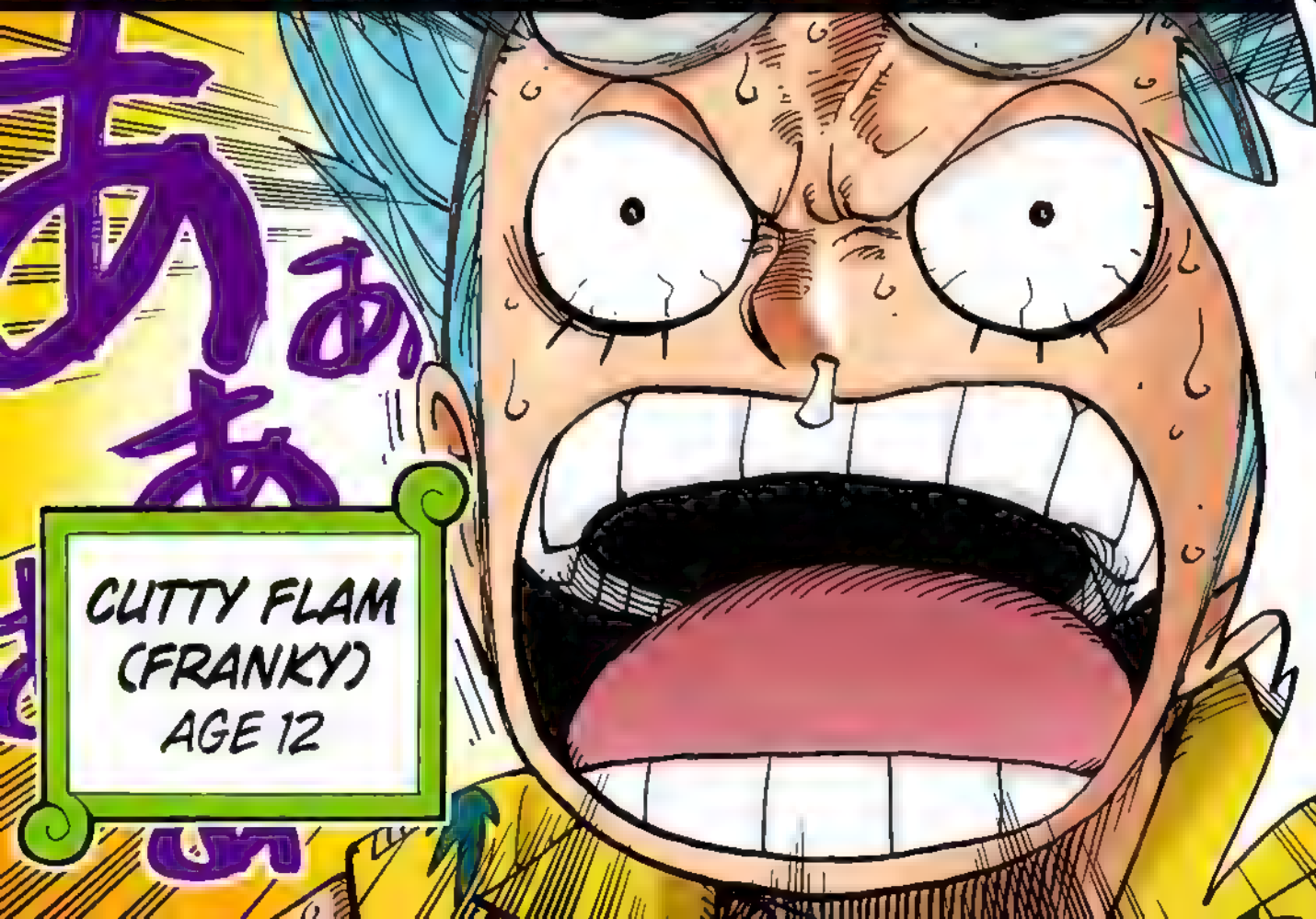


WATER SEVEN
THE CITY
OF WATER
(22 YEARS
AGO)

WAAAAA-
AAAH!!



WAAAA-
AAAH!!!



CUTTY FLAM
(FRANKY)
AGE 12

WAAAA
AAAH
!!!

ドカン!!!

BATTLE
8
FRANKY

ボッポッ!!

YOU
FREAK!!!
EAT
THIS!!!

IT ISN'T
WORKING
AT ALL!!

ドカン!!

アアアアア!!!

ドドカン!!

DANGIT
!!!

I'M
GONNA
GET
EATEN!!

WAAA-
AAAH!

!!!



!!!

AND ANYWAY, YOU'RE
SUPPOSED TO BE
HELPING MR. TOM,
NOT BUILDING THESE
RATTLE-TRAPS!!!

WHAT DO YOU
THINK YOU'RE
DOING?! ONE OF
THESE DAYS,
YOU'RE GONNA
GET YOURSELF
KILLED!!!

ICEBERG
AGE 16

I CAN LEAVE
'EM LYING
AROUND IF
I WANT TO!!
THIS IS SCRAP
HEAP
ISLAND!!

I DON'T CARE
WHAT YOU CALL
THEM, JUST
THROW THEM
ALL AWAY
BEFORE SOME-
BODY GETS
HURT!!

SHADDUP!!!
IT'S GOT
NOTHING TO
DO WITH YOU,
STUPIDBERG!!!

SOME
NEPTUNIANS
ARE AS BIG
AS ISLANDS.

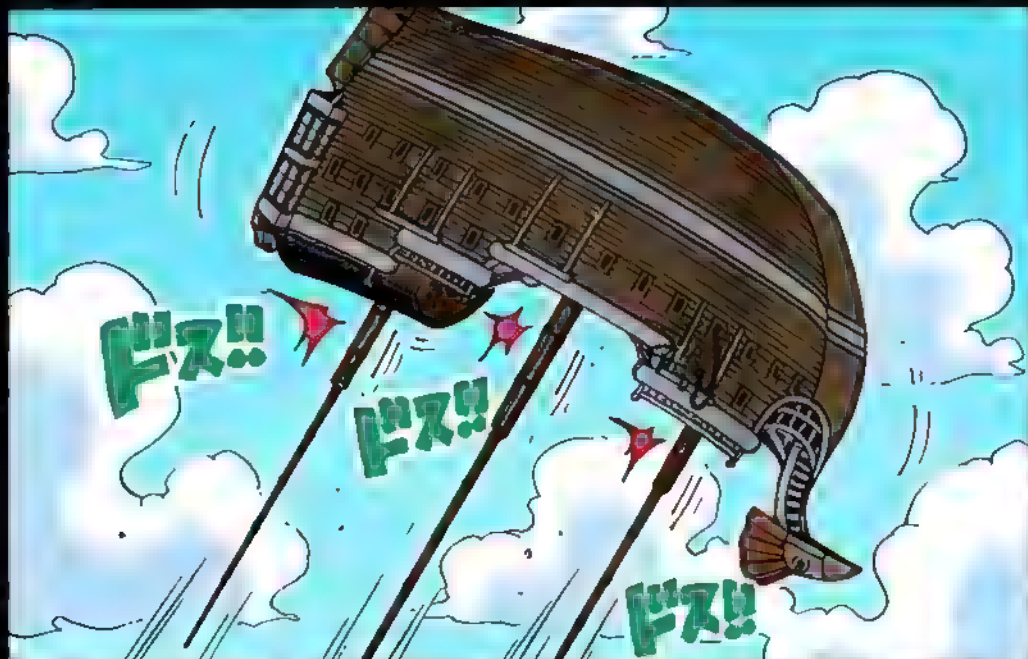
OH MY!
YOU'RE
JOKING,
RIGHT?!

...BUILD A
SHIP THAT'LL
BEAT A
NEPTUNIAN!!

JUST
YOU WAIT!
NEXT TIME,
I'M GONNA...

THEY'D
GULP YOU
RIGHT
DOWN!!

THESE ARE ALL
MY PRECIOUS
BATTLESHIPS!!
THEY'RE BATTLE
FRANKIES!!!





ISN'T THAT
RIGHT,
YOKOZUNA?

TA HA HA....!!
LAUNCHING CEREMONY,
COMPLETE!
WE'VE MADE A GOOD,
STURDY SHIP
WITH A BOOM!!

PAT
PAT...

RIBBIT
RIBBIT!!

LET'S PUT
THE FINISHING
TOUCHES ON
HER TOMORROW,
EH?!

YOKOZUNA
(SUMO FROG)
TOM'S PET

TOM
(LONG-HORNED
COWFISH FISH-MAN)
PRESIDENT OF TOM'S
WORKERS SHIPBUILDING
COMPANY

SCRAP HEAP
ISLAND
(TOM'S
WORKERS'
SHIPBUILDING
LOT)

WATER SEVEN
IN FRONT OF
THE WAREHOUSE
UNDER THE BRIDGE

I'M
HUNGRY.

ALL RIGHT,
LET'S GO
HOME.

WE'LL HAND THE
SHIP OVER WITH
A BOOM TO THE
CUSTOMER SOME-
TIME TOMORROW.

...ALSO
KNOWN AS THE
WAREHOUSE
UNDER THE
BRIDGE.

WHAT MODEL
BATTLE
FRANKY IS
THIS ONE?

TOM'S
WORKERS
HEADQUAR-
TERS...

NUMBER
EIGHT!

TA HA...!
HA...!
HA...!

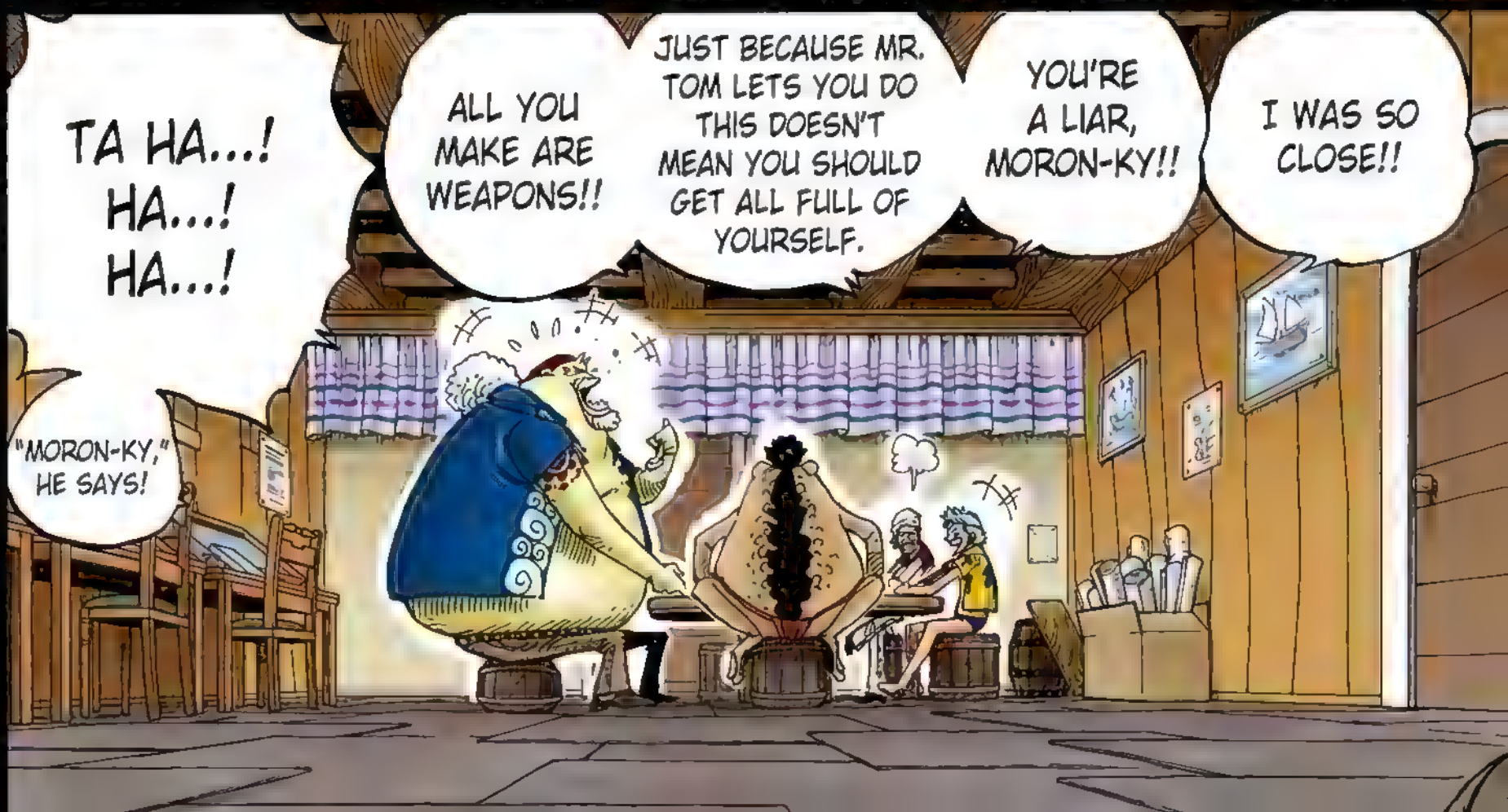
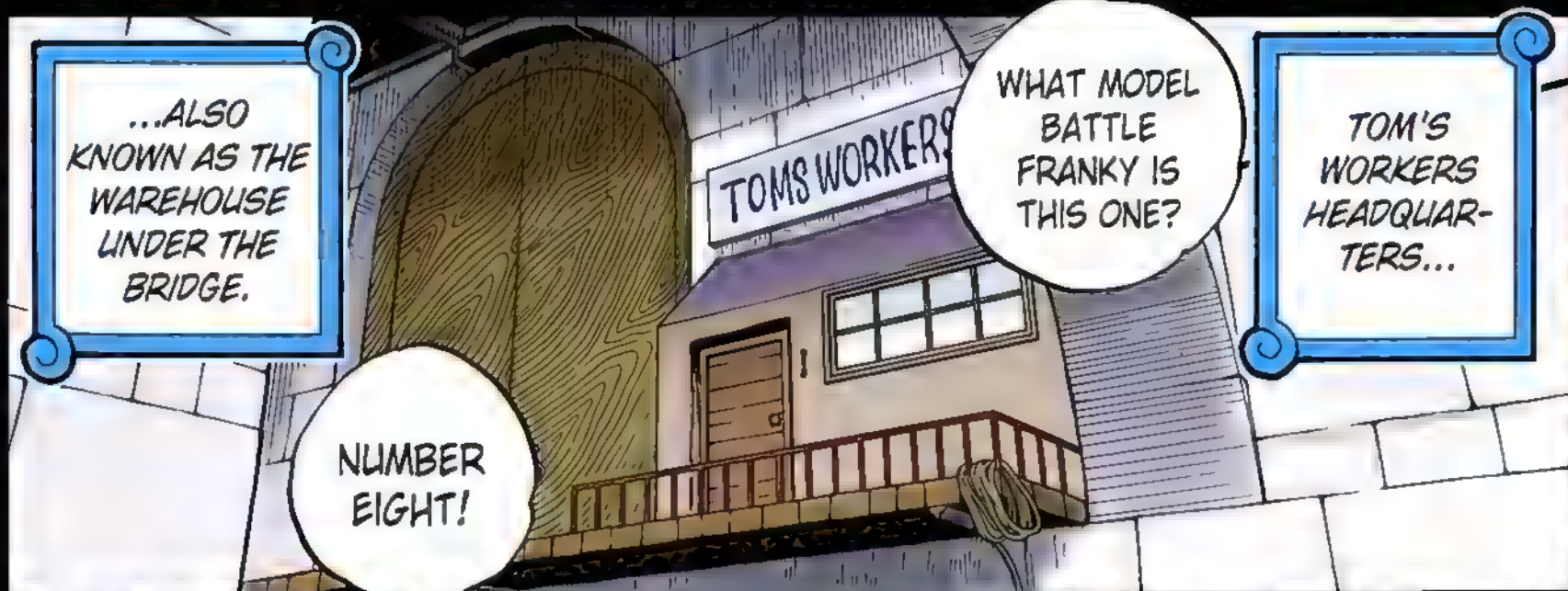
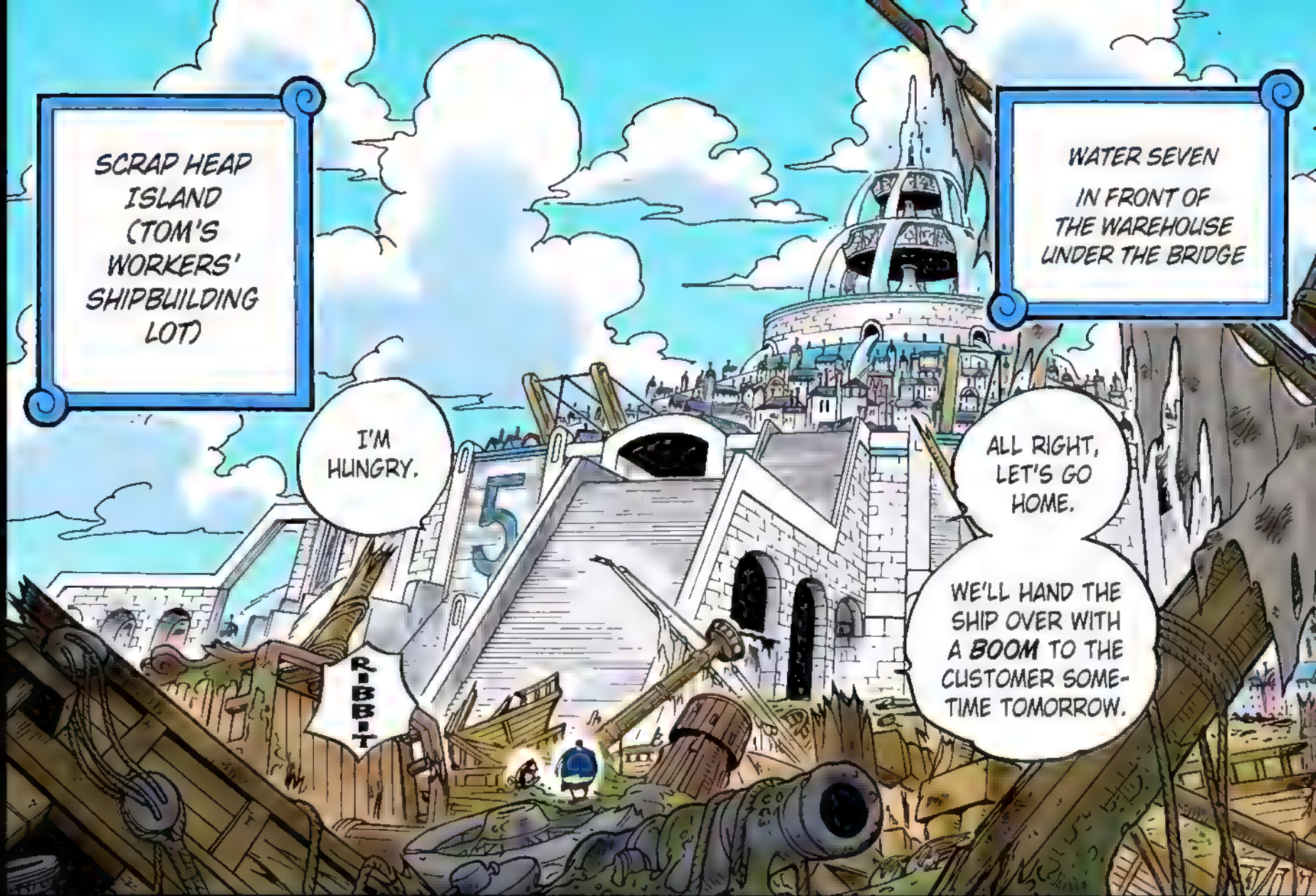
ALL YOU
MAKE ARE
WEAPONS!!

JUST BECAUSE MR.
TOM LETS YOU DO
THIS DOESN'T
MEAN YOU SHOULD
GET ALL FULL OF
YOURSELF.

YOU'RE
A LIAR,
MORON-KY!!

I WAS SO
CLOSE!!

"MORON-KY,"
HE SAYS!





WHAT'S
SO FUNNY,
ANYWAY?

YOU'RE GONNA
HURT YOURSELF
LAUGHING SO
MUCH, MR. TOM.

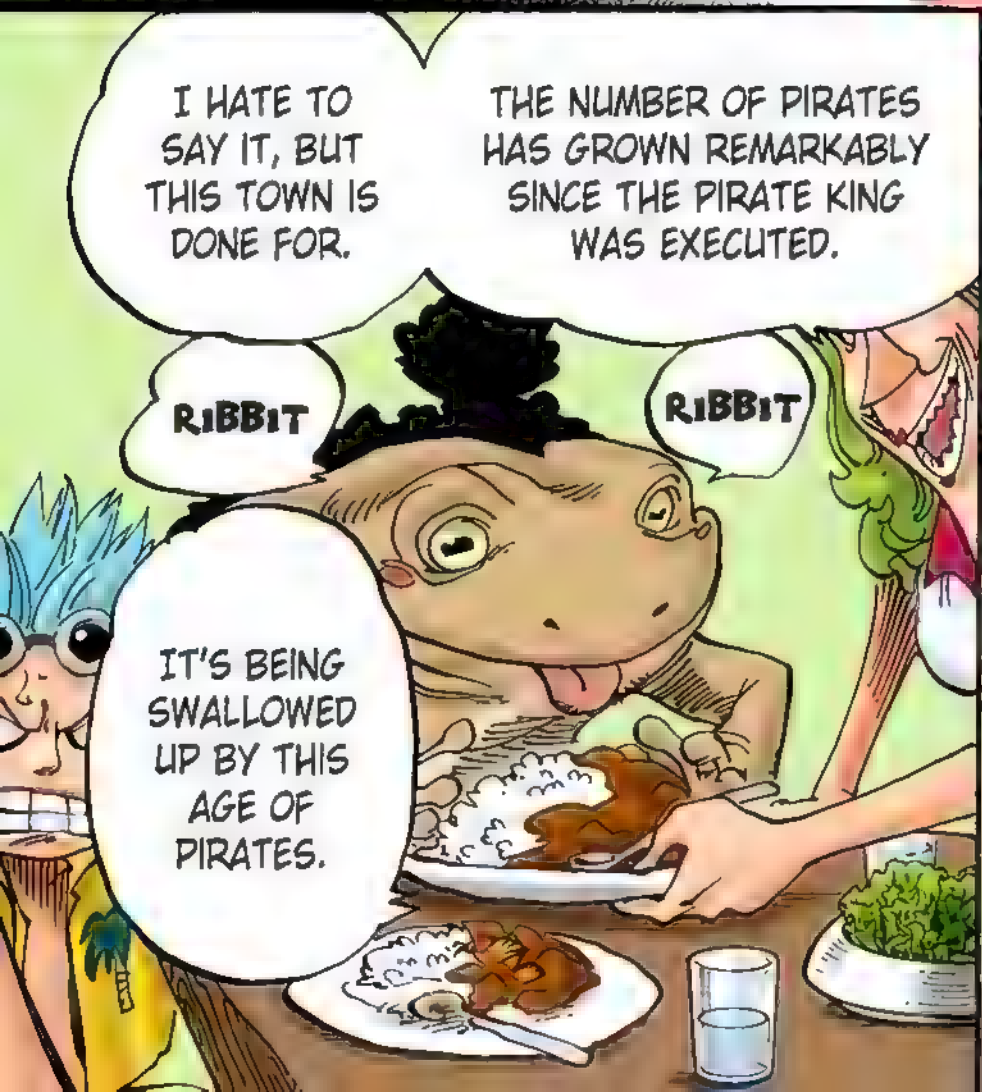
HA...!
HA...!
HA...!

COME
TO THINK
OF IT...



...I HEAR
ANOTHER
MERCHANT
SHIP CARRYING
A LOAD OF
LUMBER...

...WAS
ATTACKED
BY PIRATES.



I HATE TO
SAY IT, BUT
THIS TOWN IS
DONE FOR.

THE NUMBER OF PIRATES
HAS GROWN REMARKABLY
SINCE THE PIRATE KING
WAS EXECUTED.

RIBBIT

RIBBIT

IT'S BEING
SWALLOWED
UP BY THIS
AGE OF
PIRATES.

KOKORO
TOM'S WORKERS'
"BEAUTIFUL
SECRETARY"

...THIS CITY HAS
TO GET ITS
TIMBER AND
IRON FROM
OTHER ISLANDS.

BECAUSE
OF THE AQUA
LAGUNA
FLOODS...

IT'S A BAD
STATE OF
AFFAIRS.

||

DANGEROUS
SEAS AND
EVER-INCREASING
PIRATE ATTACKS
ARE HINDERING
TRADE.

...WILL BECOME
NOTHING MORE THAN
AN ISLAND OF
SCALLYWAGS, JUST
WAITING TO SINK.

IF THINGS
KEEP GOING
LIKE THIS,
WATER
SEVEN...

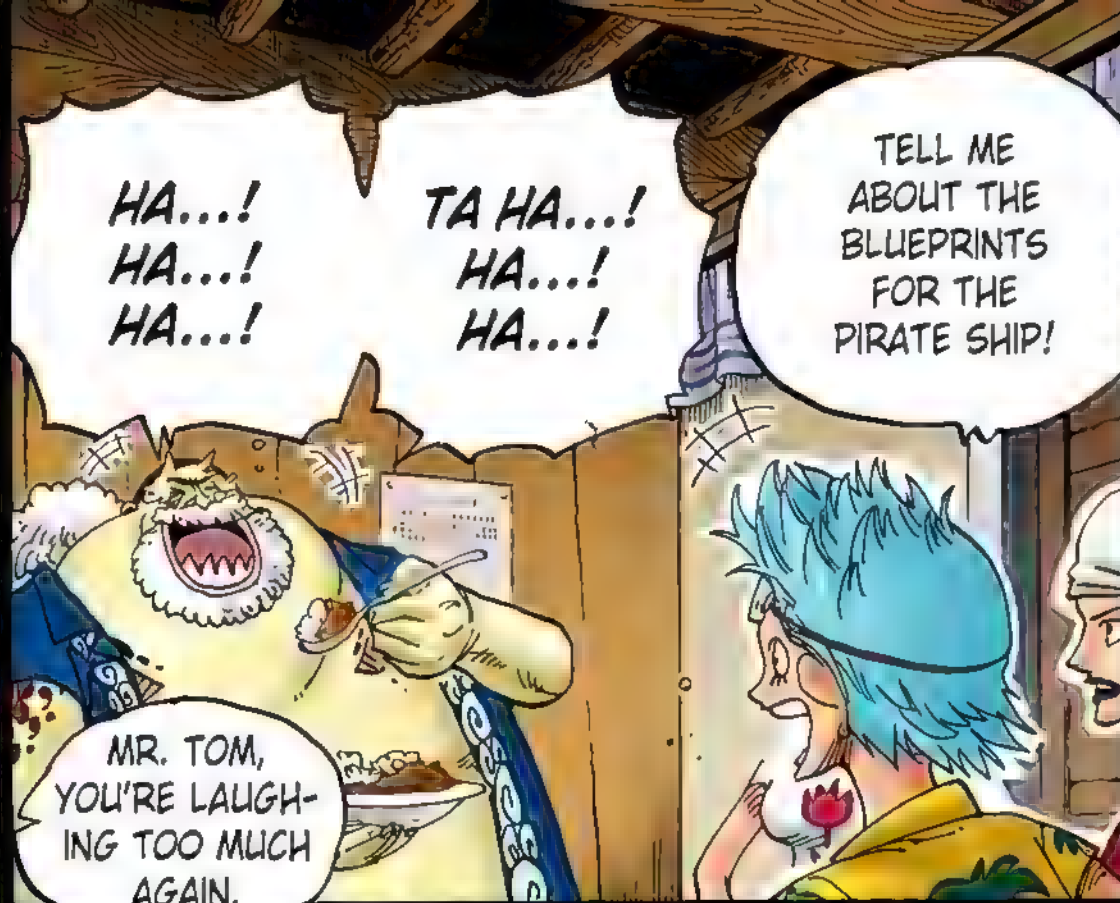
...AND
FOLKS
LOSE
THEIR
JOBS.

SINCE THERE
ISN'T ENOUGH
WORK, SHIPYARDS
STEAL EACH
OTHER'S
CUSTOMERS AND
START FIGHTS...

...DEFINED AN
ENTIRE ERA IN
THE SHIPBUILDING
INDUSTRY.

AND THIS
IS THE WATER
SEVEN THAT,
LONG AGO...

||



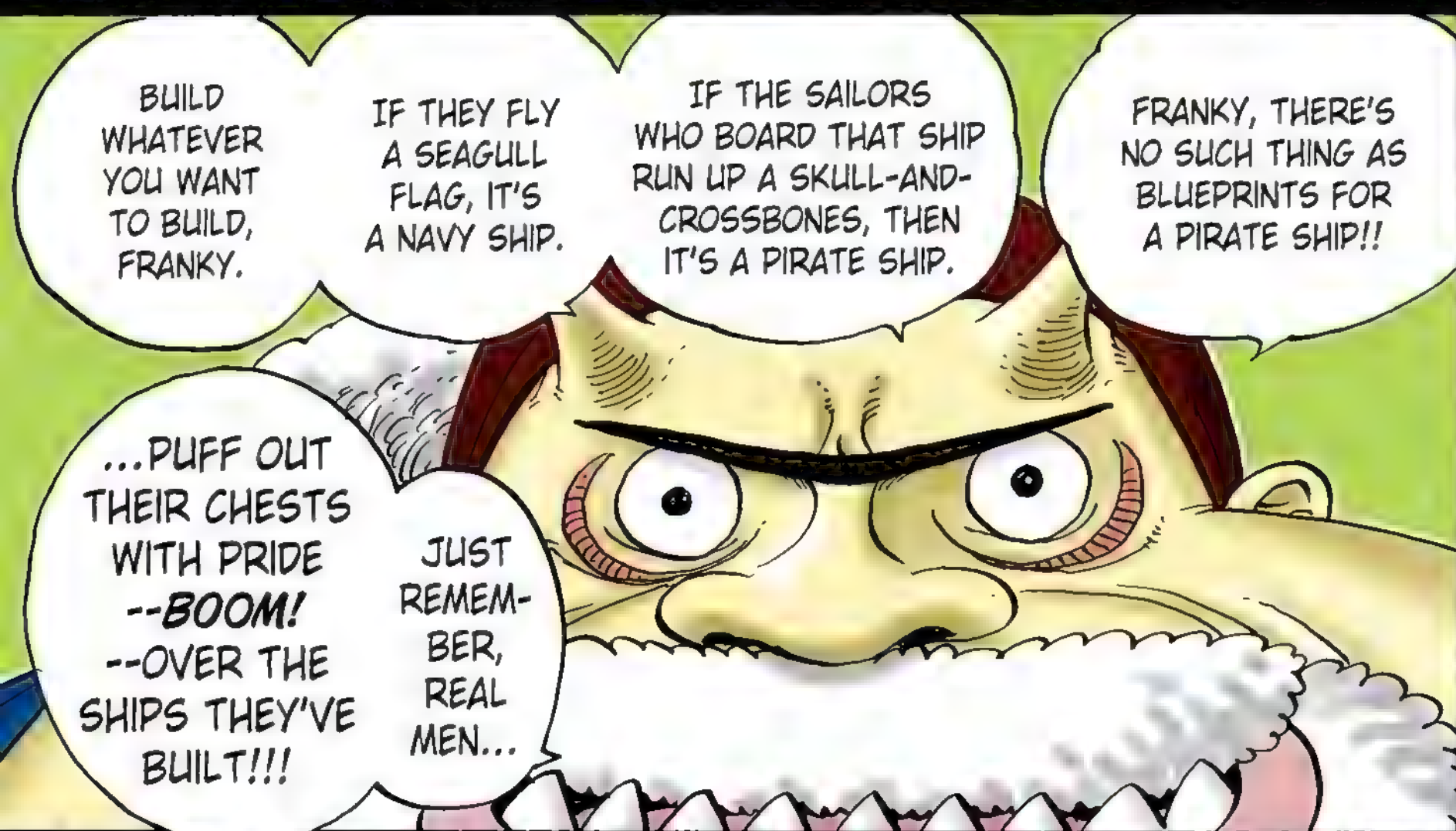
HA...!
HA...!
HA...!

TA HA...!
HA...!
HA...!

TELL ME
ABOUT THE
BLUEPRINTS
FOR THE
PIRATE SHIP!

YEAH, THAT'S RIGHT!
MR. TOM, YOU BUILT THE
AWESOMEST PIRATE
SHIP EVER, DIDN'T YOU?!

MR. TOM,
YOU'RE LAUGH-
ING TOO MUCH
AGAIN.



BUILD
WHATEVER
YOU WANT
TO BUILD,
FRANKY.

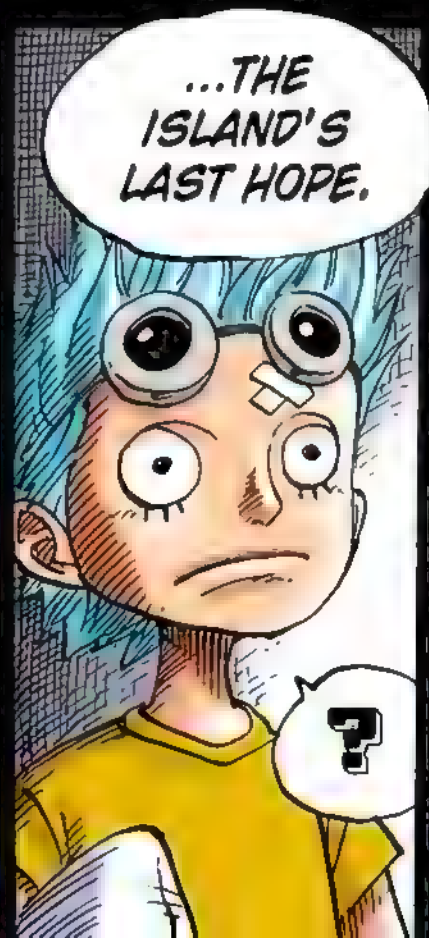
IF THEY FLY
A SEAGULL
FLAG, IT'S
A NAVY SHIP.

IF THE SAILORS
WHO BOARD THAT SHIP
RUN UP A SKULL-AND-
CROSSBONES, THEN
IT'S A PIRATE SHIP.

FRANKY, THERE'S
NO SUCH THING AS
BLUEPRINTS FOR
A PIRATE SHIP!!

...PUFF OUT
THEIR CHESTS
WITH PRIDE
--BOOM!
--OVER THE
SHIPS THEY'VE
BUILT!!!

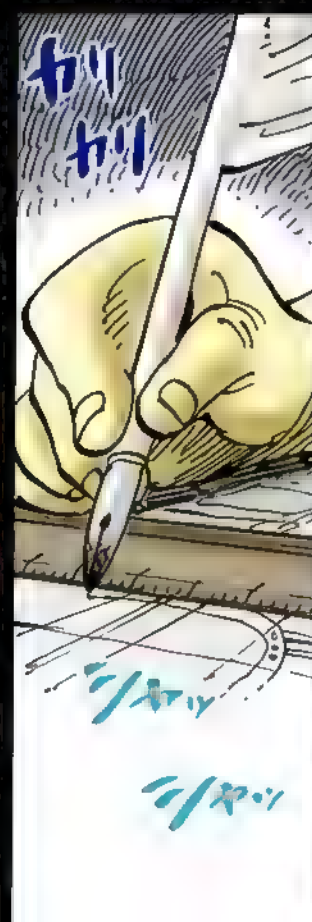
JUST
REMEM-
BER,
REAL
MEN...



...THE
ISLAND'S
LAST HOPE.

OH,
THIS IS
JUST...

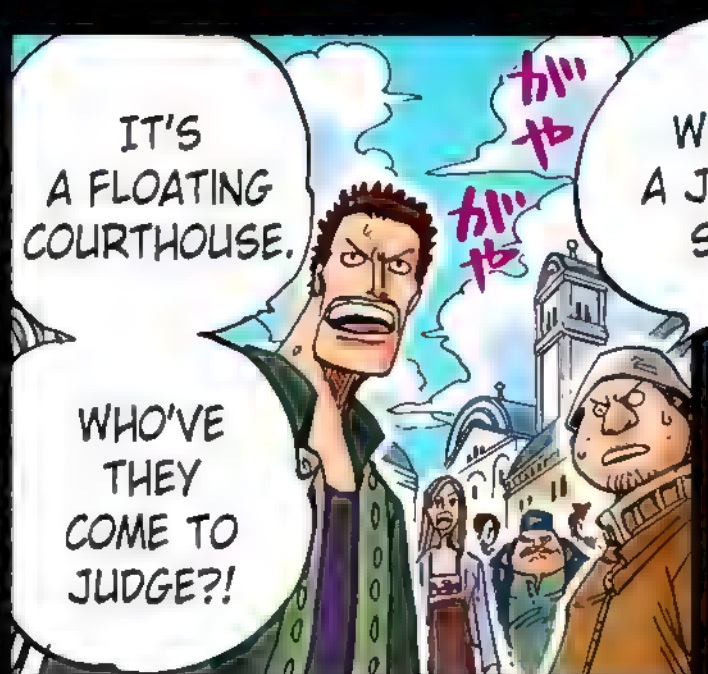
AREN'T YOU
GONNA SLEEP?
WHAT ARE YOU
DRAWING,
MR. TOM?





...TO GET
A NEW LEASE
ON LIFE.

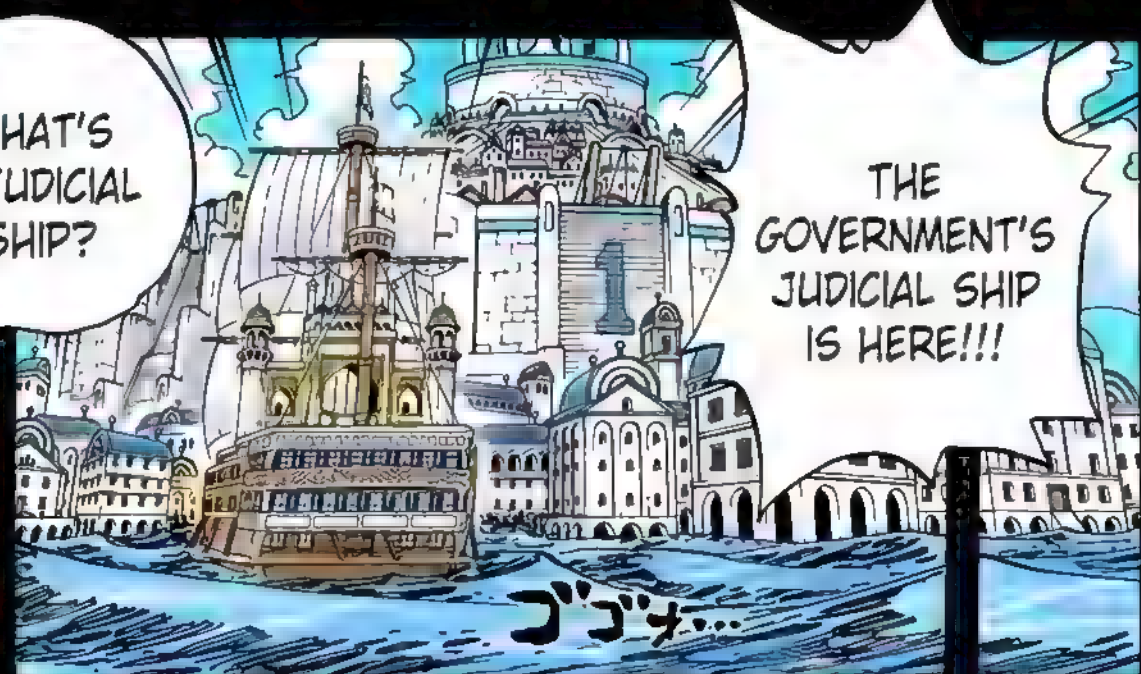
IT WOULD
BE GREAT IF
WATER SEVEN
COULD USE
THIS...



IT'S
A FLOATING
COURTHOUSE.

WHO'VE
THEY
COME TO
JUDGE?!

WHAT'S
A JUDICIAL
SHIP?



THE
GOVERNMENT'S
JUDICIAL SHIP
IS HERE!!!



MR.
TOM!!!



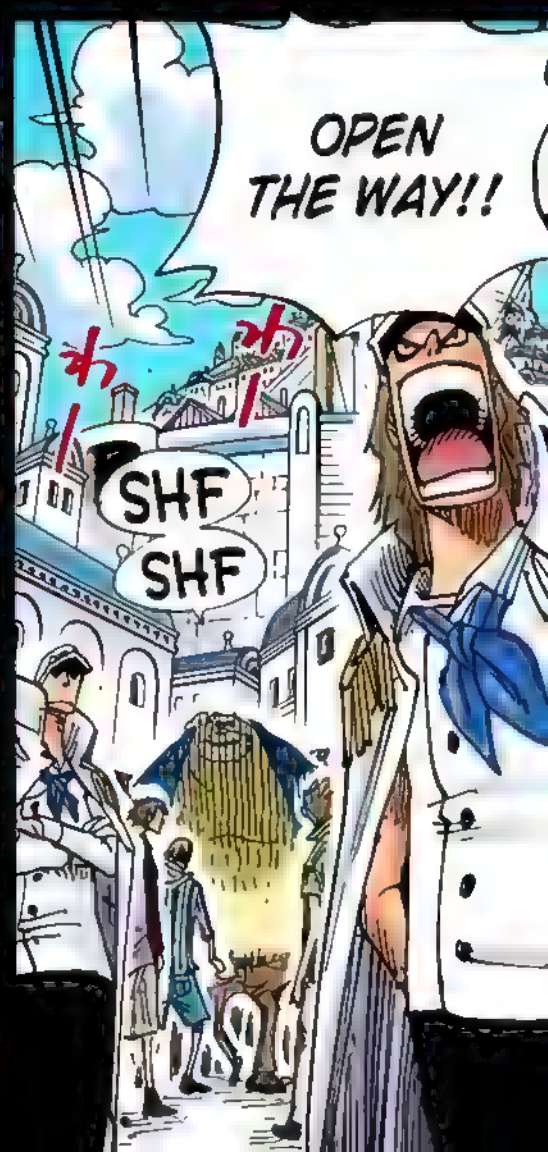
IT'S
ALL RIGHT.
DON'T
WORRY.

TAH
HAH!!....!!
....!!....!!



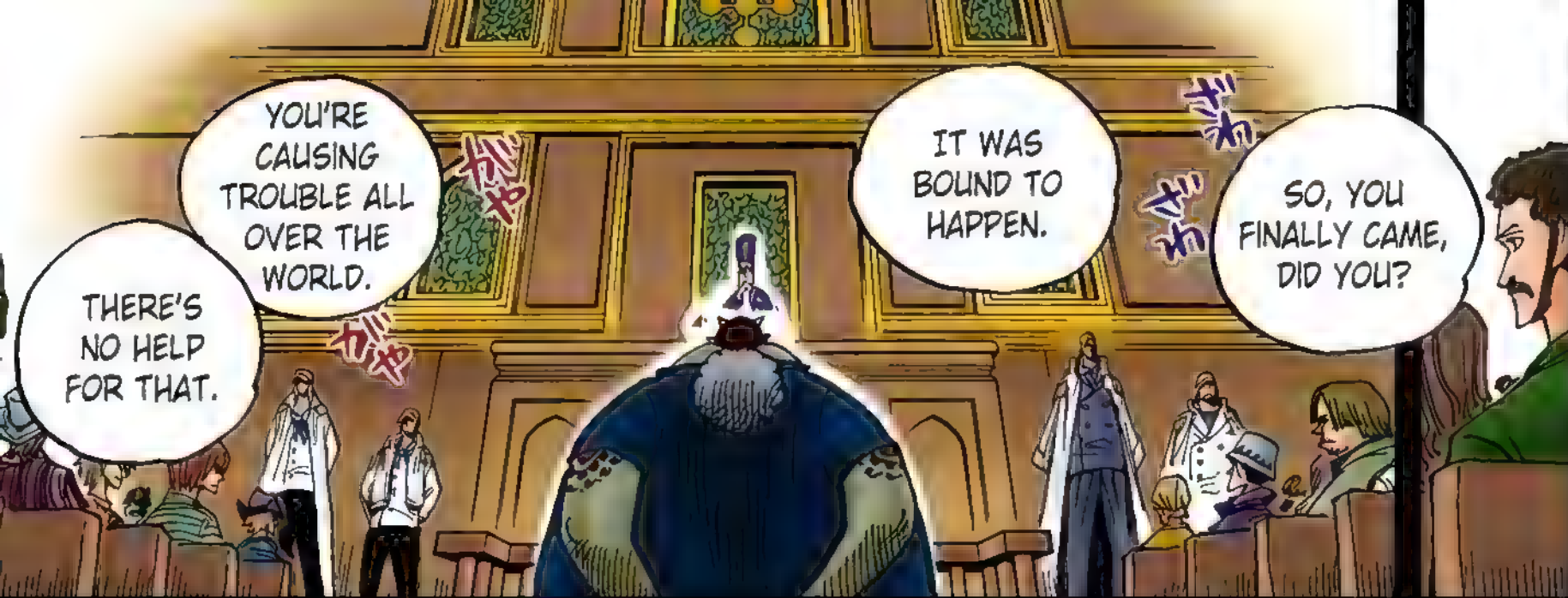
NOW WAIT JUST
A MINUTE!!!
WHAT HAS
MR. TOM DONE?!

GIVE
MR. TOM BACK,
PEOPLE!!!



OPEN
THE WAY!!

SHF
SHF



THERE'S
NO HELP
FOR THAT.

YOU'RE
CAUSING
TROUBLE ALL
OVER THE
WORLD.

IT WAS
BOUND TO
HAPPEN.

SO, YOU
FINALLY CAME,
DID YOU?

THAT FACT
MAKES
YOU AN
ACCOMPLICE
TO A
GLOBAL
CRIMINAL!!!

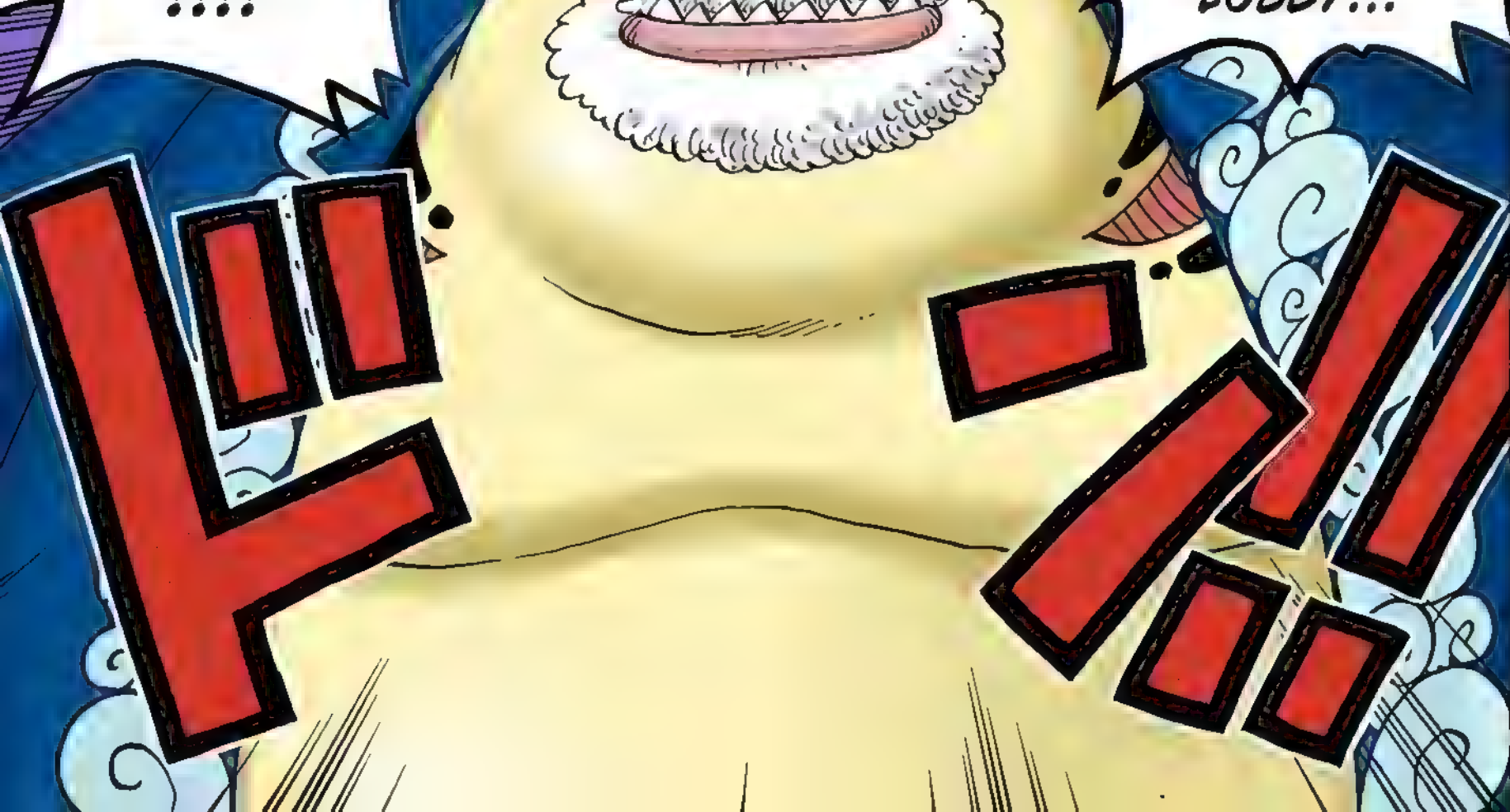


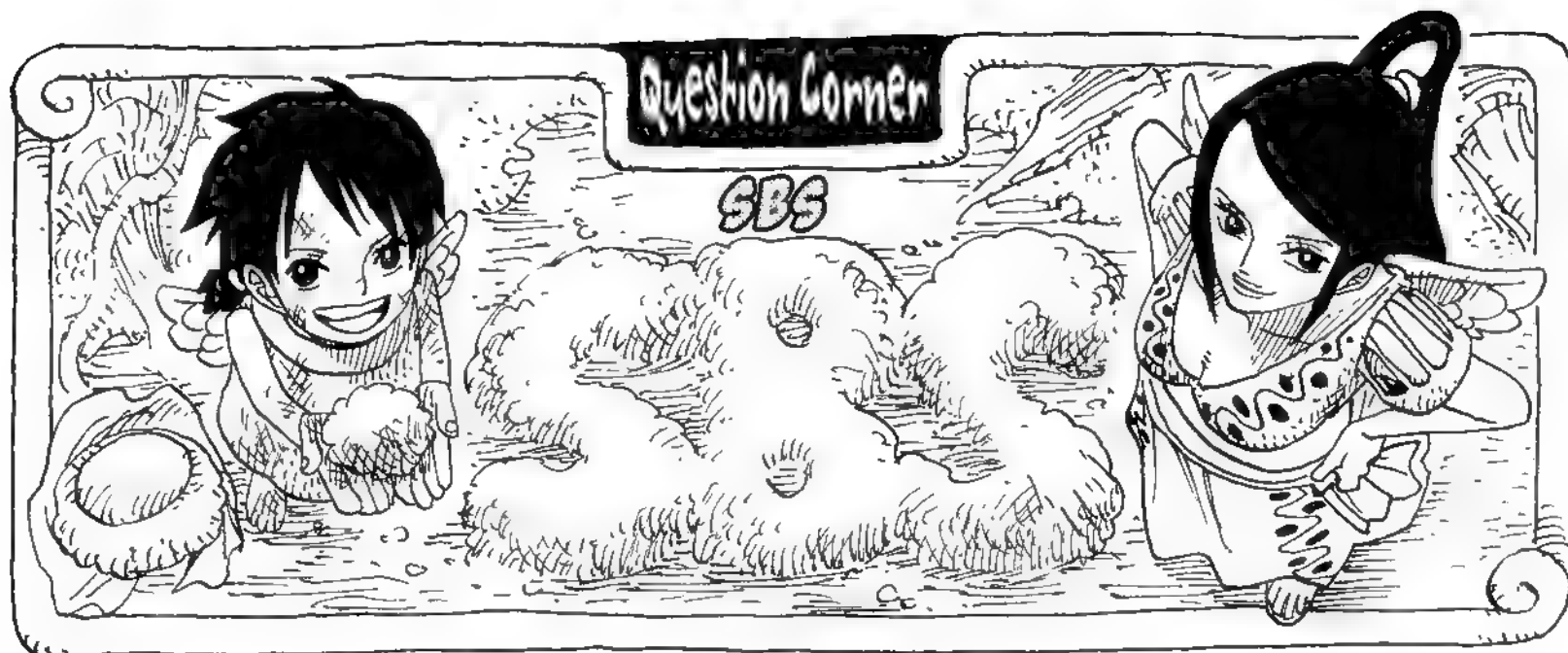
YOU BUILT
THE ORO
JACKSON--THE
PIRATE SHIP
USED BY
PIRATE KING
GOLD ROGER,
WHO WAS
EXECUTED THE
OTHER DAY.

...WHERE
HE WILL
BE
EXECUTED
!!!!



THE
SHIPBUILDING
ENGINEER TOM
WILL BE
CONVEYED TO
ENIES
LOBBY...





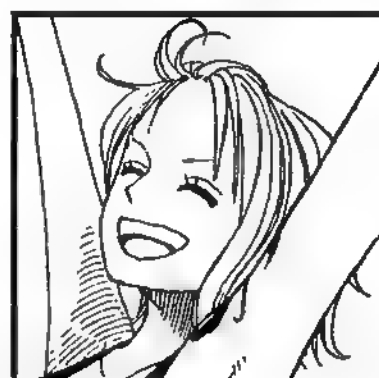
Reader: Hello, Oda Sensei. I am the president of the Japanese Association of Healthy Boys (present membership: one), Richie Usapon. I have something I would like to ask you, Oda Sensei, or rather, to ask Sanji.

“Please tell me Robin’s measurements!”

I’m really, truly, desperately serious.

Reader: Hello, Oda sensei! In volume 36, you said Nami’s gotten curvier than she was before. In that case, what are Nami’s measurements now? I’m very sure all the guys in the country are dying to know this, so please give us a straight answer!

--Saru no Puutaro



Oda: Honestly, what are you people?! Are you all measurement explorers or something?! Honestly, I get a lot of these questions! There’s no end to ‘em, so fine, I’ll just settle the whole thing here! Firmly! C’m on out, Mr. Cook!

Sanji: Don’t tease me like that! Well, I do understand the situation. Leave it to me! According to my scope, their measurements are as follows!



Bust 37.4"
Waist 21.7"
Hips 33.5"

(Height
55")



Bust 39"
Waist 23"
Hips 35"

(Height
62")

Yowza! Awesome! Fascinating, huh!

Oda: Agh! It’s Nami! Run away! *kapwing* (Escaping)

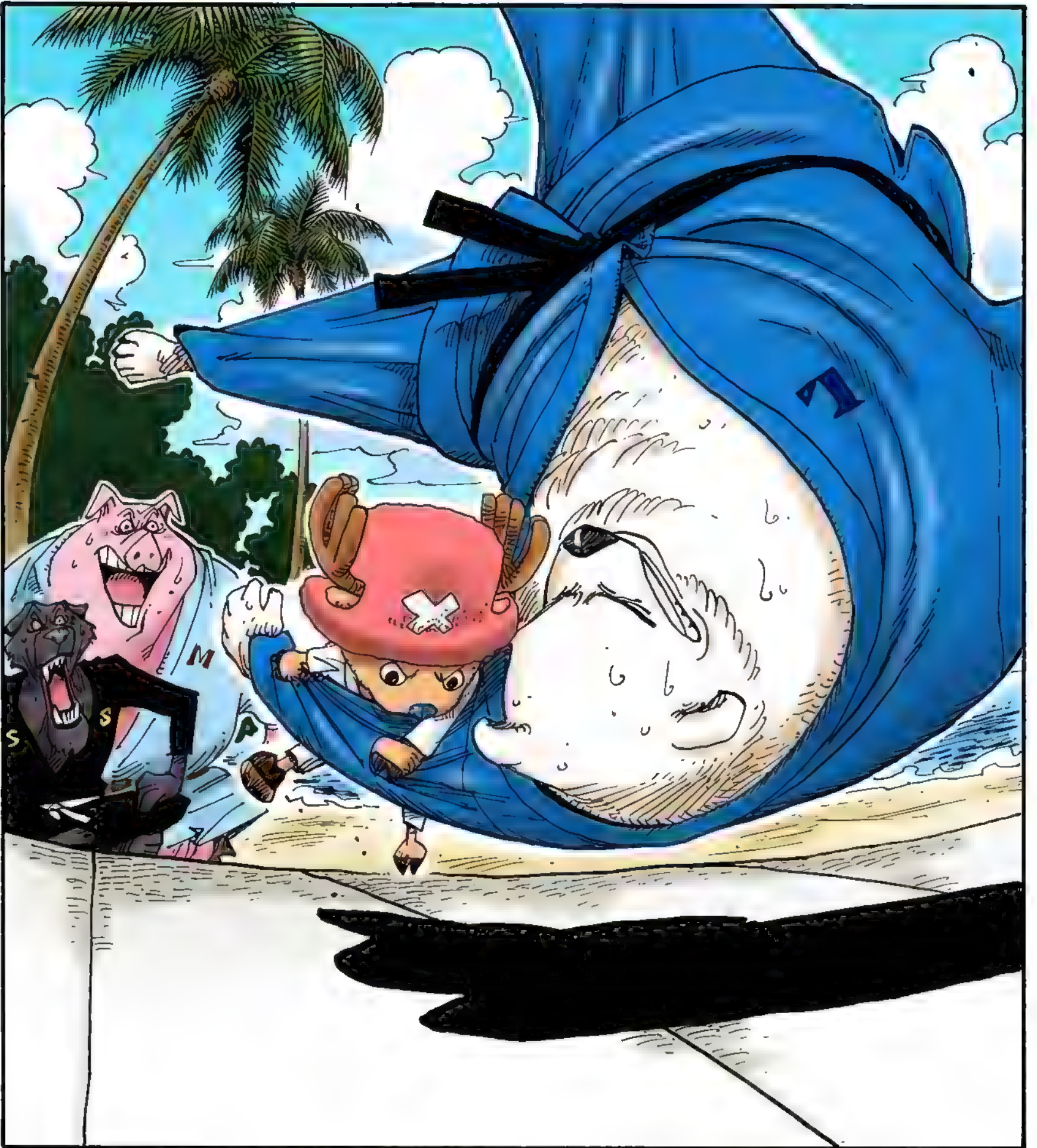
Sanji: Ooh, Nami!!! ♥

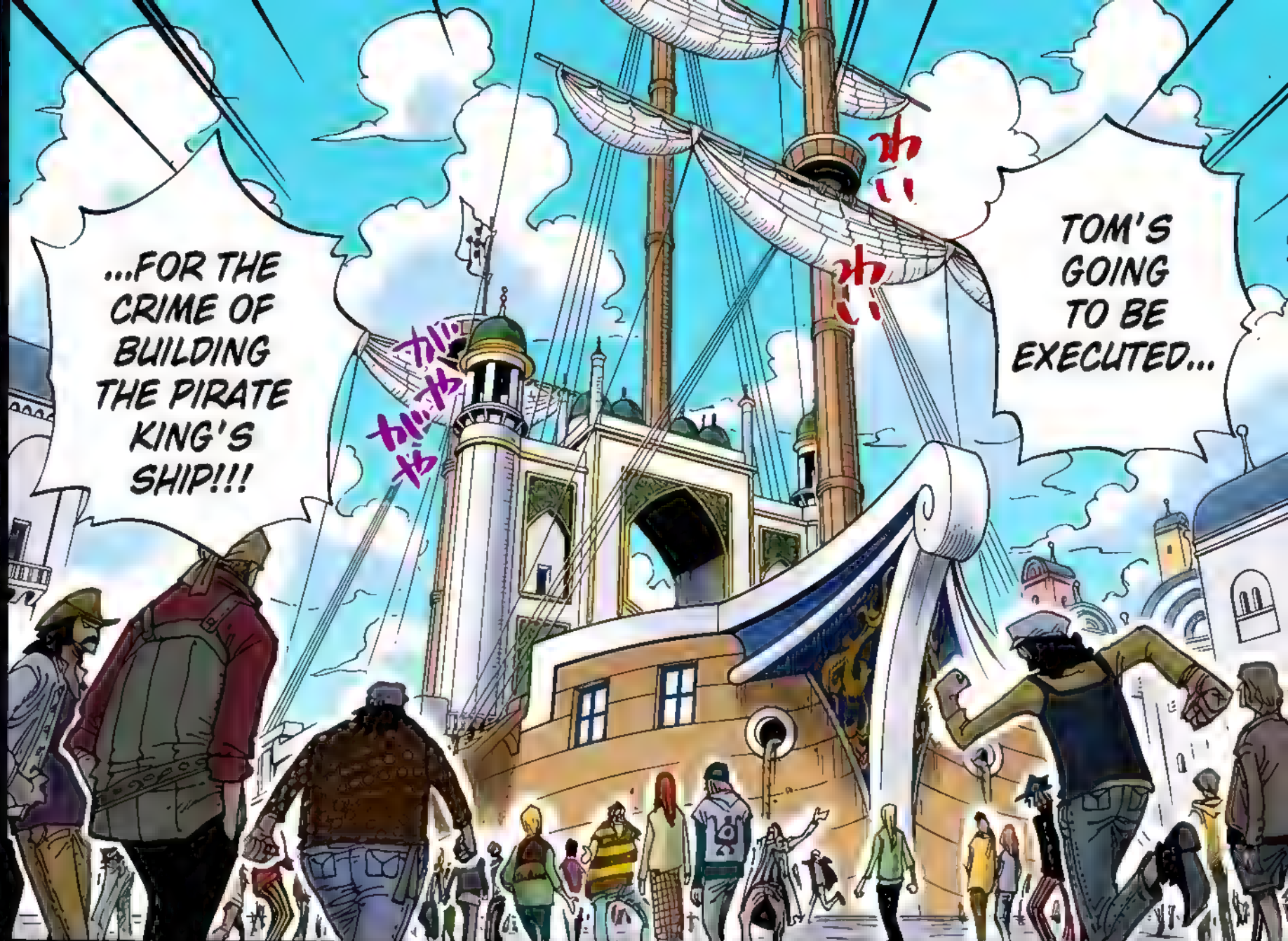
Nami: You don’t have to publish **everything**! **WHACK!**

Sanji: AAAAaaaa...

Chapter 354:

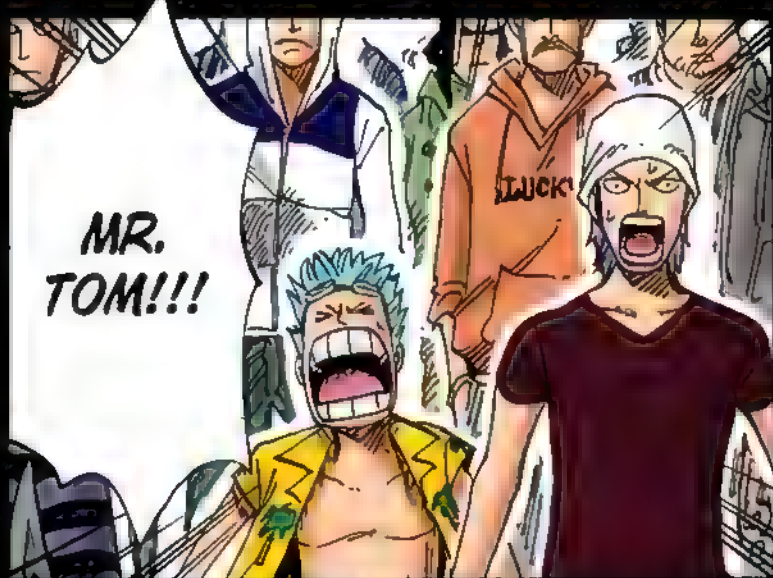
SEA TRAIN





...FOR THE
CRIME OF
BUILDING
THE PIRATE
KING'S
SHIP!!!

TOM'S
GOING
TO BE
EXECUTED...



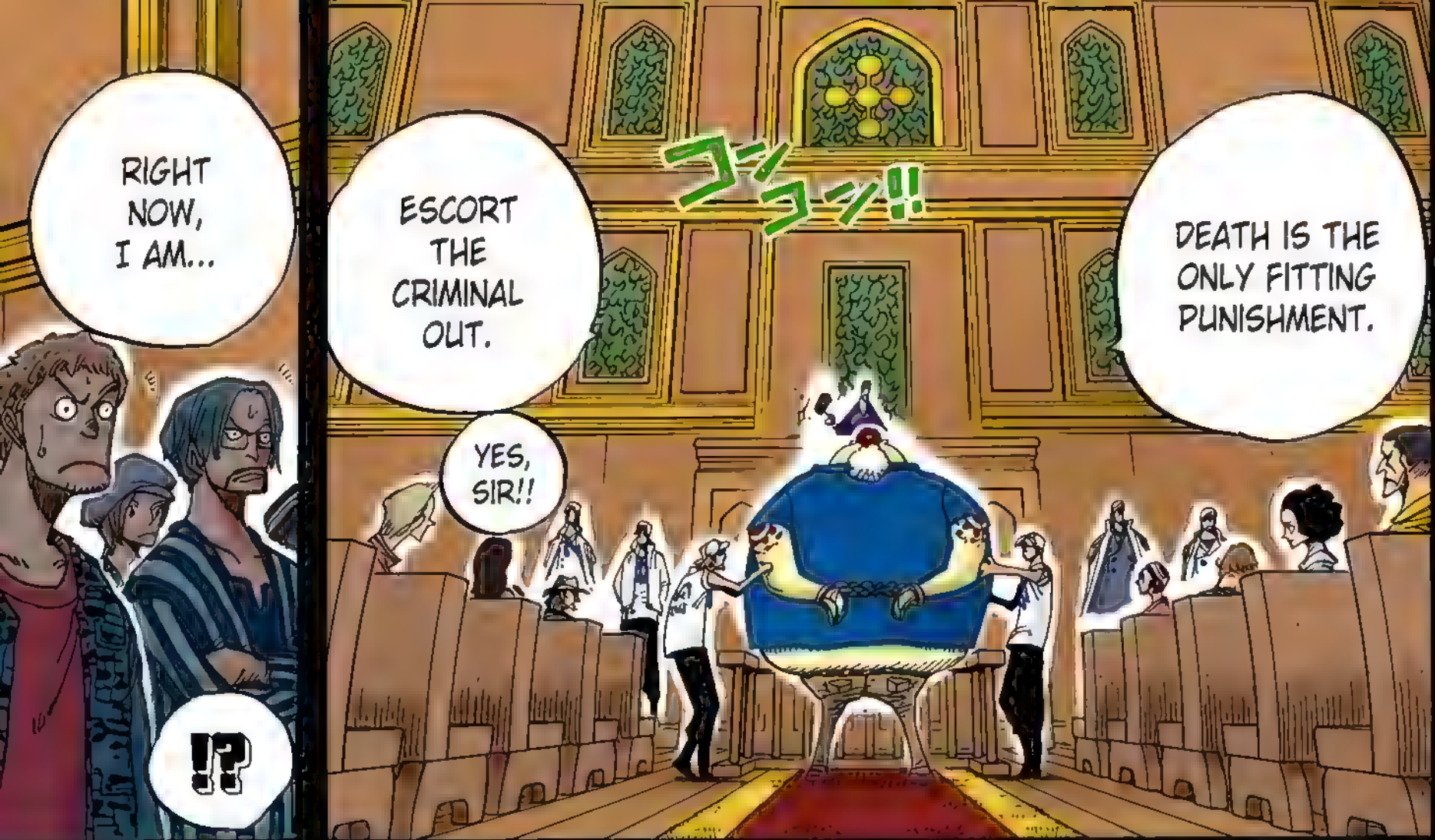
MR.
TOM!!!



ANYONE DEEMED TO
HAVE SUPPORTED
HIS PIRACY,
HOWEVER SLIGHTLY,
IS A TRAITOR AND
A MENACE.

NORMALLY,
A SHIPWRIGHT MAY
SELL HIS SHIPS TO
WHOMEVER HE
PLEASES WITHOUT
THAT SALE BEING
A CRIME.

HOWEVER,
THE PIRATE
KING IS AN
EXCEPTION.



RIGHT NOW, I AM...

ESCORT THE CRIMINAL OUT.

DEATH IS THE ONLY FITTING PUNISHMENT.

YES, SIR!!

!?

ゴッゴッ!!



...THAT WILL RUN--**BOOM!**--ACROSS THE OCEAN ON RAILS.

I AM DESIGNING A STEAM ENGINE PADDLESHIP...

!!



ON TOP OF THAT, THE LOCALS LIVE IN CONSTANT FEAR...

THIS ISLAND IS DYING.

YOU, PRISONER!! WHAT ARE YOU SAYING?!

...OF THEIR ISLAND SINKING.

THE LACK OF TRADE IS LARGELY TO BLAME.

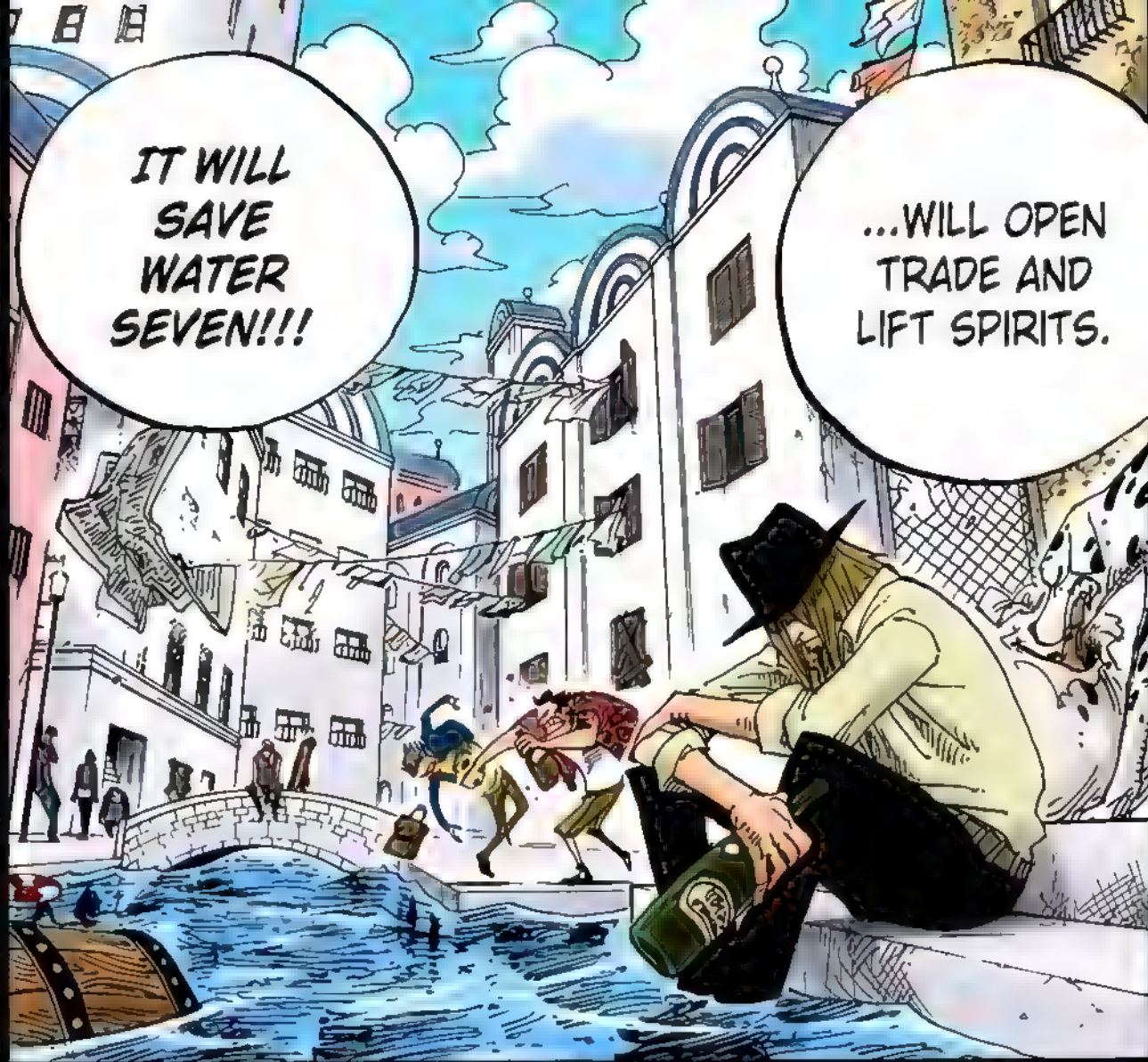
?!

4

IT WILL
SAVE
WATER
SEVEN!!!

...WILL OPEN
TRADE AND
LIFT SPIRITS.

THE
INITIATION
OF THE SEA
TRAIN ROUTE...



FROM ISLAND TO
ISLAND! A SHIP THAT
SENDS UP SMOKE
AND RUNS ON
OCEAN RAILS!!!

A SEA
TRAIN?

NO, WAIT
A MOMENT.

SORRY FOR THE
INTERRUPTION,
SIR!! WE'LL
ESCORT THE
CRIMINAL OUT
RIGHT AWAY!!!



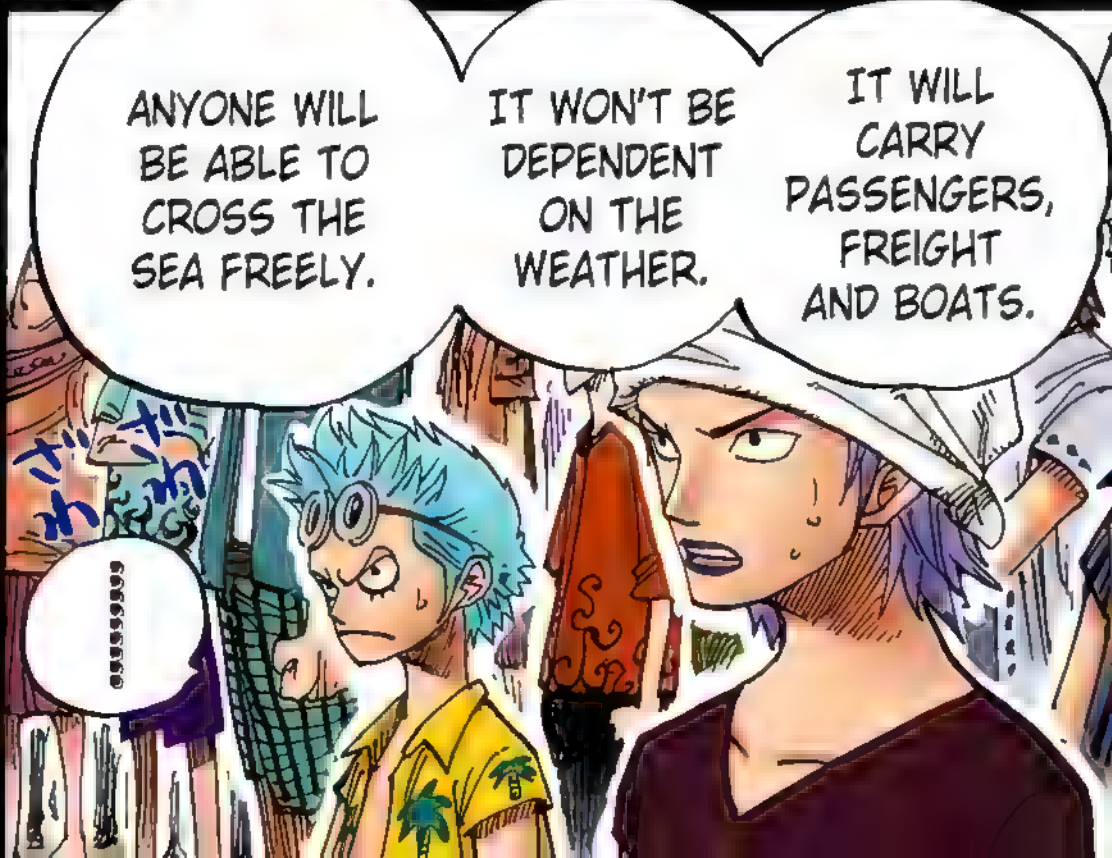
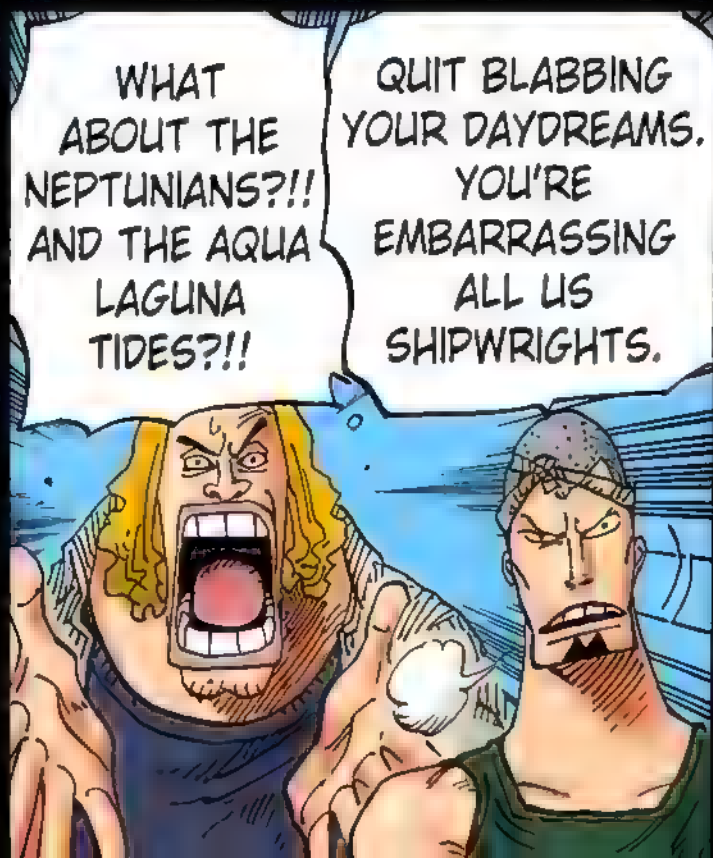
WHAT
ABOUT THE
NEPTUNIANS?!!
AND THE AQUA
LAGUNA
TIDES?!!

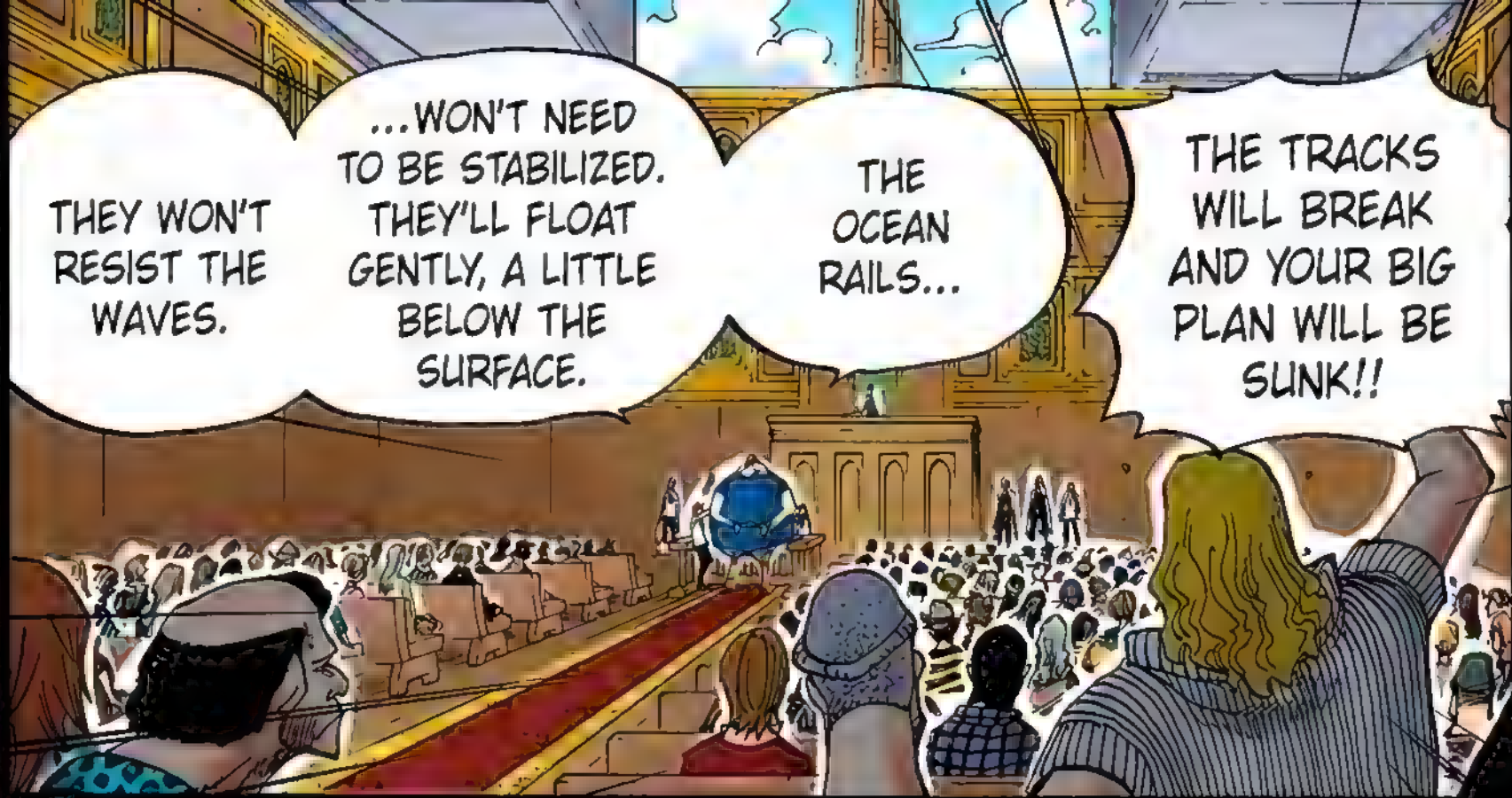
QUIT BLABBING
YOUR DAYDREAMS.
YOU'RE
EMBARRASSING
ALL US
SHIPWRIGHTS.

ANYONE WILL
BE ABLE TO
CROSS THE
SEA FREELY.

IT WON'T BE
DEPENDENT
ON THE
WEATHER.

IT WILL
CARRY
PASSENGERS,
FREIGHT
AND BOATS.



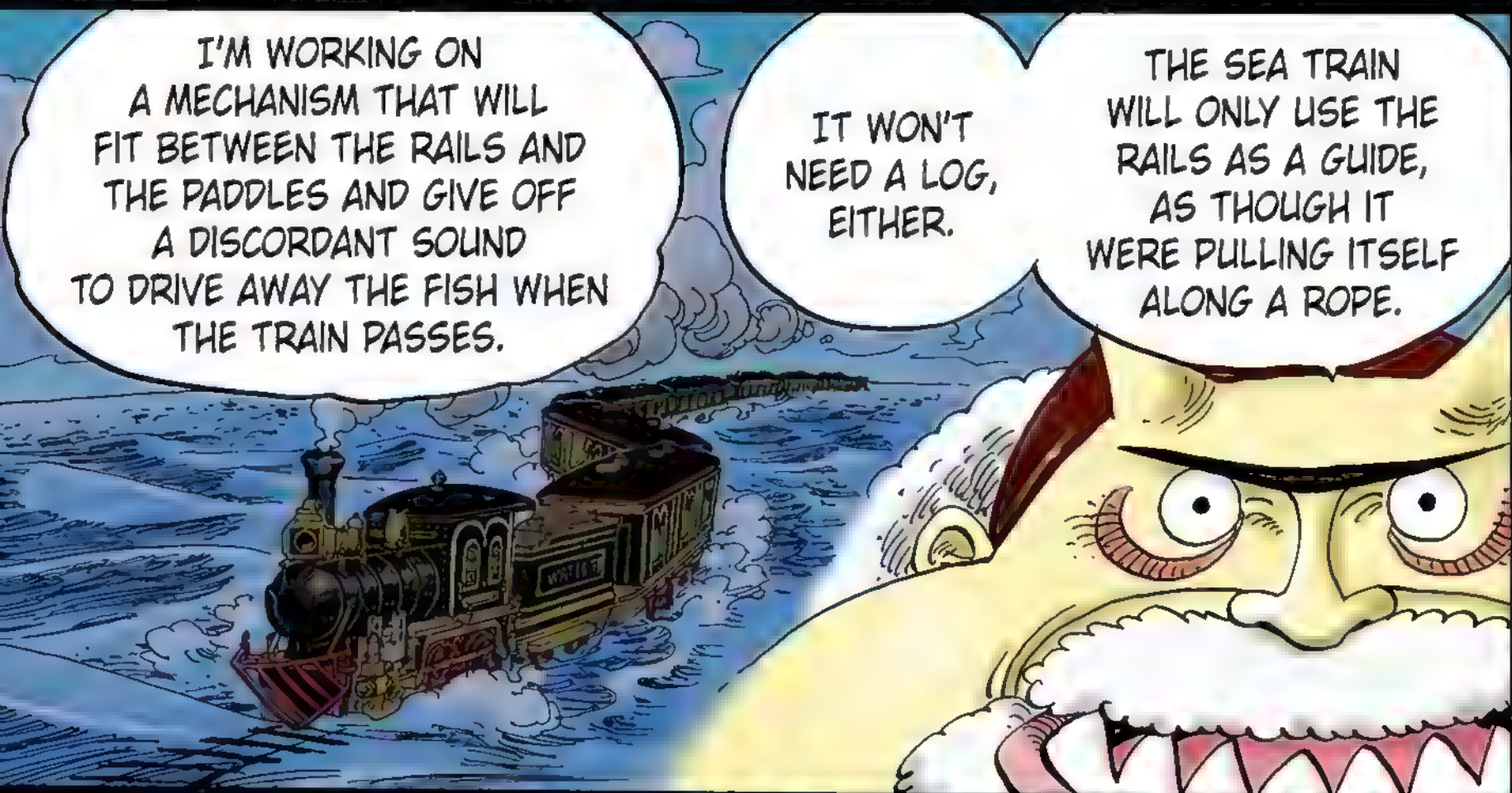


THEY WON'T RESIST THE WAVES.

...WON'T NEED TO BE STABILIZED. THEY'LL FLOAT GENTLY, A LITTLE BELOW THE SURFACE.

THE OCEAN RAILS...

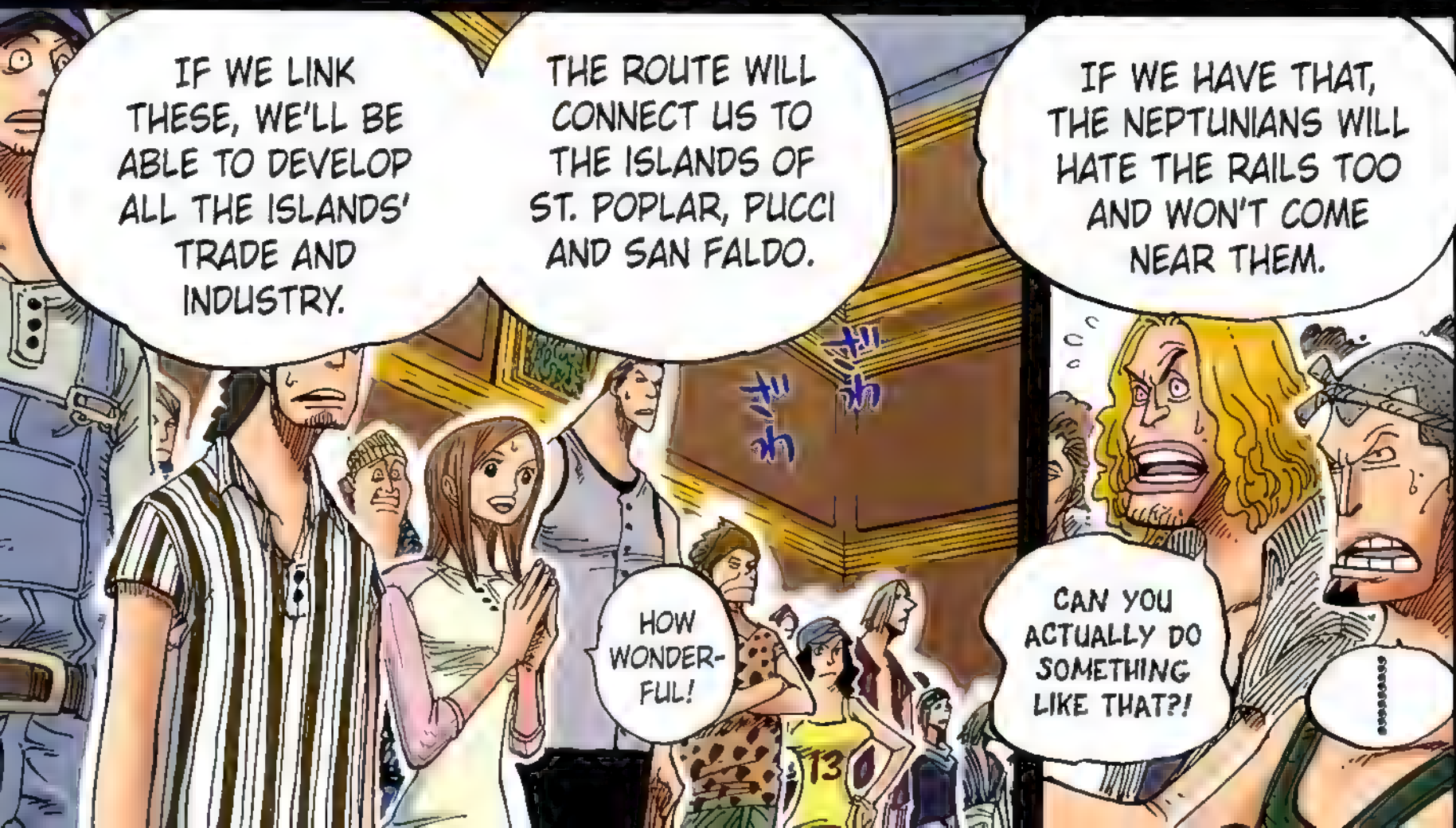
THE TRACKS WILL BREAK AND YOUR BIG PLAN WILL BE SUNK!!



I'M WORKING ON A MECHANISM THAT WILL FIT BETWEEN THE RAILS AND THE PADDLES AND GIVE OFF A DISCORDANT SOUND TO DRIVE AWAY THE FISH WHEN THE TRAIN PASSES.

IT WON'T NEED A LOG, EITHER.

THE SEA TRAIN WILL ONLY USE THE RAILS AS A GUIDE, AS THOUGH IT WERE PULLING ITSELF ALONG A ROPE.



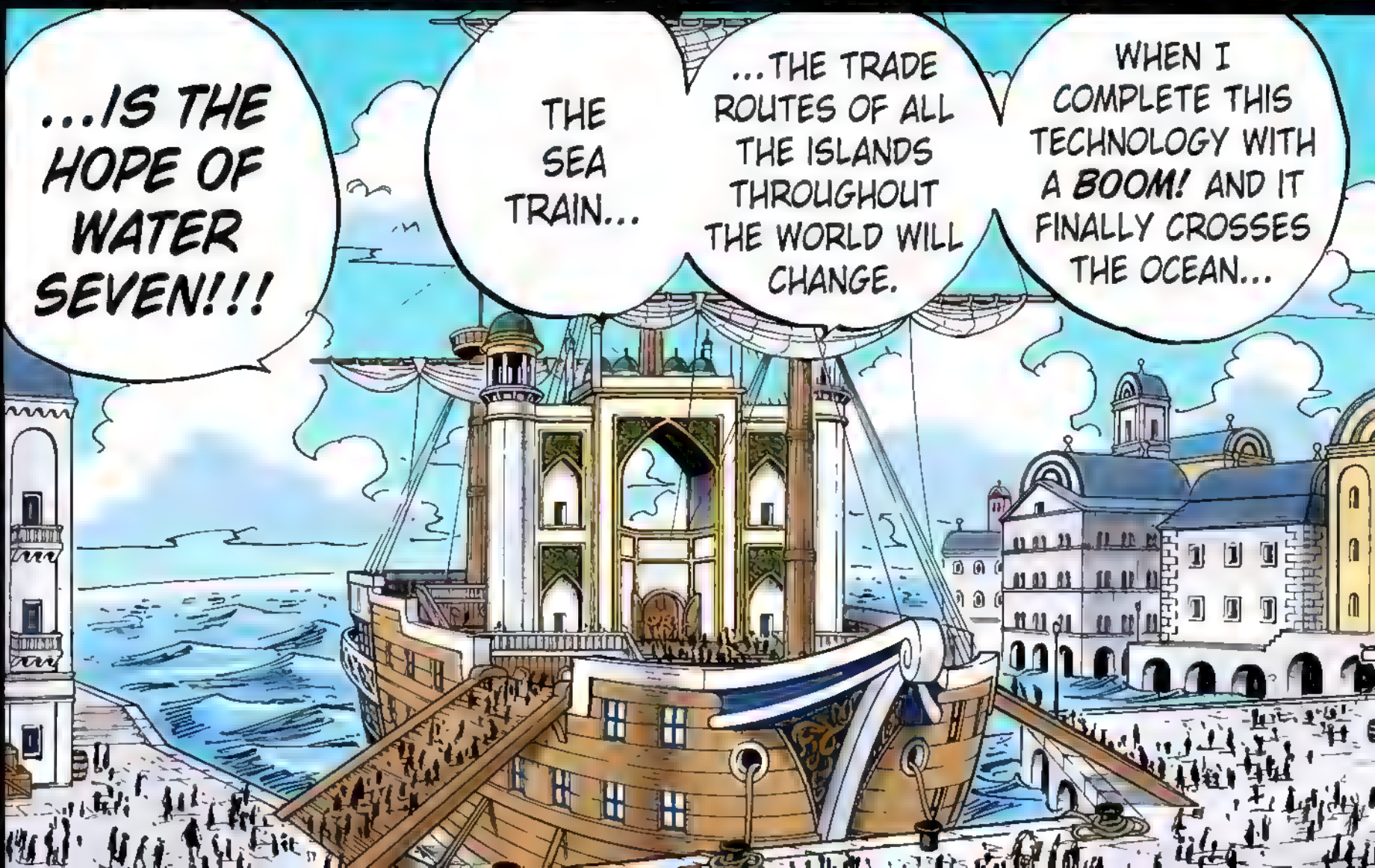
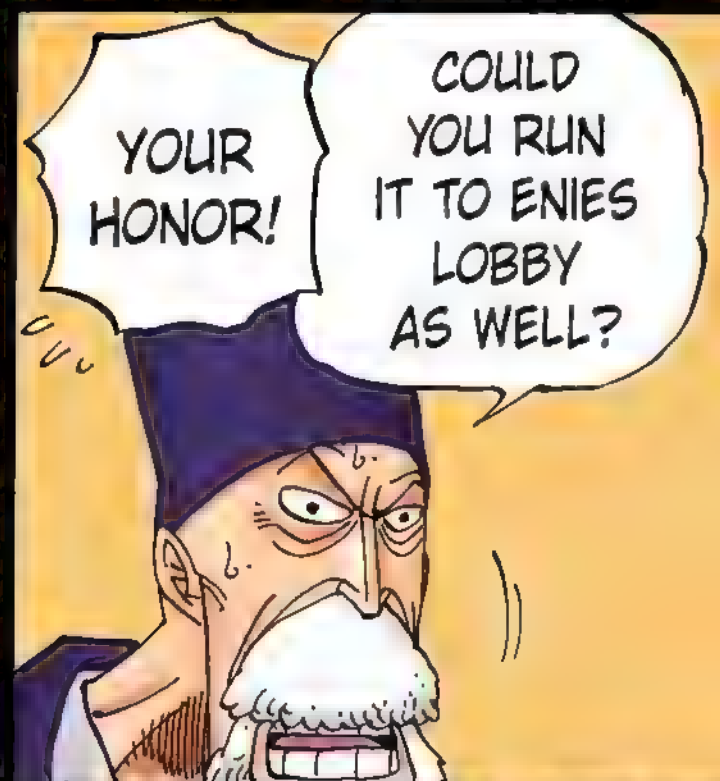
IF WE LINK THESE, WE'LL BE ABLE TO DEVELOP ALL THE ISLANDS' TRADE AND INDUSTRY.

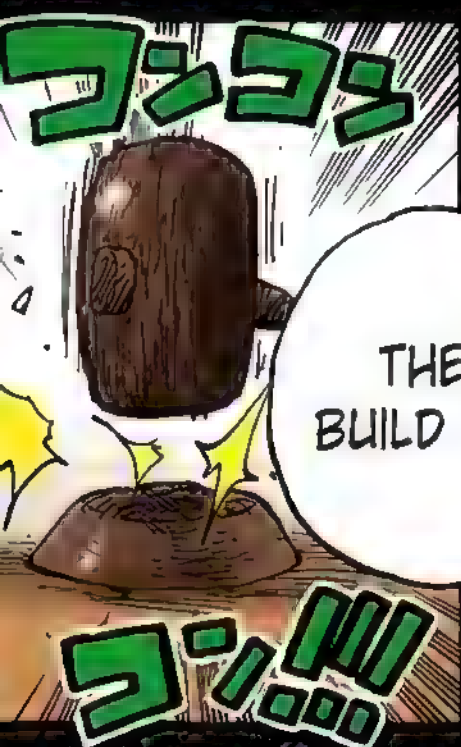
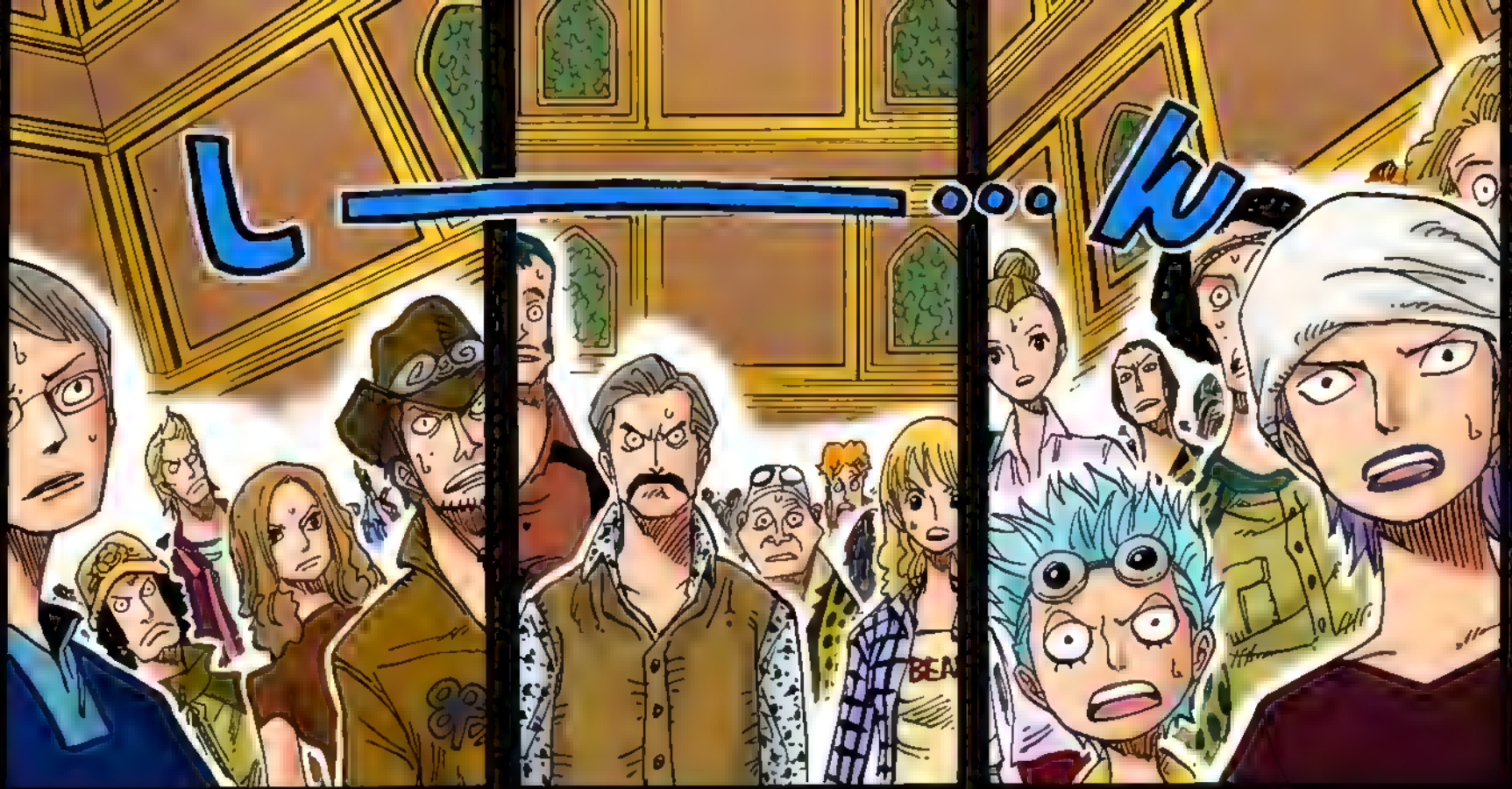
THE ROUTE WILL CONNECT US TO THE ISLANDS OF ST. POPLAR, PUCCI AND SAN FALDO.

IF WE HAVE THAT, THE NEPTUNIANS WILL HATE THE RAILS TOO AND WON'T COME NEAR THEM.

HOW WONDERFUL!

CAN YOU ACTUALLY DO SOMETHING LIKE THAT?!





THEN
BUILD IT!!!

TEN.



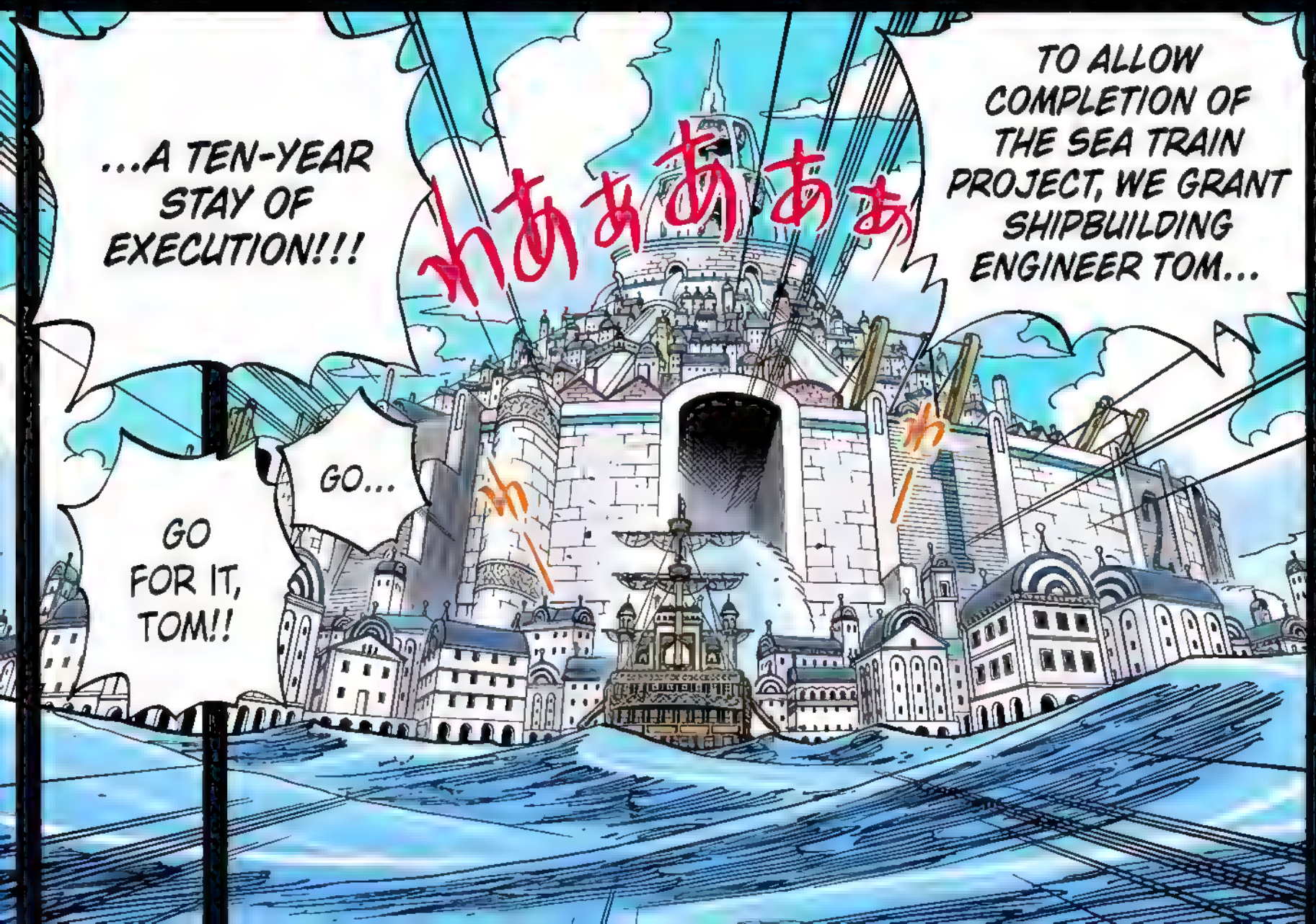
...A TEN-YEAR
STAY OF
EXECUTION!!!

あああああ

TO ALLOW
COMPLETION OF
THE SEA TRAIN
PROJECT, WE GRANT
SHIPBUILDING
ENGINEER TOM...

GO...

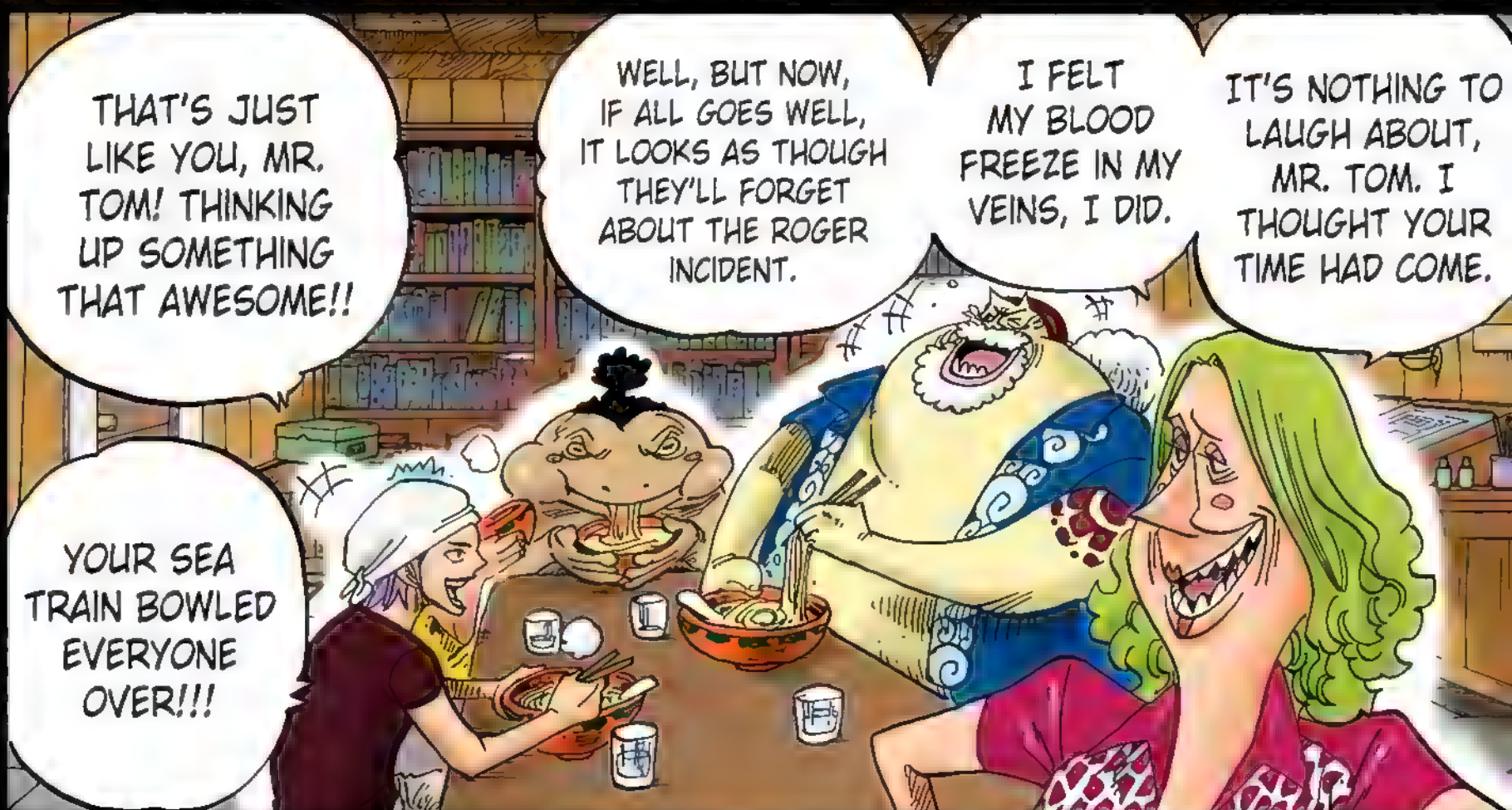
GO
FOR IT,
TOM!!





BOOM! I SURVIVED!

TA HA...!
HA...!
HA...!
HA...!



THAT'S JUST LIKE YOU, MR. TOM! THINKING UP SOMETHING THAT AWESOME!!

WELL, BUT NOW, IF ALL GOES WELL, IT LOOKS AS THOUGH THEY'LL FORGET ABOUT THE ROGER INCIDENT.

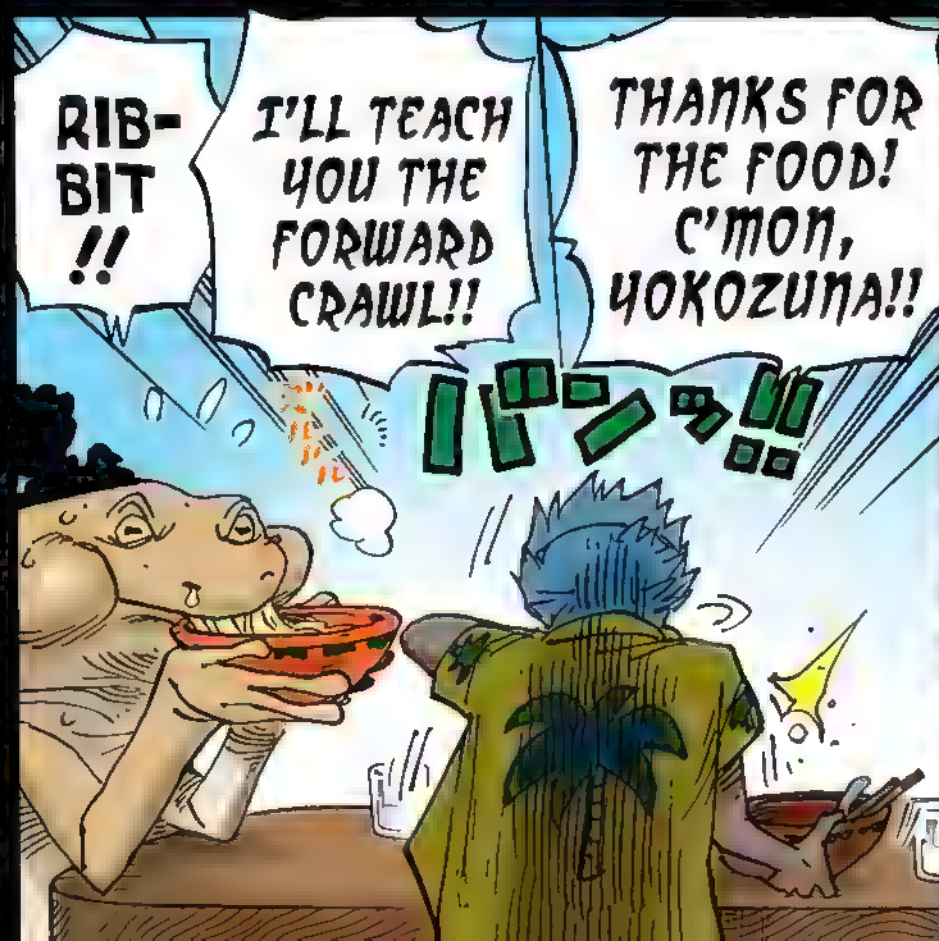
I FELT MY BLOOD FREEZE IN MY VEINS, I DID.

IT'S NOTHING TO LAUGH ABOUT, MR. TOM. I THOUGHT YOUR TIME HAD COME.

YOUR SEA TRAIN BOWLED EVERYONE OVER!!!



HEY, FRANKY!! WHAT'S WITH YOU? YOU'VE BEEN SULKING BY YOURSELF FOR A WHILE NOW!!



RIB-BIT !!

I'LL TEACH YOU THE FORWARD CRAWL!!

THANKS FOR THE FOOD! C'MON, YOKOZUNA!!

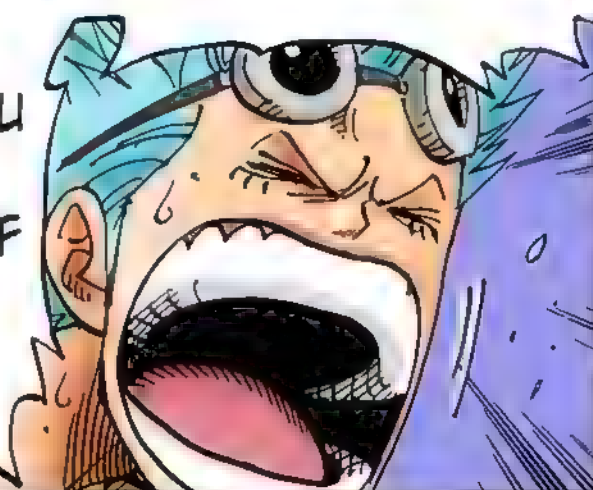
IT'S THE ONLY
SHIP OF ITS KIND
IN THE WHOLE
WORLD!!! IT'S
COMPLETELY
AMAZING AND
MR. TOM MADE IT!
SO WHY DOES HE
HAVE TO BE
EXECUTED FOR
IT?!



SHUT UP!
I'M MAD!
AT **EVERY-**
THING!!!
GOLD
ROGER'S
SHIP
CIRCLED
THE GRAND
LINE!!!

THE
TOWNS-
PEOPLE
CHASED YOU
HERE
BECAUSE OF
ROGER'S
SHIP!!!

I KNOW WHY
THE COMPANY'S
HERE UNDER THE
BRIDGE!!!



ALL THE OTHER
PEOPLE WERE
ACTING LIKE
THAT WAS
ONLY NATURAL,
TOO! AND
THOSE IDIOTS
COULDN'T EVEN
BUILD A RAFT!!

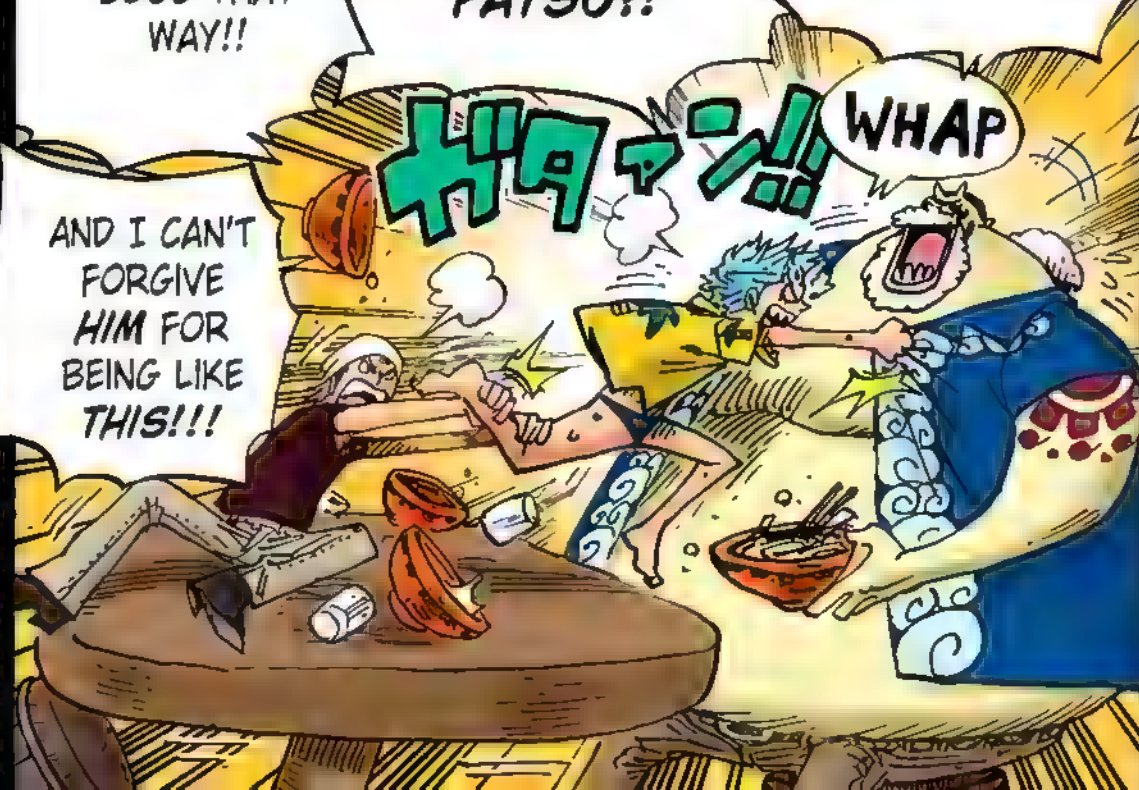
MORON-KY,
YOU CAN'T
TALK TO THE
BOSS THAT
WAY!!

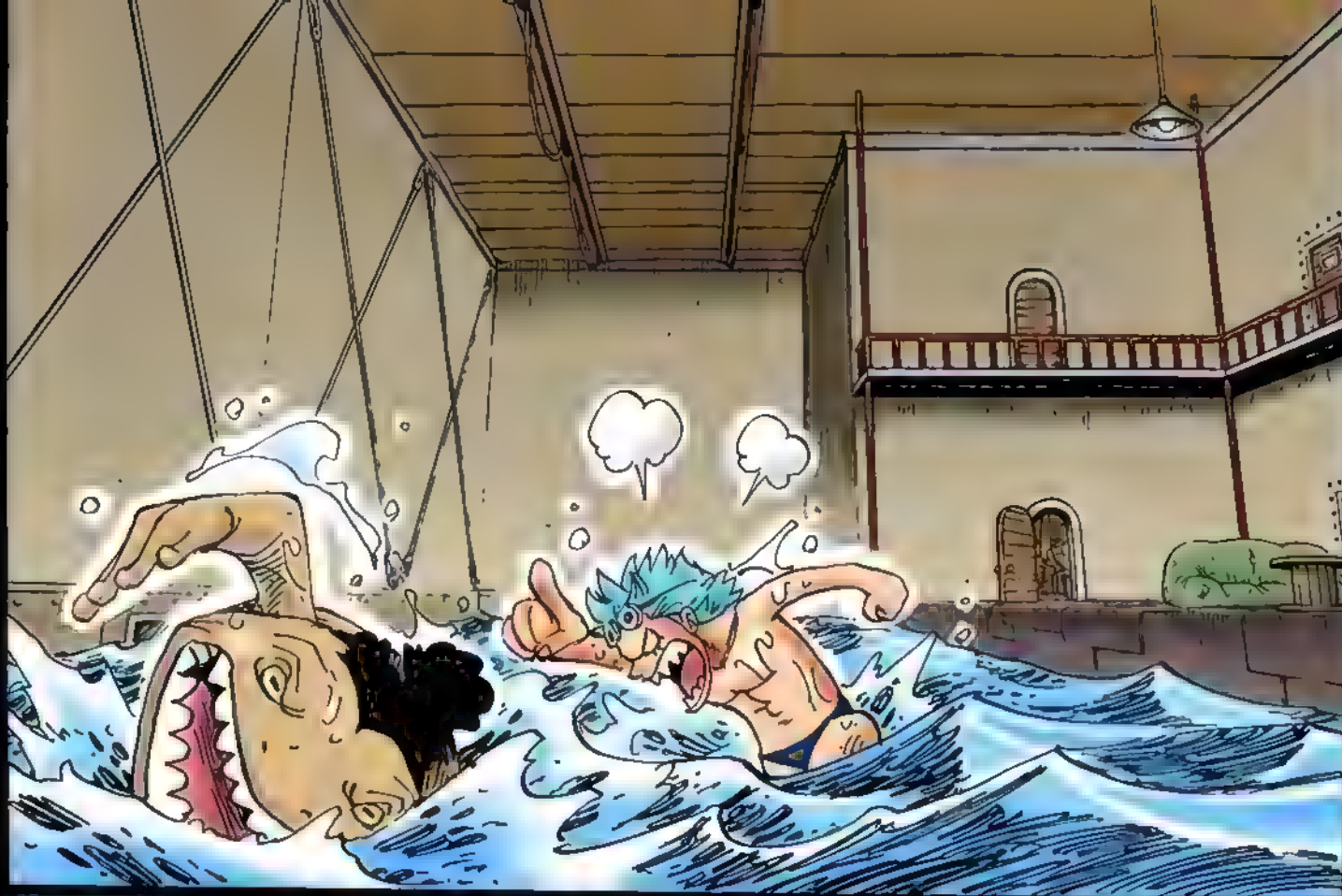
WHAT'S SO
FUNNY, YOU
POINTY-HEADED
FATSO?!

TA HA...!
HA...!
HA...!

WHY SHOULD THE
BEST SHIPWRIGHT IN
THE WORLD HAVE TO
PUT UP WITH STUFF
LIKE THIS?!!

AND I CAN'T
FORGIVE
HIM FOR
BEING LIKE
THIS!!!





TRUE, HE'S GOT
A BIG MOUTH,
AND THE THINGS
HE BUILDS ARE
SHAKY, BUT
HE'S YOUNG...

DON'T SAY
THAT. HE'S
A COWORKER.
WE BUILD SHIPS
TOGETHER.

...AND HE'S
ALREADY
A BETTER
SHIPWRIGHT
THAN HALF
THE WORKERS
ON THIS
ISLAND.



I
HATE
HIM!!

YOU SHOULD
JUST CHASE
THAT IDIOT
OUT.



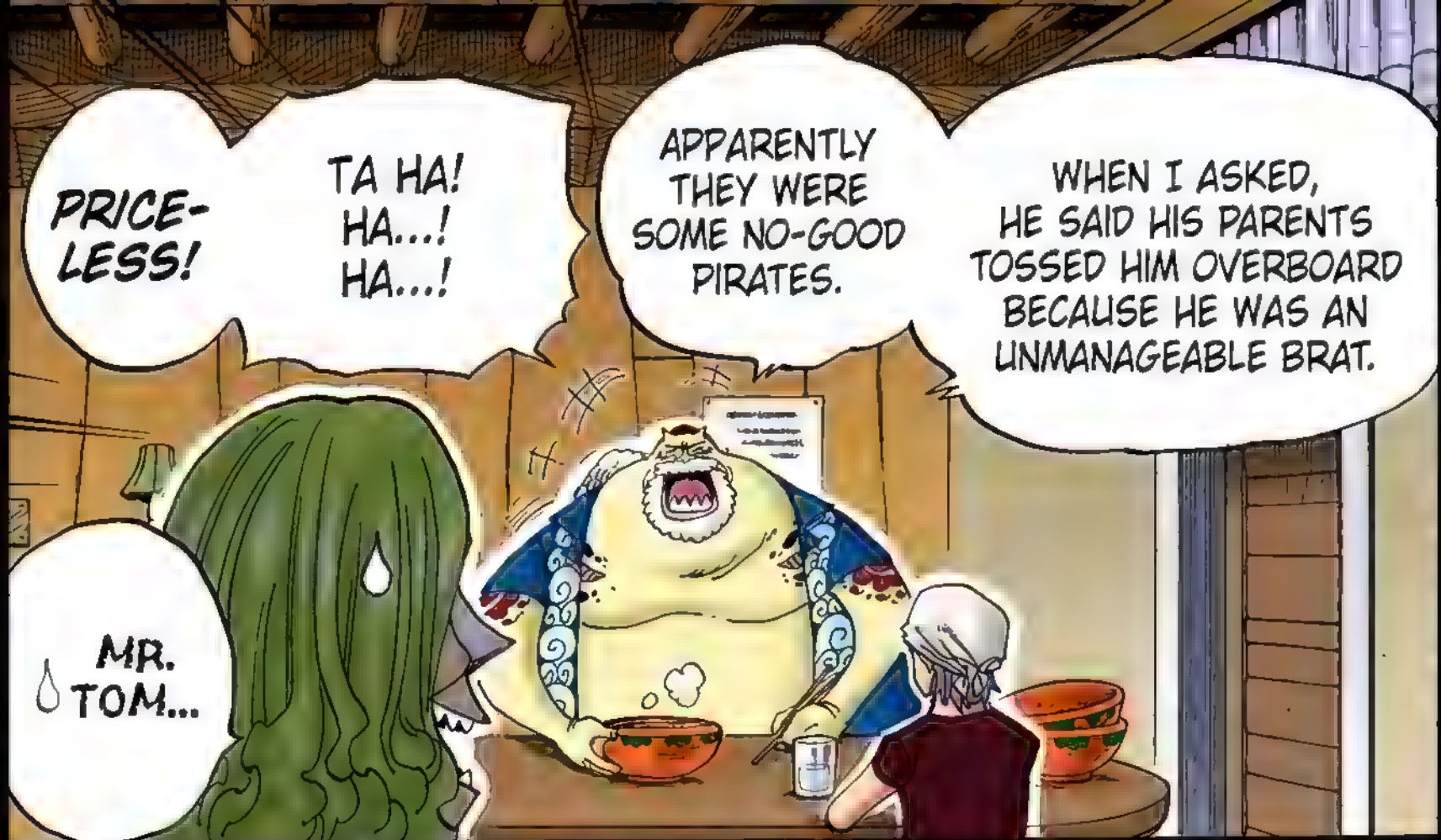
I GOT
THROWN OUT
OF MY
HOME!!!

MISTER!!
TAKE ME
IN!!



...AND PROCEEDED
TO BUILD A
CANNON OUT
OF RUBBISH.

TWO YEARS
AGO, I COULDN'T
BELIEVE IT
WHEN THAT
SNOT-NOSED KID
APPEARED WITH
A **BOOM!** ON
SCRAP HEAP
ISLAND...



PRICE-
LESS!

TA HA!
HA...!
HA...!

APPARENTLY
THEY WERE
SOME NO-GOOD
PIRATES.

WHEN I ASKED,
HE SAID HIS PARENTS
TOSSED HIM OVERBOARD
BECAUSE HE WAS AN
UNMANAGEABLE BRAT.

MR.
TOM...



TRY
TO GET
ALONG.

...BECOME
SHIPBUILDERS
WHOSE NAMES
WILL MEAN
SOMETHING IN
THE WORLD.

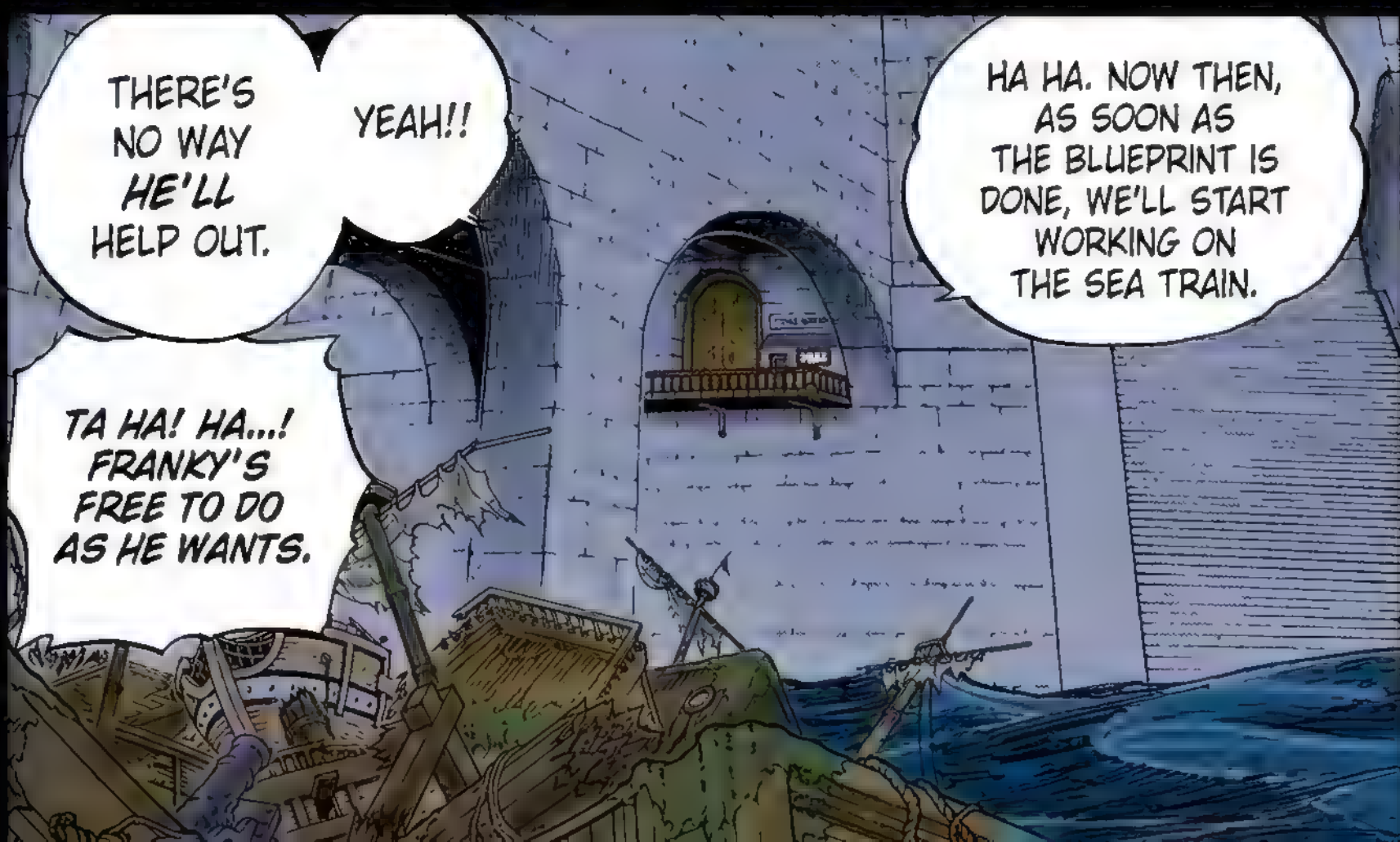
SOMEDAY,
THE TWO
OF YOU WILL
DEFINITELY...

FRANKY WILL
NEVER MANAGE
THAT! HE'S
NUTSO ON A
CELLULAR LEVEL.



IN SPITE
OF ALL THAT,
HE'S HELD
IT TOGETHER.

BUT THE
KID WAS
A FIGHTER,
EH?

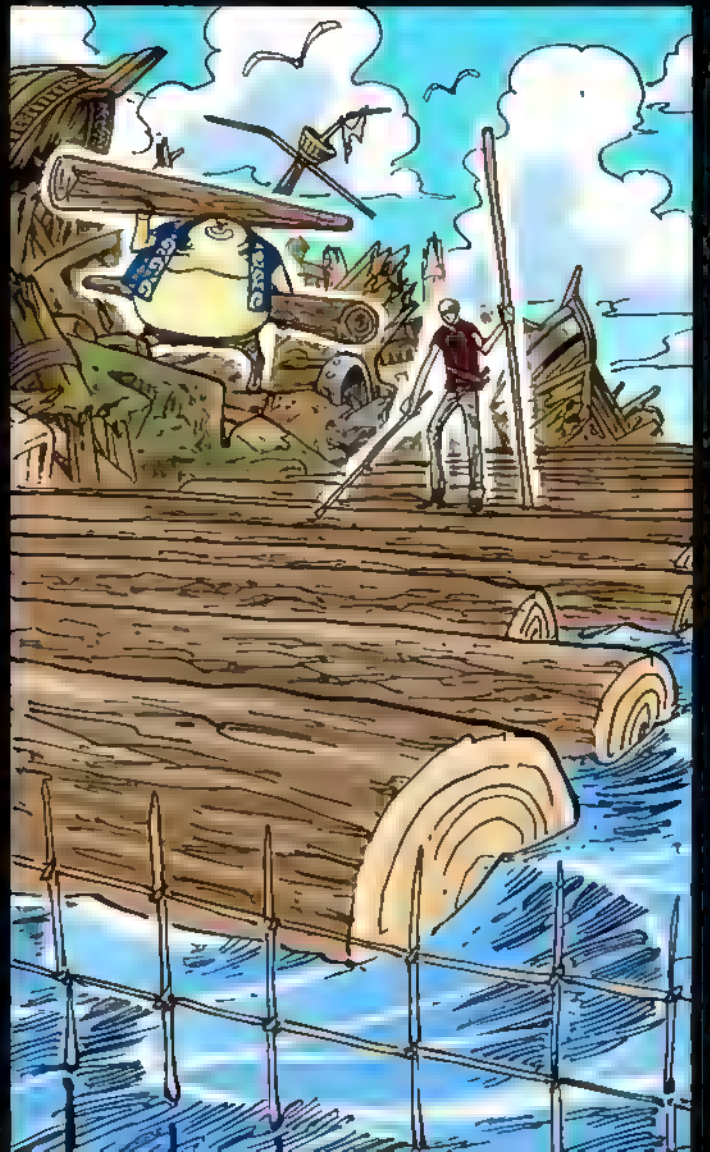
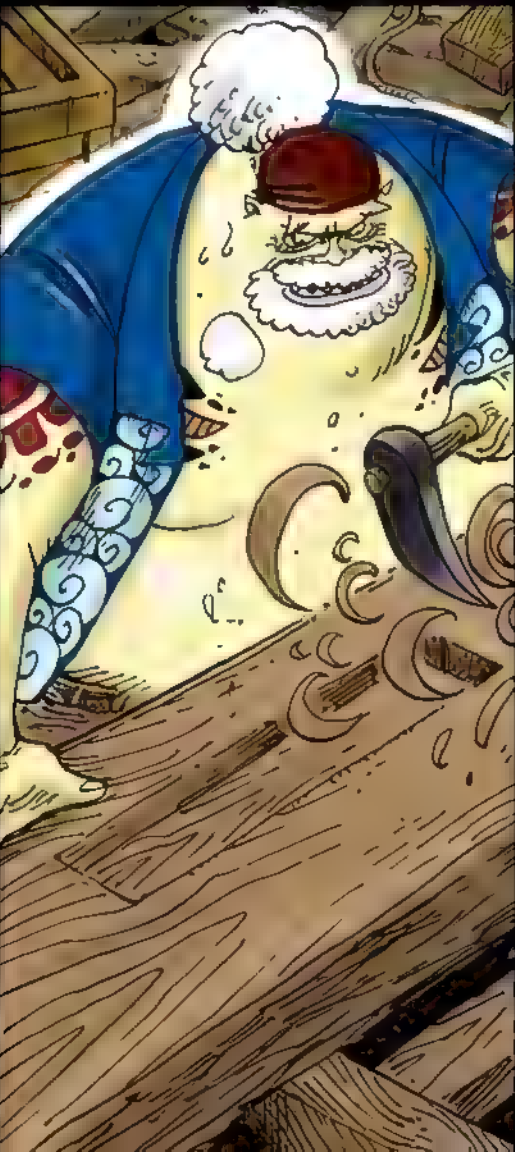
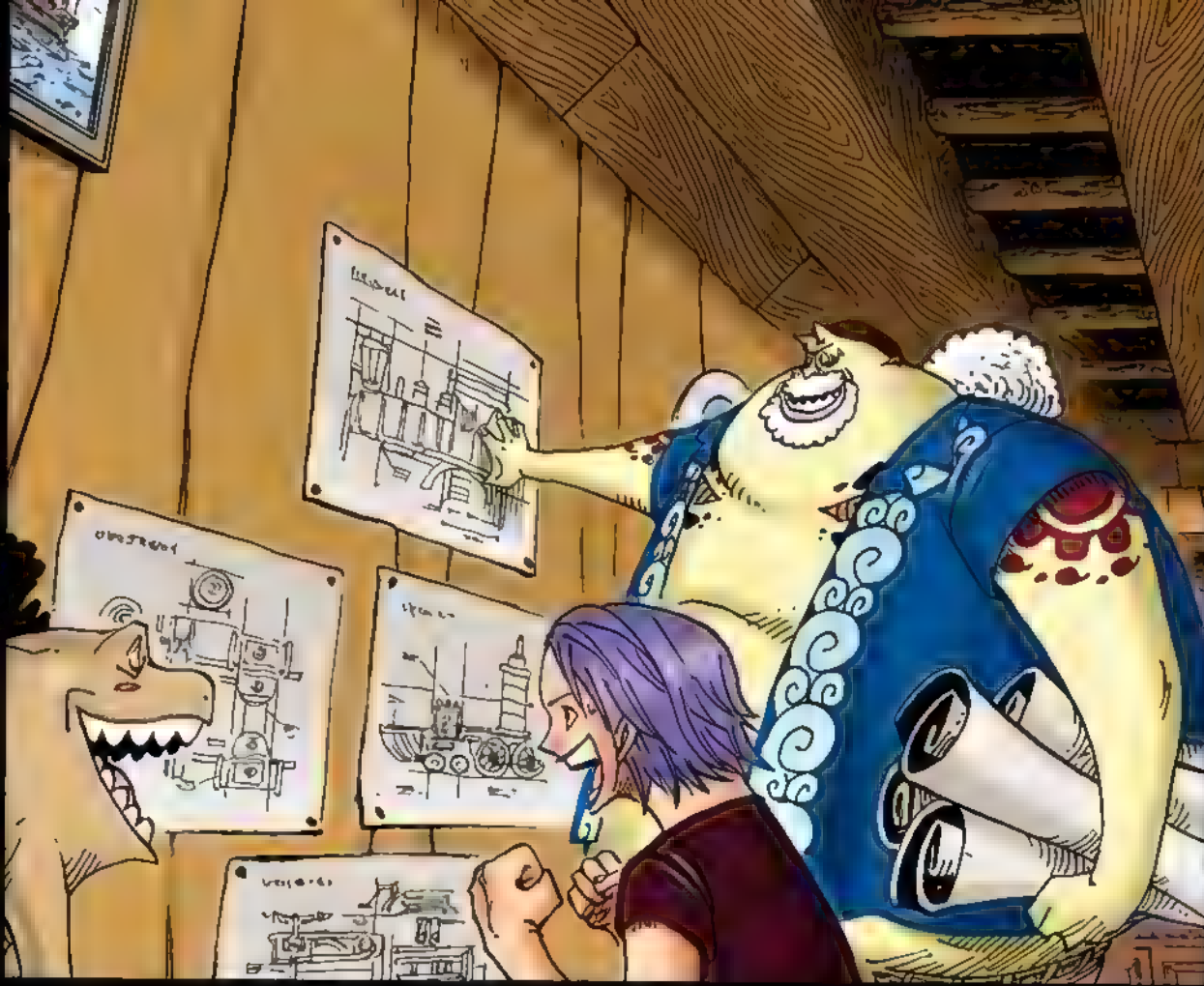


THERE'S
NO WAY
HE'LL
HELP OUT.

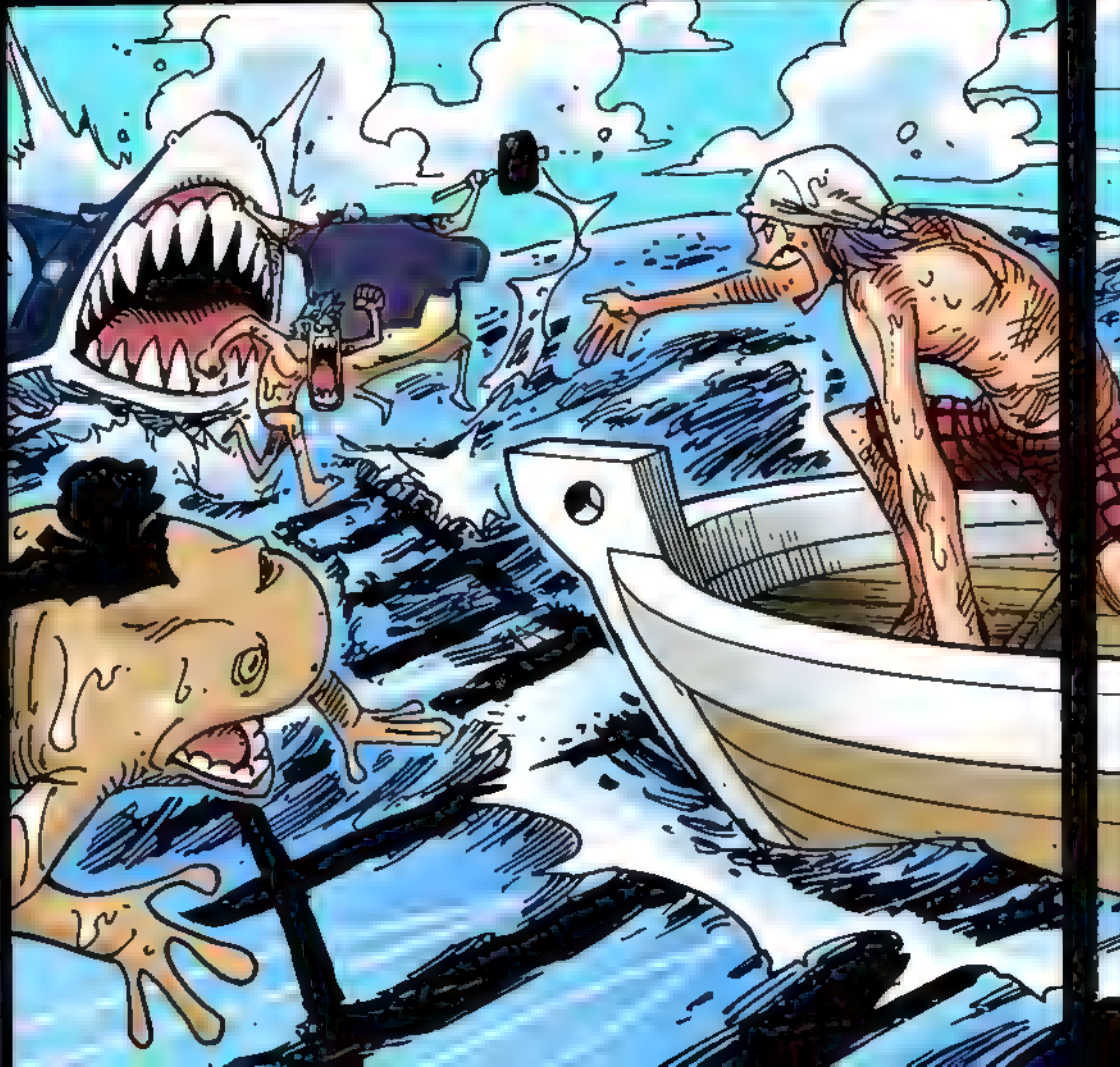
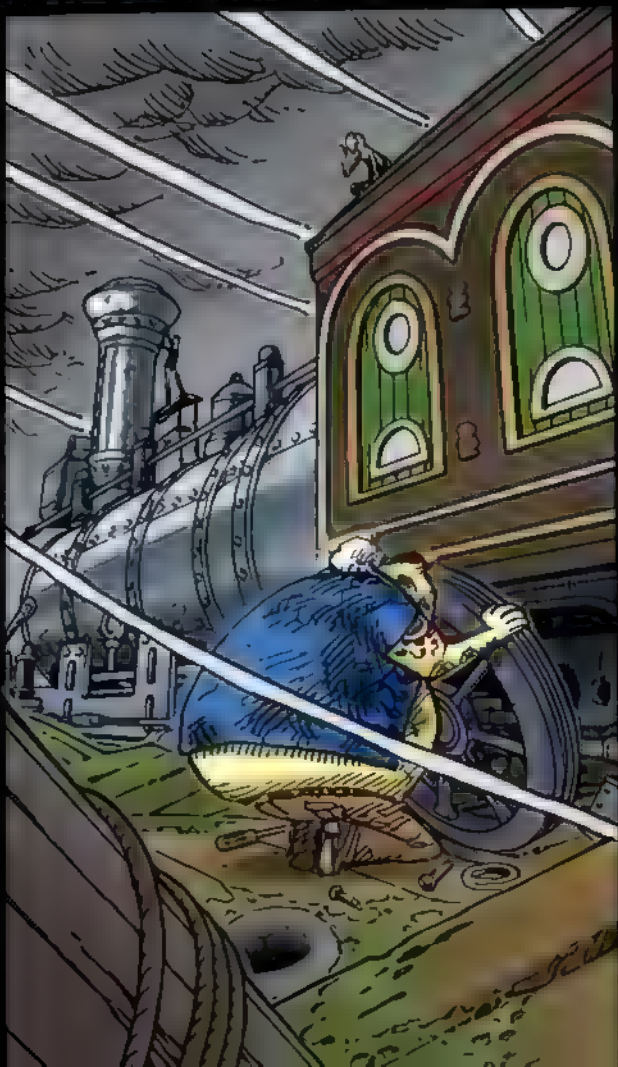
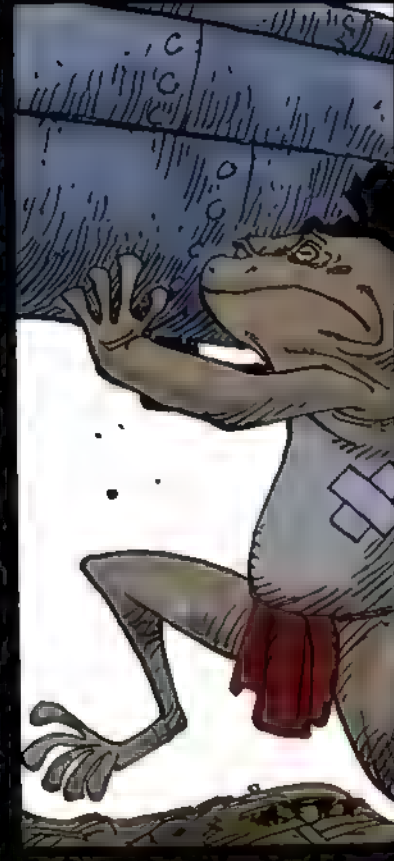
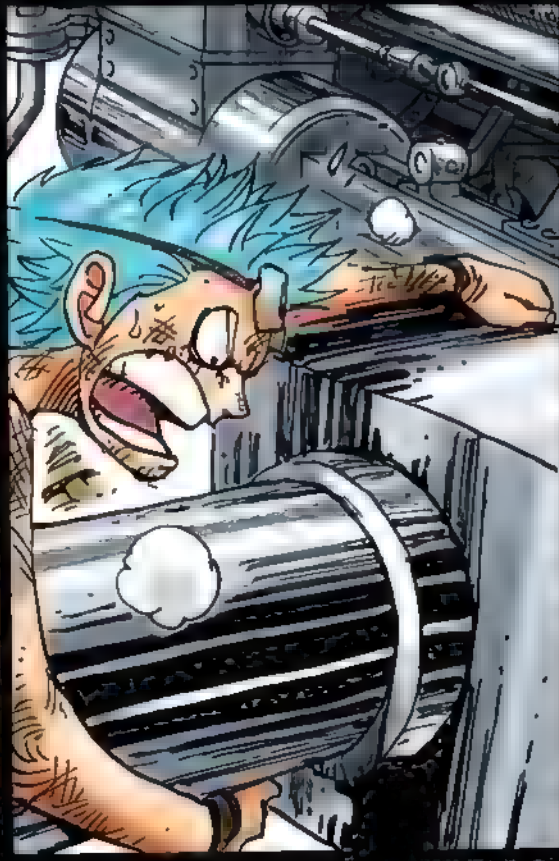
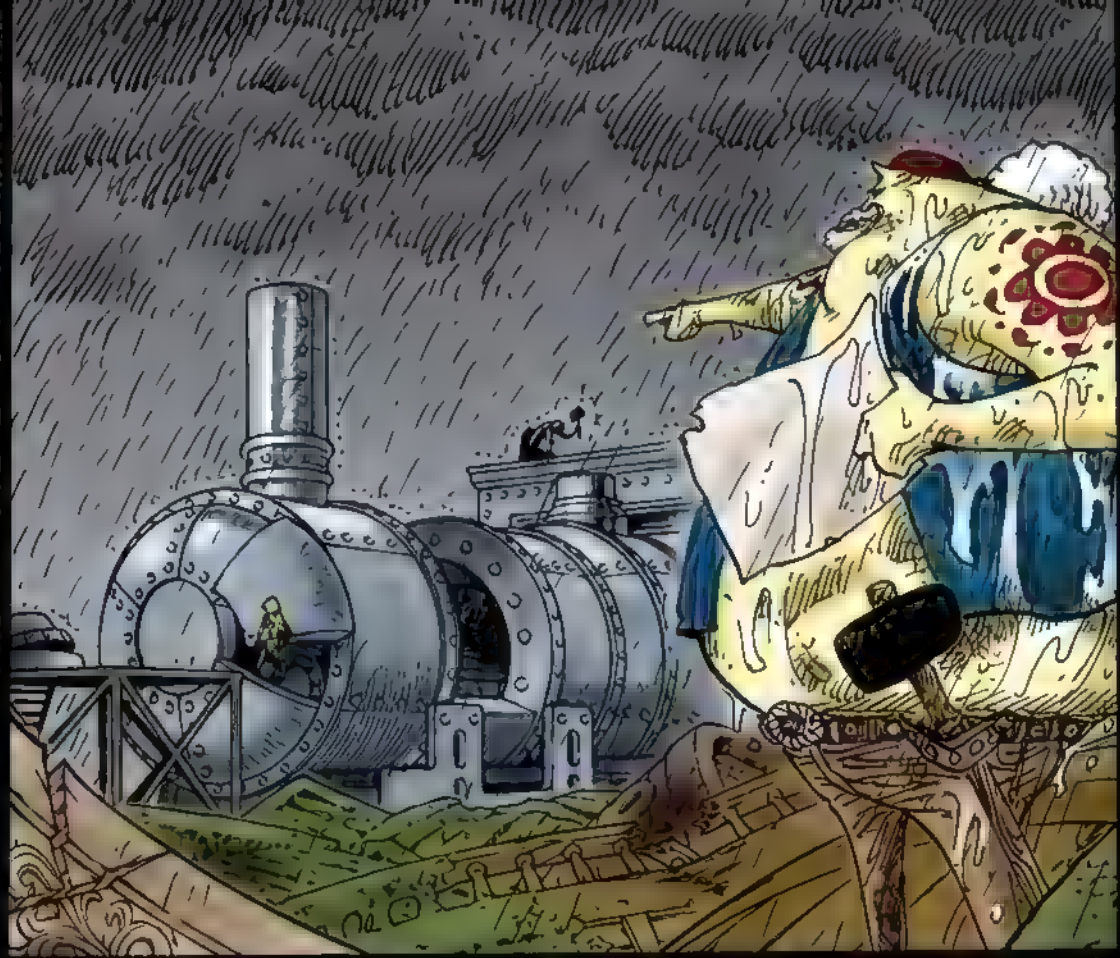
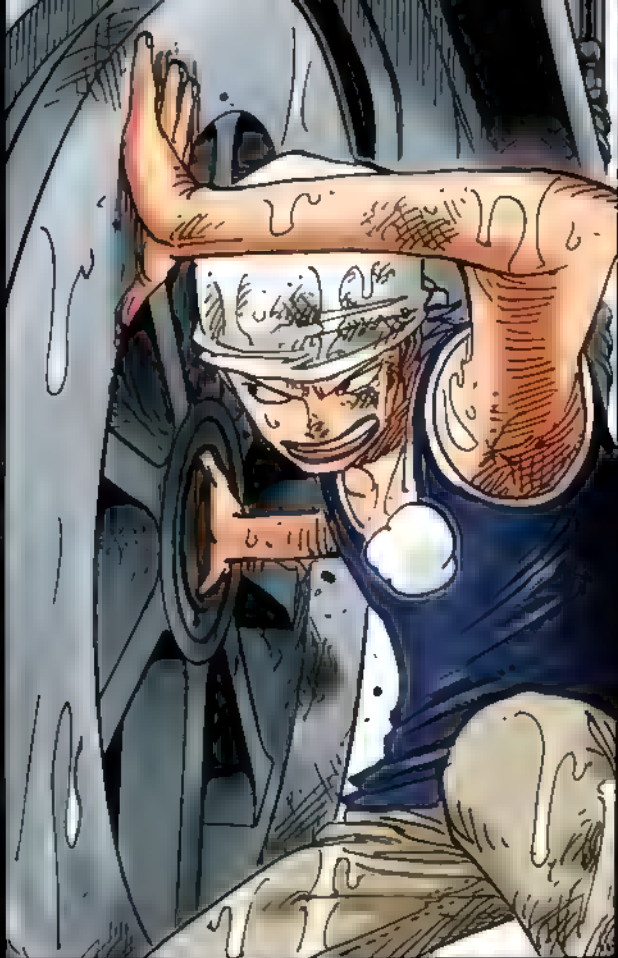
YEAH!!

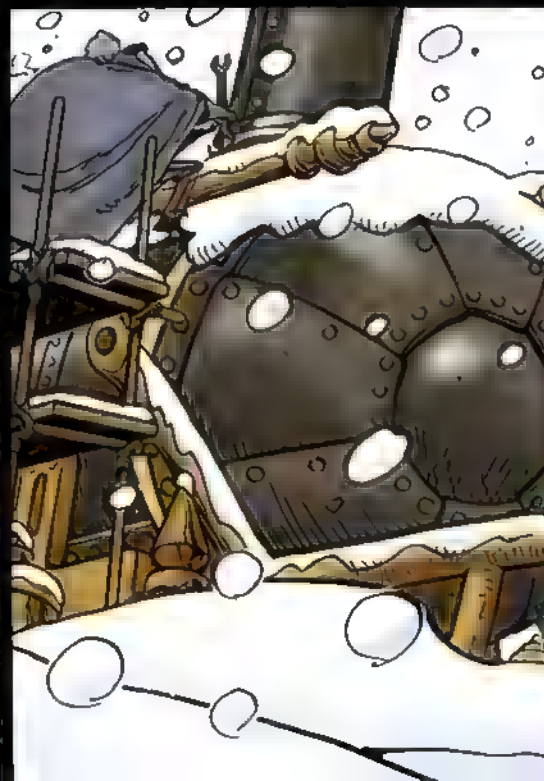
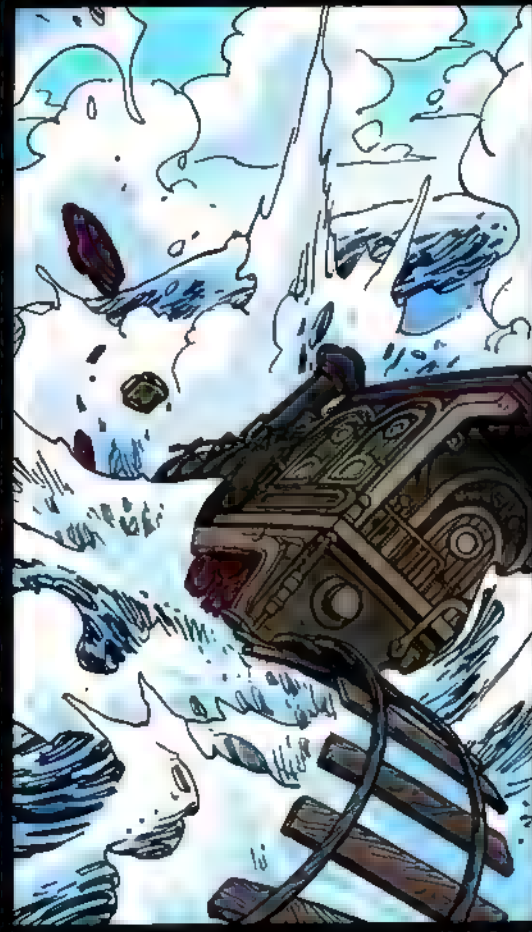
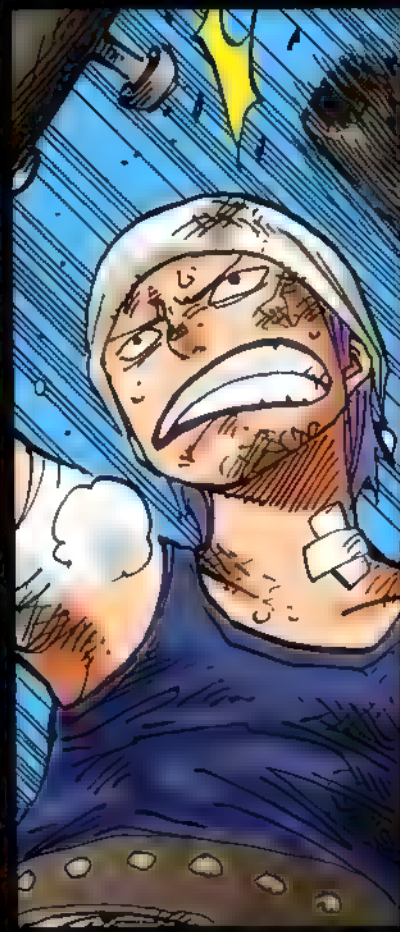
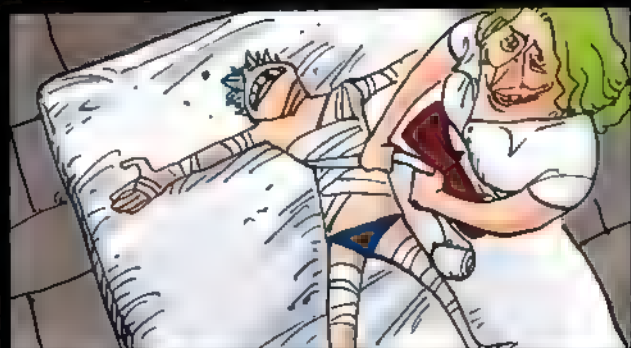
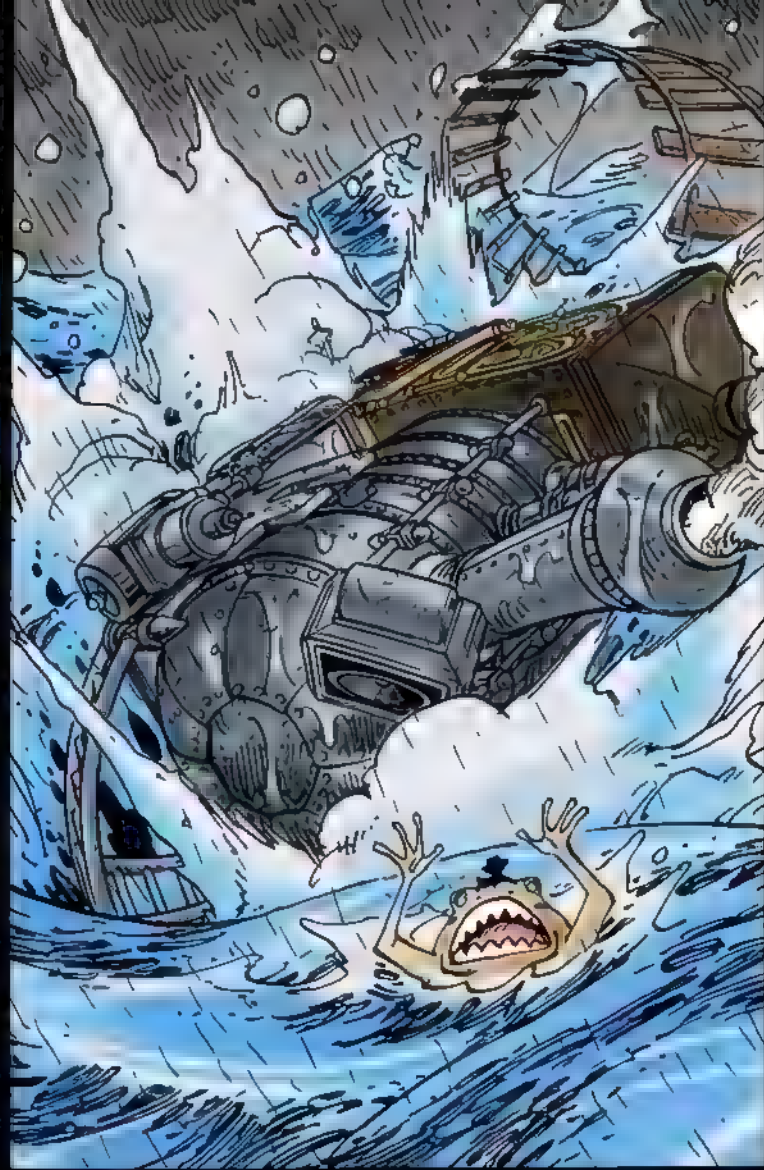
HA HA. NOW THEN,
AS SOON AS
THE BLUEPRINT IS
DONE, WE'LL START
WORKING ON
THE SEA TRAIN.

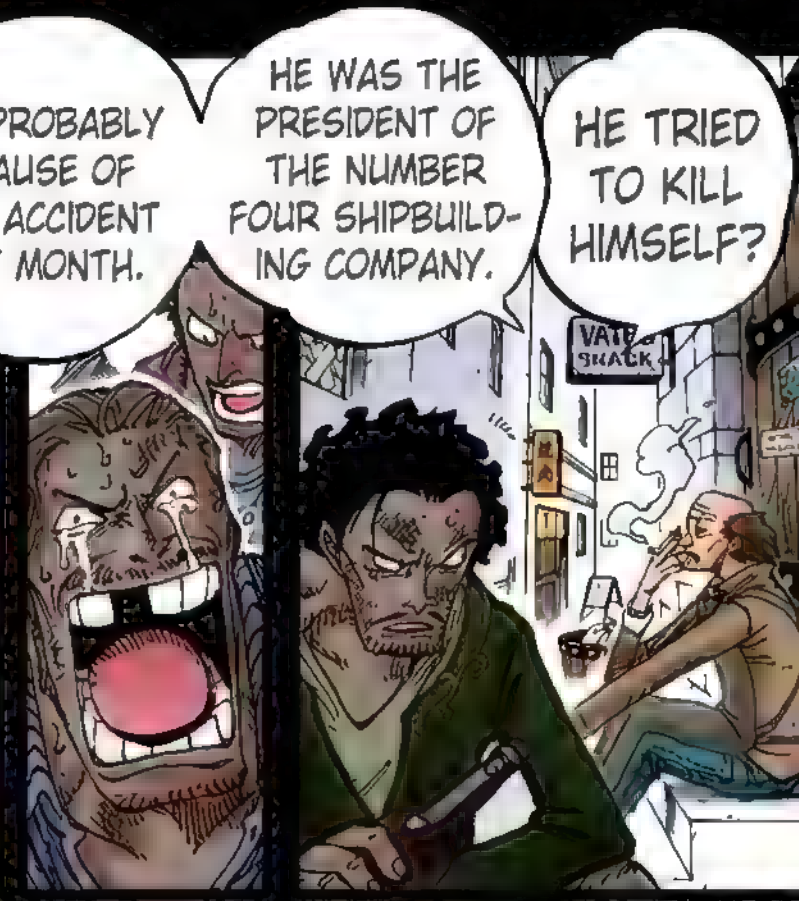
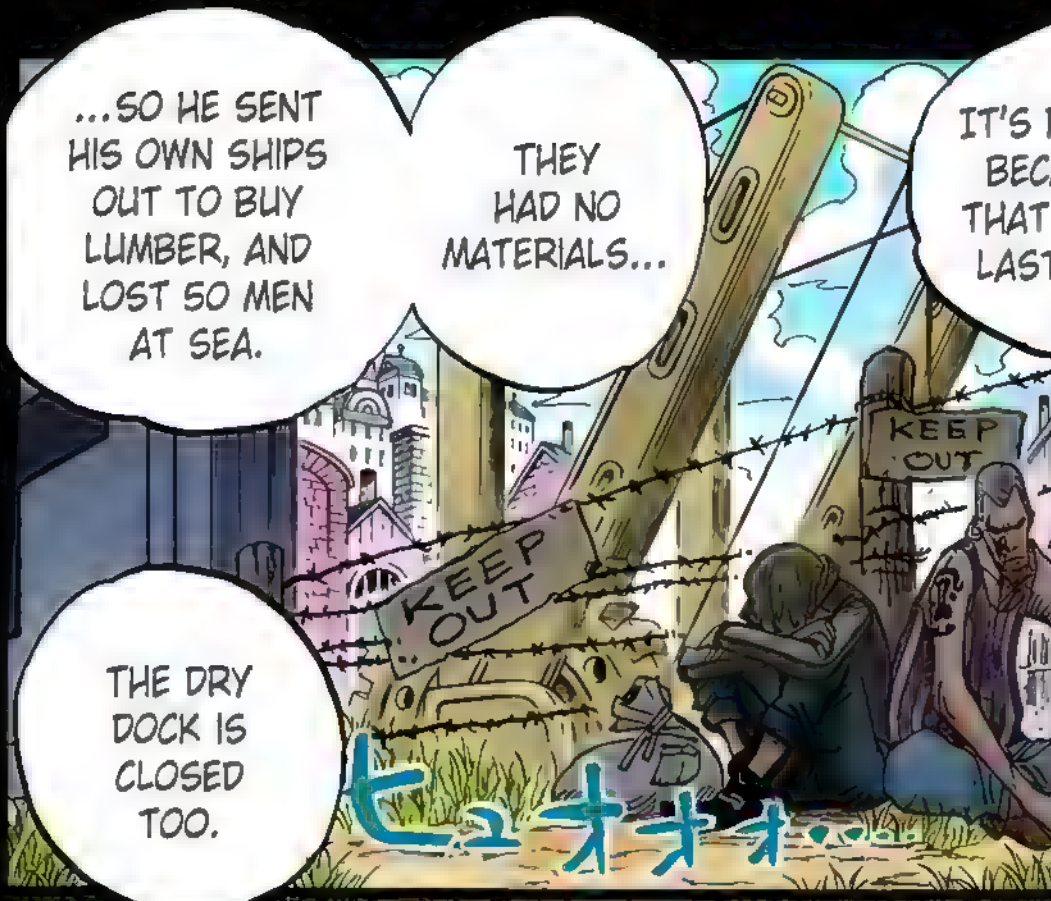
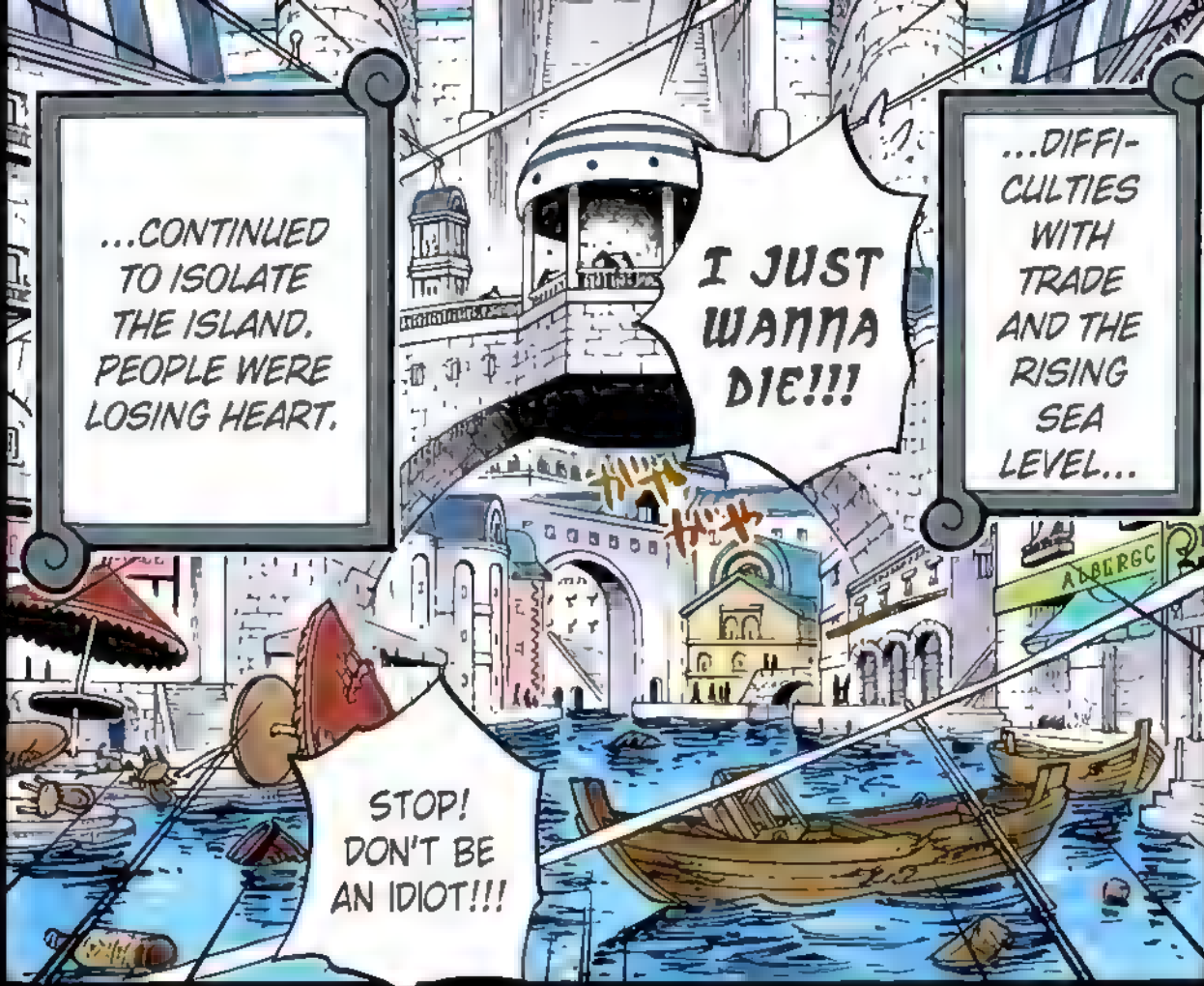
TA HA! HA...!
FRANKY'S
FREE TO DO
AS HE WANTS.













TOM, COME OUT! DON'T WE GET AN EXPLANATION?!

ME TOO!!

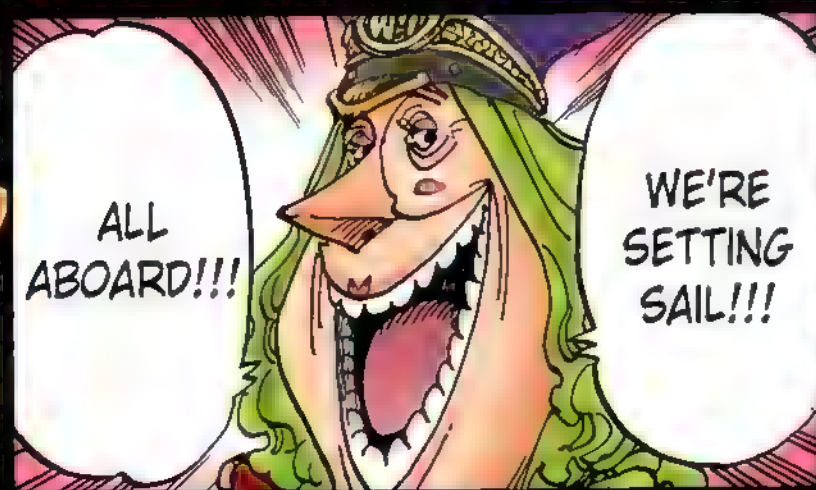
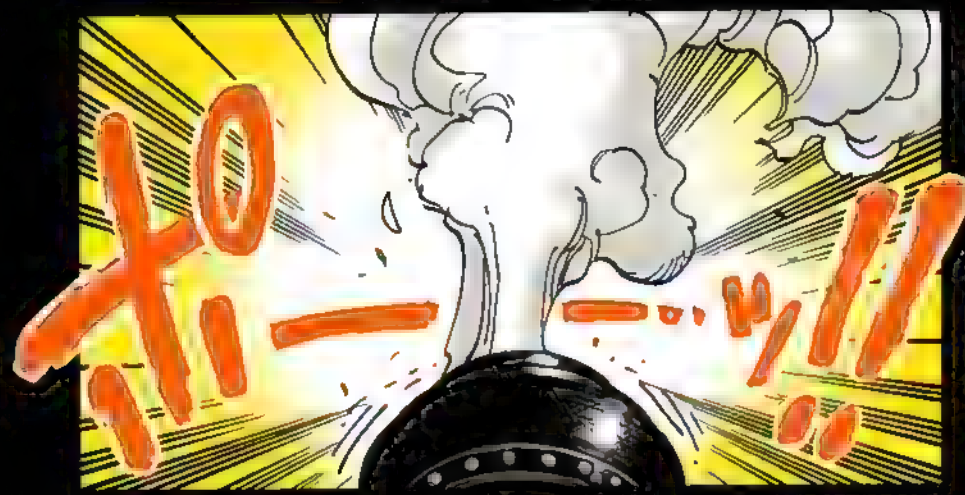
I'LL RIDE IT!!

IT'S NOT SAFE!! A CRIMINAL BUILT THAT BOAT!!

CAN IT REALLY RUN?! A SHIP LIKE THIS?!

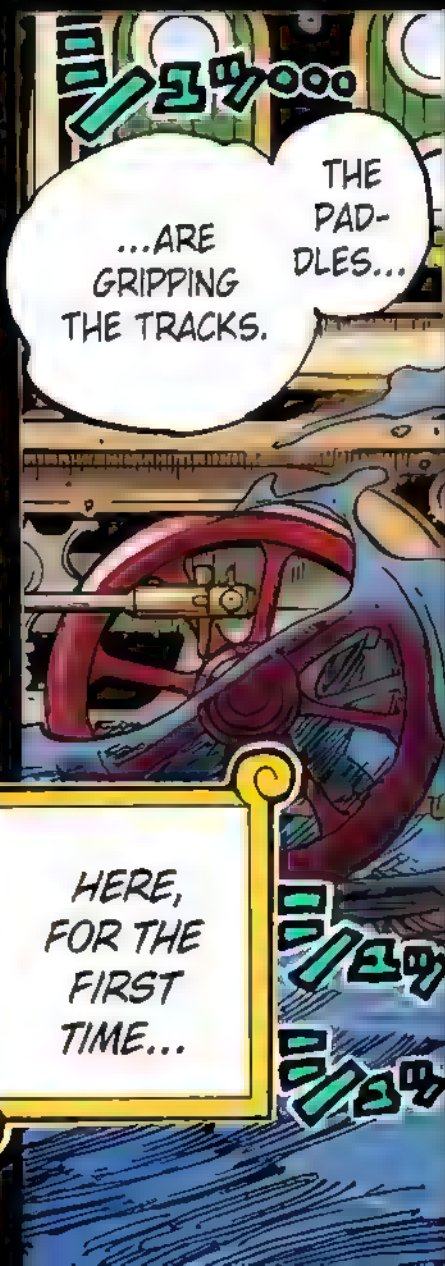
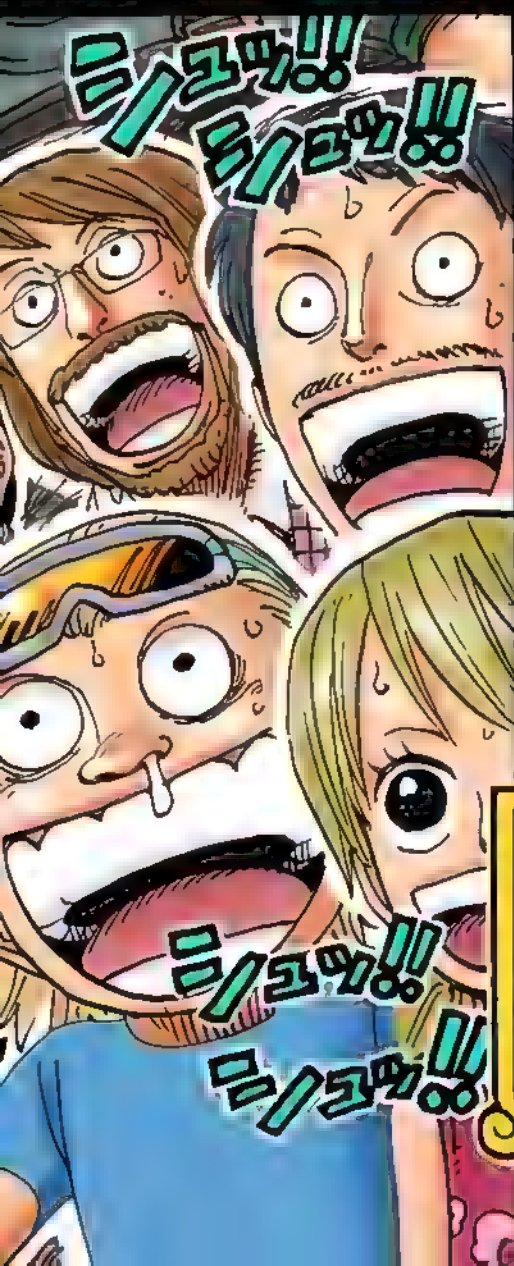
TOM'S WORKERS!!

HAVE THEY COMPLETED THE SEA TRAIN?!



ALL ABOARD!!!

WE'RE SETTING SAIL!!!



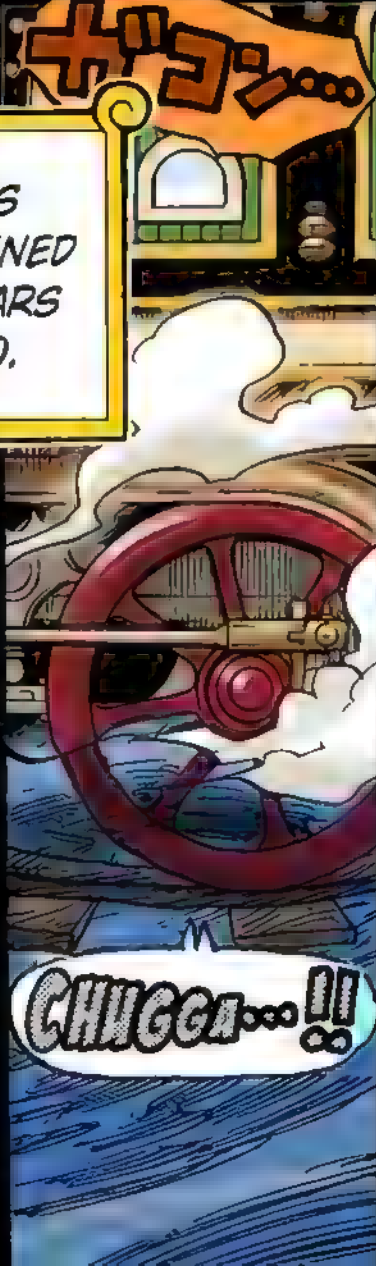
...ARE GRIPPING THE TRACKS. THE PAD- DLES...

HERE, FOR THE FIRST TIME...

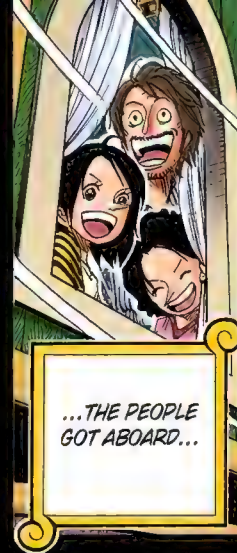


IT MOVED...

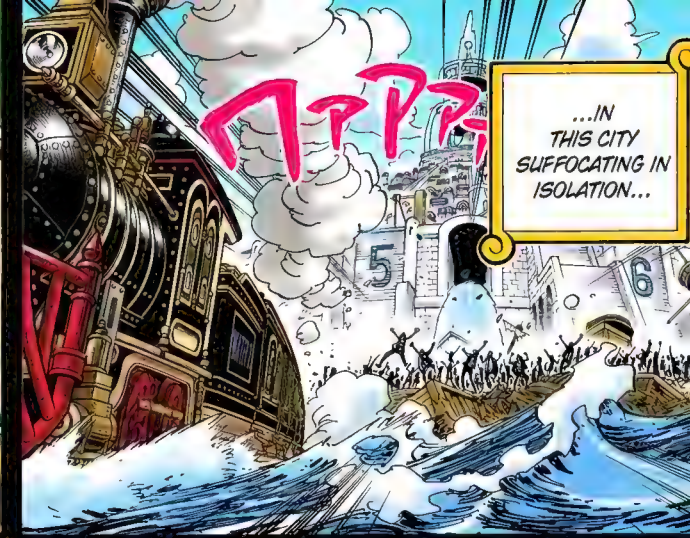
THIS HAPPENED 12 YEARS AGO.



CHUGGA...!!



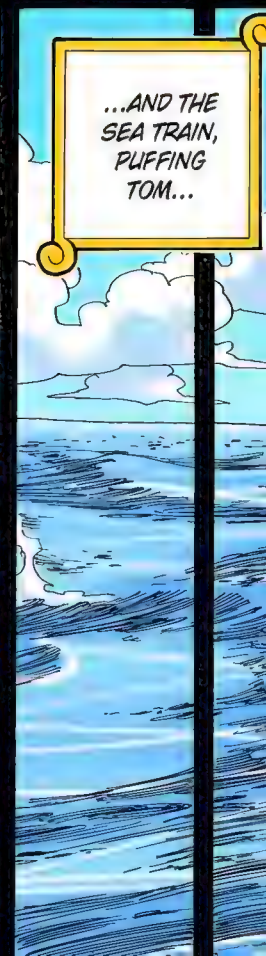
...THE PEOPLE
GOT ABOARD...



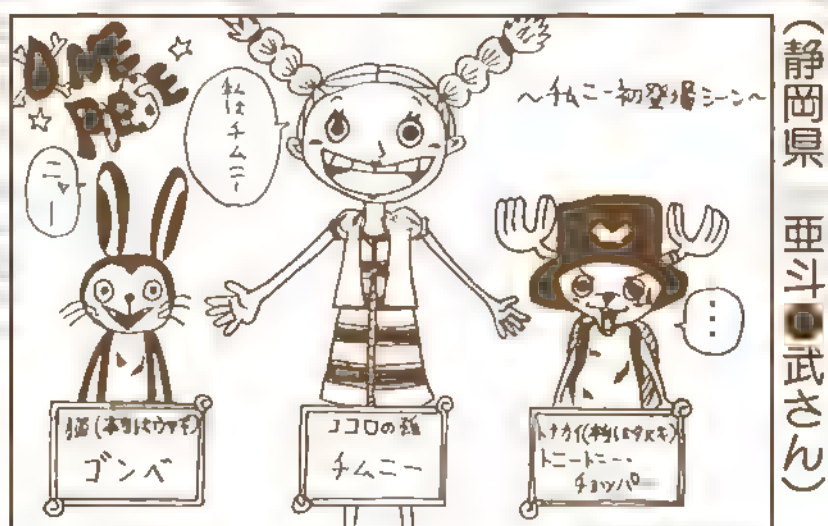
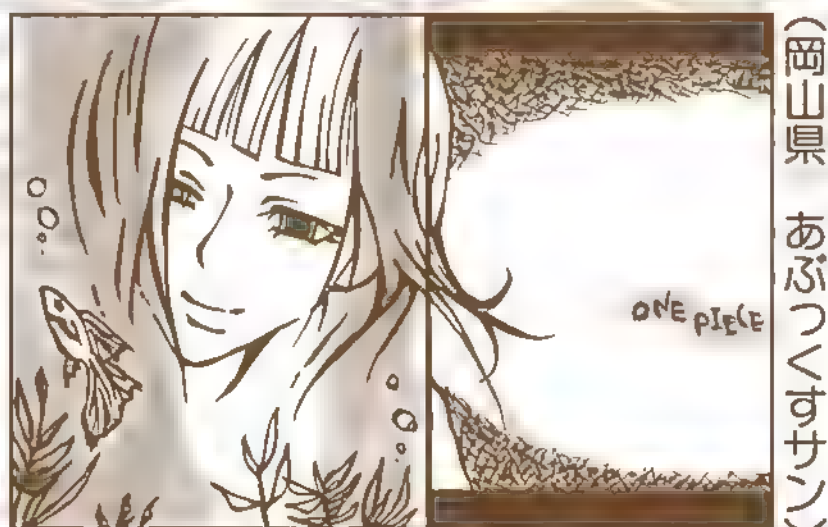
...IN
THIS CITY
SUFFOCATING IN
ISOLATION...



...CROSSED
THE
OCEAN.



...AND THE
SEA TRAIN,
PUFFING
TOM...



Chapter 355:

SPANDAM



...COMPLETED THE REMAINING THREE TRACKS OVER THE NEXT FOUR YEARS.

...DURING THE TEN-YEAR STAY OF EXECUTION...

TOM'S WORKERS, WHO HAD SUCCEEDED IN OPENING THE SEA TRAIN...

THERE'S A LUMBER DELIVERY FROM ST. POPLAR!

ポッポポーッ!!

...IN THE END, THE SHIP-BUILDING LOT'S IN THE RED.

WE'VE GOT TO DO SOMETHING!

IT'S THE SAME WITH THE IRON FROM SAN FALDO. THEY MAKE IT SO EXPENSIVE...

STILL NO GOOD. THEY KNOW WE'VE GOT NO SUPPLIES, SO THEY'VE GOT US OVER A BARREL.

DID THE BARGAINING GO WELL?

TOM WAITED FOR THE JUDICIAL SHIP'S VERDICT.

EXECUTION OR ACQUITTAL? THE QUESTION WOULD COME AROUND AGAIN IN THREE DAYS' TIME.

トッポポッポ
トッポポッポ

ONCE
THEY'VE
DONE ALL
THEY'RE
ABLE TO...

RESULTS
WON'T COME
RIGHT AWAY,
ICEBERG.

TA HA!!
HUMANS ARE
RESILIENT.

EVERYONE'S OVER-
JOYED AT BEING ABLE
TO CROSS THE OCEAN,
BUT APPARENTLY
TRADE WITH OTHER
ISLANDS STILL ISN'T
GOING WELL.

...MEN CAN
PUFF OUT
THEIR
CHESTS WITH
A **BOOM!!**

EVEN THIS
WASN'T ENOUGH
TO CHANGE
THE CITY...

HUH?

YEAH.

SHREEEE

EXCUSE
ME,
BUT...

THE SHIPBUILD-
ING ENGINEER,
MR. TOM? HAVE
I EVER BEEN
LOOKING FOR
YOU!

A GOOD DAY
TO YOU.
IT *IS* YOU,
ISN'T IT?

HM?

ゴタゴタ...

...A LITTLE
TALK WITH
YOU!!

...I WOULD
LIKE TO
HAVE...

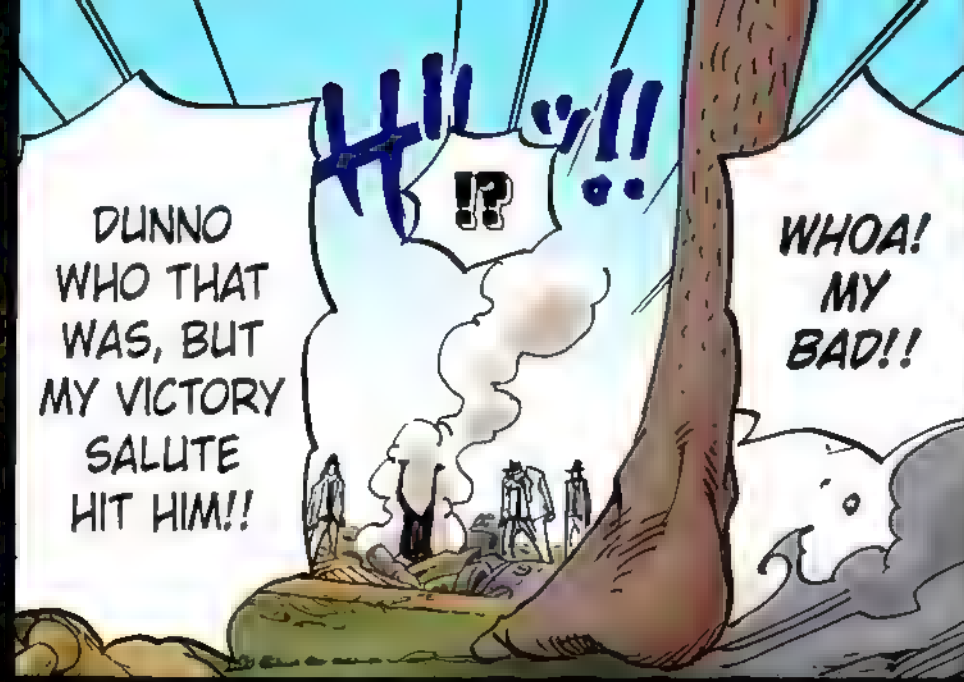
MR. SPANDAM!!

I AM
SPANDAM
FROM
CIPHER POL
NO. 5!!!

SPANDAM
CIPHER POL NO. 5,
CHIEF OFFICER



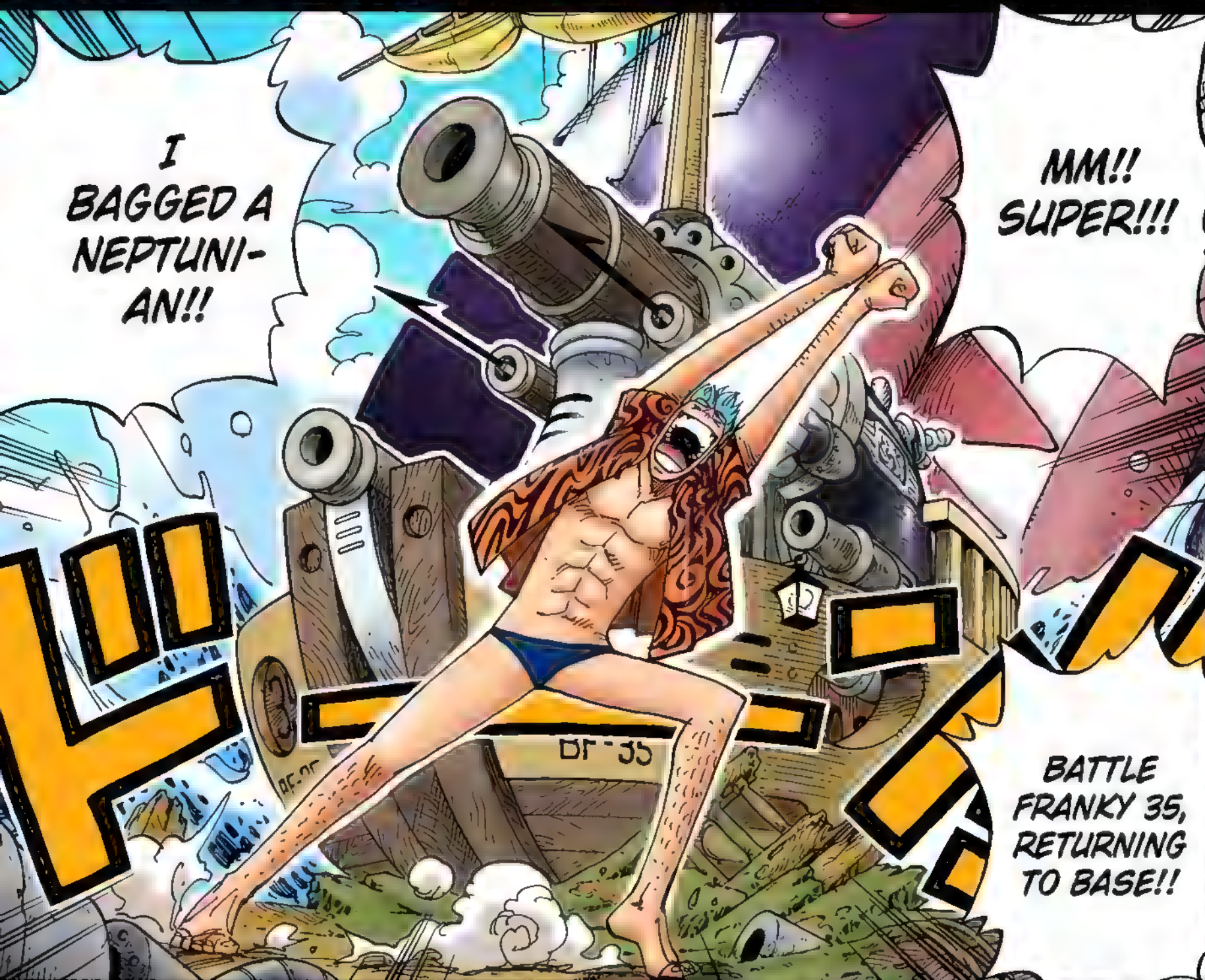
AND...



DUNNO
WHO THAT
WAS, BUT
MY VICTORY
SALUTE
HIT HIM!!

!!
!!
!!

WHOA!
MY
BAD!!



I
BAGGED A
NEPTUNI-
AN!!

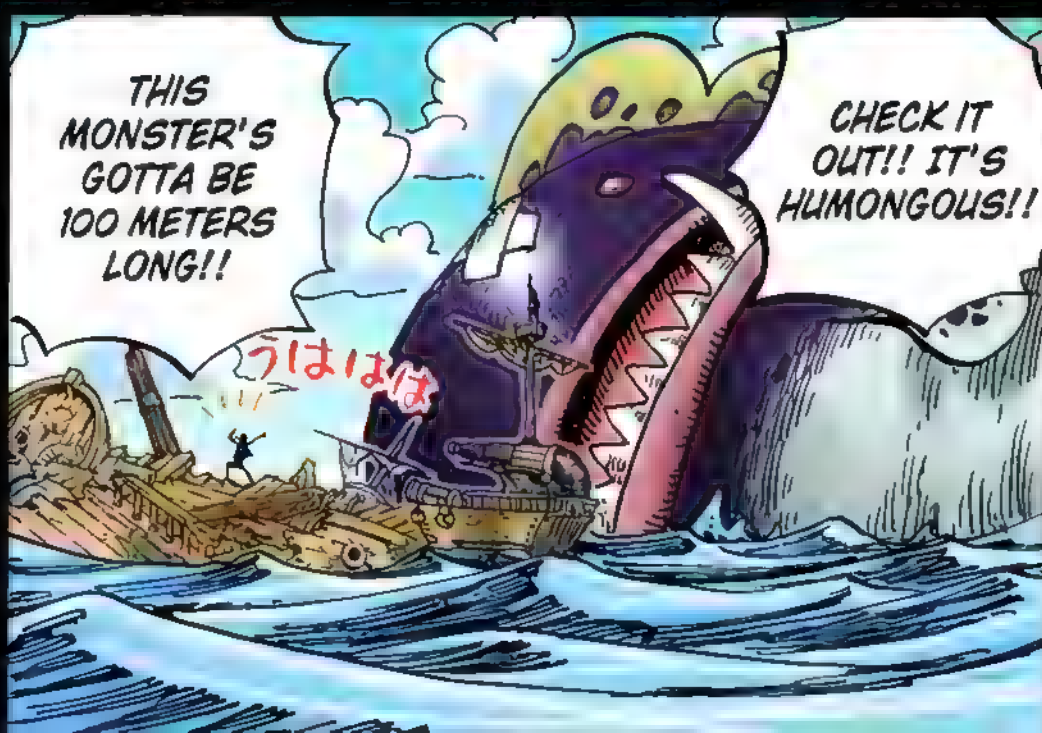
MM!!
SUPER!!!

BATTLE
FRANKY 35,
RETURNING
TO BASE!!



...JUST
WON'T
GIVE UP!!!

THAT
IDIOT...



THIS
MONSTER'S
GOTTA BE
100 METERS
LONG!!

CHECK IT
OUT!! IT'S
HUMONGOUS!!

うははは



**GAAAAAH!!
STOP IT,
YOU JERK!
IDIOT-BERG!!!**

WELL, TODAY'S
THE DAY!! IF
YOU CAN'T DO IT,
I'LL DISPOSE OF
ALL OF THEM
FOR YOU!!!

YOU'RE WASTING
YOUR TIME AND
ENDANGERING
OTHERS WITH
THESE STUPID
BATTLESHIPS!!

HOW MANY
TIMES ARE
YOU GOING
TO MAKE
ME SAY
IT?!

**カッ!!!
カッ!!!**



AND YOU'RE
LETTING ALL
THESE
WEAPONS OF
YOURS PILE UP?!
I HAVE NO IDEA
WHAT GOES ON
IN YOUR HEAD!

WELL!
LISTEN UP,
FRANKY. YOU
KILLED
A NEPTUNIAN,
DIDN'T YOU?!
THAT'S SOME
SERIOUS
FIREPOWER!!!



TA HA!
HA...!
HA...!

MR.TOM, YOU SAY
SOMETHING TO HIM!
THIS GUY'S A BLOT
ON OUR COMPANY!!

WUH--
WAH...



I'M NOT TALKING ABOUT
YOUR INTENT! I'M QUES-
TIONING YOUR RESPONS-
IBILITY IN BRINGING THESE
WEAPONS INTO EXISTENCE,
MORON-KY!!!

IT'S NOT
LIKE I'M
USING THEM
TO ATTACK
PEOPLE!!!

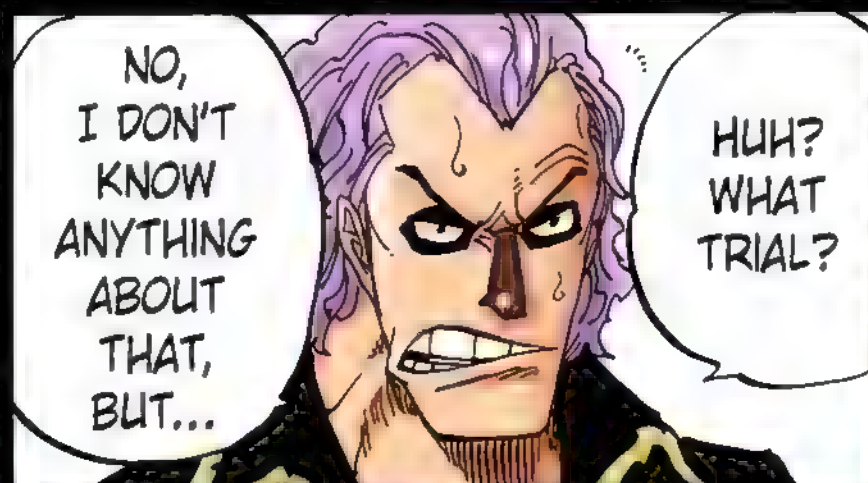


THEN
I'D LIKE
YOU TO
LISTEN
TO WHAT
I HAVE
TO
SAY!!!

HOLD IT
RIGHT
THERE!!!

FIRST,
I'D LIKE
A PROPER
APOLOGY
!!!

CP5



NO,
I DON'T
KNOW
ANYTHING
ABOUT
THAT,
BUT...

HUH?
WHAT
TRIAL?



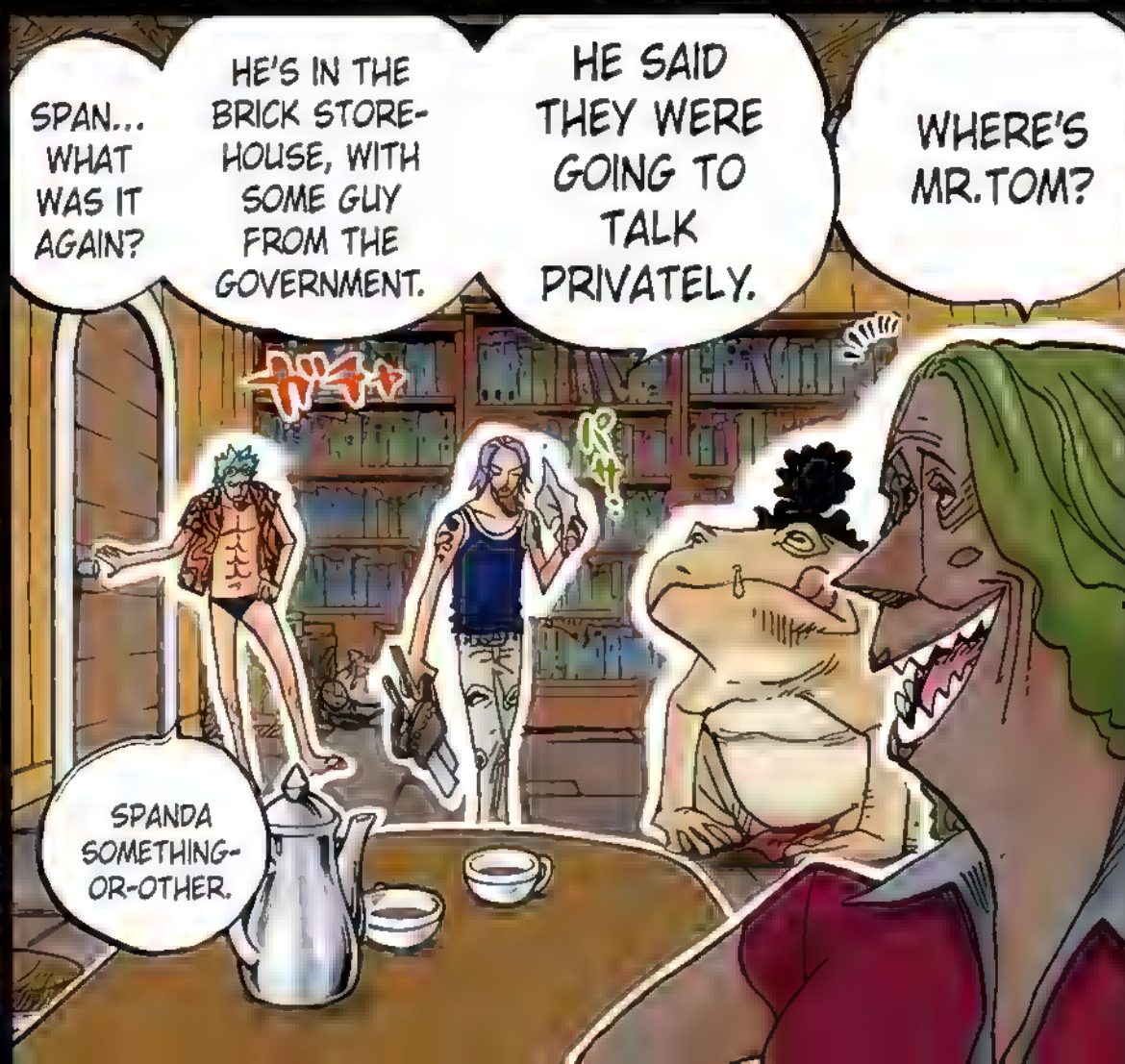
IS THIS
ABOUT
THE
TRIAL?

YOU'RE
FROM THE
GOVERNMENT,
AREN'T YOU?



A GOVERNMENT GUY
WHO DOESN'T KNOW
ABOUT THE TRIAL?

THAT LOT SURE IS
UNCOORDINATED.



SPAN...
WHAT
WAS IT
AGAIN?

HE'S IN THE
BRICK STORE-
HOUSE, WITH
SOME GUY
FROM THE
GOVERNMENT.

HE SAID
THEY WERE
GOING TO
TALK
PRIVATELY.

WHERE'S
MR. TOM?

SPANDA
SOMETHING-
OR-OTHER.

NO IDEA!!
I DON'T
HAVE
BLUEPRINTS
FOR
ANYTHING
LIKE THAT!!

TA HA!
HA...!
HA...!
HA...!

IF YOU WON'T
TALK THEN WE'LL
TEAR THIS PLACE
APART UNTIL WE
FIND IT!!!

TA HA HA!!
DO YOU HAVE
A WARRANT?

ENOUGH OF
YOUR LIES!!
I CAME TO YOU
HUMBLY, AND YOU
PRETEND YOU
KNOW NOTHING?!!

WE'VE ALREADY
INVESTIGATED
THE HISTORY
OF WATER
SEVEN--IT HAS
TO BE HERE!!

YOU'RE
A SECRET AGENT.
INVESTIGATE
IT YOURSELF!
LATER.

GWAAH!!

HEY, WAIT!
I'M NOT FINISHED
YET!! DON'T YOU
KNOW WHO YOU'RE
DEALING WITH?!!

NONSENSE!!
THEN WHY ARE
YOU STILL
WORKING AS
A SHIPWRIGHT?
WHY HAVEN'T
YOU BEEN
ARRESTED?!

IS THAT ALL
YOU'VE GOT?
THE
GOVERNMENT
ALREADY
KNOWS ALL
THAT!

WHAT?!

A WARRANT?!
LET ME TELL YOU, TOM,
I'VE DONE A LITTLE
DIGGING INTO YOUR PAST!
YOU BUILT GOLD
ROGER'S SHIP!!!

YOU'RE A CRIMINAL
CONSPIRATOR! YOU'LL LET US
SEARCH OR WE'LL TURN YOU
IN TO THE GOVERNMENT!!!



HE'S
A GREAT
MAN, TOM
IS!!

THEY'LL PROBABLY
PARDON HIS CRIME
AT THE TRIAL IN
THREE DAYS.

THAT'S RIGHT...
TOM'S FULFILLED
HIS PROMISE TO
THE JUDICIAL SHIP,
YOU SEE.

WHAT
?!!



IF IT HAPPENED
TO GET HANDED
OVER TO SOMEONE
OTHER THAN THE
GOVERNMENT...

OF COURSE,
THERE ARE
PIRATES NOSING
AROUND AFTER
THIS BLUEPRINT
AS WELL.

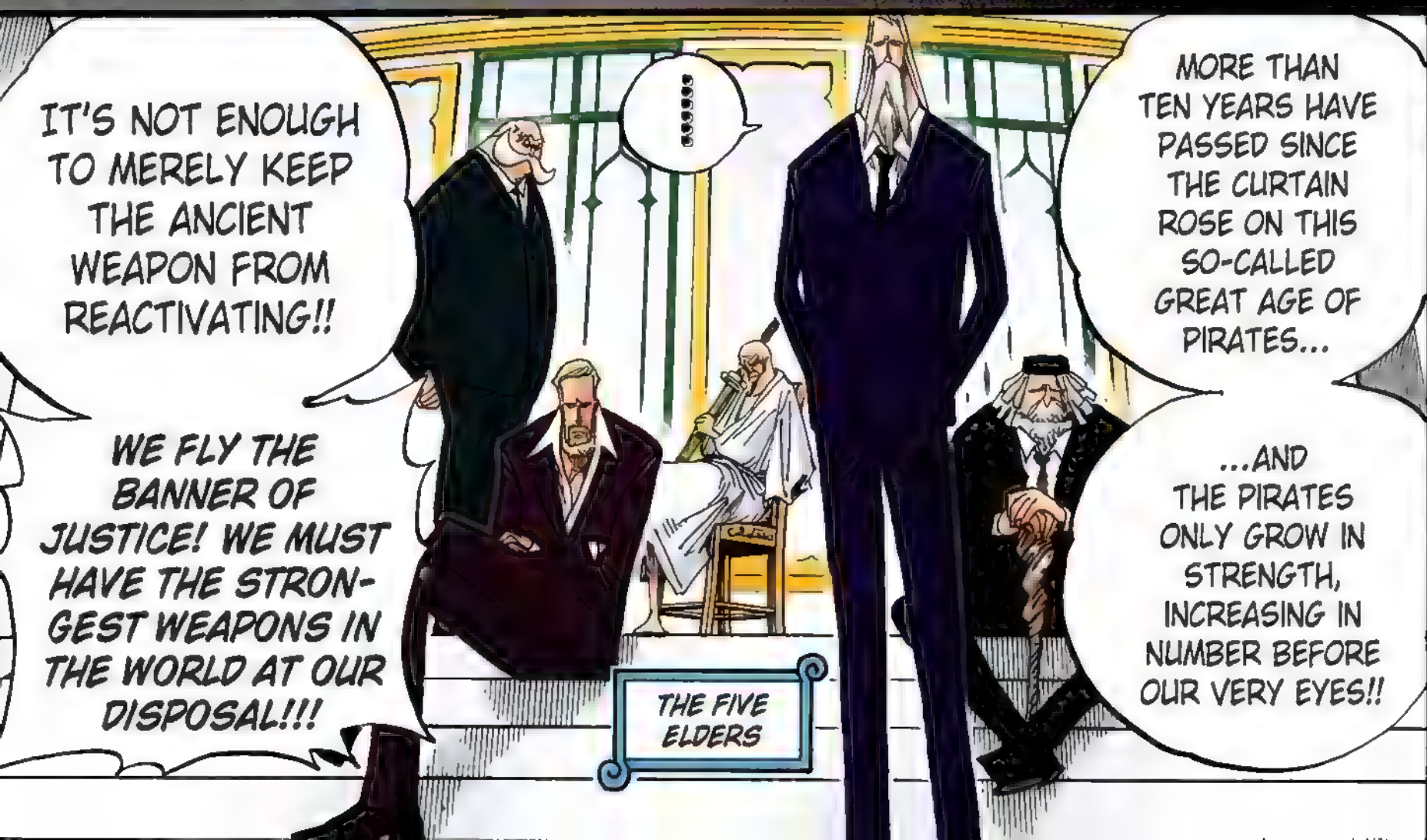
YES.

SO IT
DID EXIST,
AFTER ALL.

HE WAS
MIXED UP WITH
ROGER!
THAT'S A HIGH
CRIME, AND
THEY'RE
PARDONING IT?!!

...THE
GOVERNMENT
WOULD HAVE
NO WAY TO
COMPETE.

YOU'VE
GOT
TO BE
KIDDING
ME!



IT'S NOT ENOUGH
TO MERELY KEEP
THE ANCIENT
WEAPON FROM
REACTIVATING!!

WE FLY THE
BANNER OF
JUSTICE! WE MUST
HAVE THE STRON-
GEST WEAPONS IN
THE WORLD AT OUR
DISPOSAL!!!

THE FIVE
ELDER'S

MORE THAN
TEN YEARS HAVE
PASSED SINCE
THE CURTAIN
ROSE ON THIS
SO-CALLED
GREAT AGE OF
PIRATES...

...AND
THE PIRATES
ONLY GROW IN
STRENGTH,
INCREASING IN
NUMBER BEFORE
OUR VERY EYES!!

...AND
BRING
THIS AGE
OF PIRACY
TO A
CRASHING
HALT!!

WE WILL
POSSESS
THE
ANCIENT
WEAPON
...

WE'RE PUTTING
YOU IN CHARGE
OF THIS MATTER,
SPANDAM.

VERY
WELL.

FIND THE
BLUEPRINTS,
THEN WE'LL
TALK ABOUT
HOW TO USE
THEM.

YOU TALK BIG,
SPANDAM, BUT
ACTION SPEAKS
LOUDER THAN
WORDS.

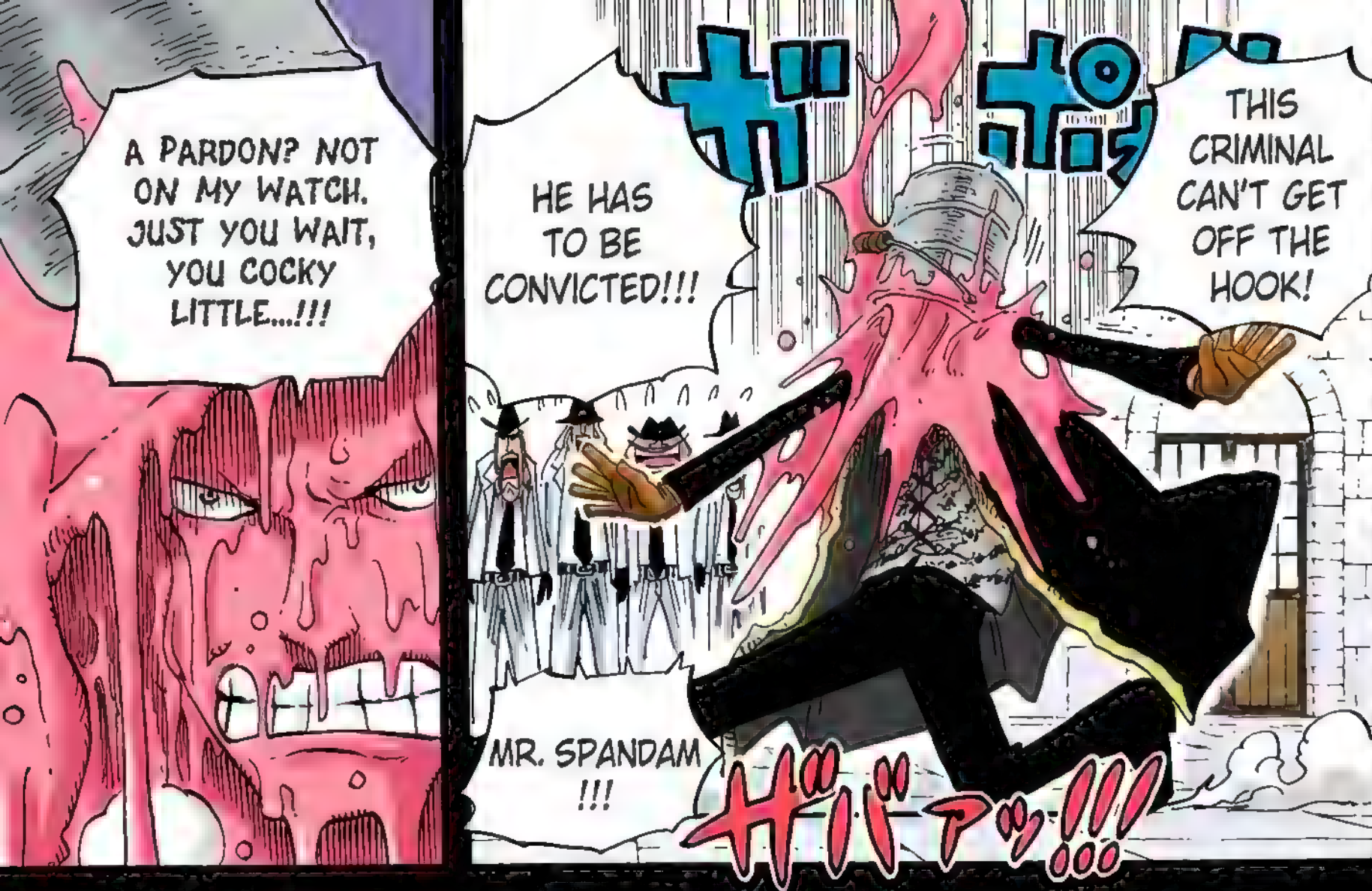
HE DOES
HAVE
A POINT,
BUT...

I SPENT
TOO MUCH TIME
PLANNING THIS
OPERATION!

THERE'S NO
WAY I'LL LET
YOU SCREW
IT UP NOW!!

TIPP

YES,
SIR!!



A PARDON? NOT
ON MY WATCH.
JUST YOU WAIT,
YOU COCKY
LITTLE...!!!

HE HAS
TO BE
CONVICTED!!!

THIS
CRIMINAL
CAN'T GET
OFF THE
HOOK!

MR. SPANDAM
!!!

ガッパッ!!!



CALL IN FIVE
MORE SECRET
AGENTS!!!

HEY!!

YES?

SLIP



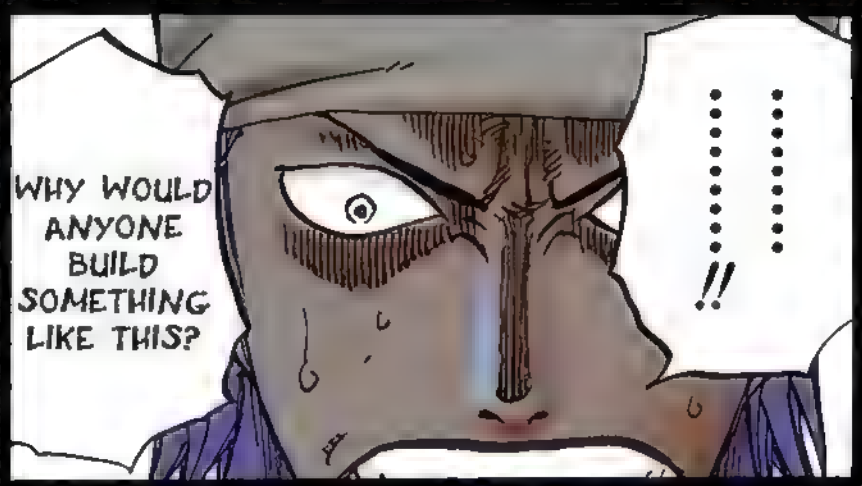
I HAVE SOMETHING
IMPORTANT
I WANT TO
ENTRUST TO YOU.

COME HERE,
YOU TWO.

FRANKY. ICEBERG.

HM?

MR. SPAN-
DAM!!!





LET'S
TRY MAKING
THIS THING
!!!

AWESOME!
HEY,
ICEBERG!!

!!!?



...I
UNDERSTAND.
I'LL ACCEPT
IT!!

IT'S
SCARY,
BUT...

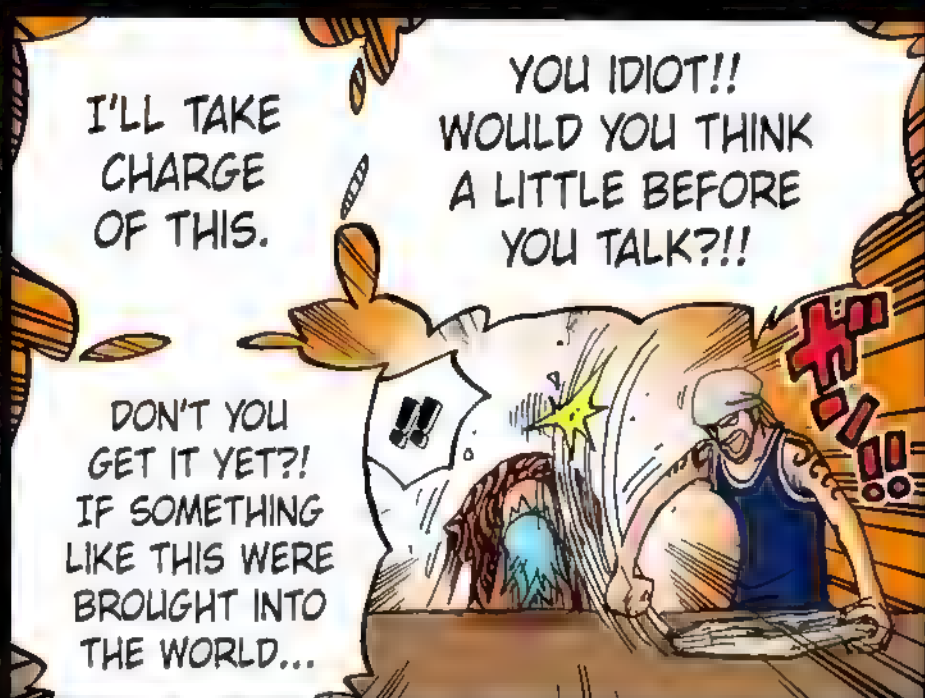


BUT IT'S UP
TO YOU TWO
WHAT TO DO
WITH THAT
NOW!!

TA
HA
HA!!

RIGHT.
THE WORLD
WOULD BE
DESTROYED.

IF THINGS
GET RISKY,
YOU CAN
JUST THROW
IT AWAY, IF
YOU WANT.



I'LL TAKE
CHARGE
OF THIS.

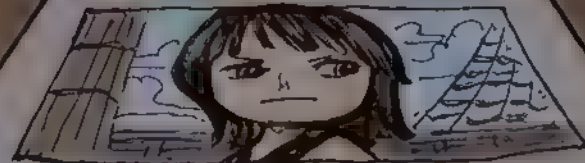
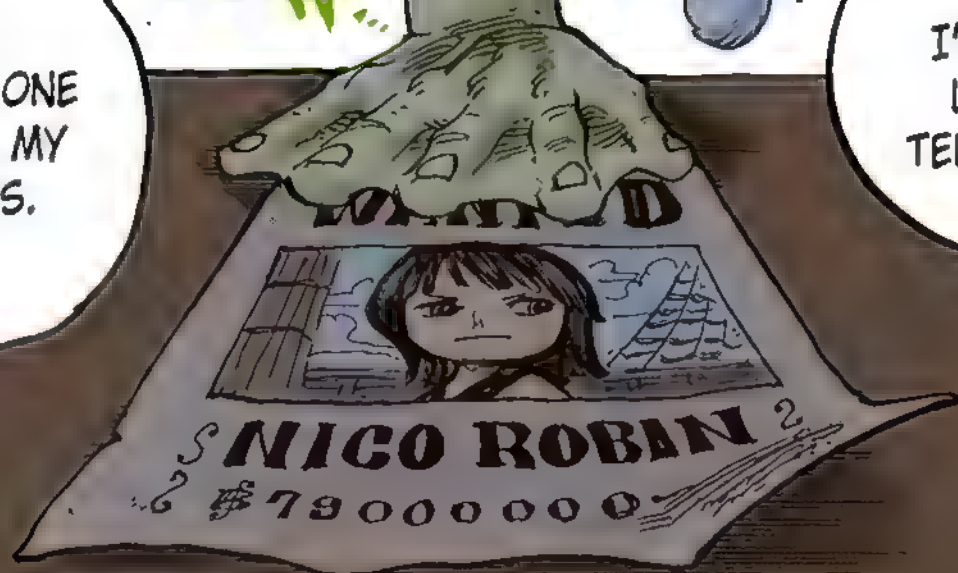
YOU IDIOT!!
WOULD YOU THINK
A LITTLE BEFORE
YOU TALK?!!

DON'T YOU
GET IT YET?!
IF SOMETHING
LIKE THIS WERE
BROUGHT INTO
THE WORLD...



...ABOUT ONE
MORE OF MY
WORRIES.

WHILE
I'M AT IT,
LET ME
TELL YOU...



NICO ROBIN

79000000

THE DAY
OF THE
JUDGMENT

HEY,
FRANKY!!

HEY, HEY,
WAIT JUST
A MINUTE.

THREE
DAYS
LATER

TOM'S WORKERS

I CAN'T BELIEVE
WE'RE CELEBRATING
JUST BECAUSE
SOME IDIOTS
DECLARED THE
BOSS INNOCENT.

AW, SHUT
UP! I'M
JUST GOING
SHOPPING.

MR. TOM
WAS
INNOCENT
TO BEGIN
WITH,
PEOPLE.

IF YOU GO INTO
TOWN IN YOUR
TEENY SWIM
TRUNKS, YOU'LL
SET OFF
ANOTHER
PERVERT
ALERT.

WHAT?!

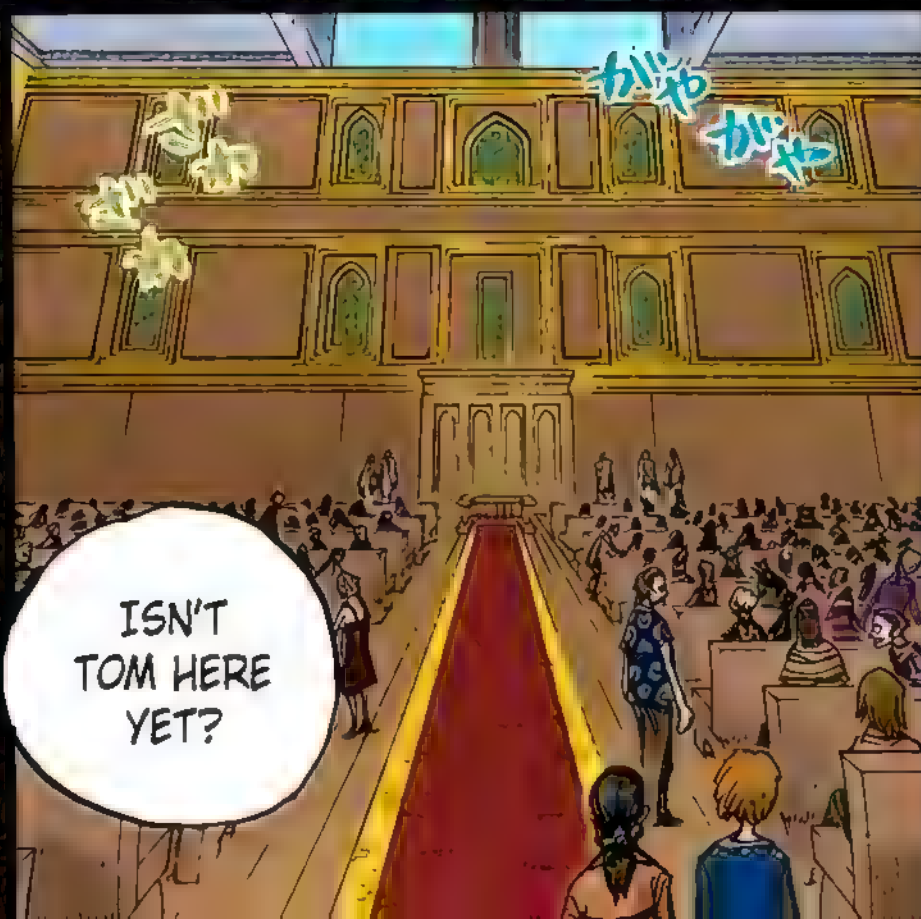
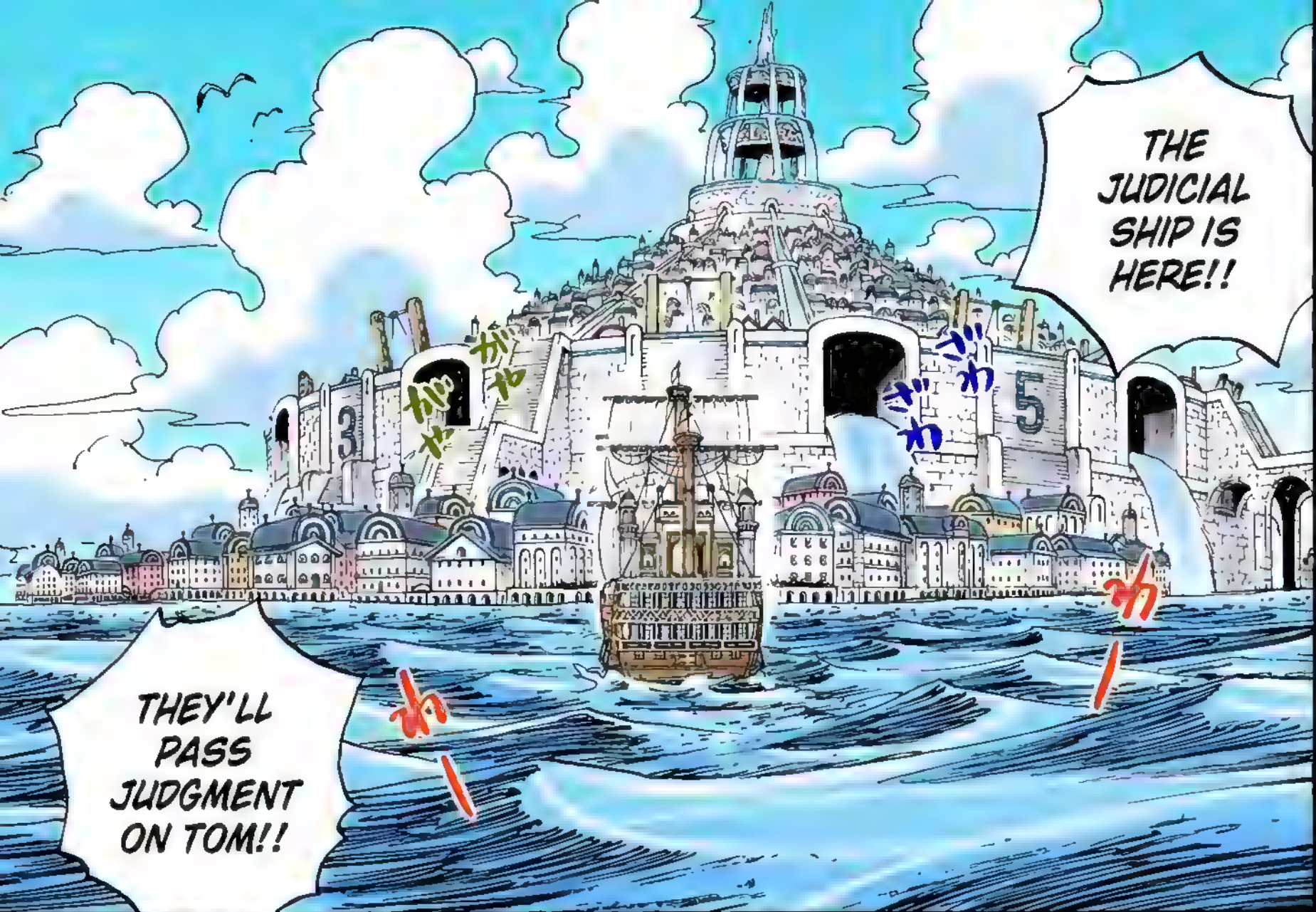
BWUH!!

TODAY'S
THE
TRIAL!

HURRY AND
GO GET
YOURSELF
JUDGED!!!

WAKE
UP!!

OKAY,
MR. TOM!
ICEBERG!



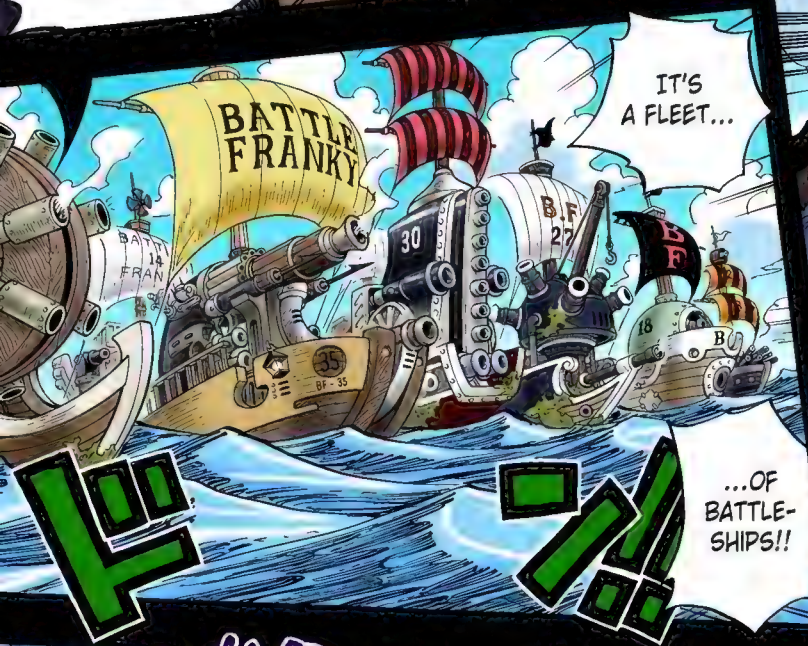


OVER THERE!!

あああああ

GET OFF OF THE SHIP!!!

WHAT ARE THOSE SHIPS?!!



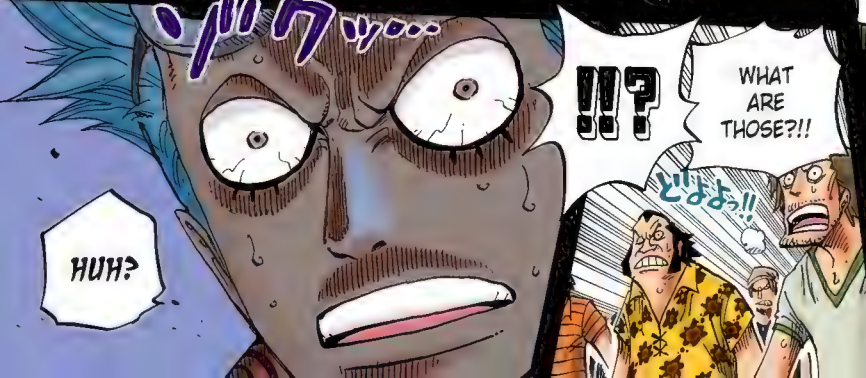
IT'S A FLEET...

BATTLE FRANKY

30

B.F. 27

...OF BATTLE-SHIPS!!



HUH?

!!!?

WHAT ARE THOSE?!!

どやあ!!



A A I E E!

ゴゴオオオ

WAAUGH! AN ATTACK?!!



ドオオ!!

THEY'RE BOMBARDING FROM SOMEWHERE!!!

ドドド



ゴゴオオオ

HUH?!

PI-RATES?!!

WHAT IS IT?!

わあああああ

WE'RE BEING
ATTACKED BY
SHIPS I'VE
NEVER SEEN
BEFORE!!

WHAT ARE
THOSE
SHIPS?!!
THEY'RE
BRISTLING
WITH
WEAPONS!

WHY...?

WHO IS IT?
WHO'S USING
MY SHIPS?

HURRY
!!!

HELP
GET THE
INJURED
TO THE
HOSPITAL
!!

MY
SON'S
UNDER
THERE!

HELP
ME!!

I
KNOW
THAT!!!

HOLD ON!!!
THAT CAN'T BE
FRANKY! HE
JUST WENT
INTO TOWN!

FRANKY'S SHIPS
FROM SCRAP HEAP
ISLAND ARE
ATTACKING THE
JUDICIAL SHIP!!!

MR. TOM,
THIS IS
BAD!!!

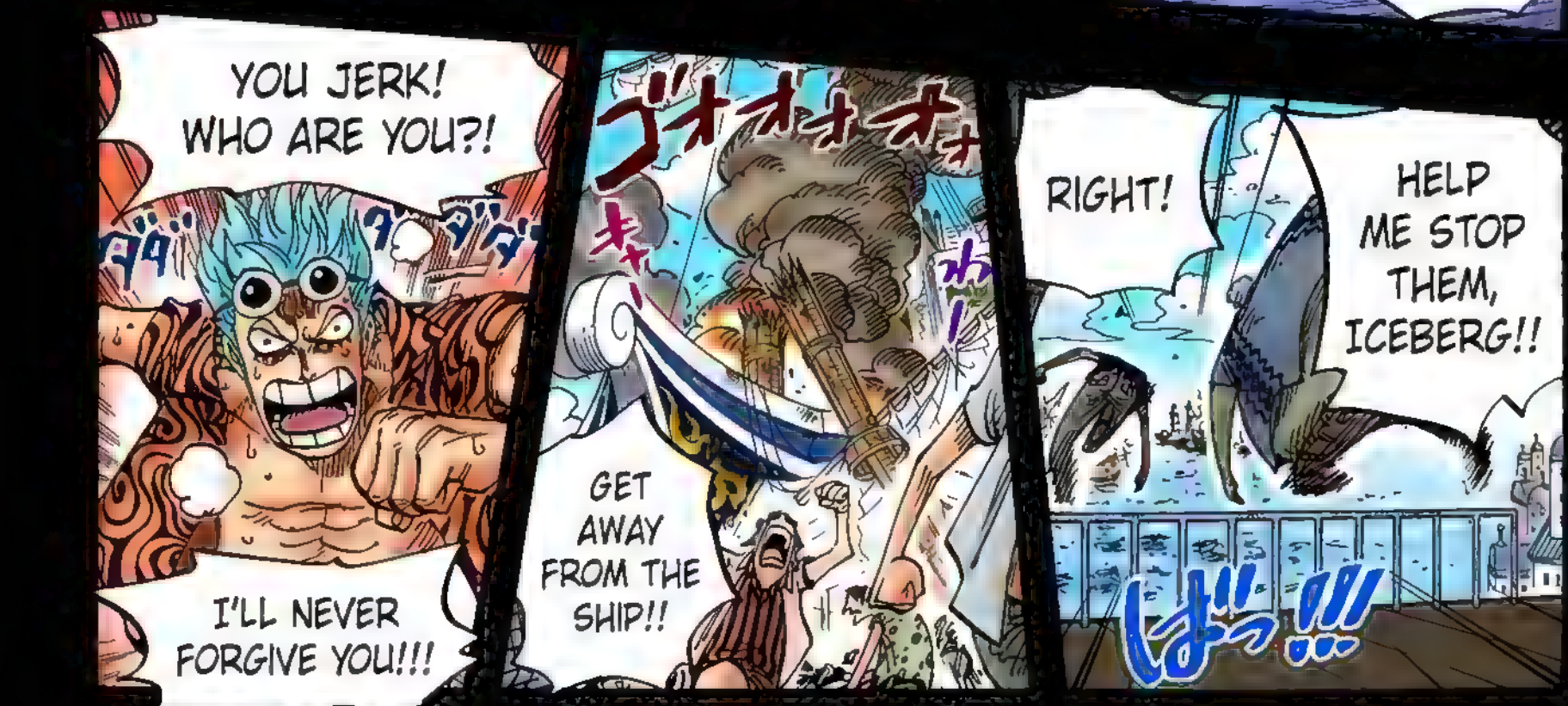
!?



PIRATES?!
OR THE
GOVERNMENT
?!!

HE MAY
BE STUPID,
BUT HE'D
NEVER DO
SOMETHING
LIKE THIS!!!

THAT'S
WHAT
MAKES
THIS SO
BAD!!



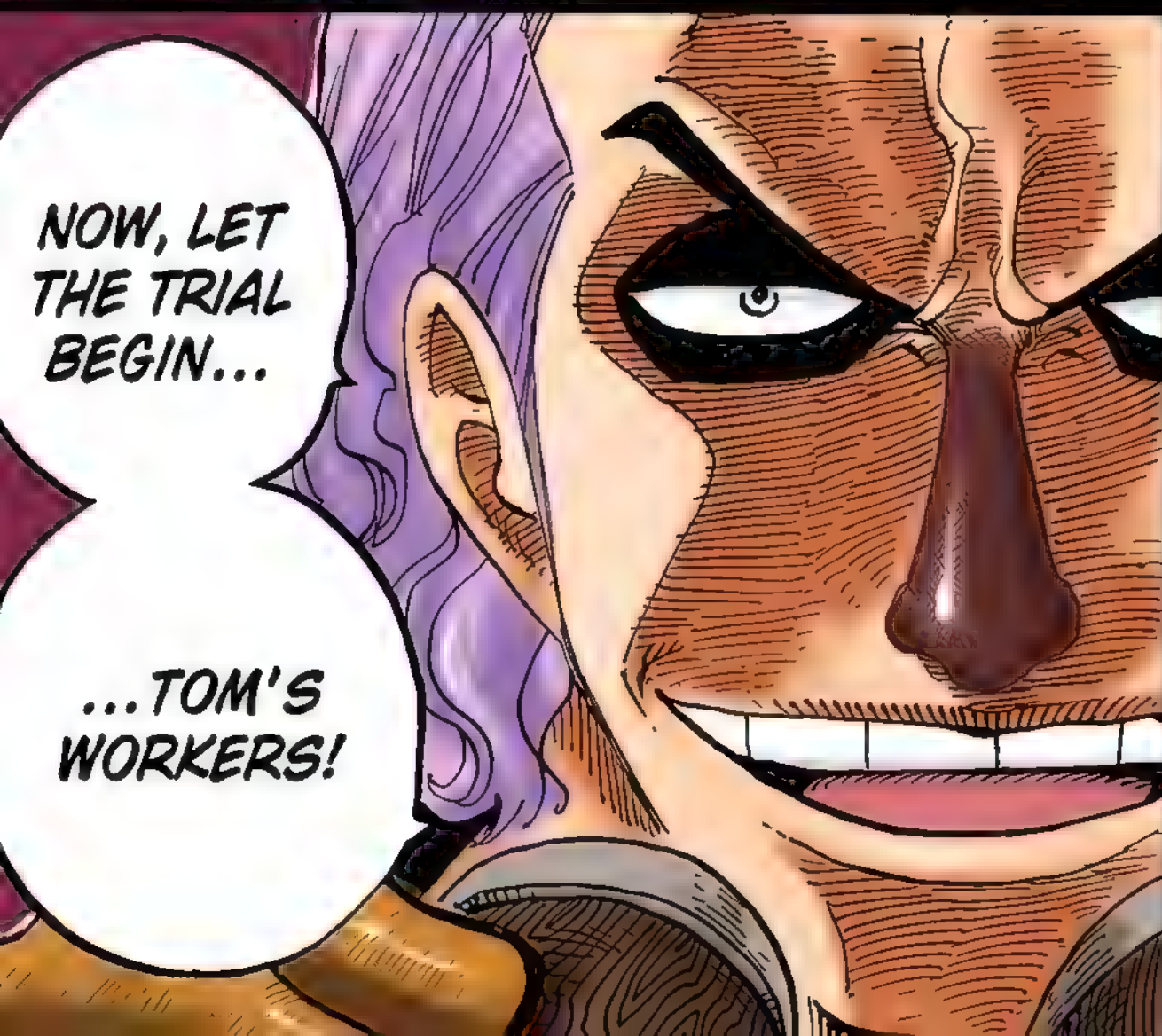
YOU JERK!
WHO ARE YOU?!

I'LL NEVER
FORGIVE YOU!!!

GET
AWAY
FROM THE
SHIP!!

RIGHT!

HELP
ME STOP
THEM,
ICEBERG!!

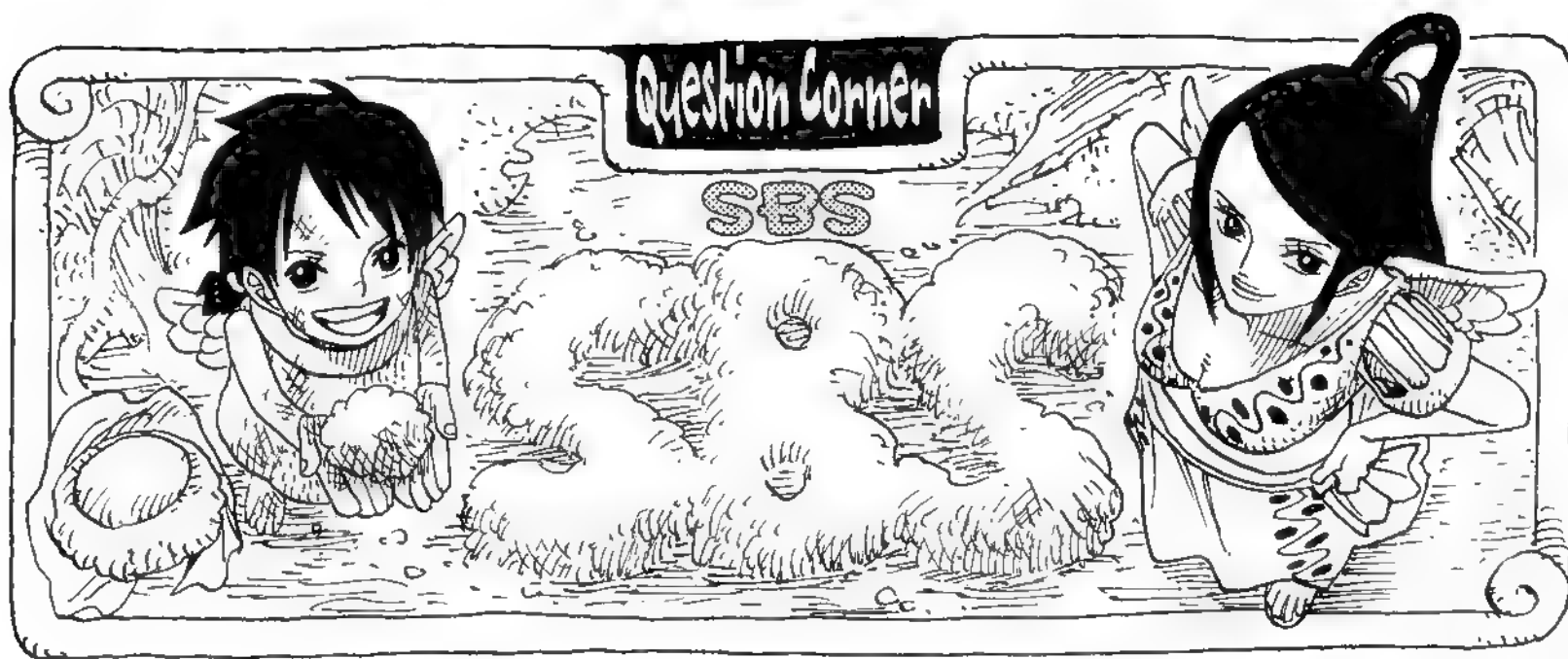


NOW, LET
THE TRIAL
BEGIN...

...TOM'S
WORKERS!



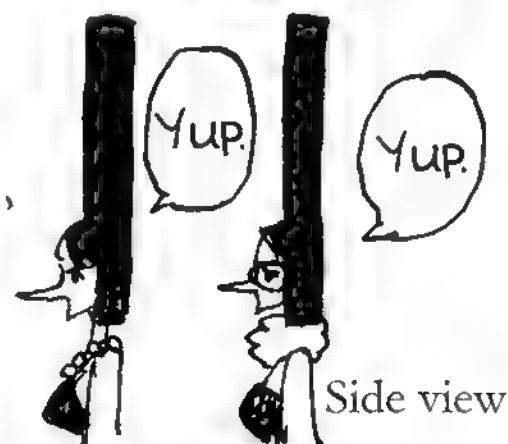
HA HA
HA...



Reader: Hello, Oda-chan! Um, are Kiwi and Mozu's hairstyles natural? Or are they man-made styles born as the result of a perfected, groovy fashion sense? Also, I'd really love to see the two of them in profile. Thank you!
--Afro Zoro = Natural Monument



Oda: Yeah. Of course they're there to look snazzy! The name of that hairstyle is "Squ-hair." Pronounce it as though you were saying "square," please. Ready, set: "Squ-hair." Right, relax your shoulders, speak more lazily! "Squ-hair."



Reader: Odacchi! Don't say anything, please just accept this: WHUMP
(A huge backlog of homework). So, that's how it is, and, um, thanks.
STOMP STOMP STOMP...

--Iijima-kun

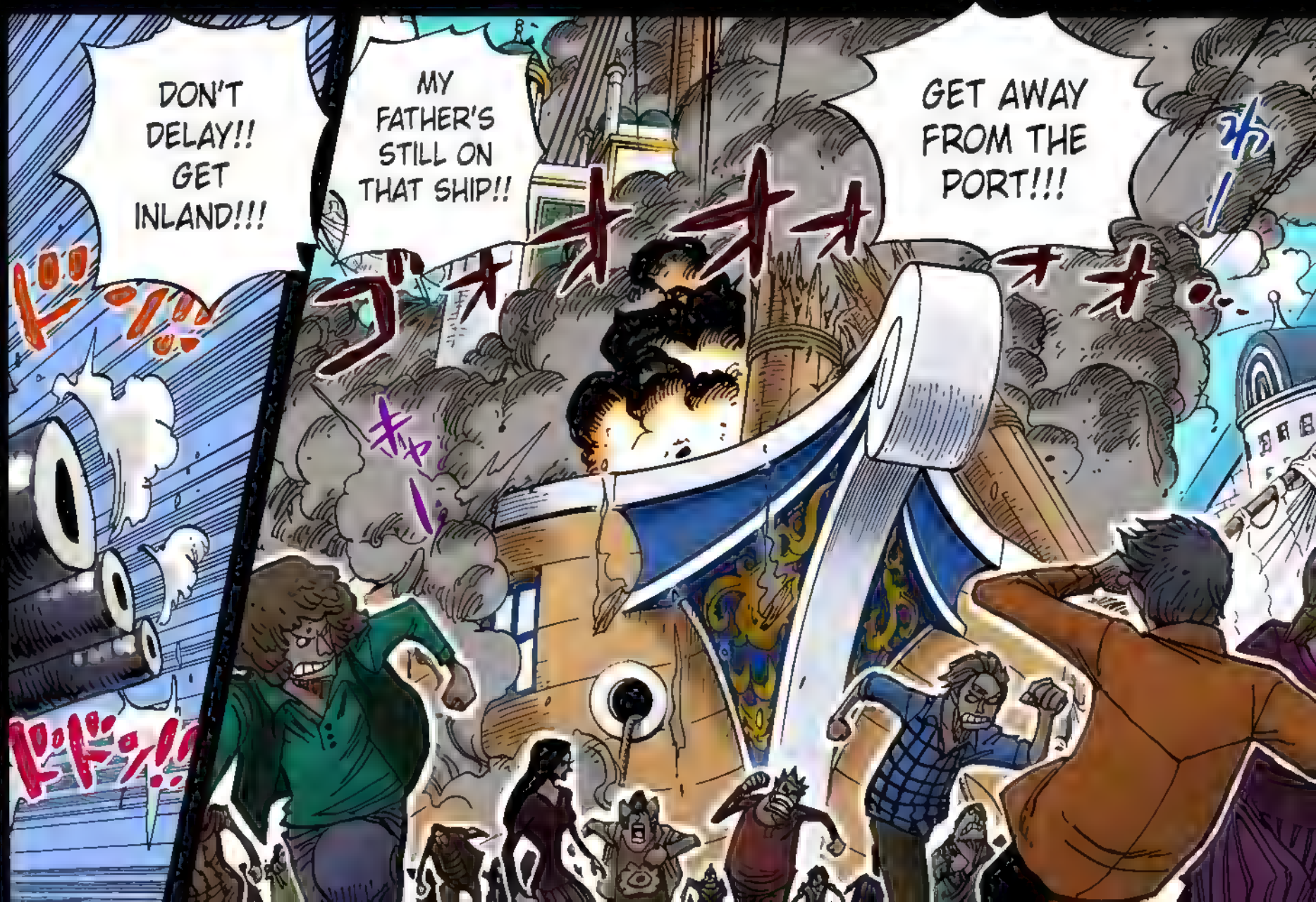
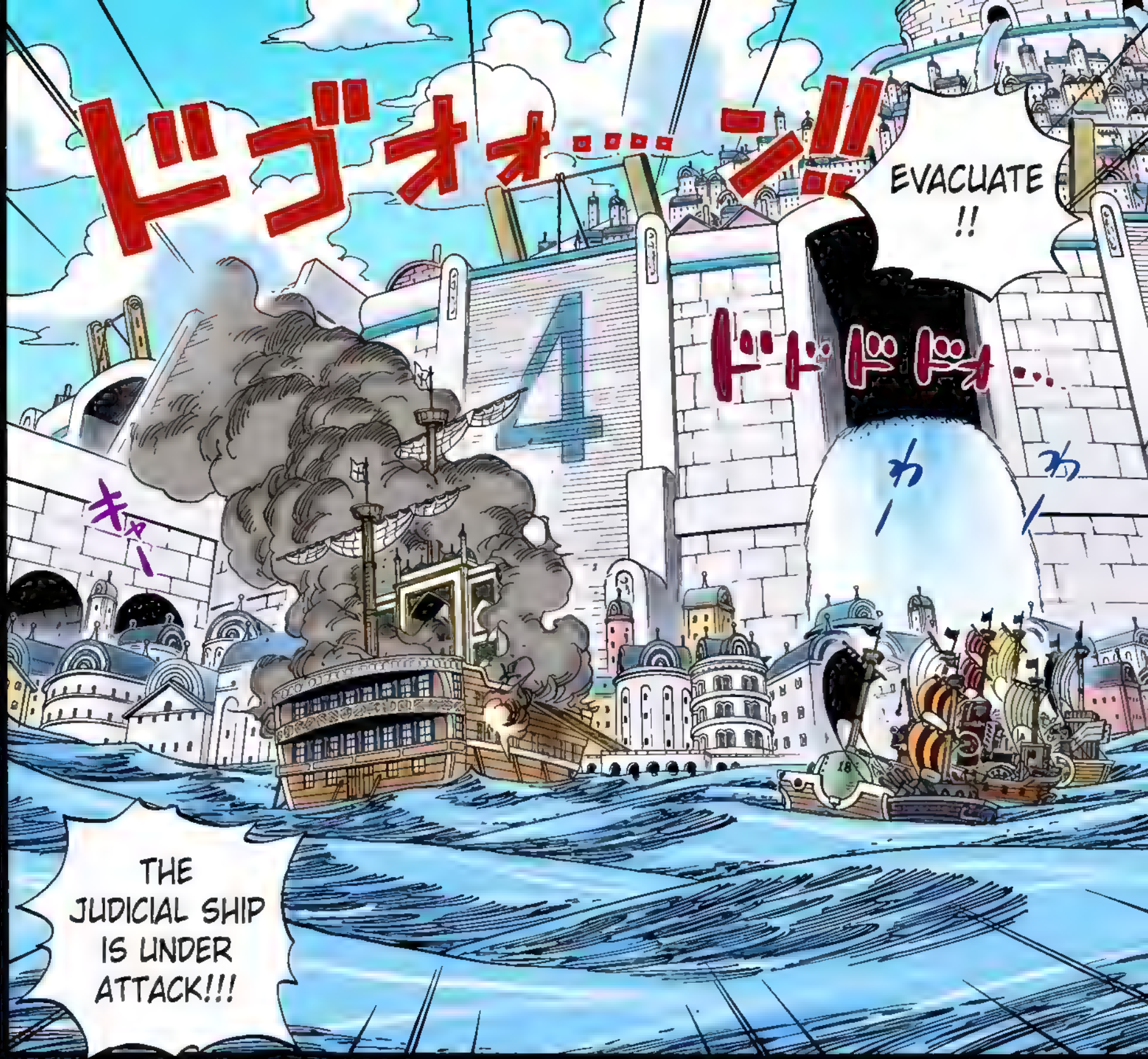
Oda: Okay, homework! I'll do my best! Um, 16 divided by 4 is... 16/4. 999 divided by 9 is 999/9... Wow, I'm pretty good at this stuff, huh? Division's my specialty, see. I'll keep going and solve all the problems like this! Scribble-scribble-scribble... (One hour later) scribble-scribble-scribble... (Three hours later) ...scribble-scribble... Crunch-crunch-munch-munch. Oops! That's no good; I mistakenly ate a pickle. Homework, homework! Scribble-scribble-scribble-scribble-Kalifa-Kalifa... Ack! No, not good, I accidentally turned into the beautiful secretary... Hey. HEEEEEEY! Don't shove your homework off on me! (Wildly successful delayed comeback.)

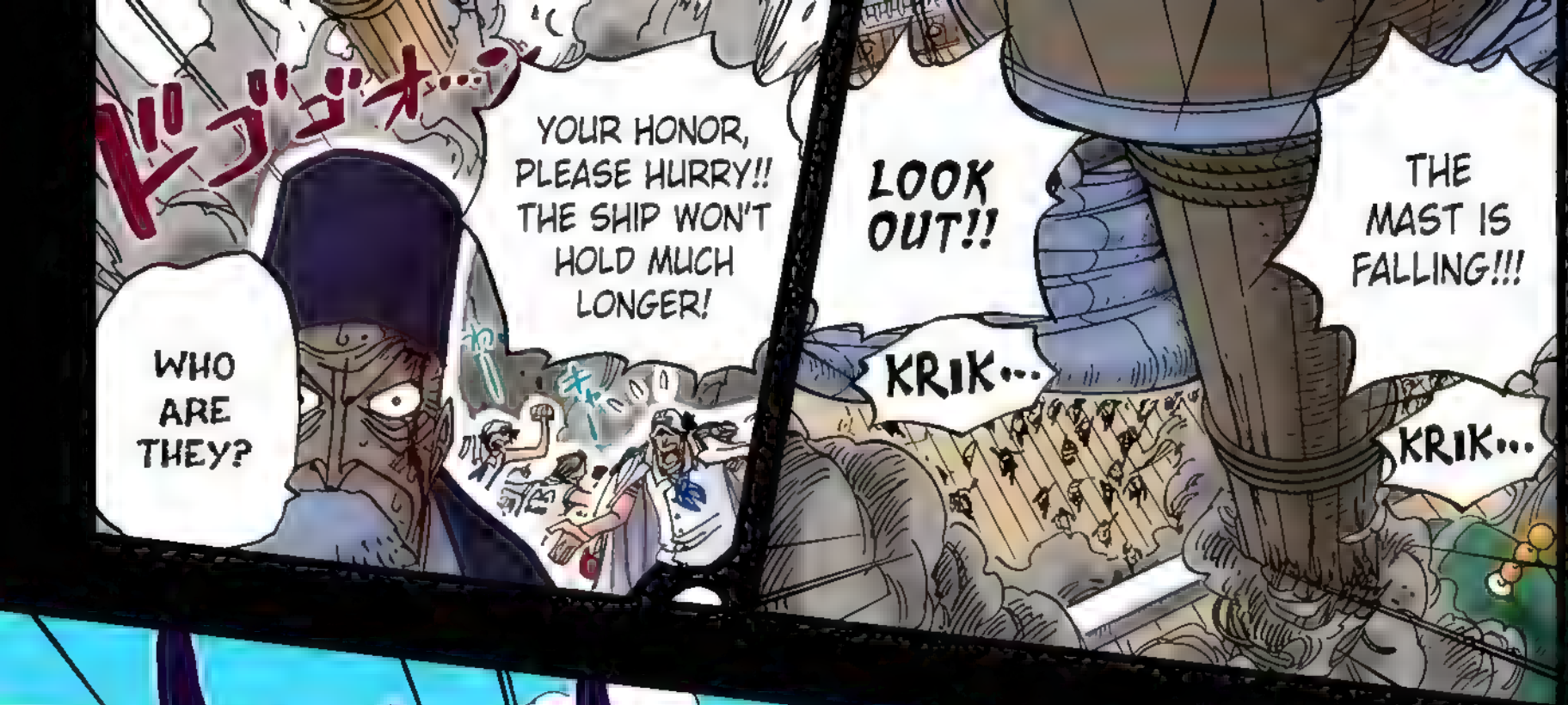
And this is as far as the Question Corner goes! We're done!
See you next volume!

Chapter 356:

MR. TOM







WHO ARE THEY?

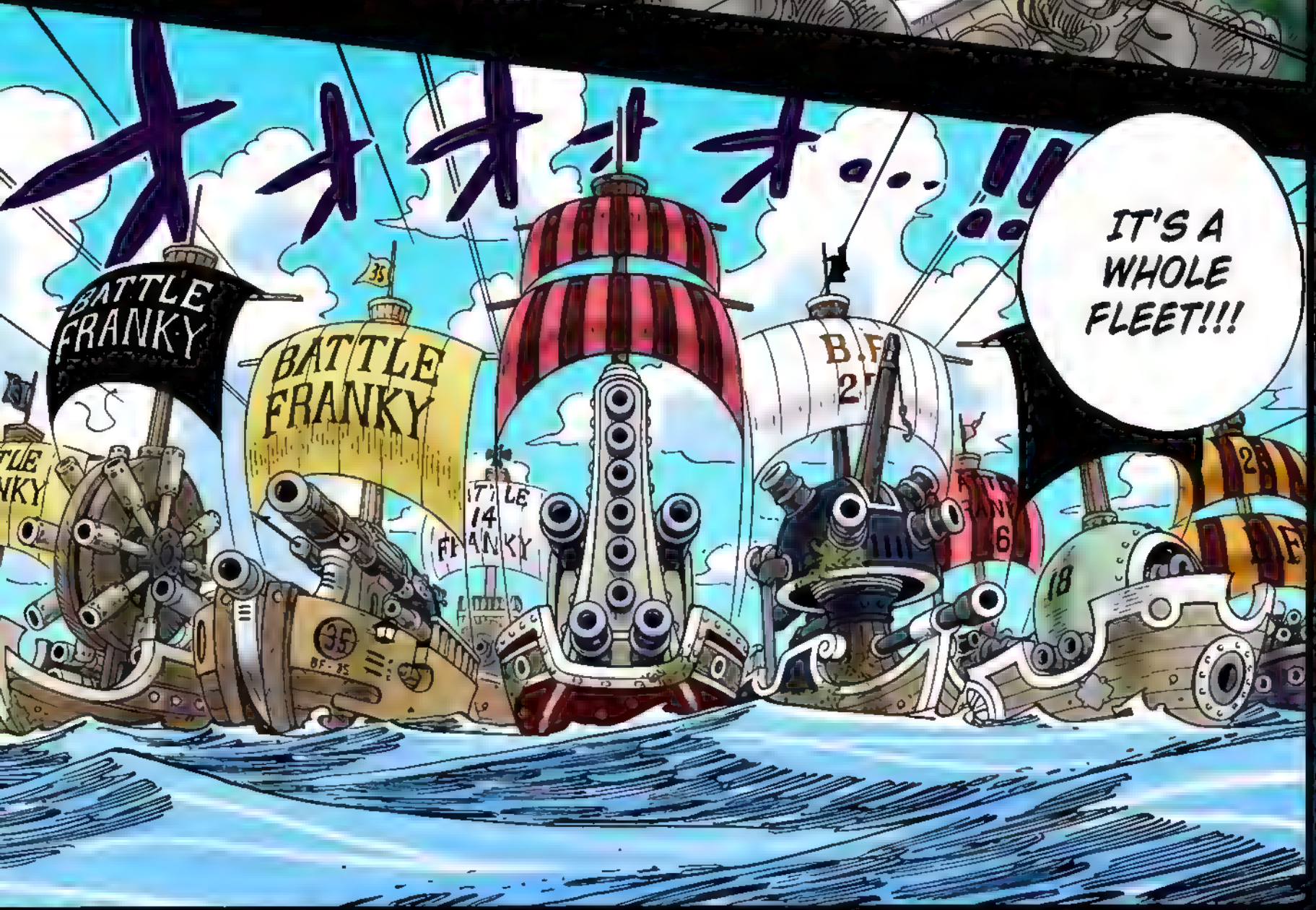
YOUR HONOR, PLEASE HURRY!! THE SHIP WON'T HOLD MUCH LONGER!

LOOK OUT!!

THE MAST IS FALLING!!!

KRIK...

KRIK...



IT'S A WHOLE FLEET!!!



AS MR. SPANDAM SAYS, WE MUST MAKE SACRIFICES FOR JUSTICE!!!



EXCELLENT!! LET'S PULL BACK TO SCRAP HEAP ISLAND.

THE JUDICIAL SHIP IS SINKING.



I'VE SEEN THOSE SHIPS BEFORE!!!

WAIT, I...

HEY, WHAT IS IT?!!

HUH?!

クァクァクァク

DANGIT!!!
WHO'S BEHIND
THIS?!!

WHO'S
USING MY
SHIPS FOR
THEIR DIRTY
DEEDS?!

I DON'T CARE
WHAT YOU CALL
THEM, THROW ALL
THOSE AWAY BEFORE
SOMEONE GETS
HURT!!

THOSE ARE
MY PRECIOUS
BATTLE
FRANKIES!!!

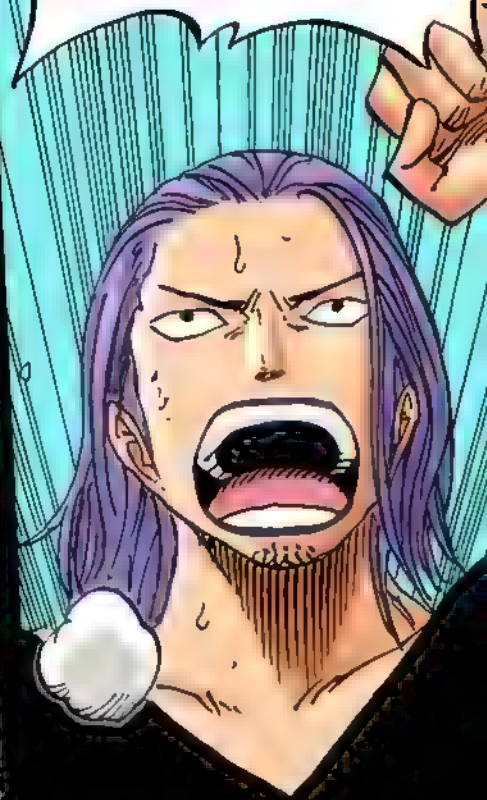
クァクァクァク



THEY'RE CLOSE
TO THE SHORE!!
LOOKS LIKE
WE SHOULD
BE ABLE TO
CATCH THEM!!!

THEY'VE SURE
MADE AN
AWFUL USE
OF THEM.

MR. TOM!!
THE SHIPS ARE
COMING BACK
THIS WAY!!!

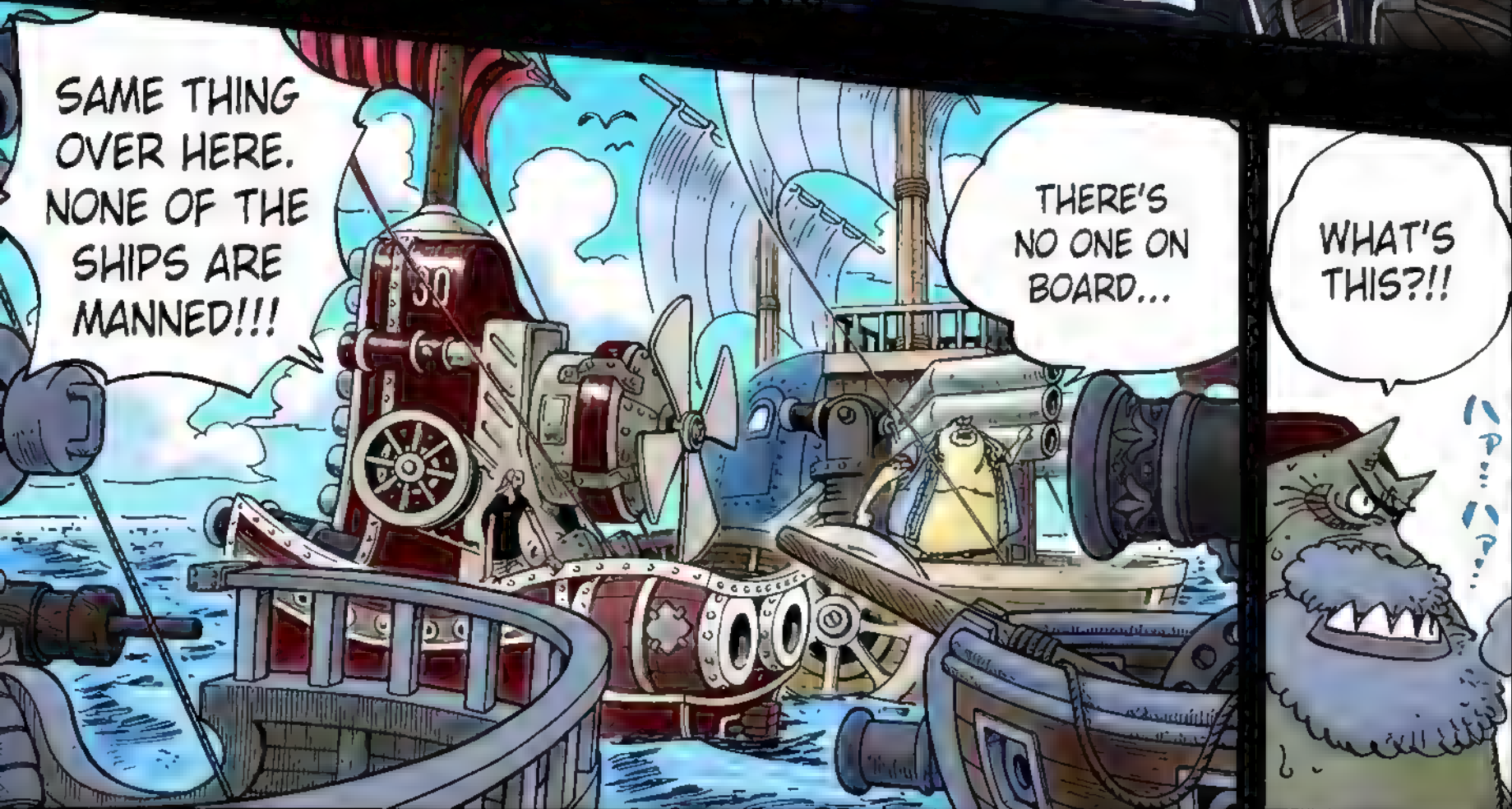




GET AWAY
FROM
THE SHIPS!!

THAT'S
TOM!!

TWO PEOPLE
ARE RUNNING
THIS WAY
FROM SCRAP
HEAP
ISLAND!!



SAME THING
OVER HERE.
NONE OF THE
SHIPS ARE
MANNED!!!

THERE'S
NO ONE ON
BOARD...

WHAT'S
THIS?!!



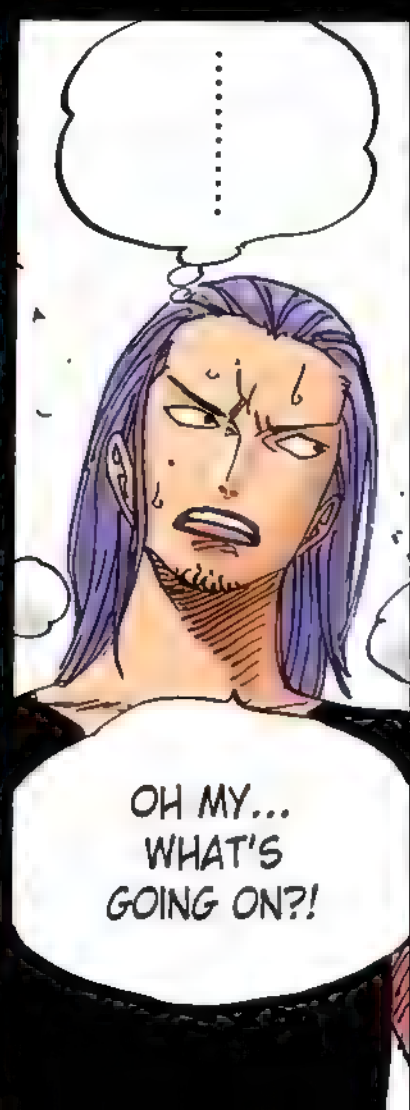
!!!?

ICEBERG!!
LOOK
OUT!!!

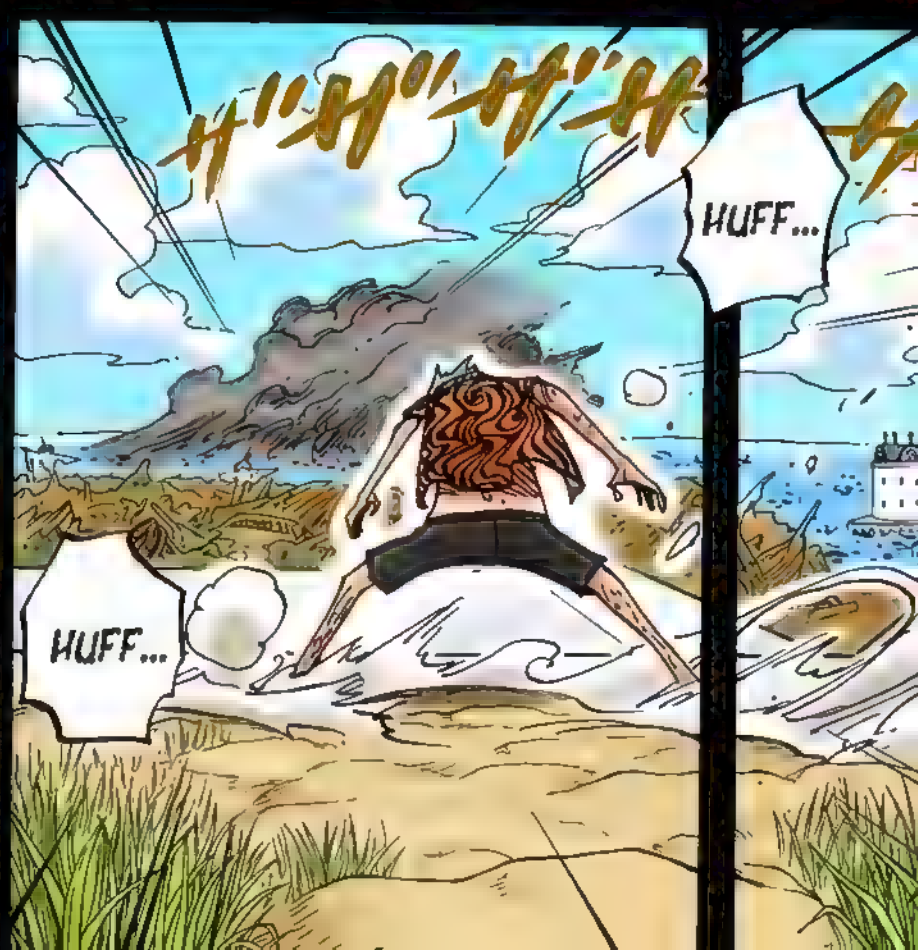
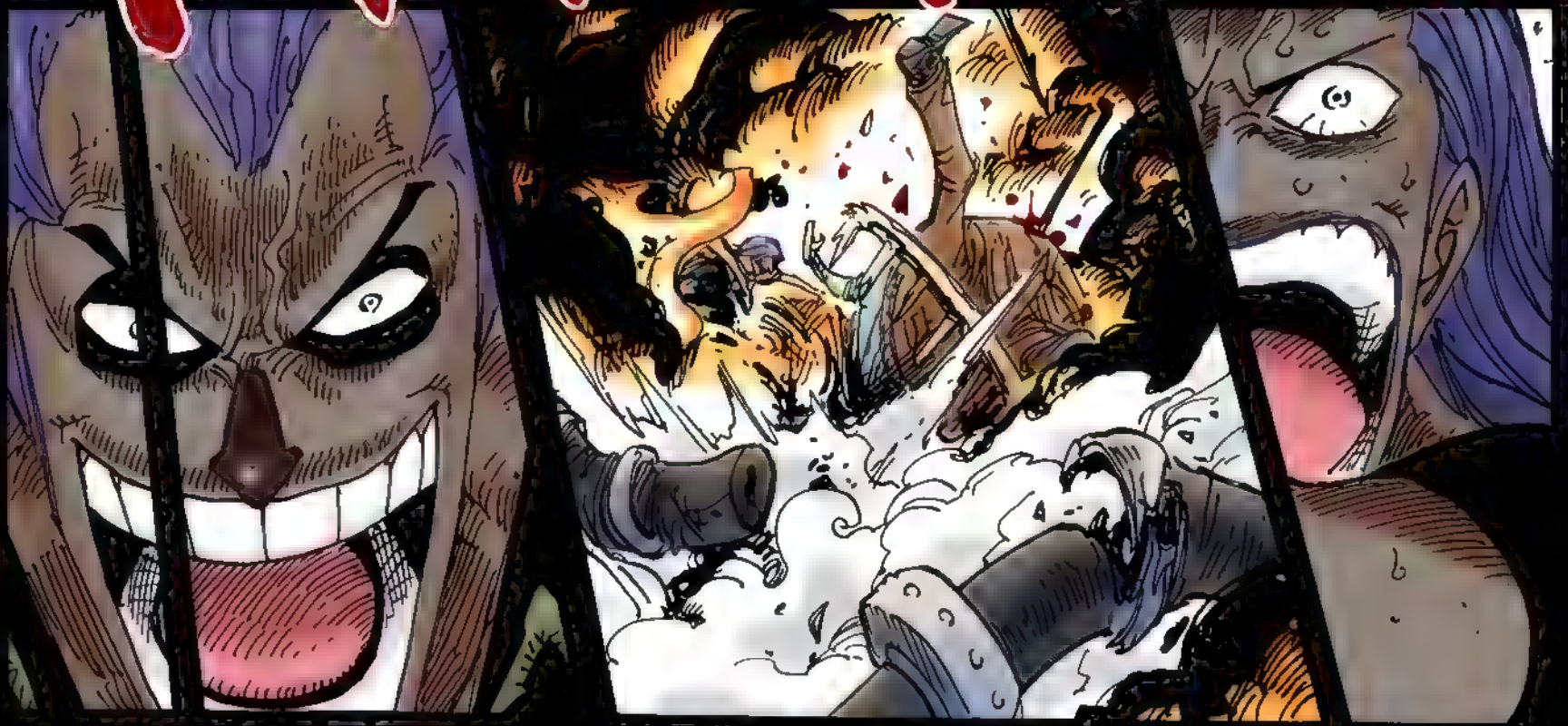


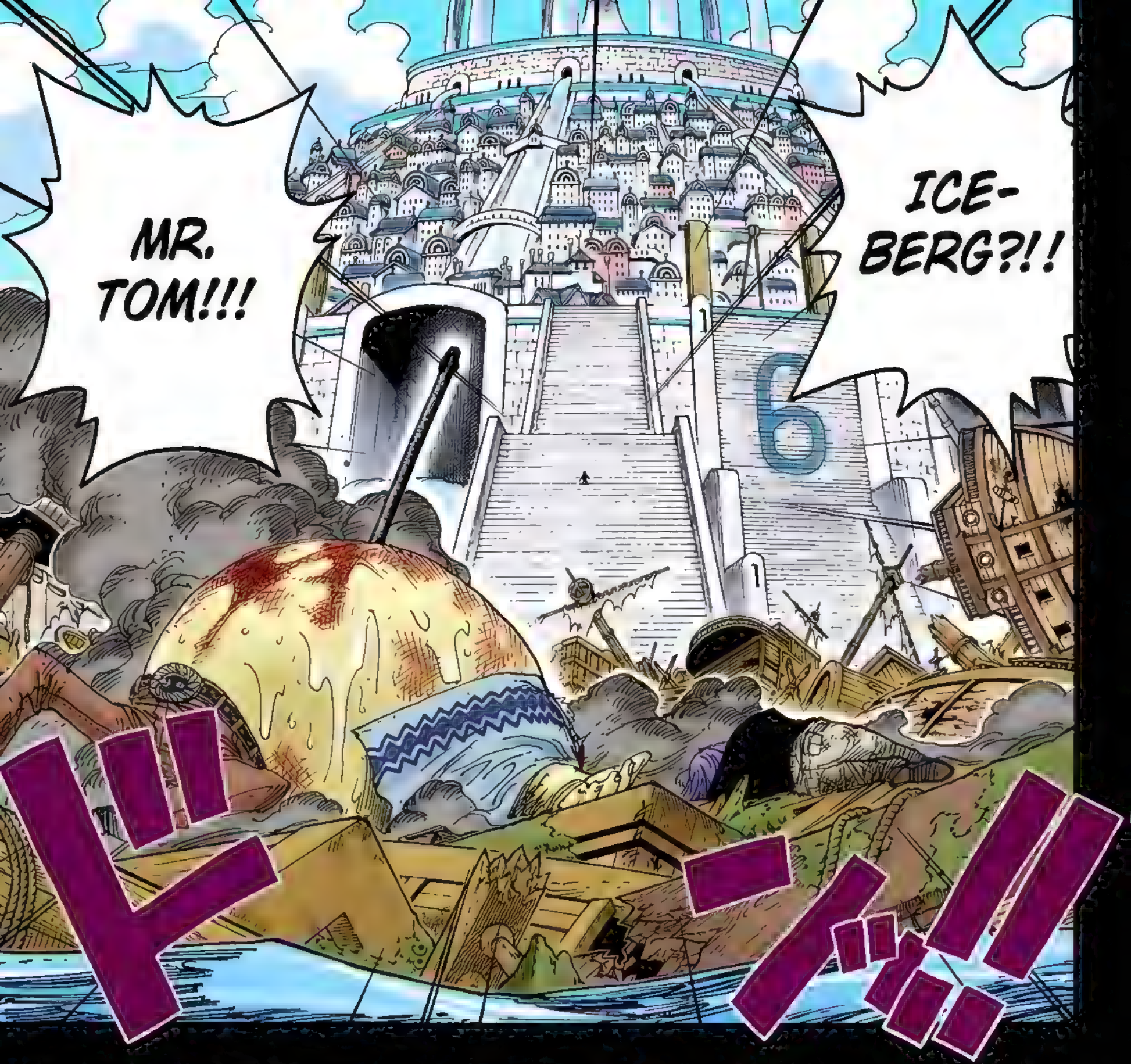
THOSE ARE
FRANKY'S
BATTLESHIPS,
TOO!!!

HUH?



OH MY...
WHAT'S
GOING ON?!



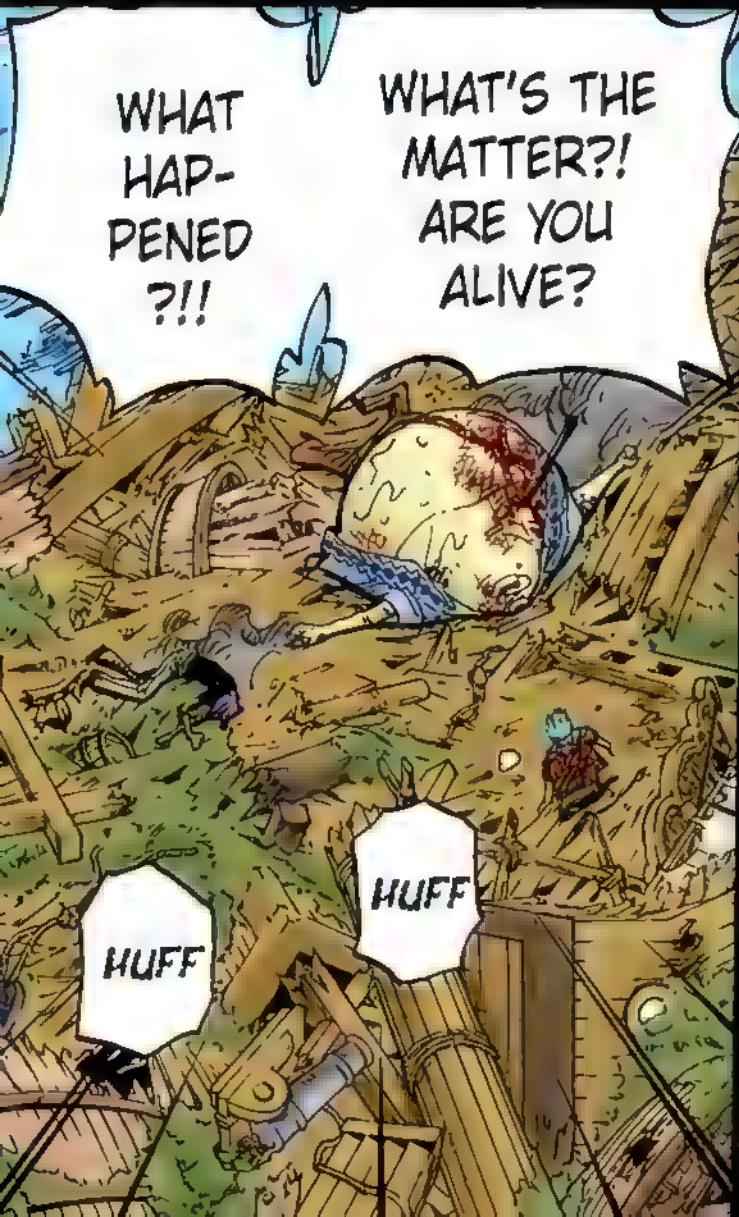


MR.
TOM!!!

ICE-
BERG?!!

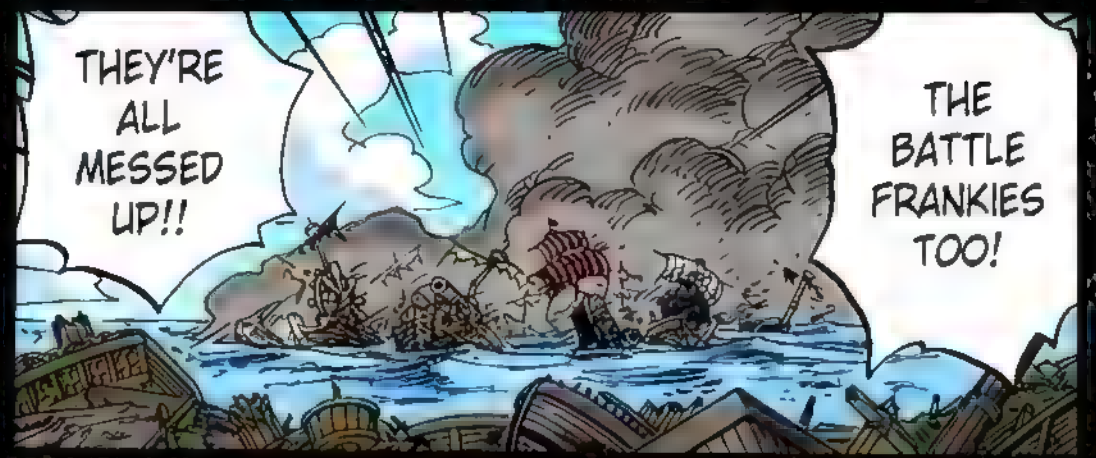
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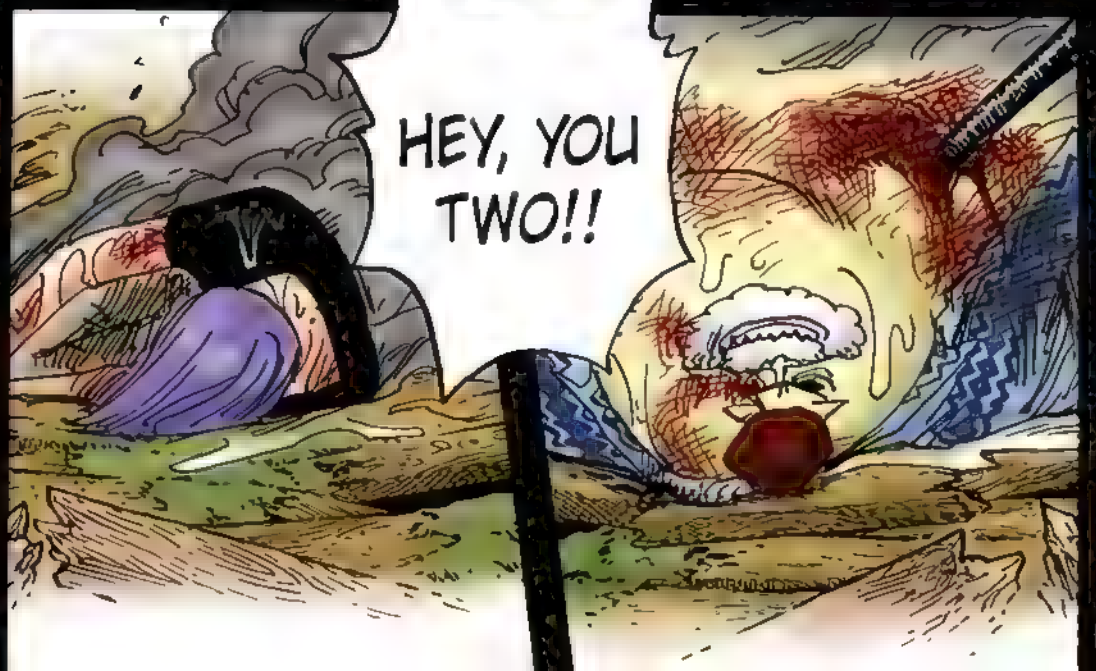
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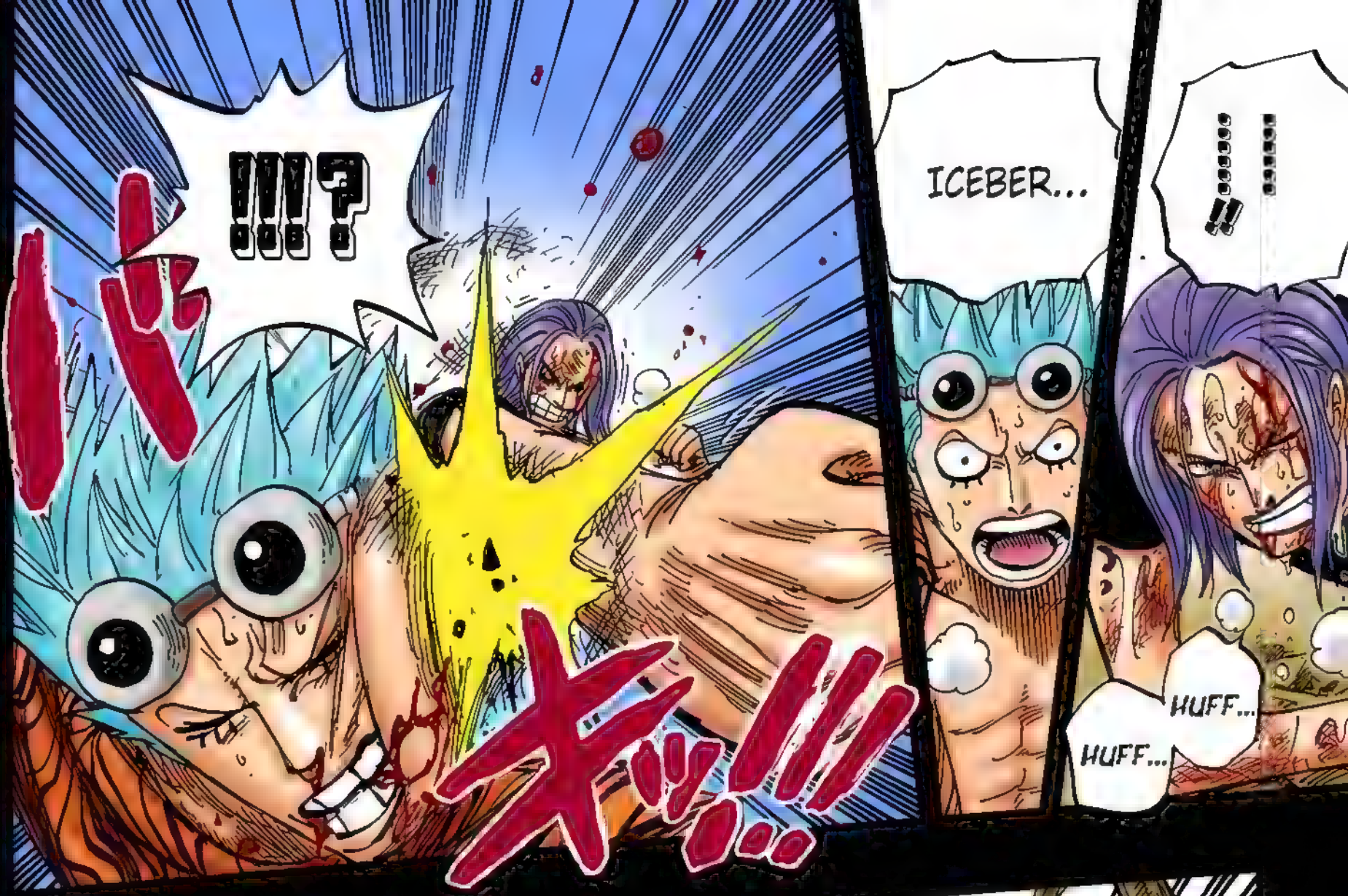


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!!!?

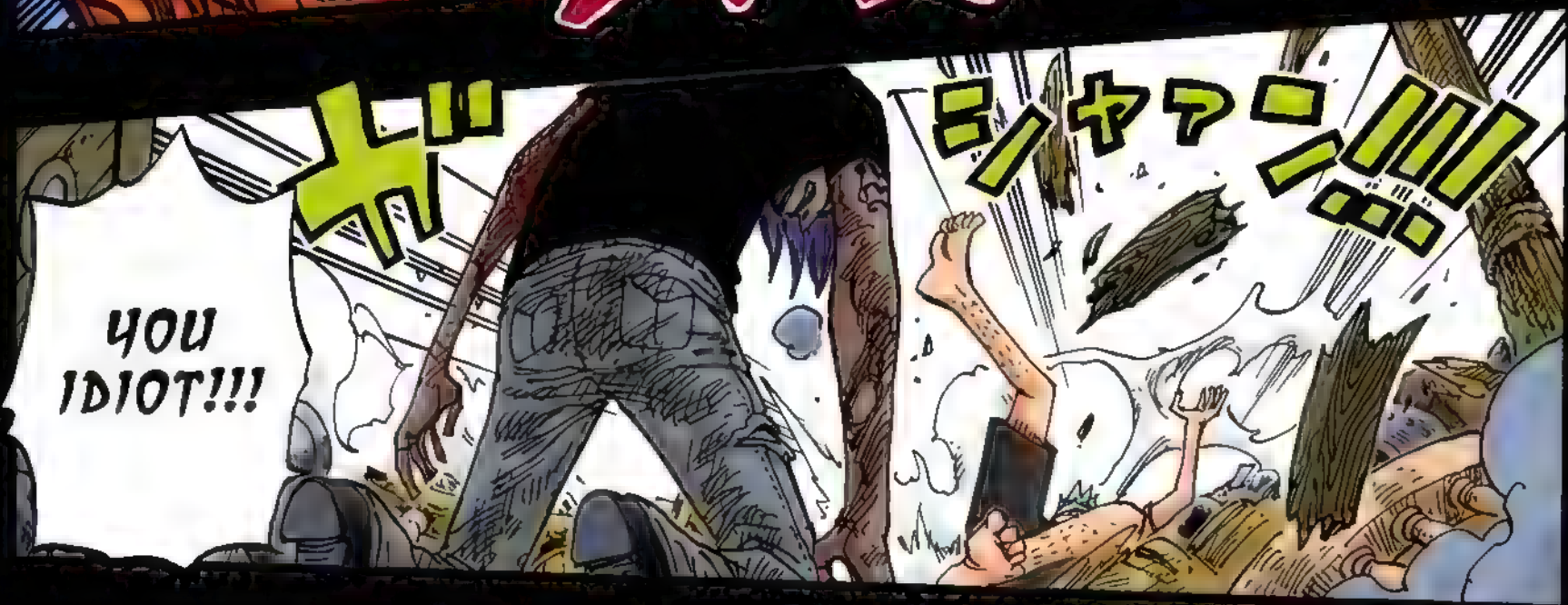
ICEBER...

!!!

キッ!!!

HUFF...

HUFF...



YOU
IDIOT!!!

ミヤアッ!!!



...WITH MY
BATTLESHIPS
?!!

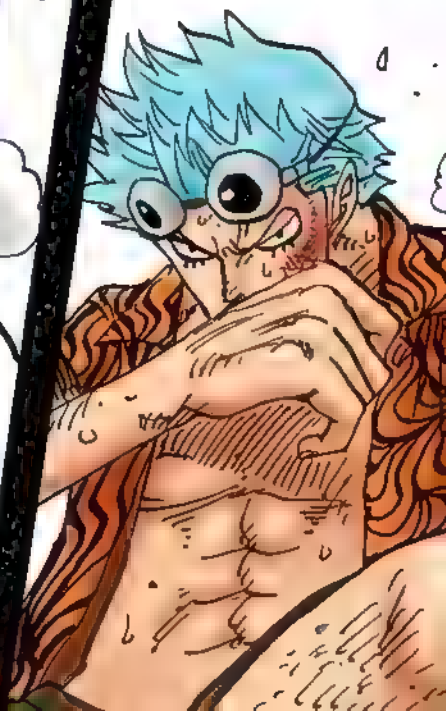
THEY DID
THIS TO
YOU GUYS...

THE ONES
WHO CAME
TO VISIT
BEFORE...

THOSE
SECRET
AGENTS...

!!!

THEY TOOK
CONTROL
OF YOUR
BATTLESHIPS!!!



HOW MANY
TIMES DID
I TELL YOU?!!

I
TOLD
YOU.

ギ
リ
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I'M QUESTIONING
YOUR
RESPONSIBILITY
IN BRINGING THESE
WEAPONS INTO
EXISTENCE,
MORONKY!!!

...TO
HURT
MR. TOM!

THEY
USED MY
BATTLE-
SHIPS...

I DON'T
UNDERSTAND HOW
YOU CAN LEAVE
DOZENS OF THOSE
THINGS LYING
AROUND!!!

AND THAT
SOMEONE
COULD BE A
PERSON YOU
LOVE!!!

...THEY STILL
HAVE THE
POWER
TO HURT
SOMEONE!!!

IT DOESN'T
MATTER IF
YOU'RE THE
ONE WHO
PULLS THE
TRIGGER...

DON'T YOU
GET IT?! WHEN
YOU BRING A
WEAPON INTO
THIS WORLD, YOU
HAVE TO TAKE
RESPONSIBILITY
!!!

ギ
リ
リ

IF
MR. TOM...

STOP DODGING
RESPONSIBILITY!!
CAN'T YOU SEE
THAT YOU'RE
PARTIALLY TO BLAME
FOR THIS MESS?!!

THEY
WANT THE
BLUEPRINT...

WE'LL BE SET
UP AS THE
CRIMINALS
WHO ATTACKED
THE JUDICIAL
SHIP!!

WE'VE
BEEN
HAD BY
THE GOV-
ERNMENT.

...GETS TAKEN
AWAY BY
THOSE GUYS...

UUGH
!!

...SO THEY DID
WHAT THEY
HAD TO TO
MAKE SURE
MR. TOM IS
BRANDED A
CRIMINAL!!

....!!!

UUGH
!!!

...GOING TO
FORGIVE
YOU, AS
LONG AS I
LIVE...

...I AM
NEVER...

...FRANKY
!!!

STOP
IT.

UUGH!!



THEY WON'T
HARM ANYONE
EVER AGAIN!!!

NEVER FEAR,
PEOPLE!! AFTER
THE ATTACK,
WE OF THE CPS
CAPTURED THEM.

WE CAME TO
INVESTIGATE
THE
SUSPICIOUS
ACTIVITY
OURSELVES.

A PLEA-
SURE TO
MEET
YOU.

SO, HE REALLY
WAS THE PIRATE
KING'S COMRADE
AFTER ALL?!

WHY WOULD
TOM DO
SOMETHING
LIKE THIS?

IF HE'D JUST
WAITED FOR THE
TRIAL, HE WOULD'VE
BEEN DECLARED
INNOCENT!

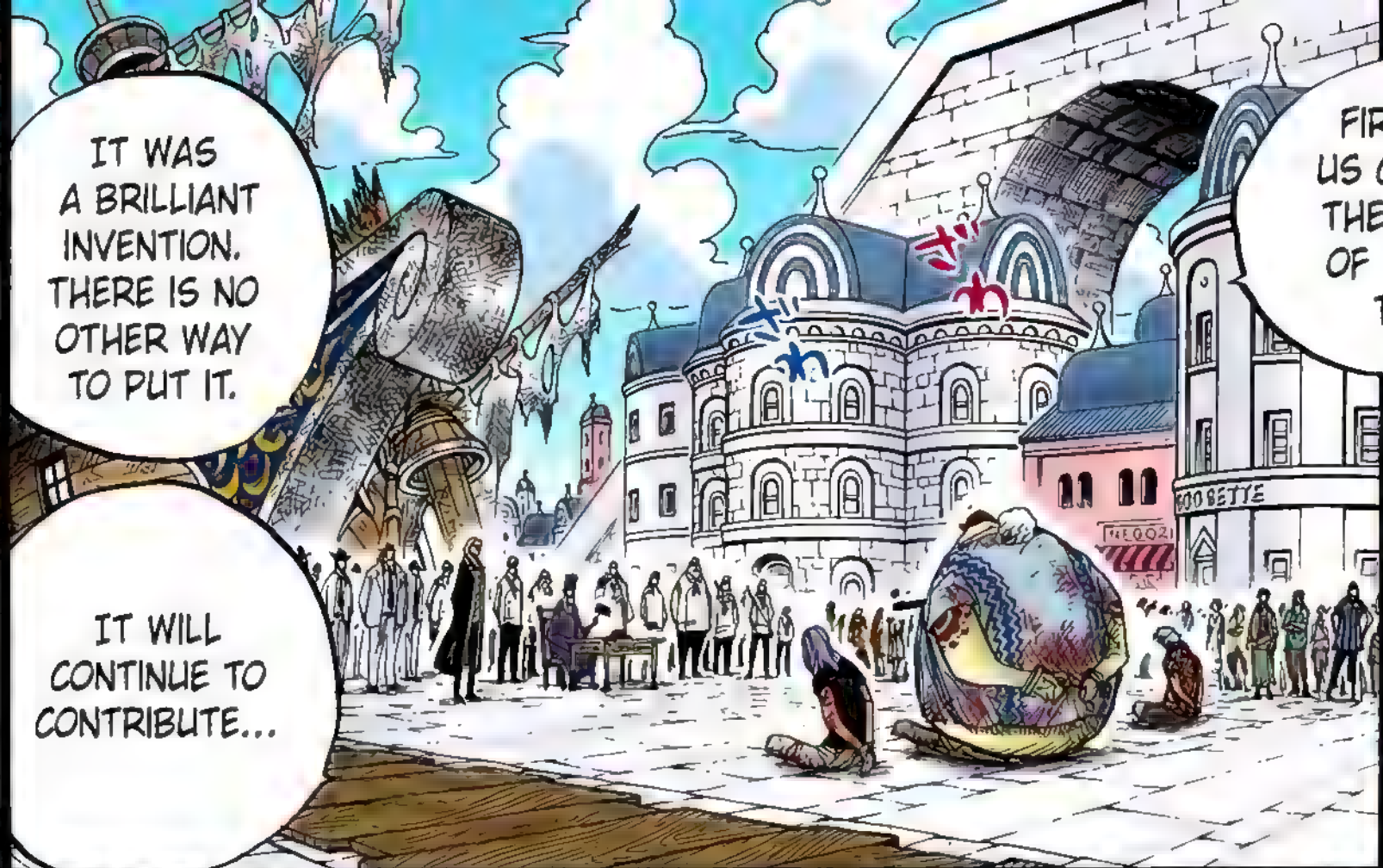
YOU WERE HERE BY
COINCIDENCE, WERE YOU?
THANK YOU,
YOU'VE SAVED US.

HOW CAN
THIS BE
HAPPENING?!!

RIBBIT
RIBBIT!!

IT'S THE
WORD OF AN
INDICTED CRIMI-
NAL AGAINST
A TRUSTED
GOVERNMENT
AGENT!
I'LL HAVE
THE ANCIENT
WEAPON BLUE
PRINT IN NO
TIME!!!

WA HA
HA!! JUST
TRY TO
GET OUT
OF THIS
TOM!!



IT WAS
A BRILLIANT
INVENTION.
THERE IS NO
OTHER WAY
TO PUT IT.

IT WILL
CONTINUE TO
CONTRIBUTE...

FIRST, LET
US CONSIDER
THE MATTER
OF THE SEA
TRAIN.



...IT WAS ALMOST
CERTAIN THAT
THE PREVIOUS
CRIME OF BUILDING
GOLD ROGER'S
PIRATE SHIP...

...WOULD BE
PARDONED
TODAY, AND
YET...



...TO THE
BETTERMENT
OF WATER
SEVEN AND THE
SURROUNDING
ISLANDS, OF THIS
I HAVE NO
DOUBT.

BECAUSE
OF THAT...



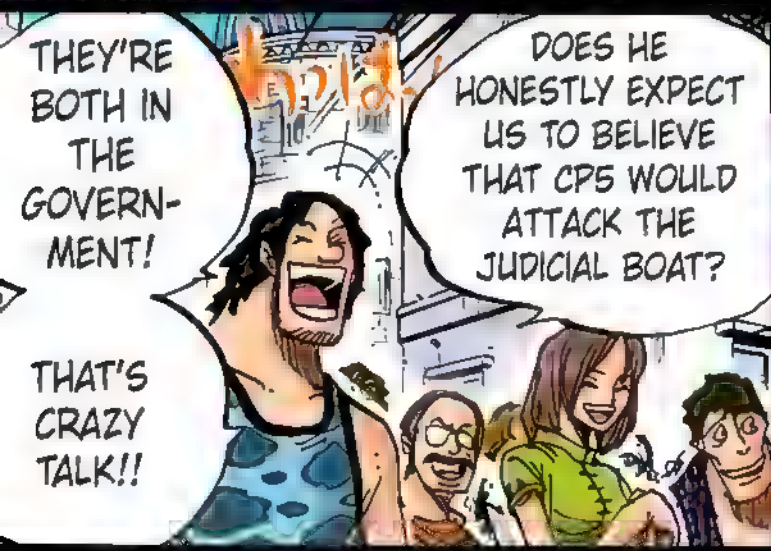
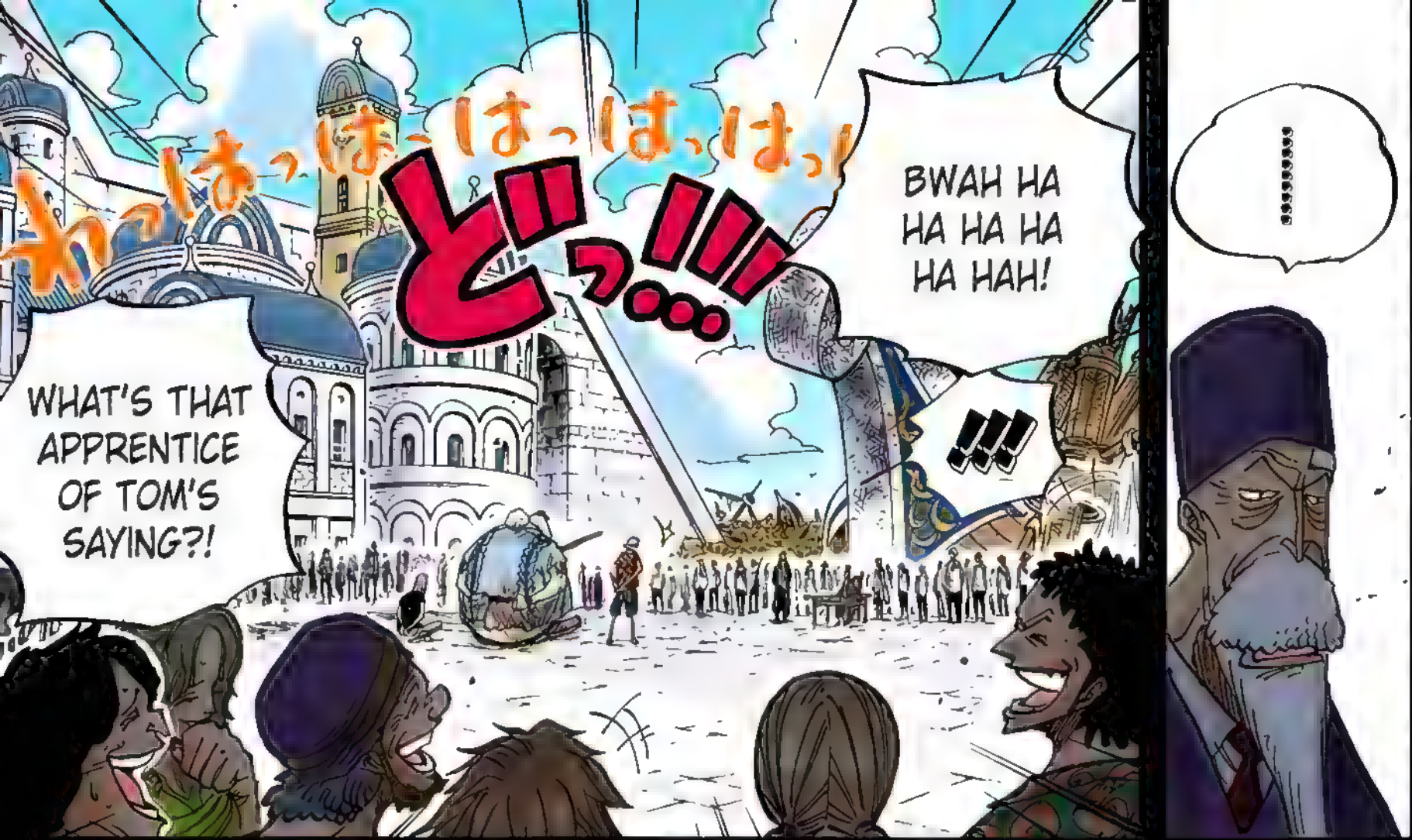
IT WAS
THAT IDIOT
SPANDAM
OVER
THERE!!!

WE WEREN'T
THE ONES WHO
ATTACKED
THE JUDICIAL
SHIP!!!



YOU'VE
GOTTA BE
KIDDING
ME!!!

...YOU
COMPOUNDED
YOUR CRIMES.
WHY?!



AFTER
WHAT
THEY
DID...

I DIDN'T
BUILD
'EM FOR
THAT...

SNAP!!

HUH?

THEY'RE
NOT
MY SHIPS
ANY-
MORE!!!



TOM
PULLED
HIS
HANDCUFFS
APART!!!

WAUGH
!!

TAKE
AIM!!!

"NOT MY
SHIPS"?!
FRANKY...

...THAT'S
THE ONE
THING
YOU
MUST
NEVER
SAY!!!

WHAT
WAS THAT
FOR?!!!

MR. TOM!
HE'S
NEVER
HIT
FRANKY
BEFORE!!!

...IN BUILD-
ING A SHIP,
NO MATTER
WHAT KIND
OF SHIP
IT IS.
I DON'T
CARE WHAT
KIND OF
SHIPS YOU
BUILD FROM
NOW ON!!

BUT...

THERE'S
NOTHING
GOOD,
AND
NOTHING
BAD...

WHAT'S
WRONG WITH
SAYING IT?!
I REGRET
MAKIN' 'EM!!!

IF IT WEREN'T
FOR THOSE
SHIPS, NOBODY
WOULD HAVE
GOTTEN
HURT!!!

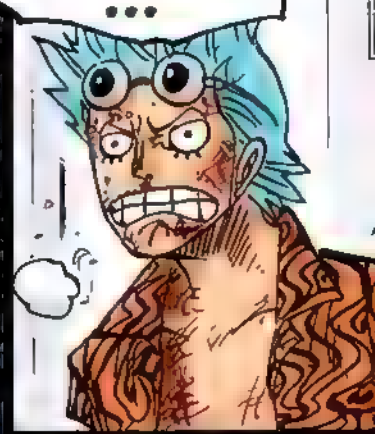
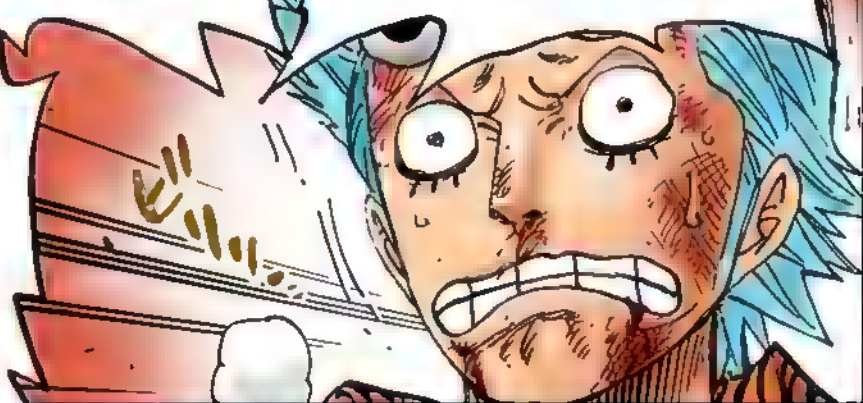
THE ONE WHO
CREATED THEM
MUST NOT
DENY THEM!!!

...YOU'RE THE
ONE WHO GAVE
THEM LIFE!!
YOU, AT LEAST,
HAVE TO LOVE
THEM!!!

...EVEN IF IT
LOOKS LIKE
THEY'LL
DESTROY
THE
WORLD...

...NO
MATTER
WHO GETS
INJURED BY
THE SHIPS
YOU BUILD
...

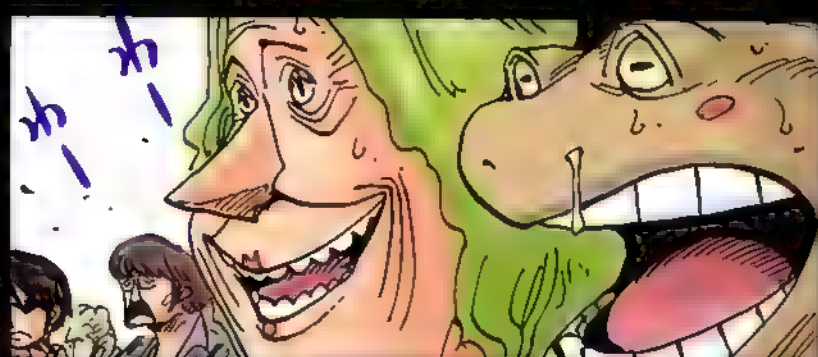
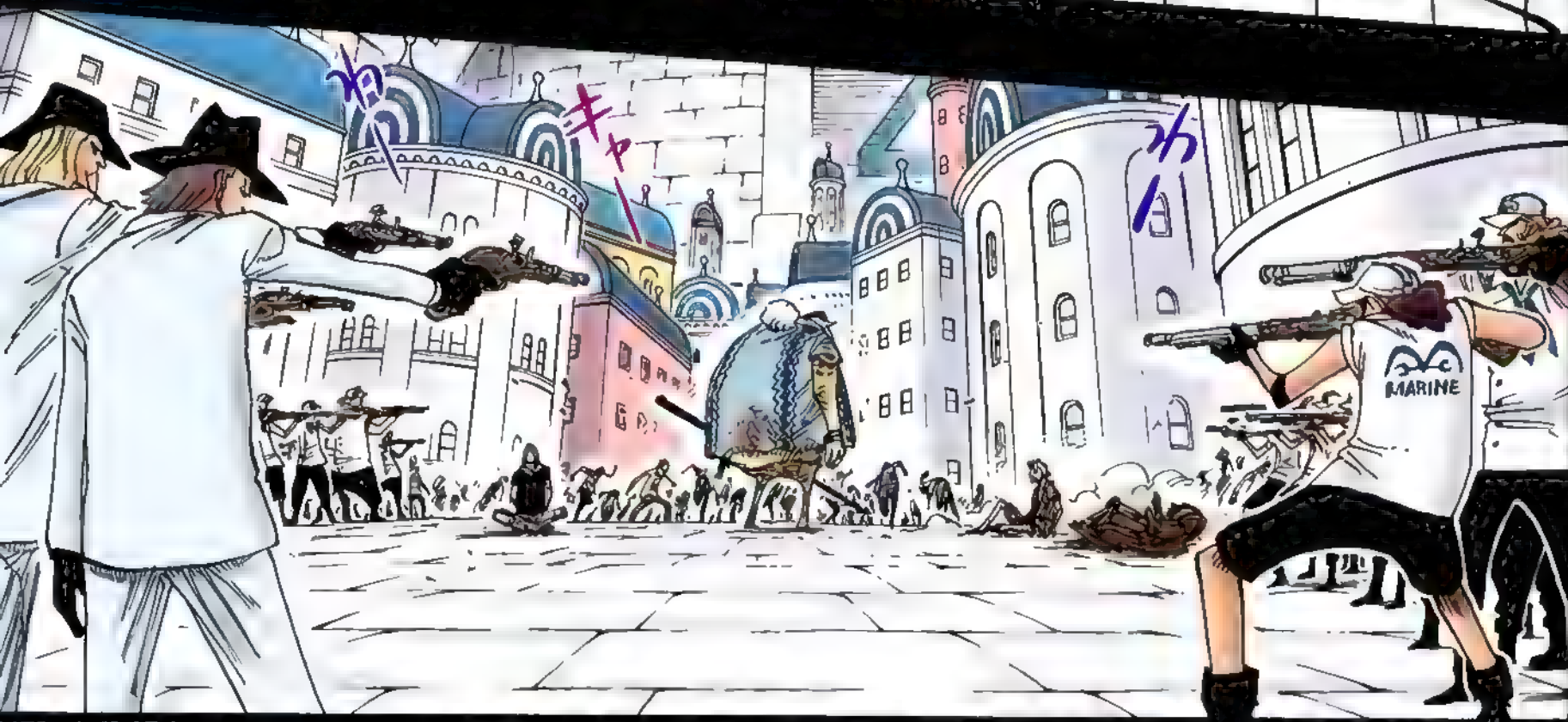
DON'T
BLAME
THE
SHIPS!!!



...OVER
THE
SHIPS
THEY
BUILD!!!

MEN
SHOULD
PUFF OUT
THEIR
CHESTS
WITH
PRIDE
AND A
BOOM!!!...





!!!?

NO MATTER
WHAT, DON'T
INTERFERE WITH
WHAT'S ABOUT
TO HAPPEN!!!

FRANKY... ICEBERG...

Chapter 357: CUTTY FLAM

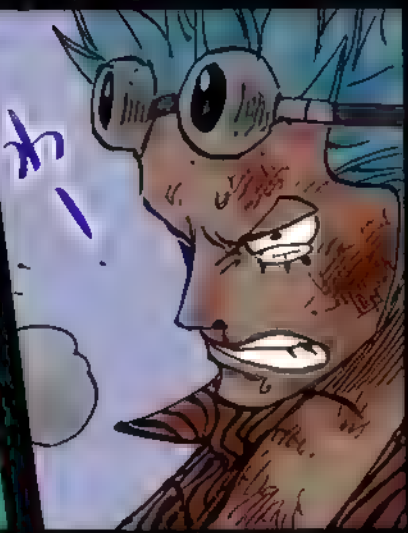
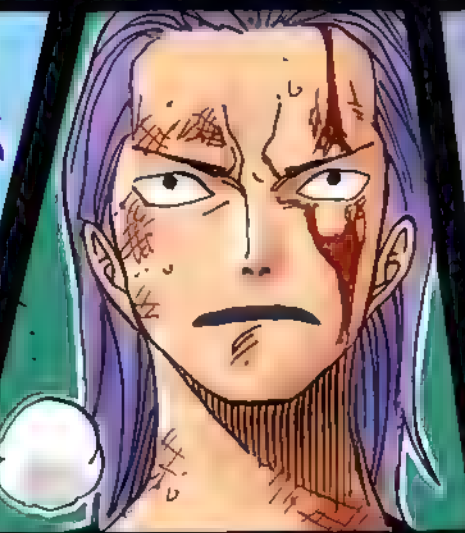
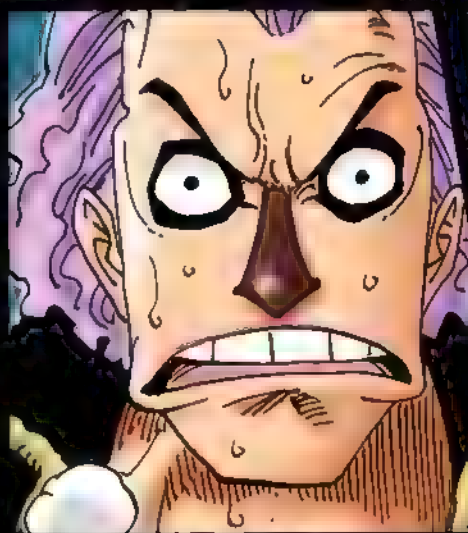




わあああああああ

TOM'S
TURNED
VIOLENT!!

GET AWAY
FROM THE
PORT!!



THERE'S NO
WAY WE'LL BE
CLEARED OF
THIS SUSPICION.
THIS IS THE END
OF THE LINE!!

IT'S AGENTS
OF THE
WORLD
GOVERNMENT
WHO FRAMED
US, AND
AGENTS OF
THE SAME
ORGANIZATION
WHO ARE
DECIDING MY
FATE.



YOU WANT TO PUNCH THIS GUY, DON'T YOU?

HOW MUCH MUST HURT YOU, FRANKY

!?



...USED FOR SOMETHING LIKE THIS!

IT BREAKS
MY HEART
TO SEE
THE INNO-
CENT
SHIPS YOU
BUILT...

TOM'S
STARTED TO
RAMPAGE!!!

WA
AAAAA
!!

**TOM'S
STARTED TO
RAMPAGE!!!**

WA
AAAAUGH
!!

WHAT IN THE WORLD?

RIBBIT!!

MR. TOM,
PLEASE STOP!!
THEY CAN'T
PROVE ANYTHING
YET, BUT IF YOU
START GETTING
VIOLENT...

MR. TOM
!!!

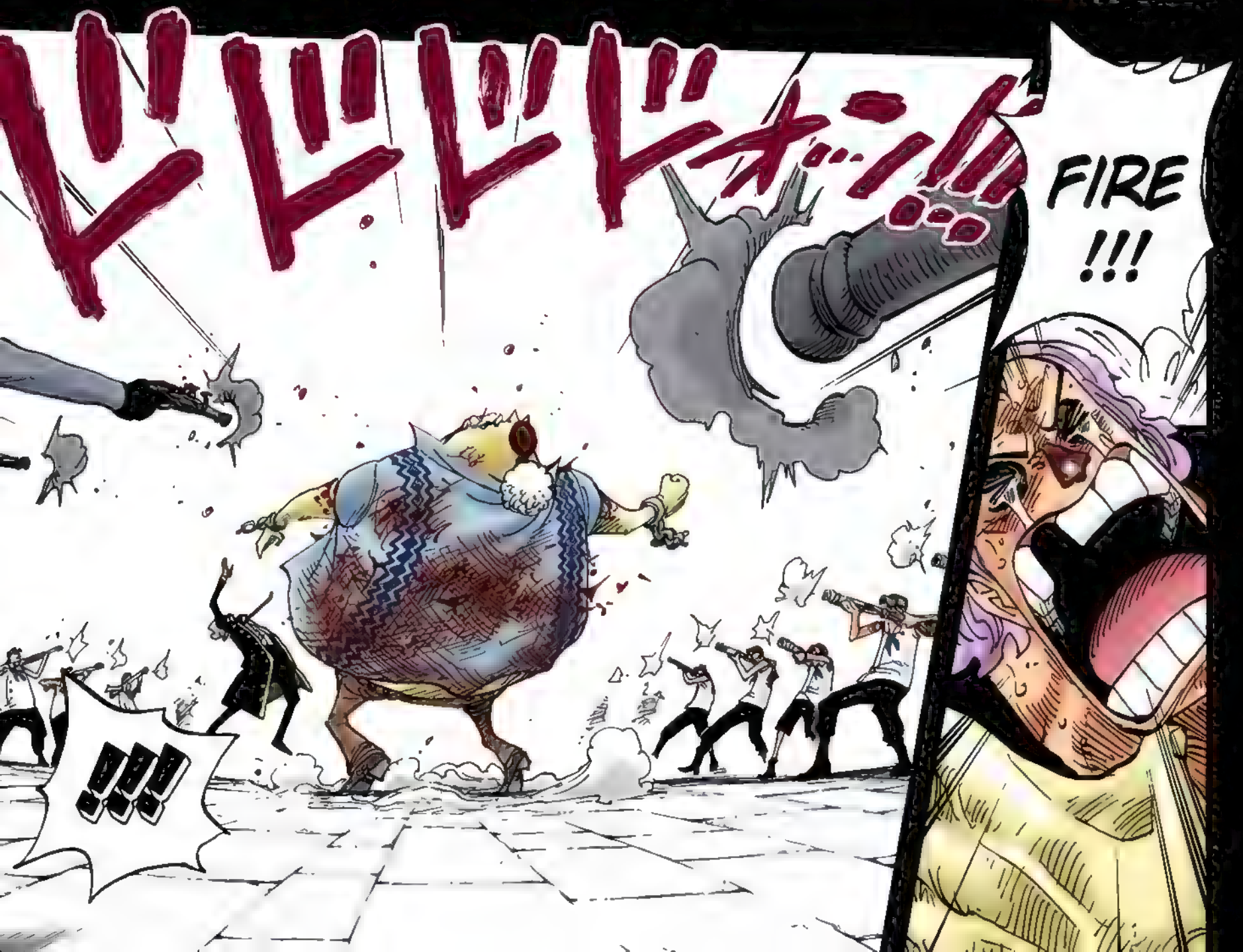
DO YOU
UNDERSTAND
HIS PAIN?!!

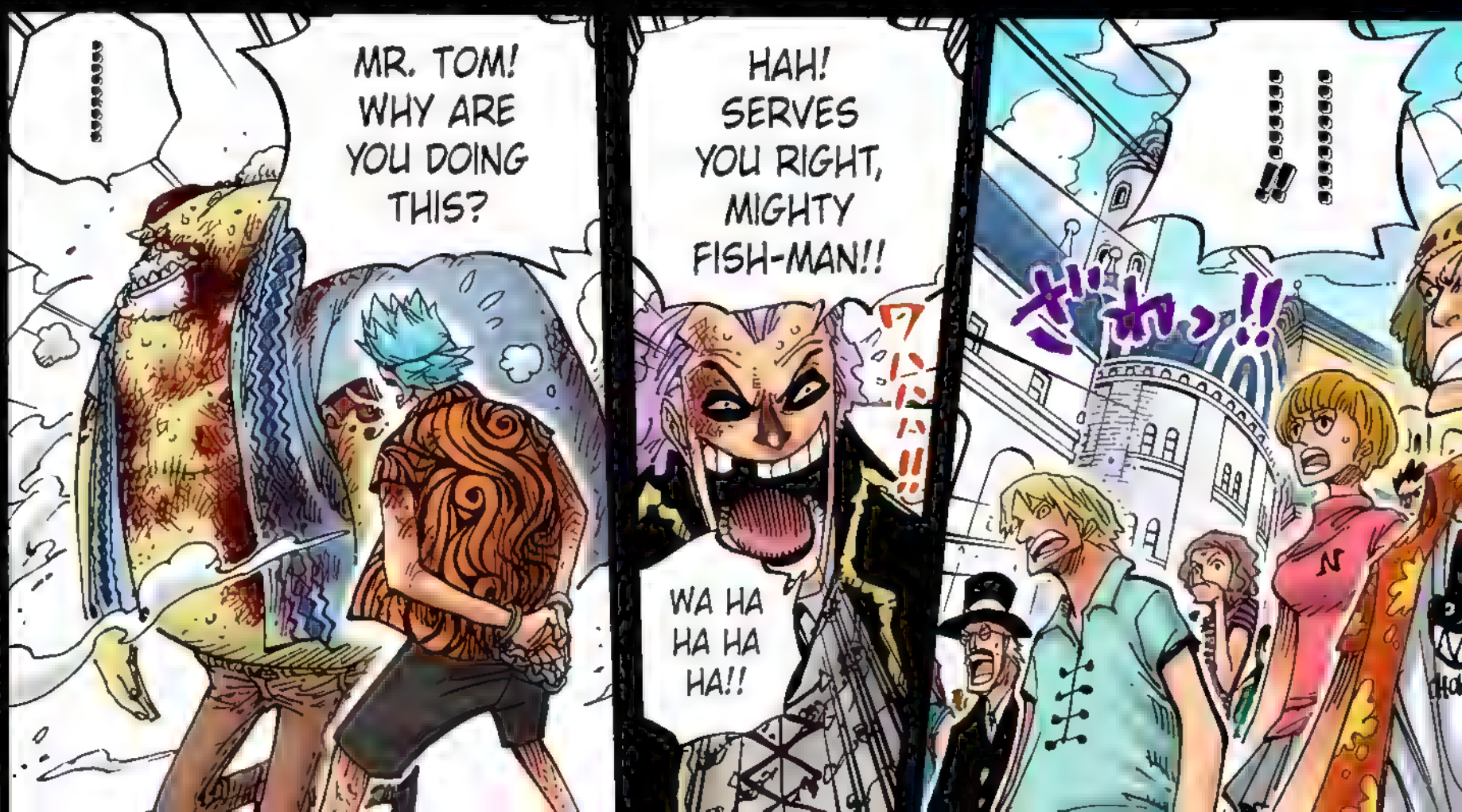
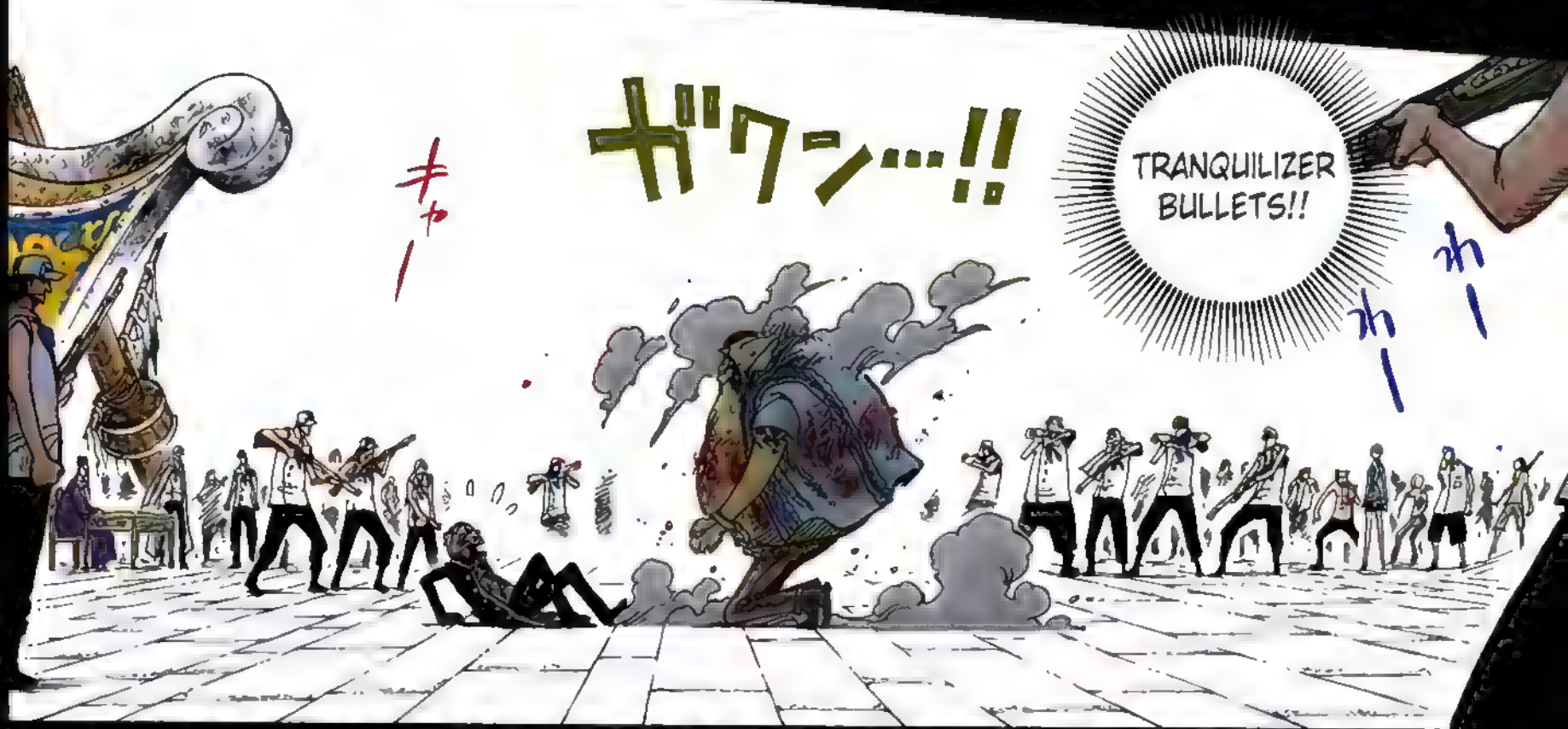
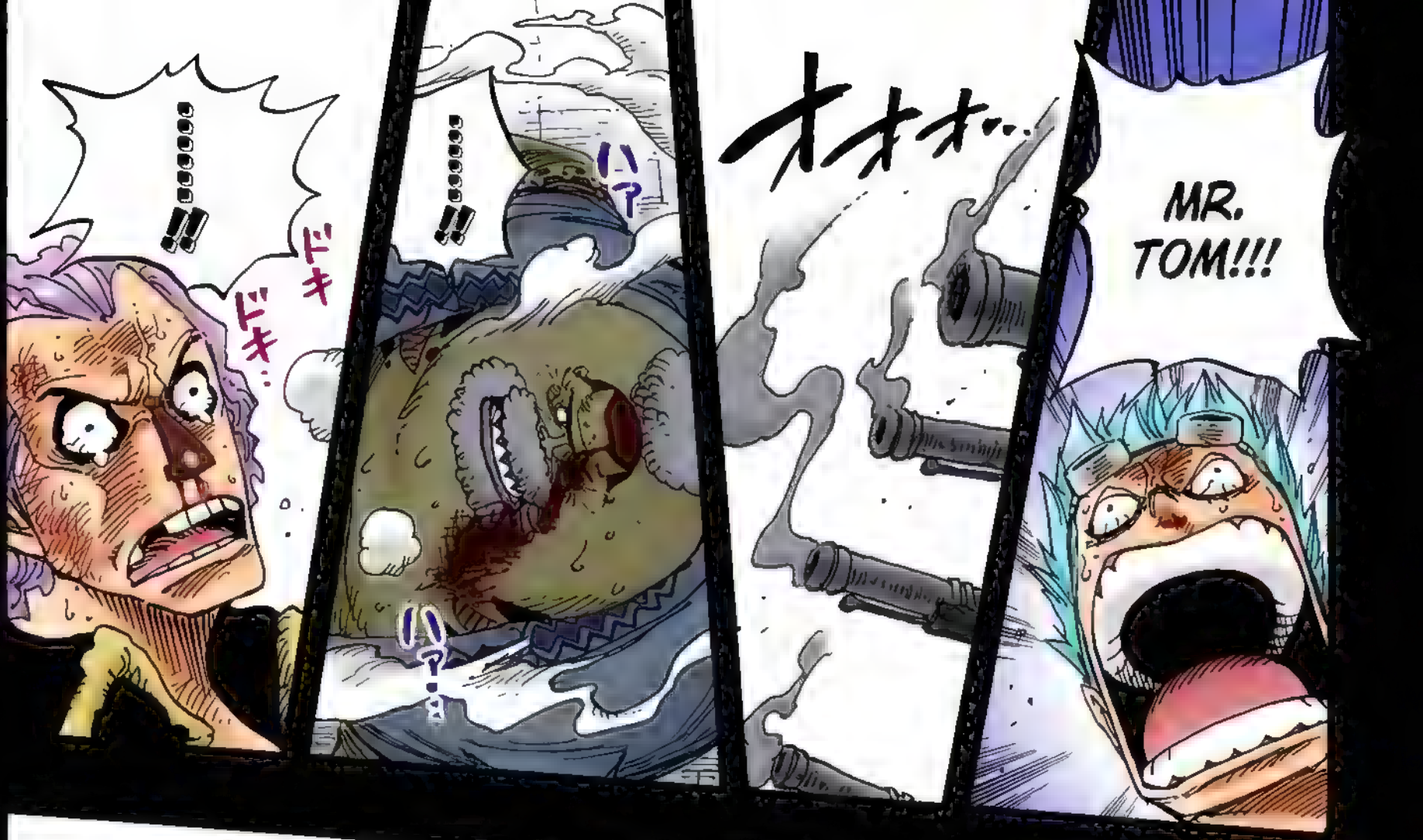
HA
BA
BA!!

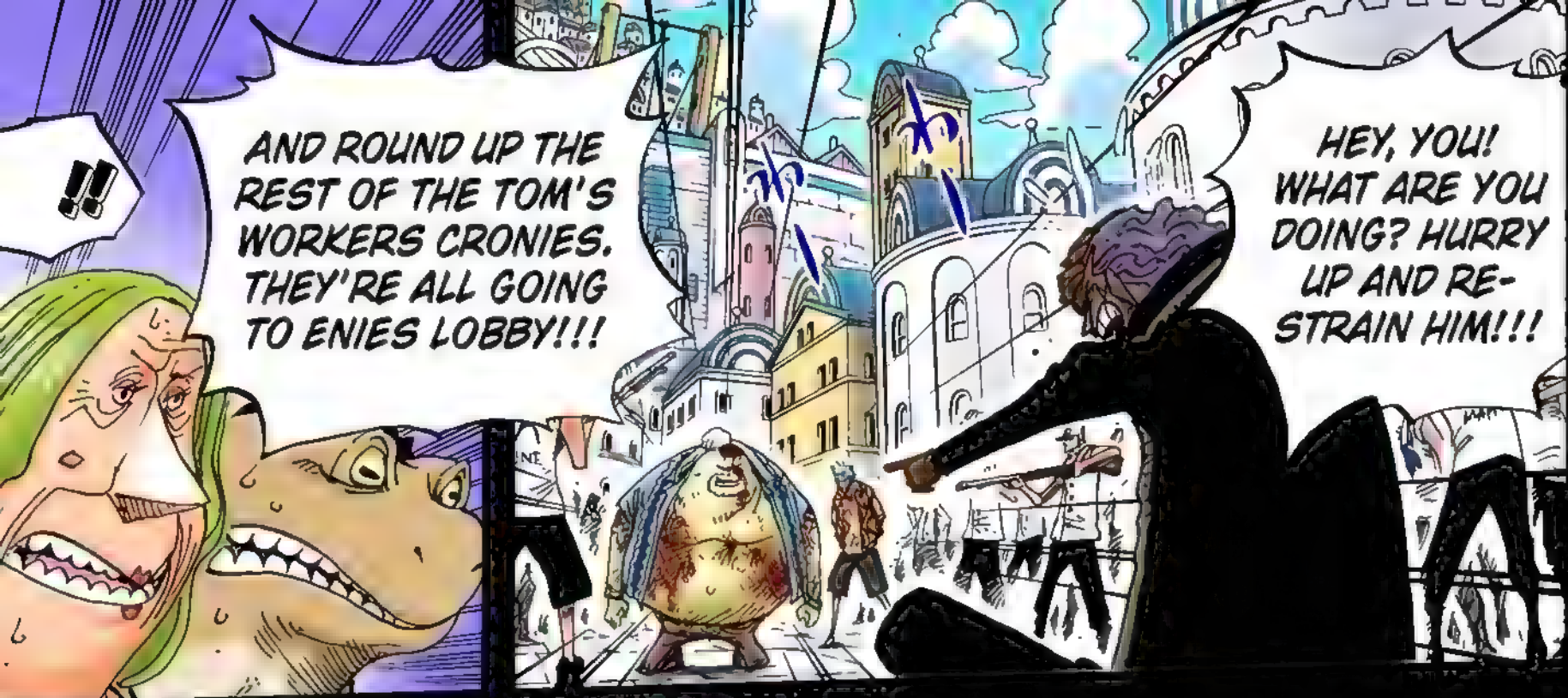
YEEEEK
!!

DO YOU
UNDER-
STAND
!!!

FIRE
!!!



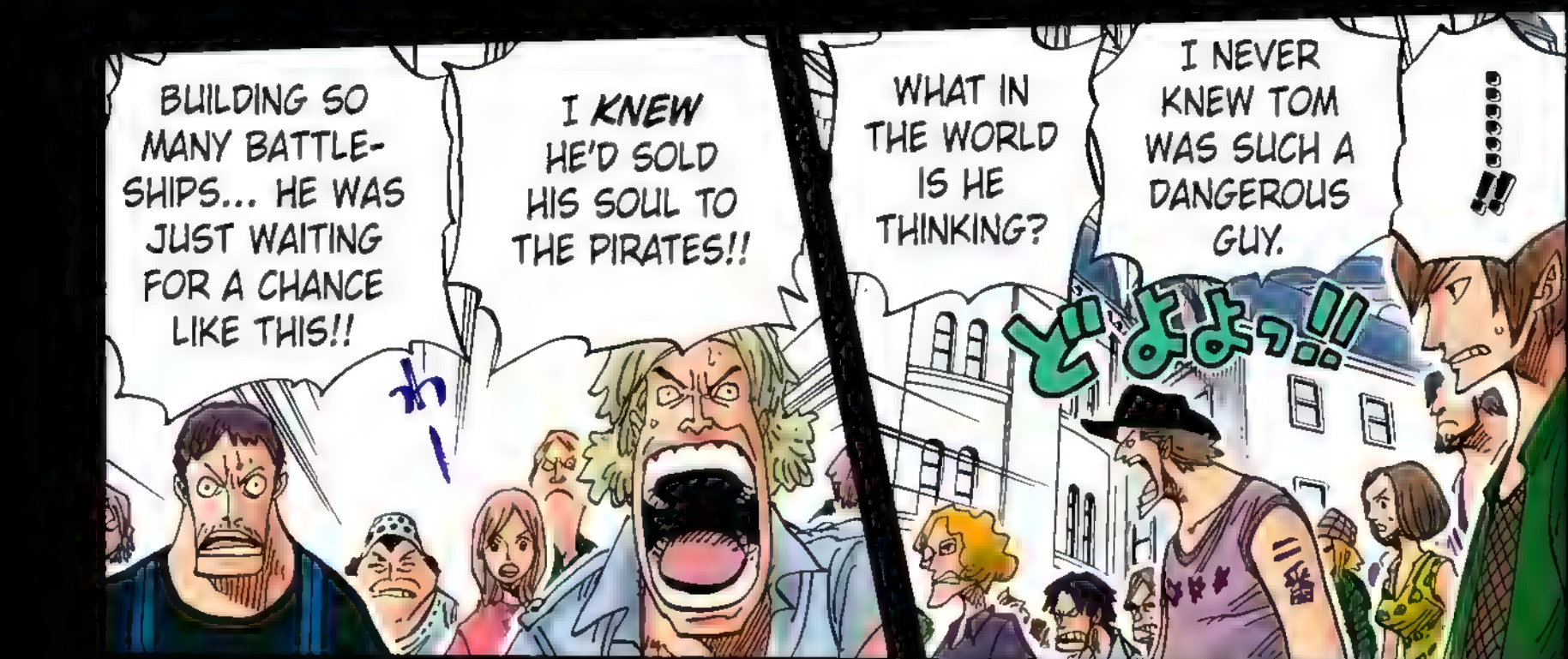




!!

AND ROUND UP THE
REST OF THE TOM'S
WORKERS CRONIES.
THEY'RE ALL GOING
TO ENIES LOBBY!!!

HEY, YOU!
WHAT ARE YOU
DOING? HURRY
UP AND RE-
STRAIN HIM!!!



BUILDING SO
MANY BATTLE-
SHIPS... HE WAS
JUST WAITING
FOR A CHANCE
LIKE THIS!!

I *KNEW*
HE'D SOLD
HIS SOUL TO
THE PIRATES!!

WHAT IN
THE WORLD
IS HE
THINKING?

I NEVER
KNEW TOM
WAS SUCH A
DANGEROUS
GUY.

どよっ!!

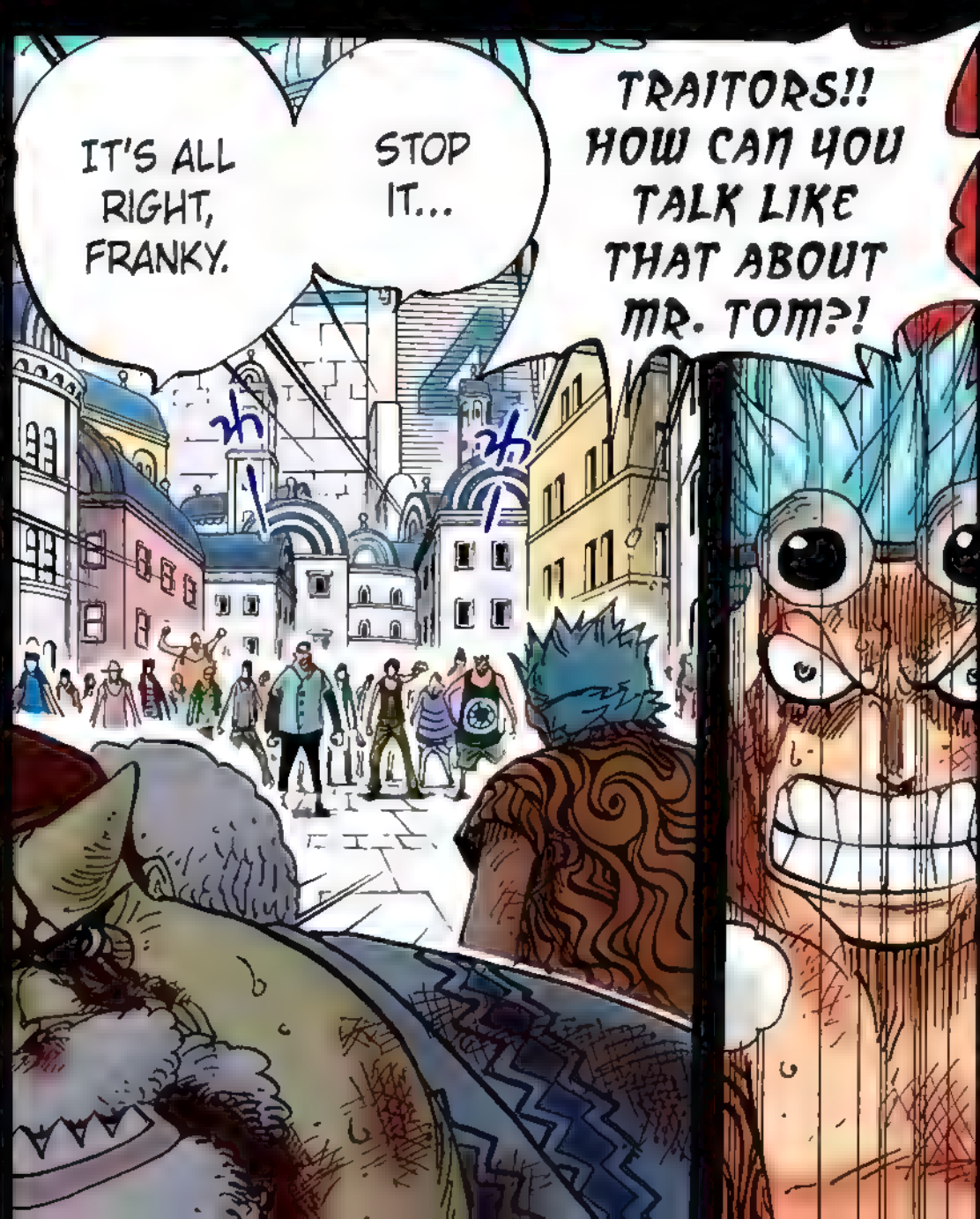


YOUR
HONOR?

BUT
....!!!



HM?



IT'S ALL
RIGHT,
FRANKY.

STOP
IT...

TRAITORS!!
HOW CAN YOU
TALK LIKE
THAT ABOUT
MR. TOM?!



...FOR
ATTACKING
THE JUDICIAL
SHIP!!!

どよよ...!!

I CLAIM
FULL
RESPONSI-
BILITY...

HUH
?!!

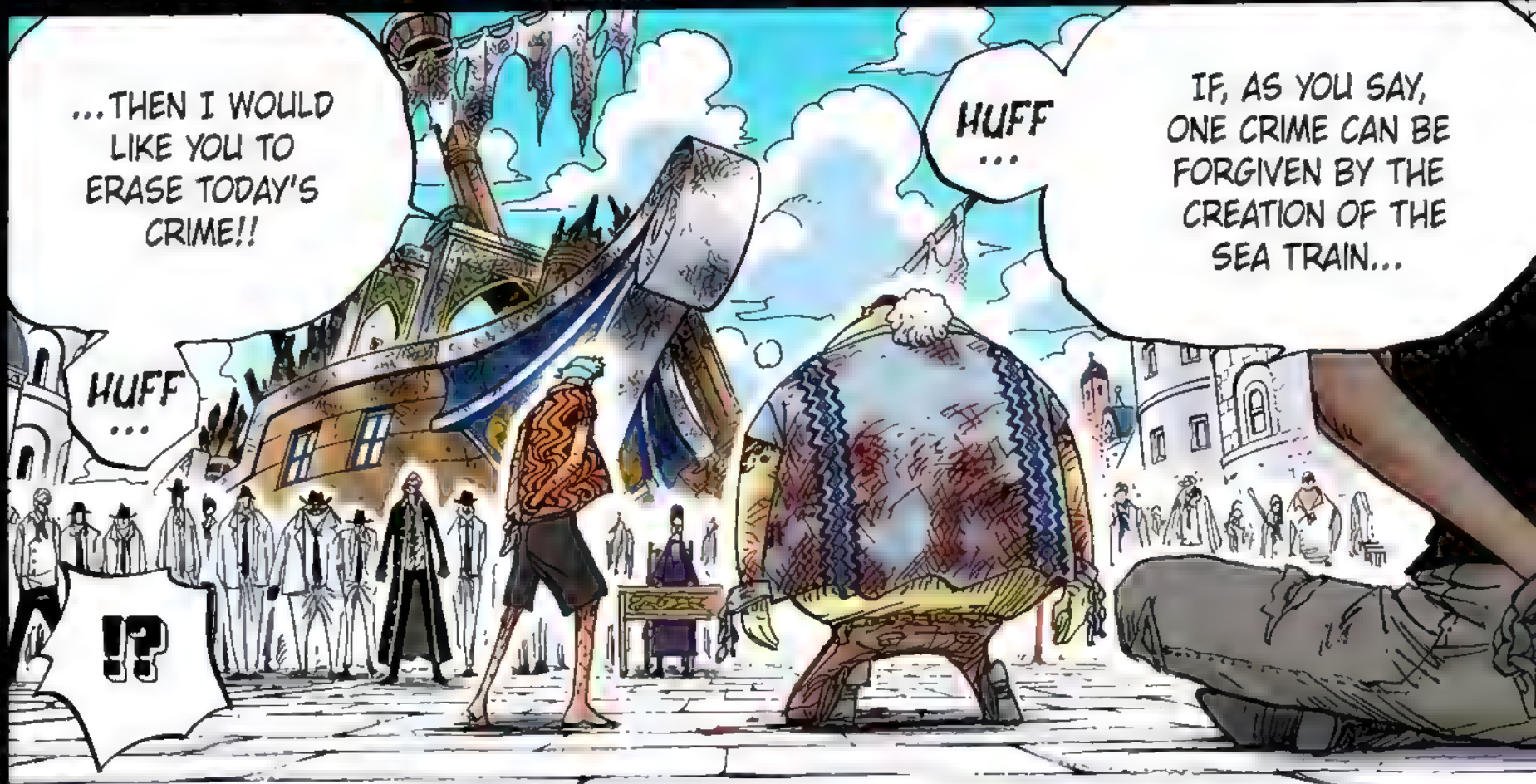
BE QUIET,
CPS!!!

YEAH, RIGHT!!
IDIOT FISH-MAN!!!
WHO'S GOING
TO LISTEN TO A
CRIMINAL'S
REQUEST?

...FAVOR
TO ASK!

BUT
I HAVE
ONE...

WAIT!
MR. TOM,
STOP!!!



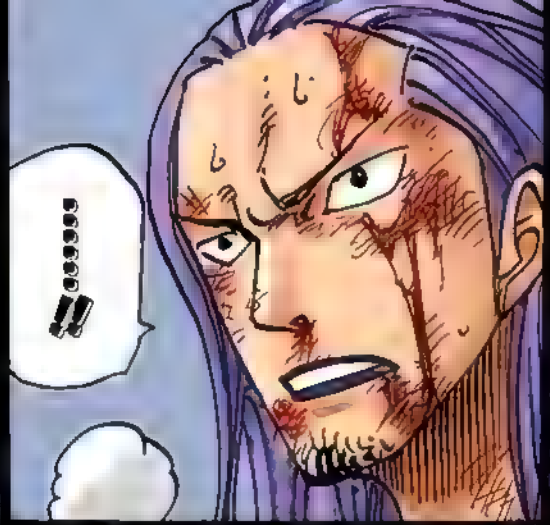
...THEN I WOULD
LIKE YOU TO
ERASE TODAY'S
CRIME!!

HUFF
...

IF, AS YOU SAY,
ONE CRIME CAN BE
FORGIVEN BY THE
CREATION OF THE
SEA TRAIN...

HUFF
...

!?



AND
THAT'S
EXACTLY
HOW I'D
HAVE IT.

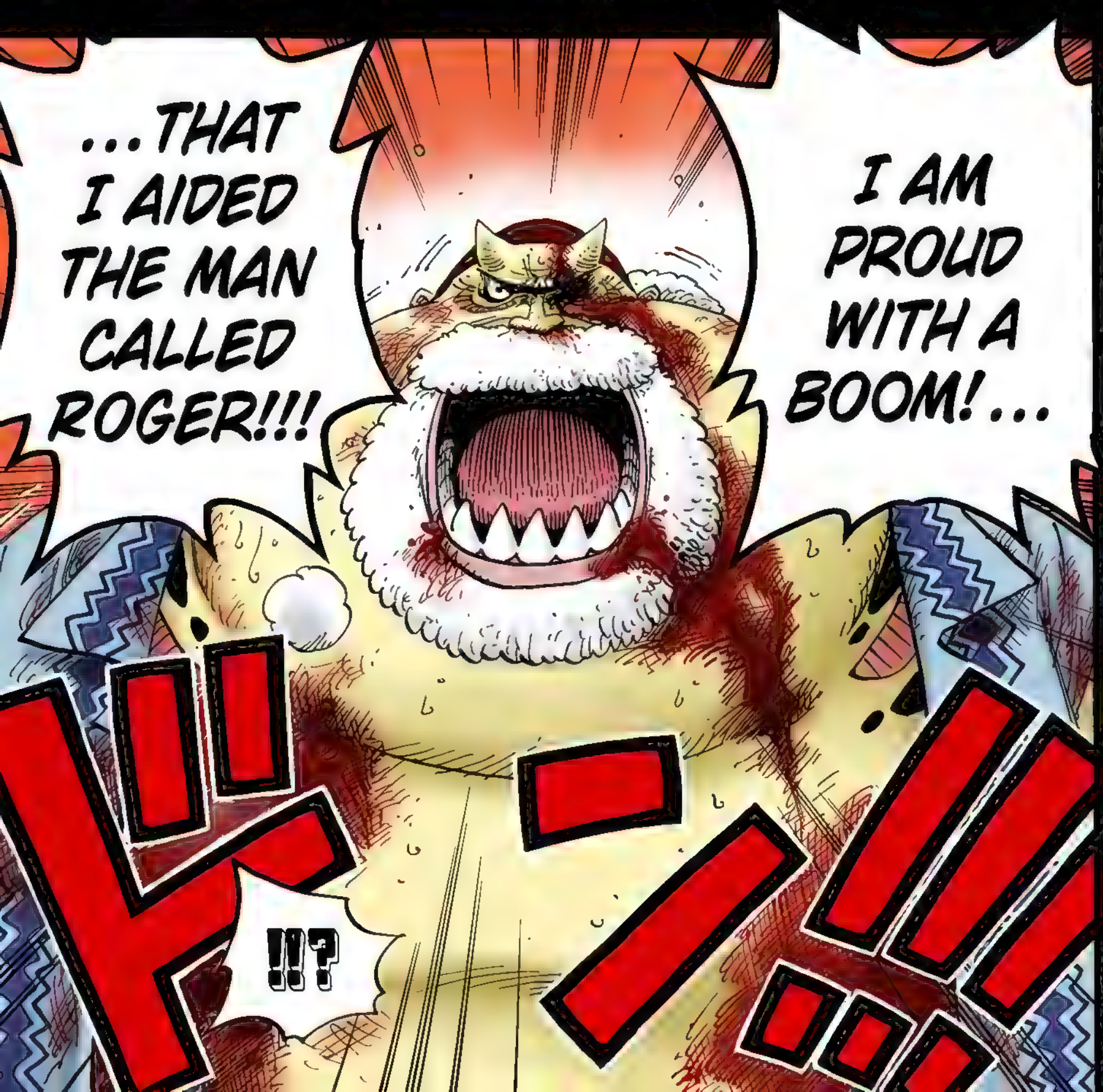


YOU WOULD BE
GIVEN THE DEATH
PENALTY AGAIN.
THE CRIME OF
BUILDING THE
PIRATE KING'S SHIP
WOULD REMAIN!!



...WE'D JUST
BE RETURNING
TO WHERE WE
WERE 14
YEARS AGO.

EVEN IF
THAT
FAVOR
WERE
GRANTED...



...THAT
I AIDED
THE MAN
CALLED
ROGER!!!

I AM
PROUD
WITH A
BOOM!...

!!!?

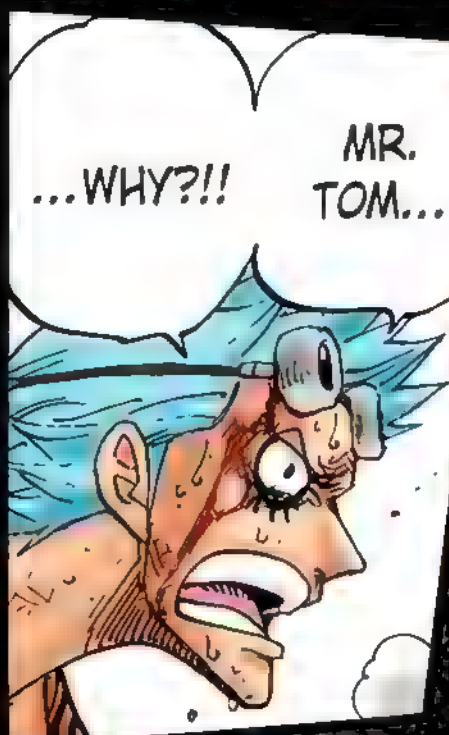


...THE
PIRATE
KING!!

PROUD
THAT HE
HELPED...

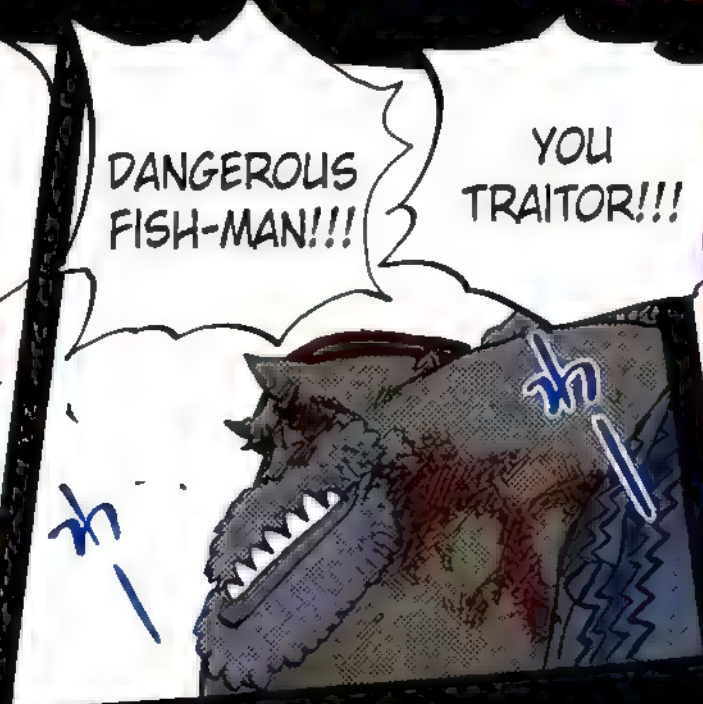
どよどよ!!

THAT
MONSTER!!



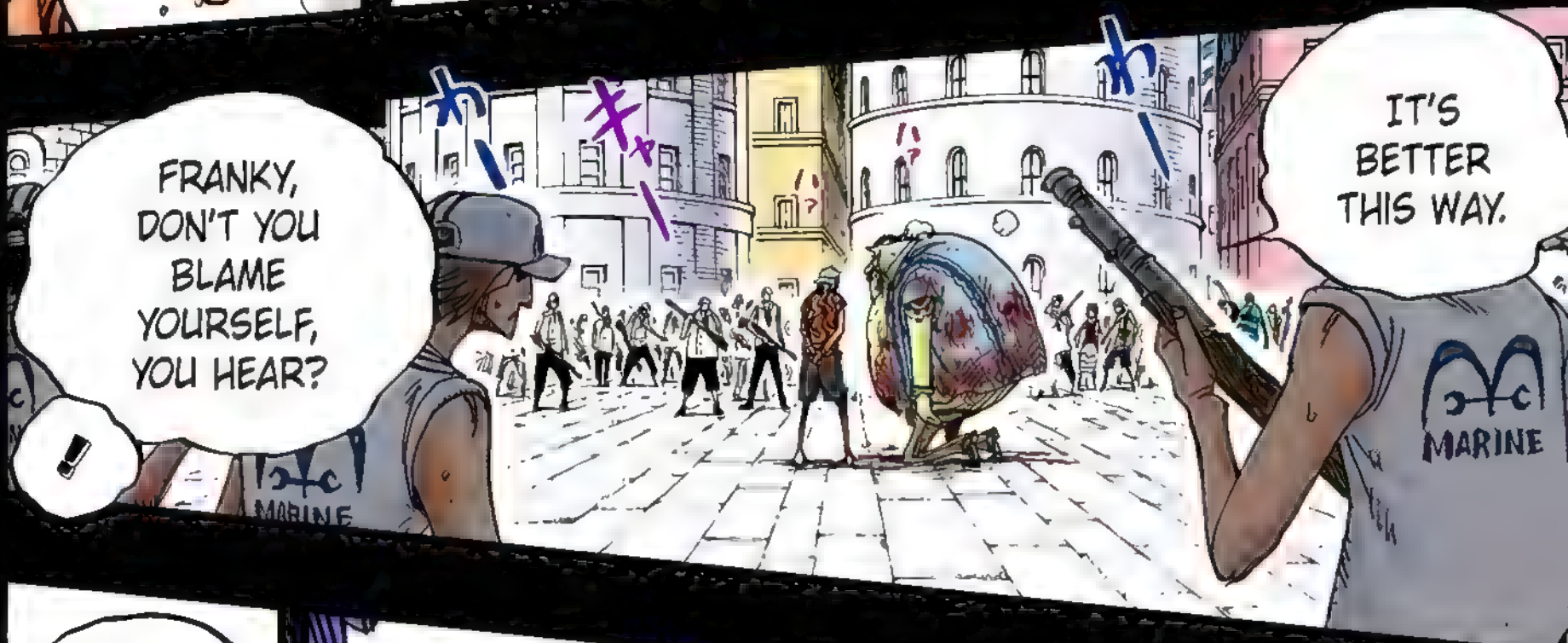
...WHY?!!

MR.
TOM...



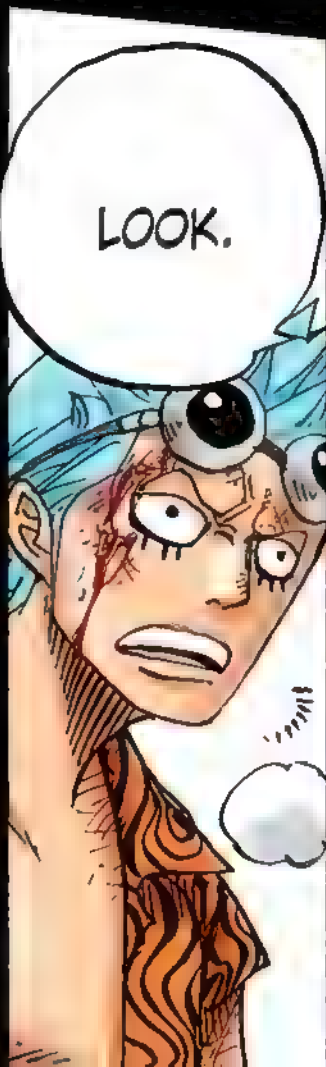
DANGEROUS
FISH-MAN!!!

YOU
TRAITOR!!!



FRANKY,
DON'T YOU
BLAME
YOURSELF,
YOU HEAR?

IT'S
BETTER
THIS WAY.



LOOK.



MAYBE SO,
BUT THAT
DOESN'T
MEAN YOU
HAVE TO...



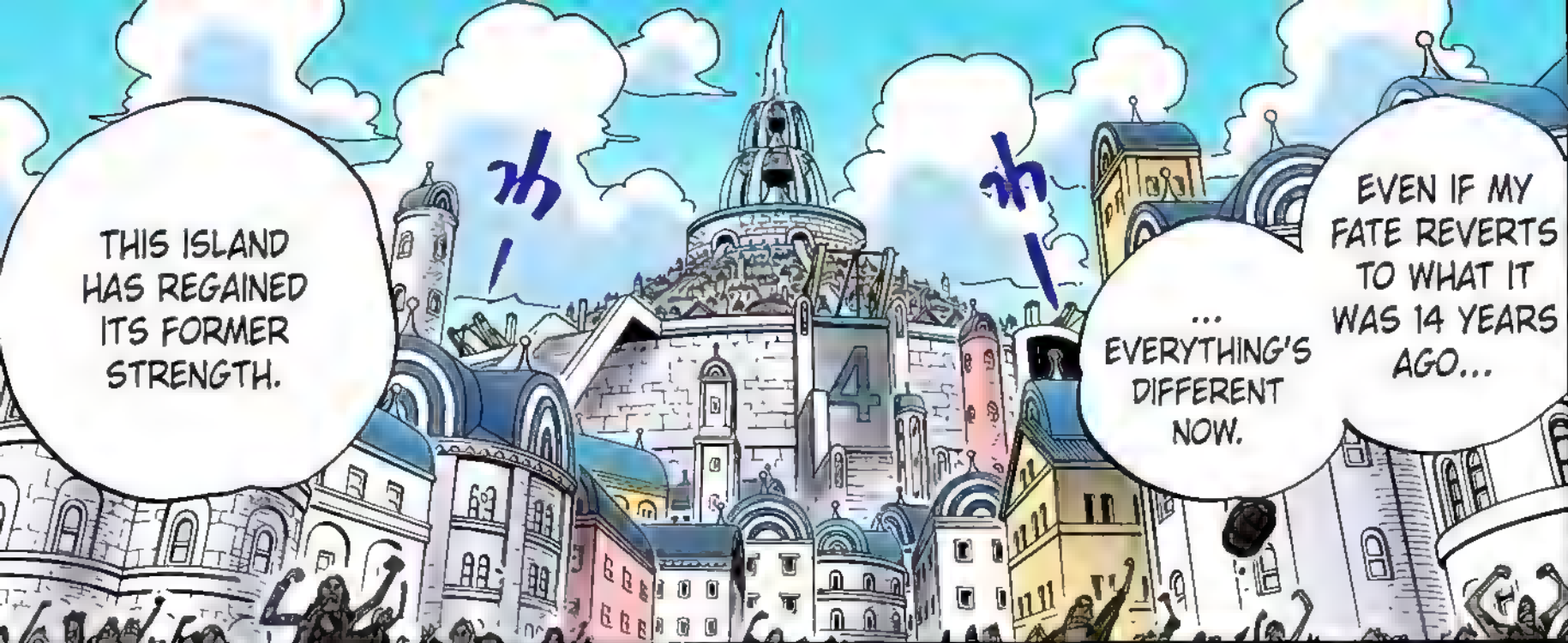
THANKS TO THE
ROGER INCIDENT,
THEY REALLY HAD
ME ON THE ROPES.



I NEVER THOUGHT
THE GOVERNMENT
WOULD COME AFTER
THAT BLUEPRINT.



IT'S
ALL
RIGHT.



THIS ISLAND
HAS REGAINED
ITS FORMER
STRENGTH.

...
EVERYTHING'S
DIFFERENT
NOW.

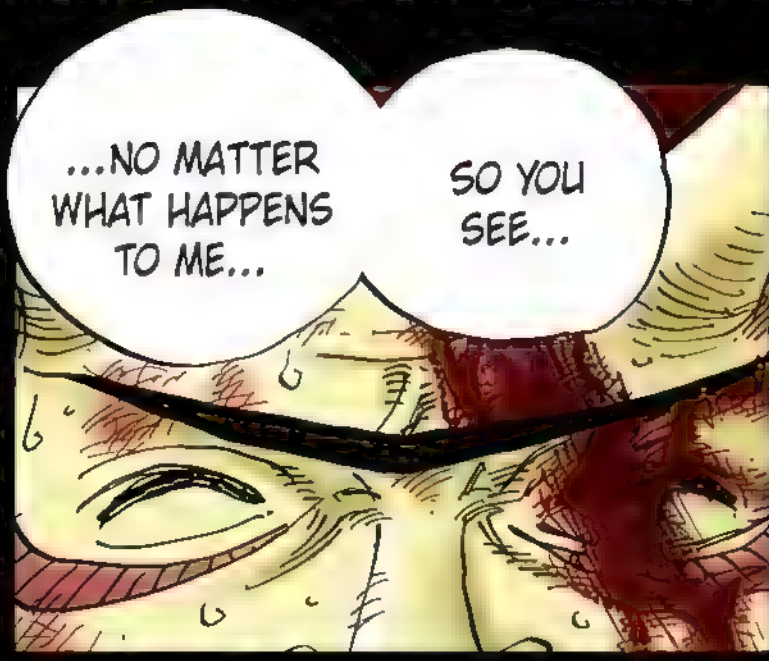
EVEN IF MY
FATE REVERTS
TO WHAT IT
WAS 14 YEARS
AGO...



MY DREAM
HAS
FINALLY...

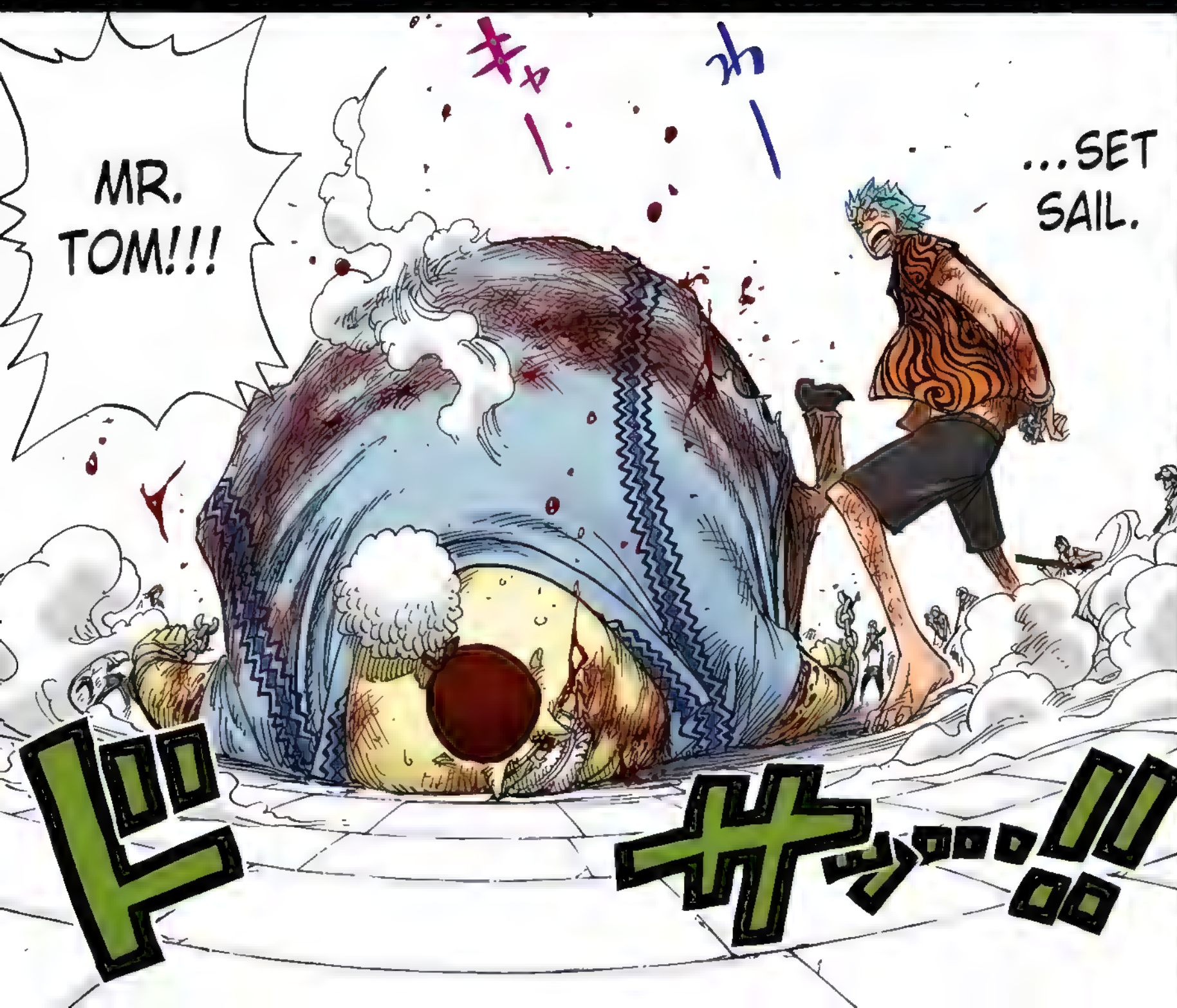


...I'LL LIVE
ON AS THE
TOWN GROWS
STRONGER.



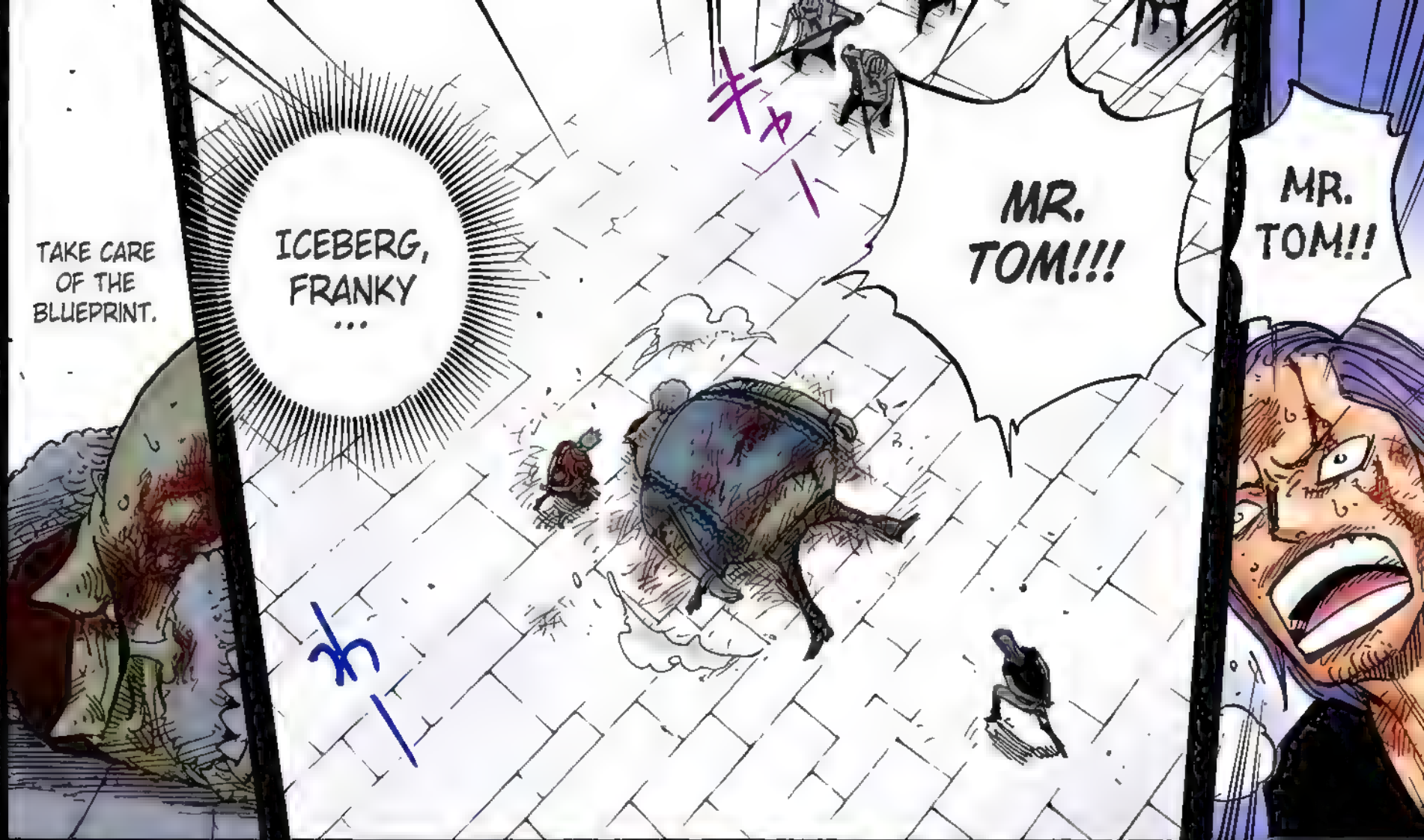
...NO MATTER
WHAT HAPPENS
TO ME...

SO YOU
SEE...



MR.
TOM!!!

...SET
SAIL.

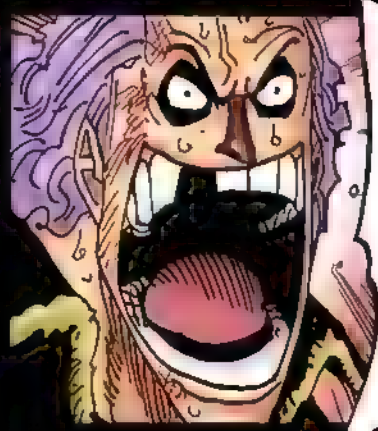


TAKE CARE
OF THE
BLUEPRINT.

ICEBERG,
FRANKY
...

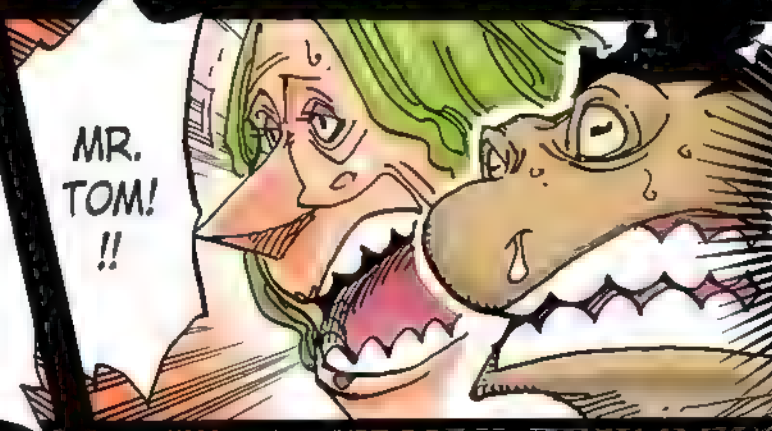
MR.
TOM!!!

MR.
TOM!!

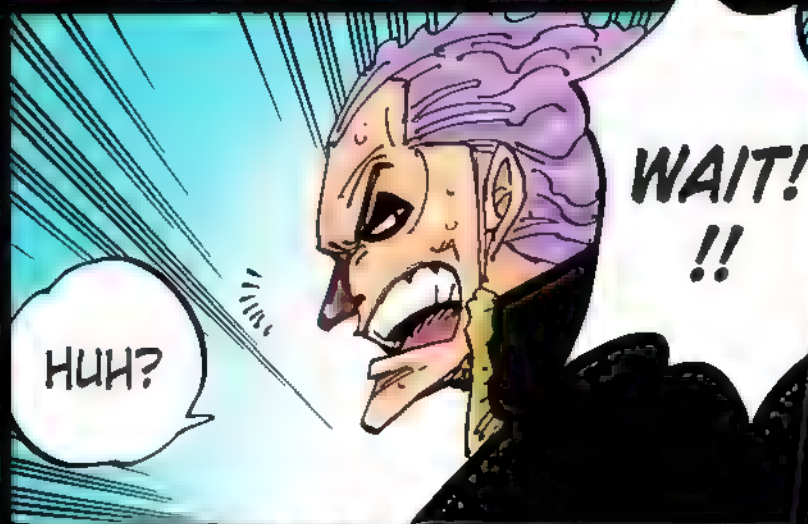


WA HA
HA HA!! THE
TRANQUILIZER
FINALLY
KICKED IN,
HUH?!

MR.
TOM!
!!

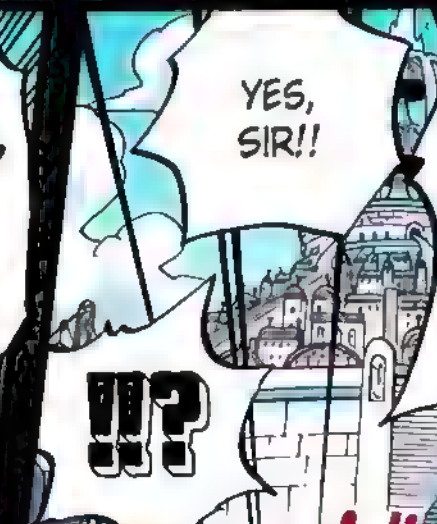


MS. KOKORO,
YOKOZUNA, THANKS
FOR TAKING CARE
OF ME UP UNTIL
NOW.



WAIT!
!!

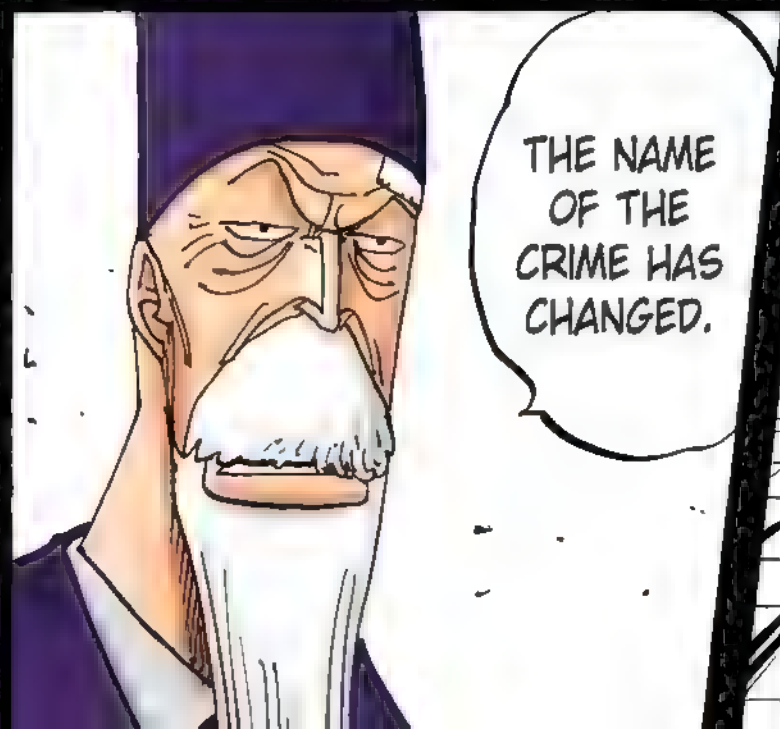
HUH?



YES,
SIR!!

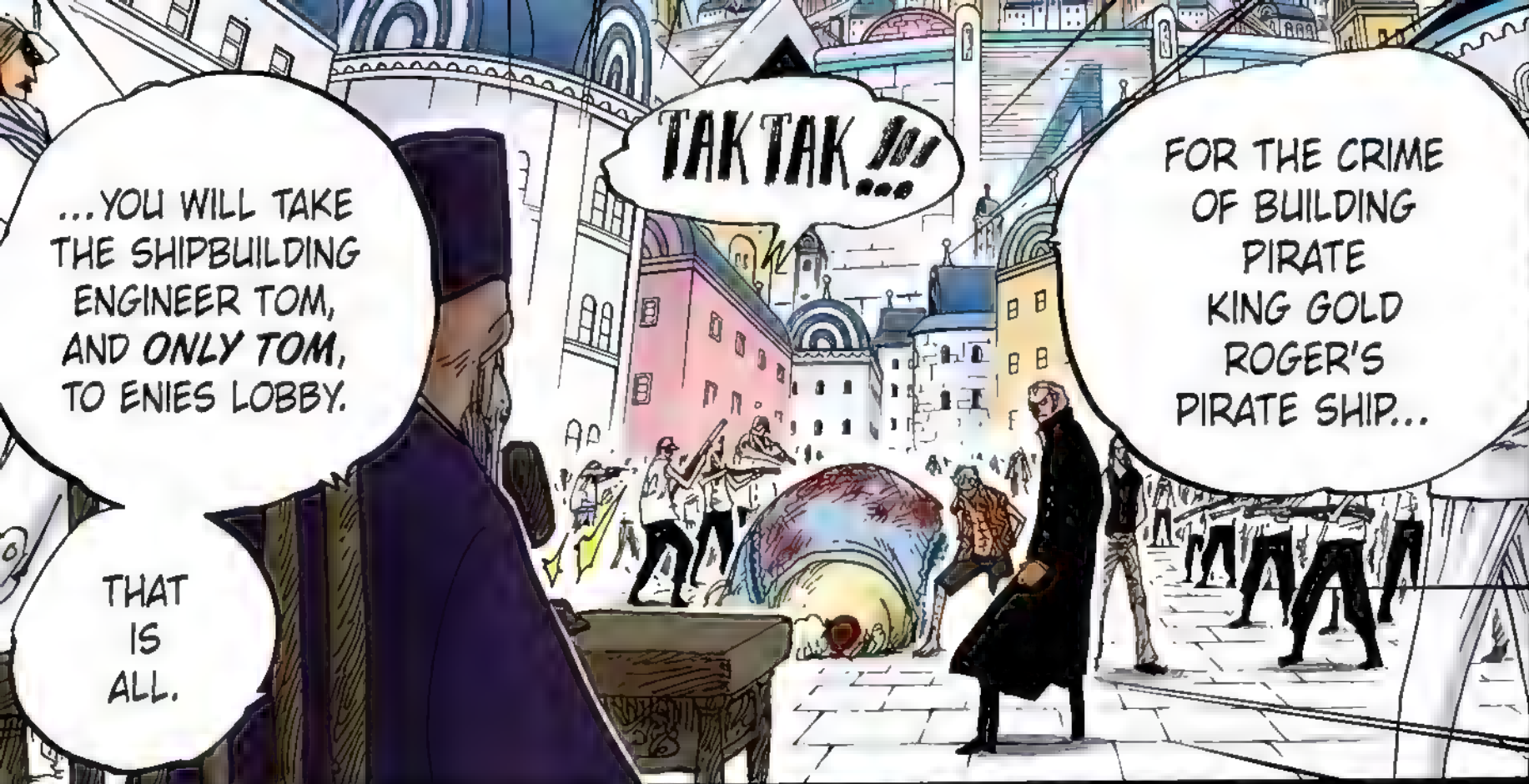
SECURE ALL THREE
CRIMINALS BEHIND
THE ATTACK ON THE
JUDICIAL SHIP!!!

!!?



THE NAME
OF THE
CRIME HAS
CHANGED.



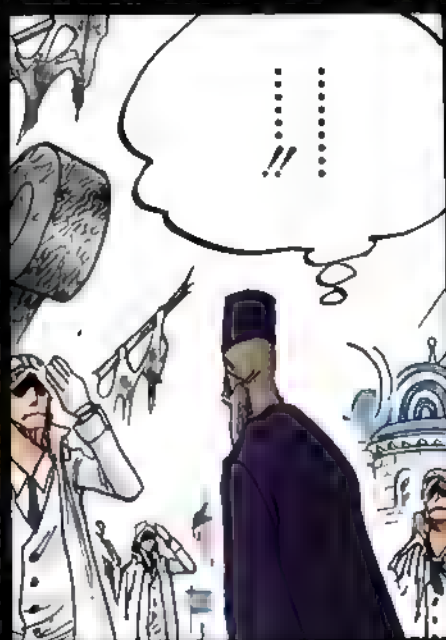


...YOU WILL TAKE
THE SHIPBUILDING
ENGINEER TOM,
AND *ONLY TOM*,
TO ENIES LOBBY.

THAT
IS
ALL.

TAK TAK ...

FOR THE CRIME
OF BUILDING
PIRATE
KING GOLD
ROGER'S
PIRATE SHIP...



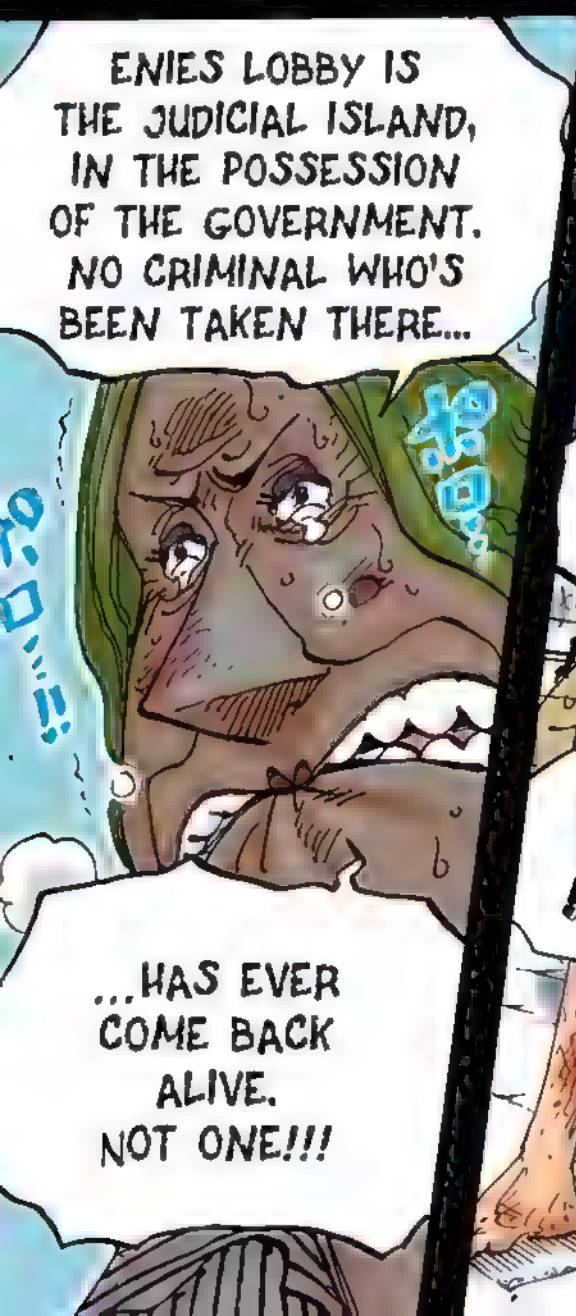
!!!



RELEASE
THE TWO
APPREN-
TICES!!

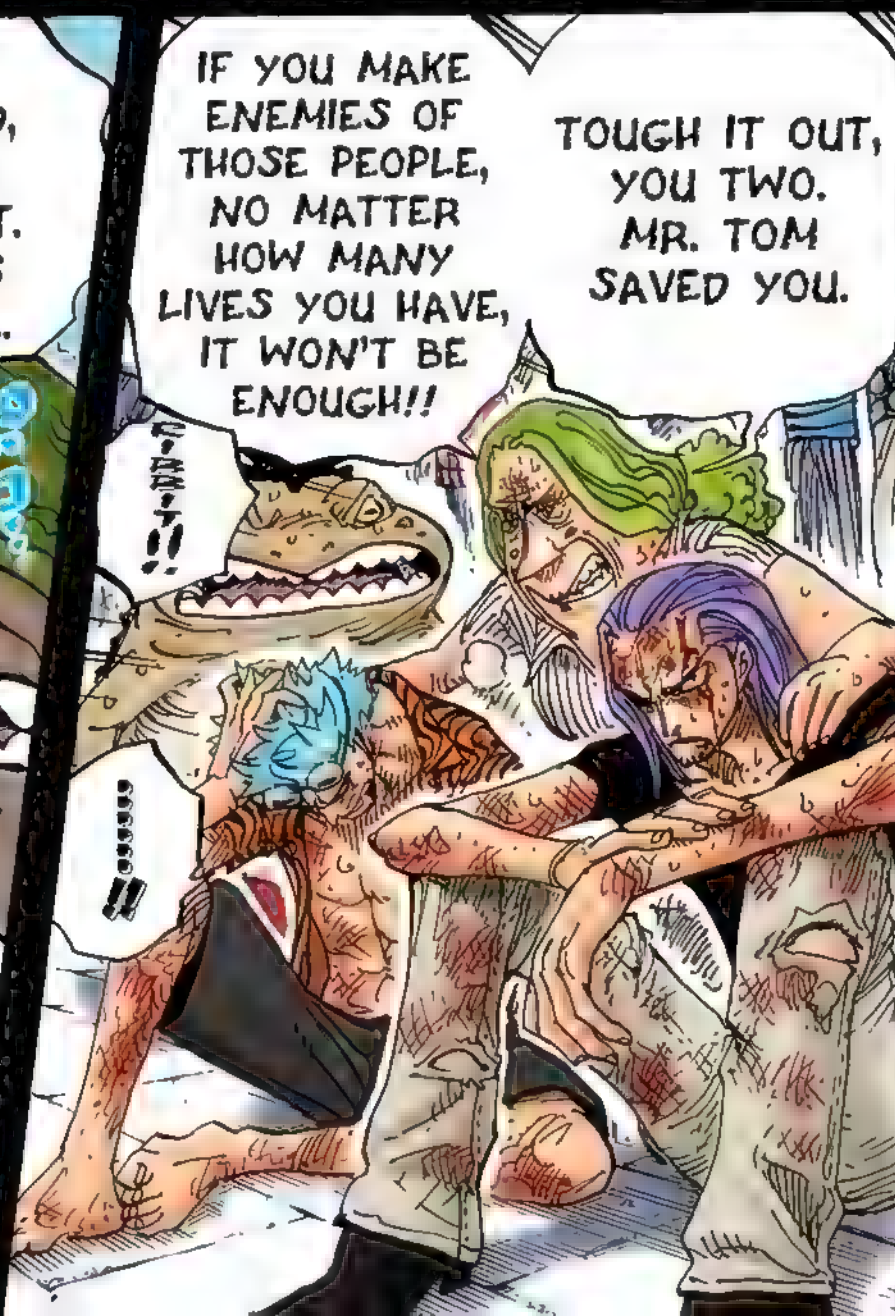
SENTIMENTAL
OLD
FOOL!

NO MATTER.
I'VE GOT
NO USE
FOR THE
CRONIES.



ENIES LOBBY IS
THE JUDICIAL ISLAND,
IN THE POSSESSION
OF THE GOVERNMENT.
NO CRIMINAL WHO'S
BEEN TAKEN THERE...

...HAS EVER
COME BACK
ALIVE.
NOT ONE!!!



IF YOU MAKE
ENEMIES OF
THOSE PEOPLE,
NO MATTER
HOW MANY
LIVES YOU HAVE,
IT WON'T BE
ENOUGH!!

TOUGH IT OUT,
YOU TWO.
MR. TOM
SAVED YOU.



NOTHING
CAN SAVE
MR. TOM NOW.

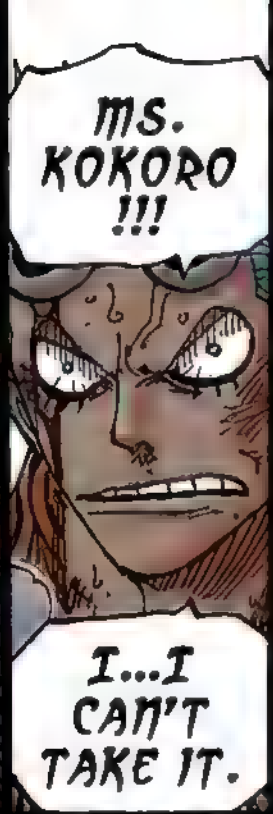
WE'RE DEALING
WITH THE WORLD
GOVERNMENT.
THERE'S
NOTHING
WE CAN DO.



THIS FAT,
CRAZY
FISH-MAN!!!

WA HA HA HA!!
HEY!! WHAT ARE
YOU WAITING FOR?
CART HIM AWAY,
ON THE DOUBLE!!

ガッ!!



MS.
KOKORO
!!!

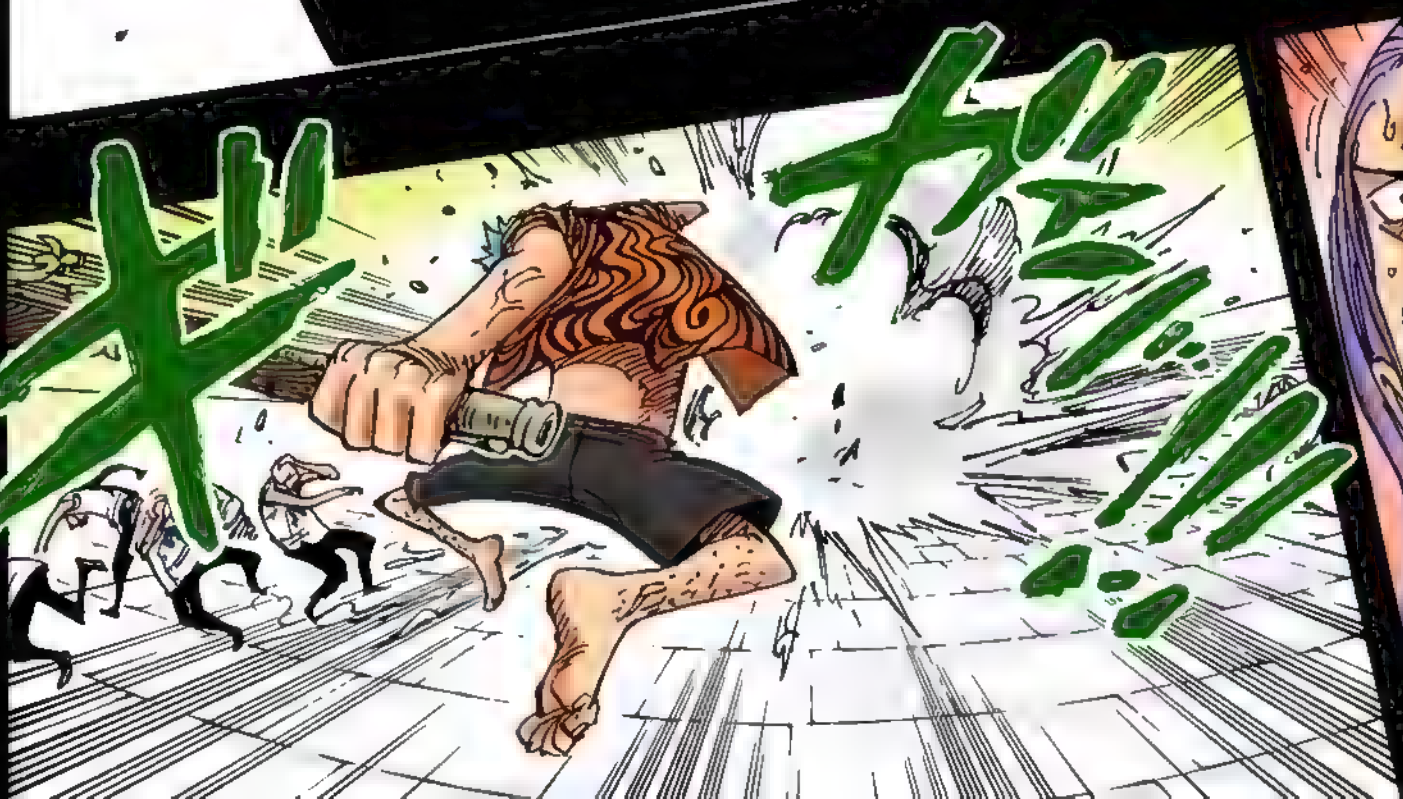
I...I
CAN'T
TAKE IT.



THE SEA TRAIN IS
READY. WE CAN
ESCORT THE
PRISONER NOW!!!



HUH?



FRANKY!!!

NOW TOM'S
APPRENTICE
HAS GONE
MAD!

MR.
SPANDAM'S
FACE WAS
SMASHED
IN!!

WAUGH
!!!

THAT'S RIGHT!!!
I WON'T LET
YOU TAKE HIM
AWAY!!!

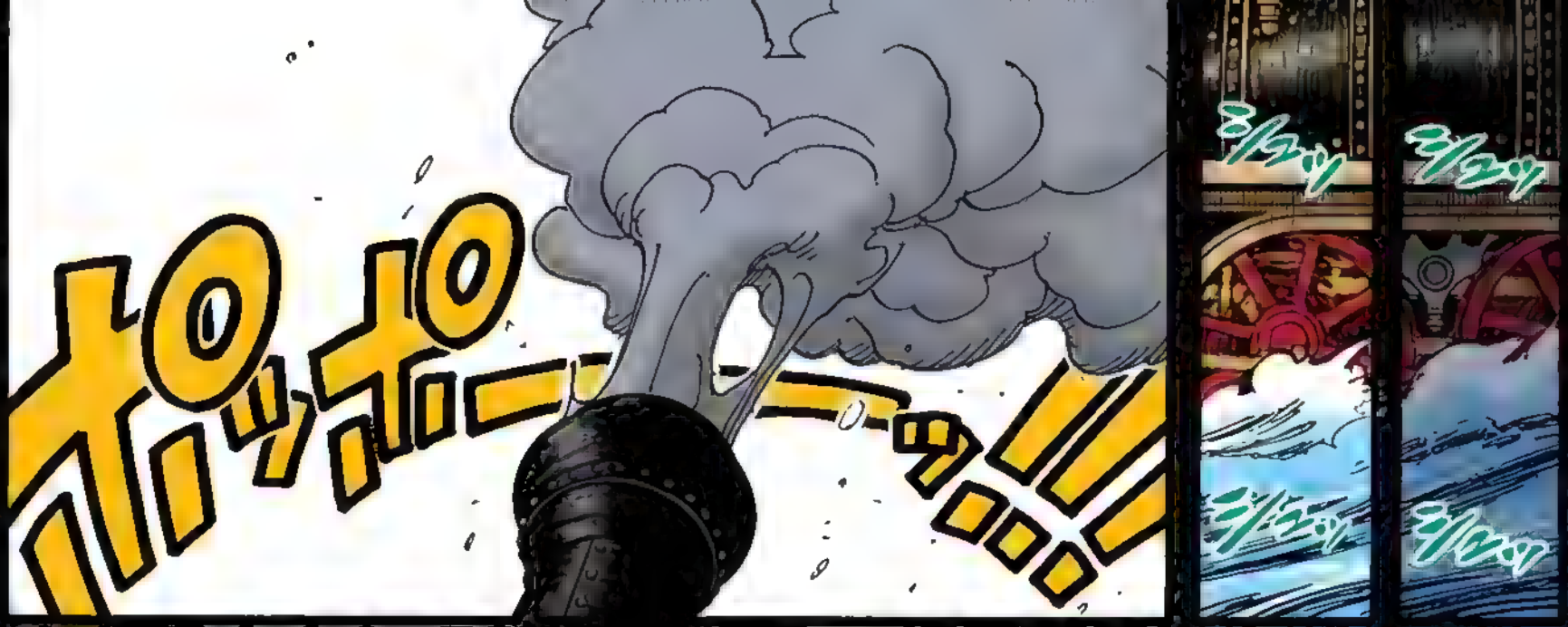
GO AHEAD
AND SHOOT
HIM!!!

CATCH
HIM!!

FRANKY,
STOP
IT!!!

RIBBIT
RIBBIT
!!!

GIVE
BACK
MR.
TOM!!!

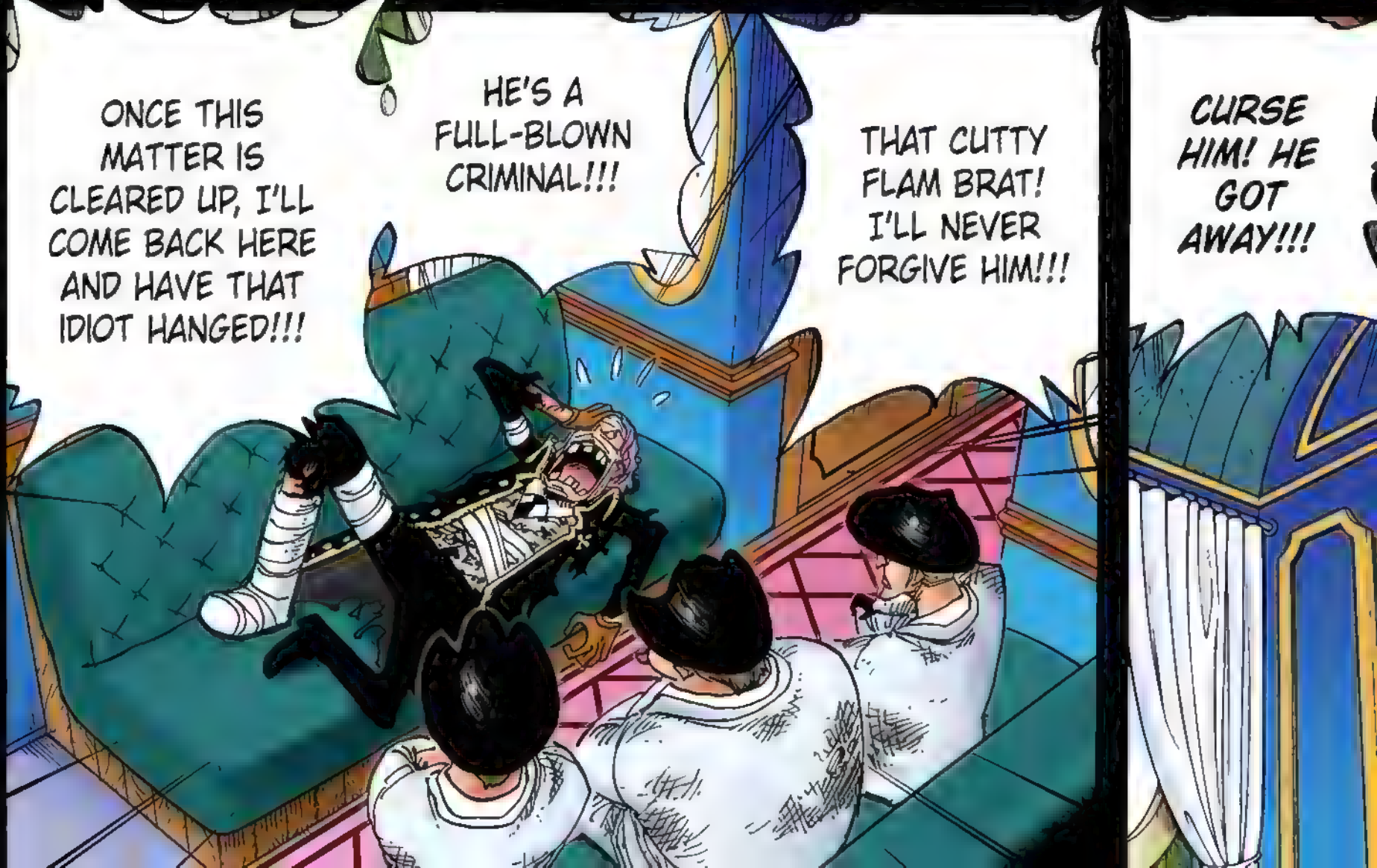


ONCE THIS
MATTER IS
CLEARED UP, I'LL
COME BACK HERE
AND HAVE THAT
IDIOT HANGED!!!

HE'S A
FULL-BLOWN
CRIMINAL!!!

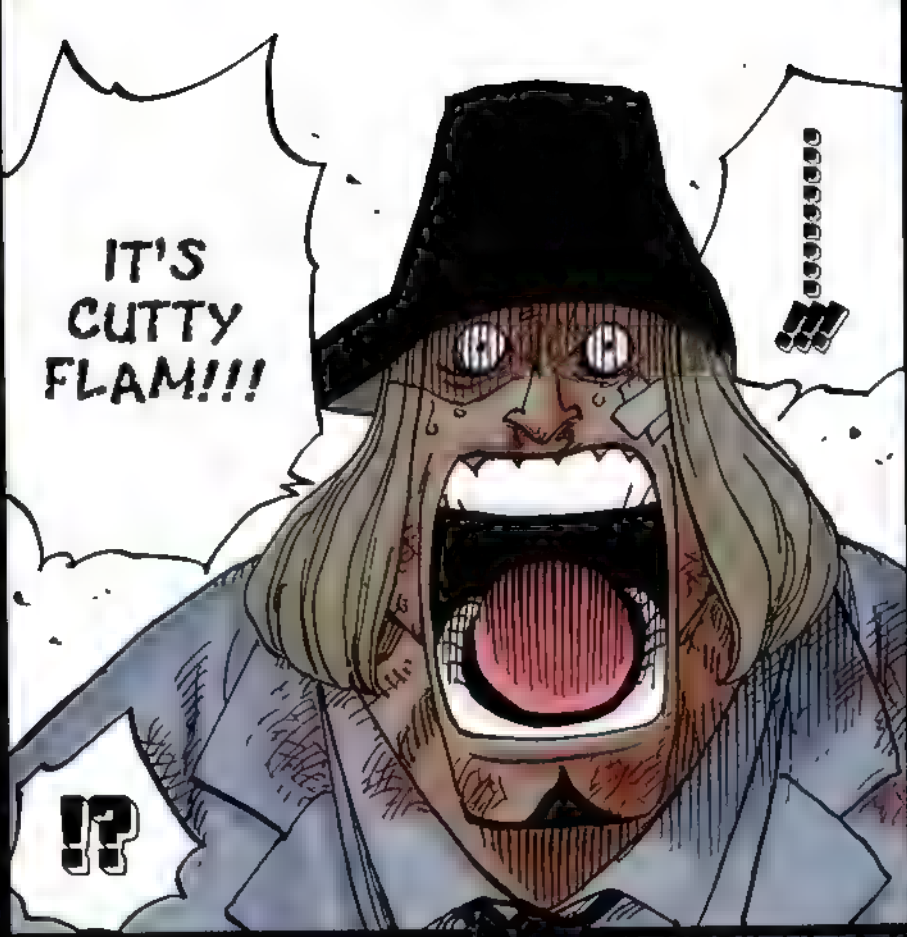
THAT CUTTY
FLAM BRAT!
I'LL NEVER
FORGIVE HIM!!!

CURSE
HIM! HE
GOT
AWAY!!!



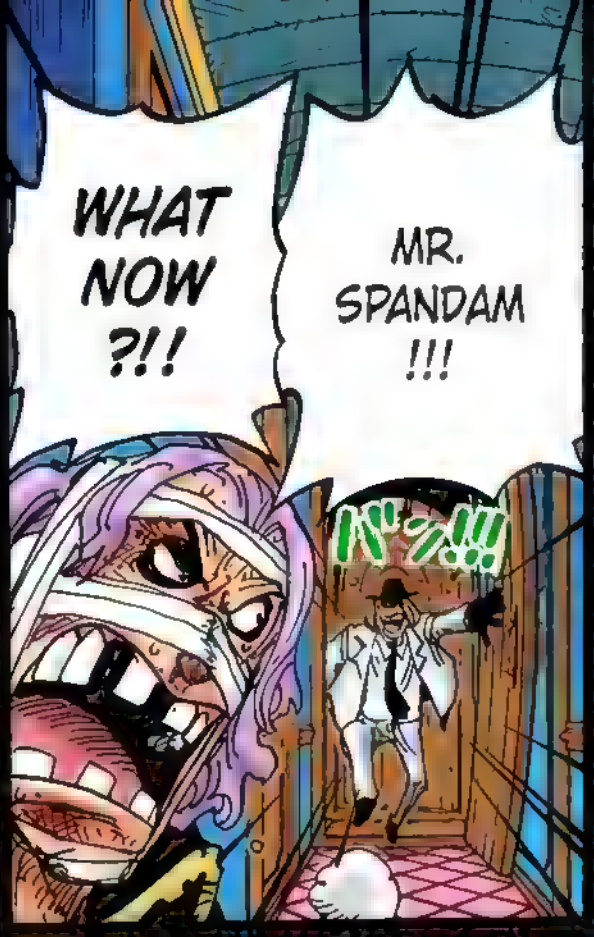


WHAAAT
?!!



IT'S
CUTTY
FLAM!!!

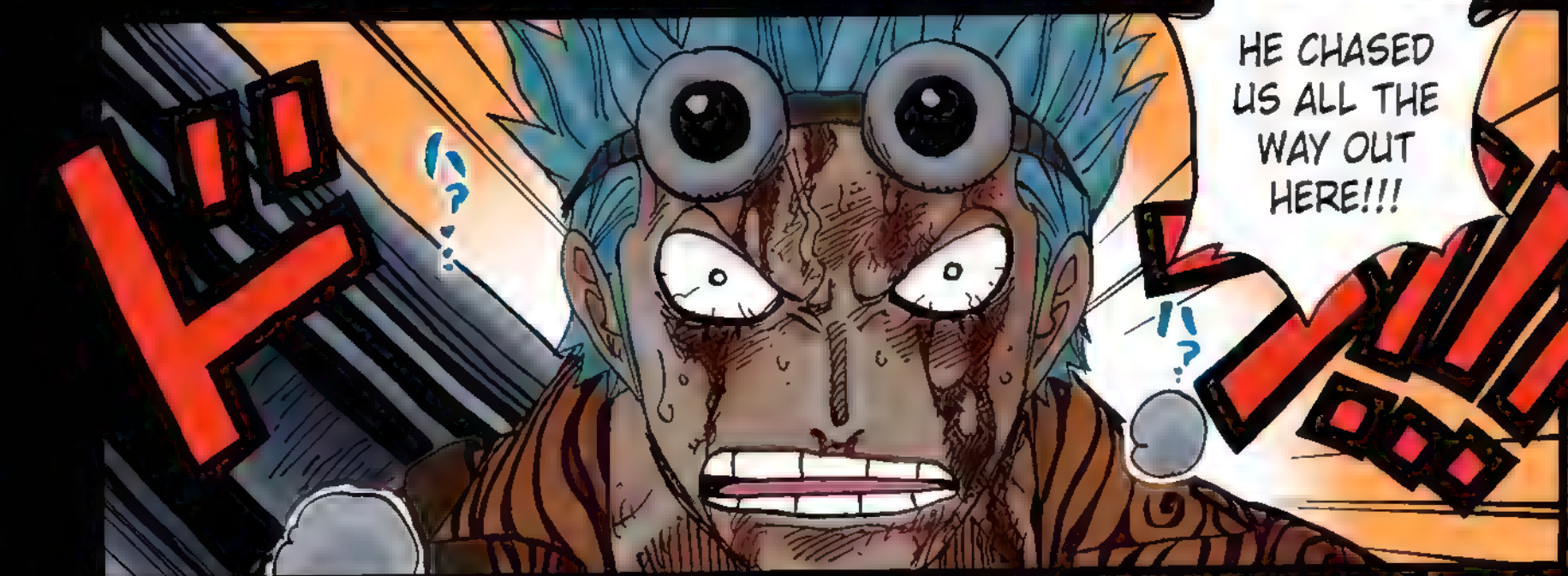
!?



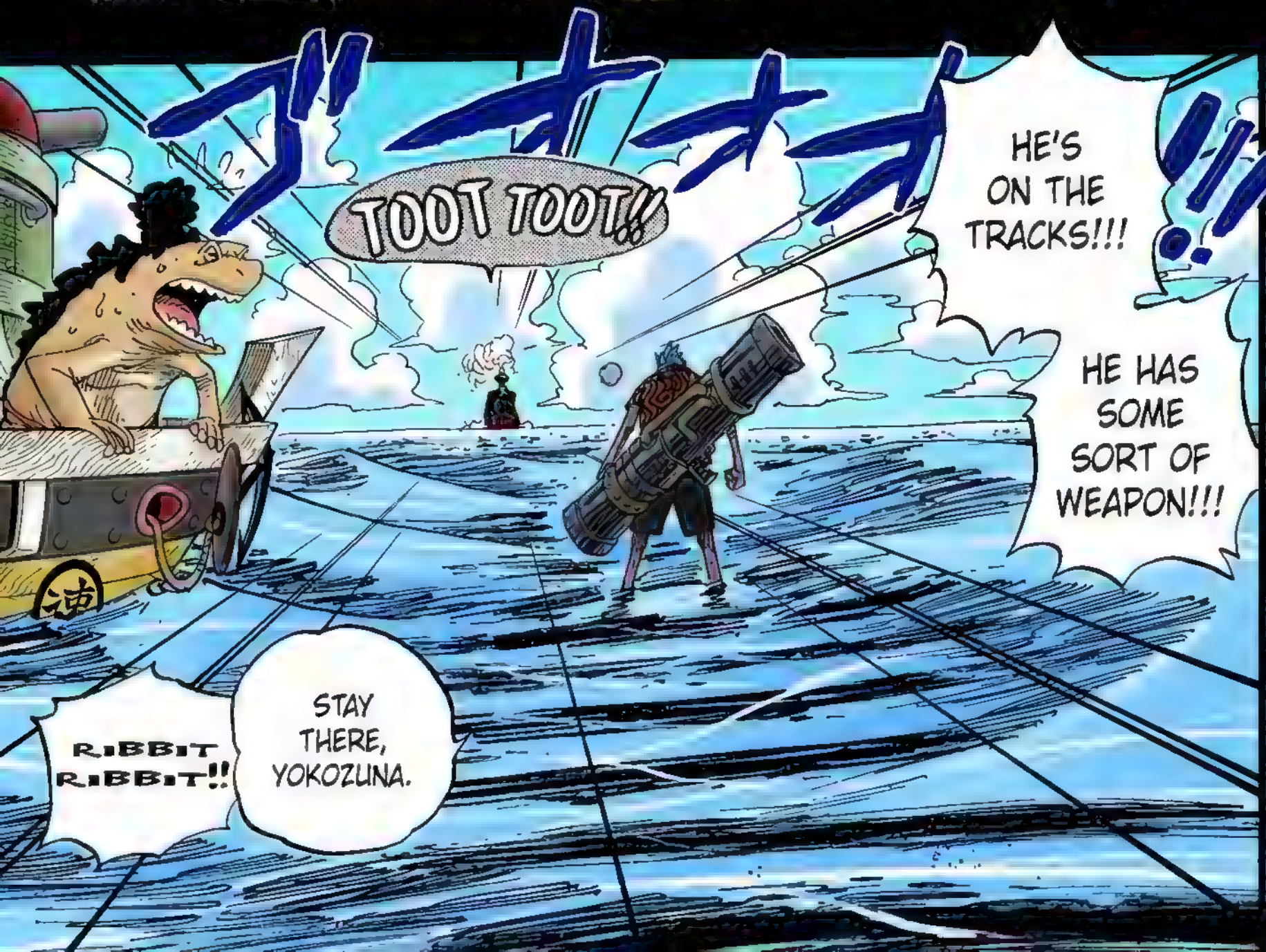
WHAT
NOW
?!!

MR.
SPANDAM
!!!

PA-!!!



HE CHASED
US ALL THE
WAY OUT
HERE!!!



TOOT TOOT!!

HE'S
ON THE
TRACKS!!!

HE HAS
SOME
SORT OF
WEAPON!!!

RIBBIT
RIBBIT!!

STAY
THERE,
YOKOZUNA.



IS HE
AN
IDIOT?!!

WHAT'S
THAT
GUY'S
PROBLEM
?!!!



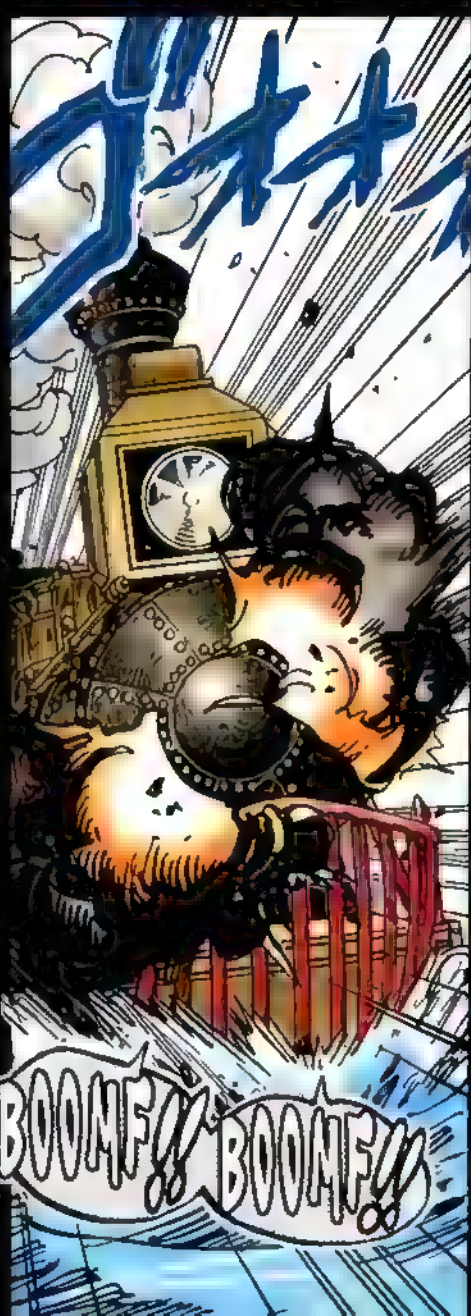
HE'S A CRIMINAL
ANYWAY. IT JUST
MEANS HIS DAY OF
EXECUTION IS
COMING A LITTLE
SOONER THAN
EXPECTED!!

IT'S
NOTHING
TO WORRY
ABOUT!!!

JUST RUN
HIM DOWN!!
THIS IS
PERFECT!!

ARE YOU
AN IDIOT
TOO?!

W-W-
WHAT'LL
WE DO?!



BOONF!! BOONF!!



STOP
RIGHT
THERE,
PUFFING
TOM.

WHERE DO
YOU THINK
YOU'RE
TAKING THE
GUY WHO
CREATED YOU,
HUH?!!!



**STOP,
SEA
TRAIN
!!!**

I WON'T
LET YOU
GO!!!
GIVE
BACK
MR.
TOM!!!

TA HA
HA!
HA...!

ALL RIGHT!
COME TO
MY HOUSE...
WITH A
BOOM!!



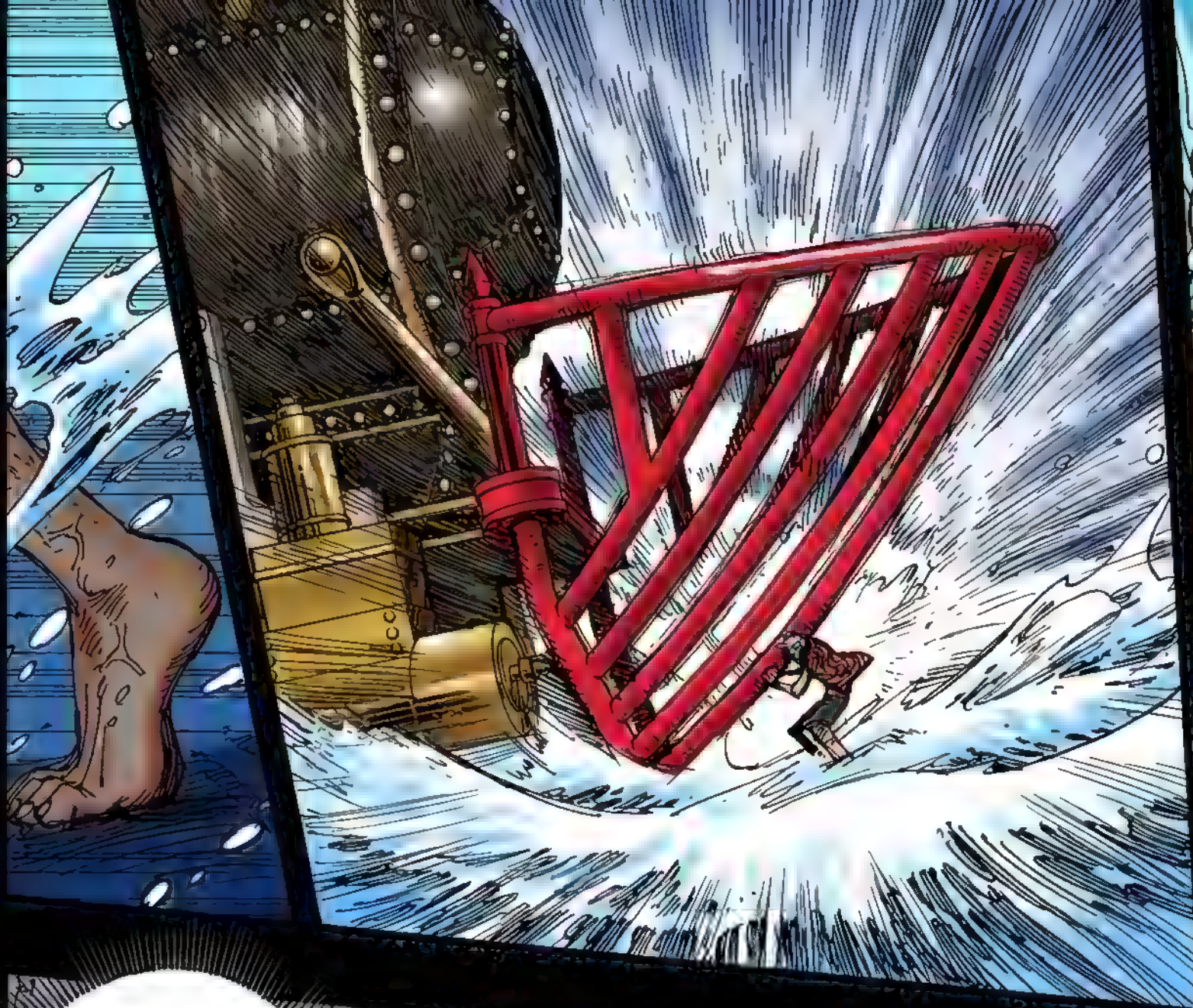
THAT'S
PRICELESS!!

HEY!!
YOU'RE
LAUGHING
TOO
MUCH!!

I SEE!! YOU
WERE THROWN
AWAY BY YOUR
PARENTS, HUH!!

HA...!
HA...!

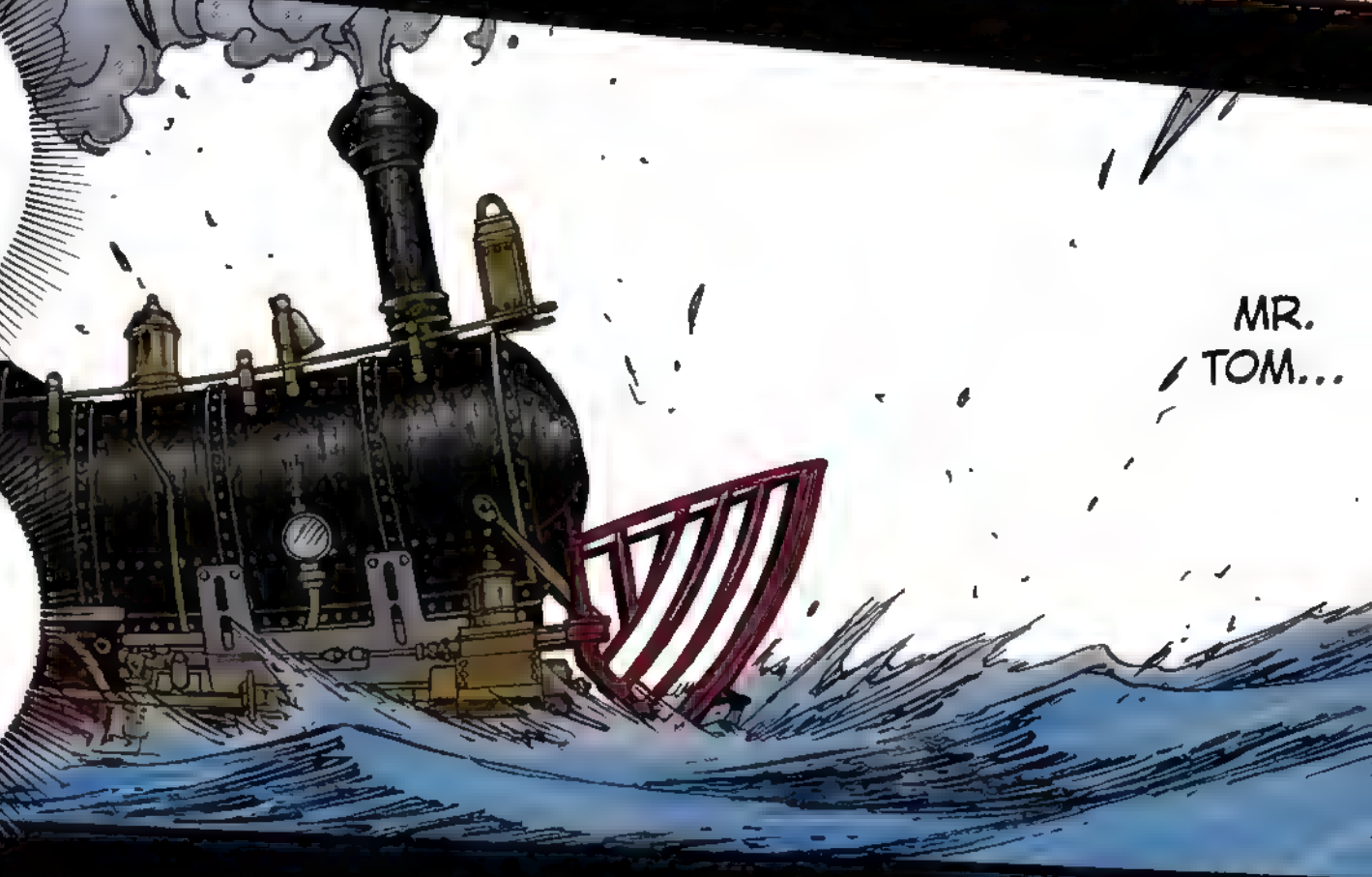




PLIP..

I DON'T
WANT TO
BUILD SHIPS
ANYMORE!!!

HOW CAN I LOVE
THE SHIPS I'VE
MADE WHEN
THEY'VE HURT
THE PEOPLE REALLY
IMPORTANT
TO ME?!!



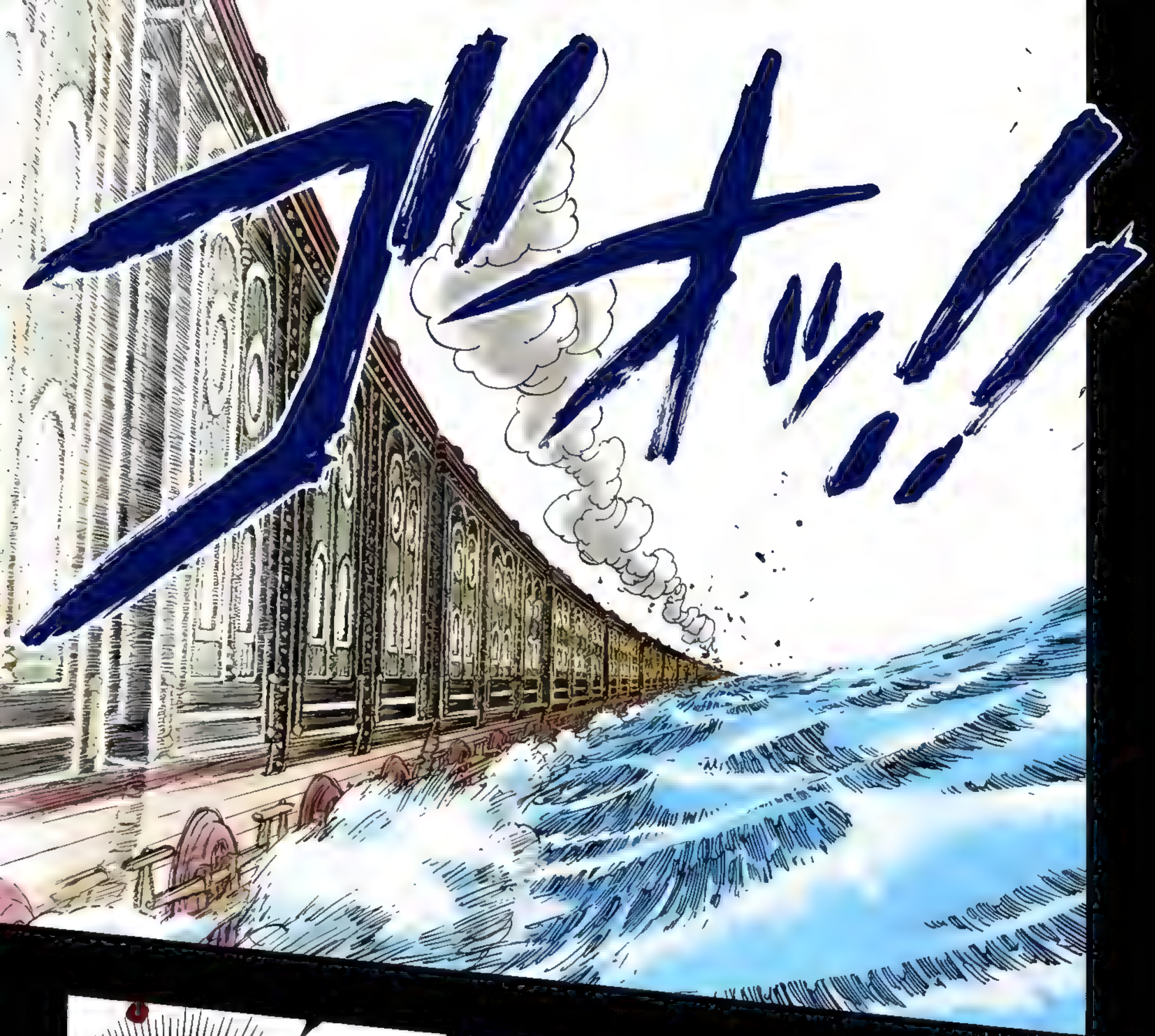
MR.
TOM...

I WANT
YOU TO
COME
BACK AND
TEACH ME
AGAIN!!

...YOU'RE
STILL MY
ROLE
MODEL!!!

BUT
MR.
TOM
...





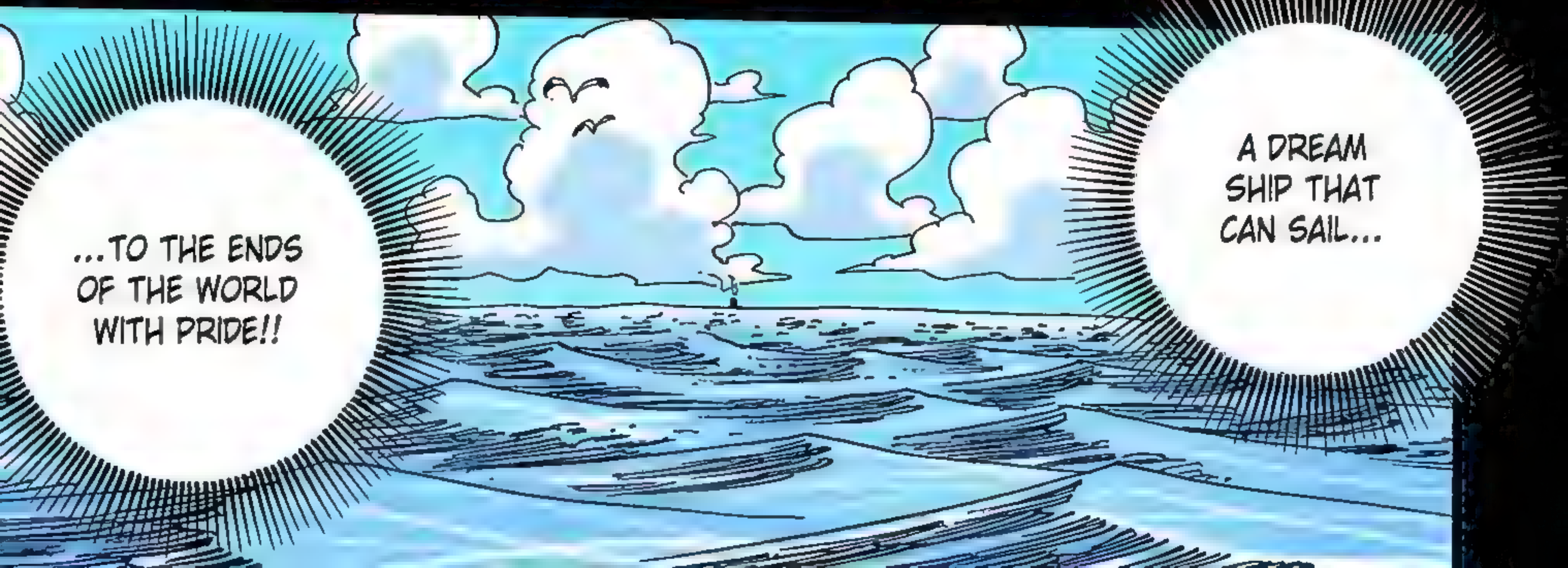
...I WANT TO
BUILD A
DREAM SHIP,
TOO!!



BECAUSE,
SOMEDAY...

...TO THE ENDS
OF THE WORLD
WITH PRIDE!!

A DREAM
SHIP THAT
CAN SAIL...



出航するぞ!!
ウソップギャラリー
海賊団!!!

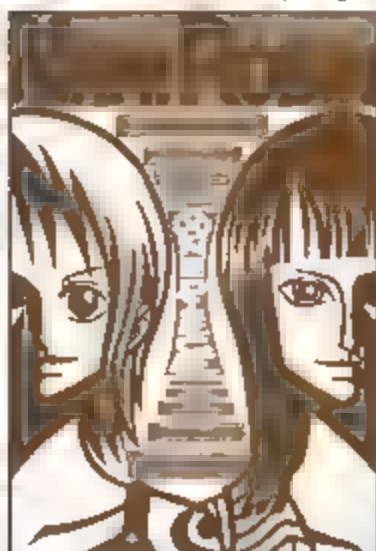
USOPP GALLERY PIRATES

おう 野郎共!!
わが美術船に
よく集まった!!

(青森県 低周波さん)



本当にくだらねエ!!



(茨城県 沼崎貴子さん)

色紙使った切り絵だぜ!!



(兵庫県 ヒロさん)

みんなが一番!

大賞もってけ!!!
サイン色紙贈呈!!

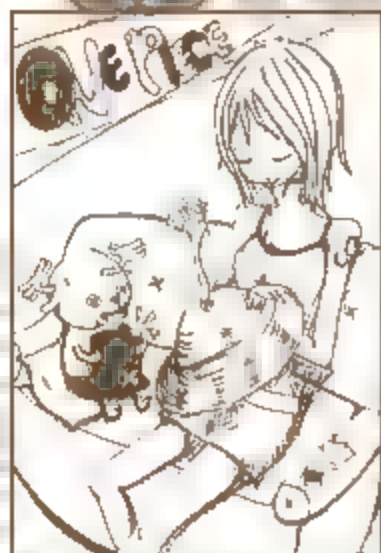


(愛知県

SANさん)

ふんわりふわふわいい感じ。
大賞もってけ——!!!

ONE PIECE



(東京都 KUMIさん)

補正工場順番待ち。



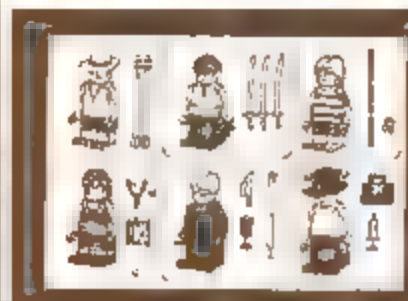
(奈良県 姐さん)

仲良した！



(愛媛県 pretty girl paradiseさん)

だよな！！



(東京都 よしかZさん)

ながめてると楽しくなるなー！！



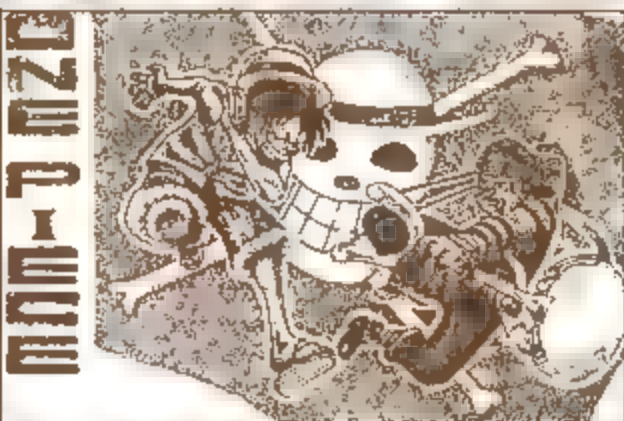
(大阪府 ユイさん)

誰へのメッセージだ？



(東京都 北斗百烈券さん)

さわやかダーク！！



(茨城県 川口直樹さん)

おれ達の激戦を点描で！！



(埼玉県 羽下ちゃんサン)

便利だねーその能力。



(茨城県 茅場彩さん)

空のニューファッション!



Mr.アリス

やるときゃやるぜ!!



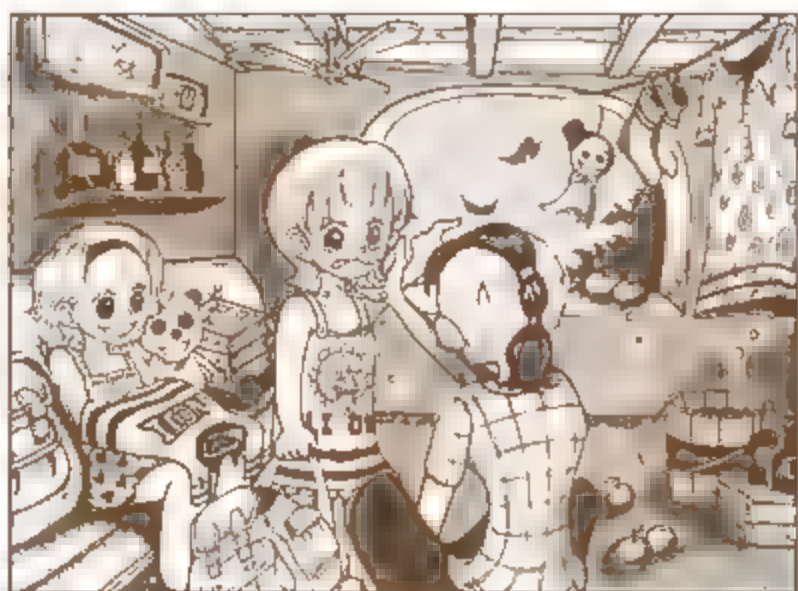
(宮城県 ちいーさん)

砂漠のカフェのいい女♡



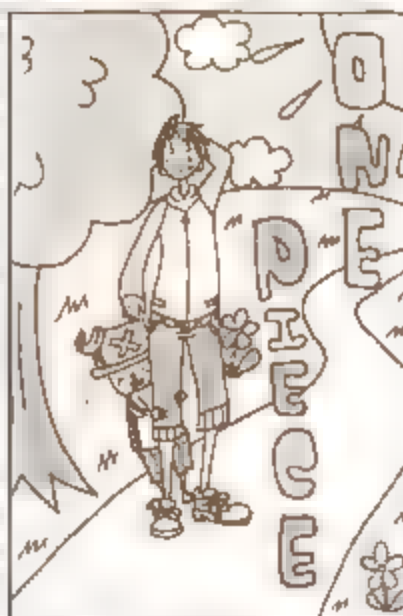
(□□県 恵美奈あゆみさん)

ぎゅっと淋しい日もあるか?



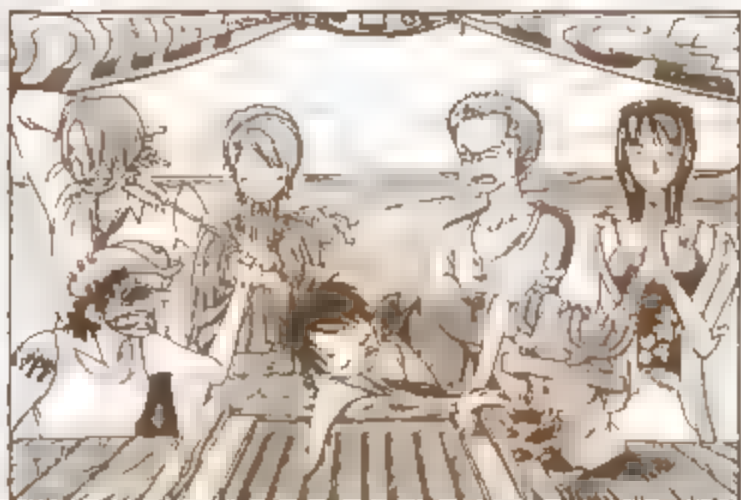
(埼玉県 反町智美さん)

楽しい遠足雨天中止。



(長野県 山岸楓さん)

お散歩中。



(山形県 青木英和サン)

何をお祈りするのかな?

ONE PIECE



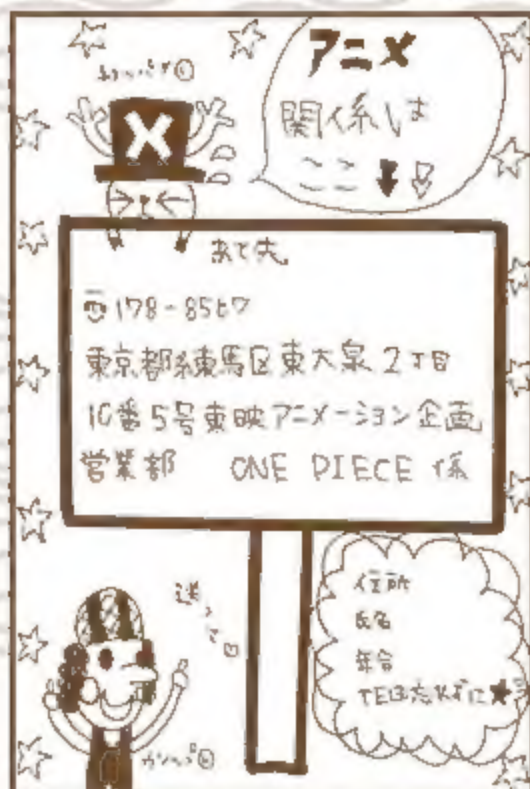
(福島県 ラブサンジ君さん)



(長野県 ポコさん)

すげー!! おれ様っノって、やめんか!!

雪ダルチョッパー見事!!



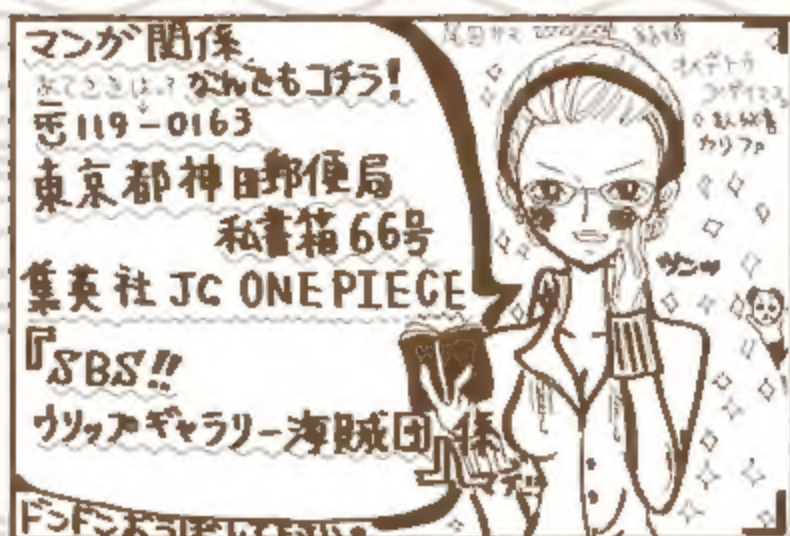
(埼玉県 フルーツーloveさん)



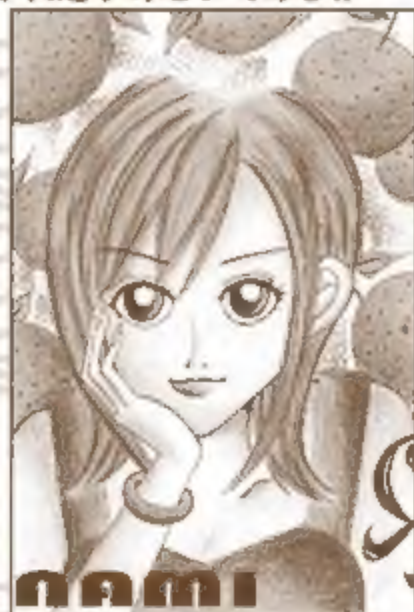
(兵庫県 AKEOさん)

すれ違う時だってある!!

↑アニメ関係ファンレターどうぞ。



(島根県 くるくるマフィンさん)



(奈良県 年中みかんさん)

↑尾田にどしどしかかっていけ!!

みかん畑とみかん美人。

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デジタルカラー版

ONE PIECE

37 巻

尾田栄一郎

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ワンピース
ONE PIECE



尾田栄一郎

◆ 集英社



尾田 栄一郎

人間ってやつは強い様で弱い生き物。
なんと5cm水がたまったら、
窒息死してしまうわけ。
まーようするに、鼻と口でしか
呼吸できないのがよくないので。
そこで、もう一つ呼吸法を
体得しようじゃないですか、みなさん。
けつ呼吸を。
じゃ、37巻、始まるぶー。

● 週刊少年ジャンプ・日17年12月11号、
13号、14号掲載分収録



背表紙・カバー折り返し

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本体・表紙

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